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# KINGPLAST MACHINERY

FOCUS ON PLASTIC  
FLEXIBLE PACKAGING INDUSTRY





点滴行动，汇聚绿色未来

Even the slightest environmental movement,  
could proceed us into a poetic futher.

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# Make Every Work Easy With Our Plastic Package Solution

## 优质制袋机械全案服务机构

从大公司到小企业，我们都能助您一臂之力。  
我们会根据您的预算建议合理的设备，提供优惠价格，找出适合的购买方式。  
持续的售后支持，让您更无后顾之忧



# Company Profile

## 公司简介

瑞安市鑫博机械有限公司是一家集吹膜机、制袋机、印刷机、造粒机为一体的生产型企业，位于中国塑料机械基地——中国温州瑞安市白莲工业区。

公司创立伊始就建立了集研发、制造、营销、售后服务于一体的专业化模式。可生产单层、二层、三层、五层聚乙烯薄膜挤出设备，覆盖产品宽度从 500mm-3000mm，能满足不同企业客户的个性化需求。

我以广大的国内市场为依托，以有效整合国际资源为目标，怀揣将专业服务辐射全球之决心。我们在品质研究及发展上投入极大的心血，希望找到更好的方法来改进我们的机械，以提供我们的客户更好的选择。

未来，我们将坚持自我发展定位，为客户提供高性能的设备以赢取市场，致力打造 KINGPLAST 专业品牌，反哺行业的进步与发展。

RUIAN KINGPLAST MACHINER CO.,LTD is a manufacturing enterprise which specializes in film blowing machine , bag making machine , printing machine , pelleting machine , located in Bailian Industrial Zone ,Ruian Wenzhou of China, where is the main plastic machinery base .

KINGPLAST has a professional mode which combines R&D , manufacturing , marketing and after saled service . We can produce single layer , two layers , three layers ,five layers extrusion equipment which can produce 500mm to 3000mm width Polyethylene film and meet the customized requirements from enterprises and customers.

Relying on the potential market of China, we aim to integrate the international resources effectively,and determine strongly to promote the professional service.We will pay more attention on the research quality and the enterprise development,in order to find better ways to improve our machinery, to provide a better choice for our customers.

In the future , we will adhere to our self-orientation strictly , providing high performance equipment to obtain the market , create a professional KINGPLAST MACHINERY brand and prompt the developments of the business .







## About The Product 关于产品

■ 集吹膜机、制袋机、印刷机、造粒机为一体的生产型企业

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# KP-2L

## AB TWO LAYER CO-EXTRUSION ROTARY DIE HEAD FILM BLOWING MACHINE

KP-2L 系列两层共挤旋转机头吹膜机组



### OPTIONAL EQUIPMENT 选配配置

- 1

Auto-loader 自动吸料
- 2

Dryer 干燥机
- 3

Corona treater 电晕处理机
- 4

Rotary die head 旋转模头
- 5

Double winder 双收卷
- 6

Air cooling device 冷风机
- 7

High speed screen changer 快速换网
- 8

High quality electricity parts 高配电器
- 9

Air shaft 气胀轴

### TECHNICAL PARAMETERS 技术参数

| Model                           | 型号     | KP-2L1000             | KP-2L1200    | KP-2L1500    | KP-2L 2000 |
|---------------------------------|--------|-----------------------|--------------|--------------|------------|
| Suitable material               | 适用材料   | HDPE LDPE LLDPE       |              |              |            |
| Film width (mm)                 | 产品宽度   | 600-1000              | 800-1200     | 1000-1500    | 1200-2000  |
| Single Face Film thickness (mm) | 产品厚度   | 0.02-0.20             |              |              |            |
| Max extrusion output (kg/hr)    | 最大产量   | 80-100                | 100-120      | 140-160      | 200-250    |
| Extruder 主机部分                   |        |                       |              |              |            |
| Screw diameter(mm)              | 螺杆直径   | Φ50 x 2               | Φ55 x 2      | Φ65 x 2      | Φ75 x 2    |
| Screw L/D length                | 螺杆长径比  | 30:1/ 32:1            |              |              |            |
| Screw material                  | 螺杆材质   | Bimetallic            |              |              |            |
| Cylinder material               | 料筒材质   | Sacm-645/38 Crmoala   |              |              |            |
| Cylinder cooling                | 料筒冷却   | 370wx2                | 370wx2       | 370wx3       | 370wx4     |
| Main motor (kw)                 | 主电机功率  | 18.5*2                | 22*2         | 30*2         | 45*x2      |
| Type of die 模头                  |        |                       |              |              |            |
| Die size (mm)                   | 模头尺寸   | Φ220                  | Φ280         | Φ350         | Φ500       |
| Temperature control             | 温控     | 3                     | 3            | 4            | 4          |
| Air ring                        | 风环     | 1                     |              |              |            |
| Air blower (kw)                 | 风机     | 5.5kw                 | 5.5kw        | 7.5kw        | 11kw       |
| Take up unit 牵引部分               |        |                       |              |              |            |
| Roller width (mm)               | 辊筒宽度   | Φ165x1100             | Φ165x1300    | Φ180x1600    | Φ180x2200  |
| Effective width(mm)             | 有效膜宽度  | 1000                  | 1200         | 1500         | 2000       |
| Height adjustable type          | 升降调节高度 | /                     |              |              |            |
| Take-up speed (m/min)           | 牵引速度   | 10-100                | 10-100       | 10-100       | 10-80      |
| Take-up motor (kw)              | 牵引电机   | 1.5                   | 2.2          | 2.2          | 3          |
| Winding unit 收卷部分               |        |                       |              |              |            |
| Type                            | 表面摩擦式  | Surface friction type |              |              |            |
| Winding motor (N.m)             | 收卷电机   | 12                    | 16           | 18           | 18         |
| Winding speed(m/min)            | 收卷速度   | 10-100                | 10-100       | 10-100       | 10-100     |
| Winding speed(m/min)            | 收卷速度   | 5.5×5×5.5m            | 6.5×5.5×5.5m | 7.5×5.8×7.5m | 7.8×6.4×8m |

The data is subject to change without prior notice. 机器外观及参数数据如有更改，恕不另行通知。



# KP-3L

## ABC THREE LAYER CO-EXTRUSION FILM BLOWING MACHINE

### KP-3L 系列三层共挤吹膜机



### OPTIONAL EQUIPMENT 选配配置

- 1

auto loader 自动吸料
- 2

corona treater 电晕处理机
- 3

air cooling device 风冷装置
- 4

auto winder changing system自动换卷系统
- 5

edge trimming device 废料回收粉碎装置
- 6

fast screen changer 快速换网
- 7

sealing knife 热封刀
- 8

haul- off rotary 上旋转
- 9

Internal Bubble cooling(IBC) 内冷系统
- 10

automatic edge position correction 自动纠偏器

### 技术参数 TECHNICAL PARAMETERS

| Model                          | 型号    | KP-3L1200          | KP-3L1500             | KP-3L2000    |
|--------------------------------|-------|--------------------|-----------------------|--------------|
| Suitable material              | 适用原材料 | HDPE LDPE LLDPE    |                       |              |
| Film width(mm)                 | 膜宽    | 800-1200           | 1000-1500             | 1200-2000    |
| Single side Film thickness(mm) | 单层膜厚度 | 0.028-0.20         | 0.028-0.20            | 0.03-0.20    |
| Max.Extrusion output(kg/hr)    | 最大产量  | 120                | 150                   | 200          |
| Extruder 主机部分                  |       |                    |                       |              |
| Screw diameter(mm)             | 螺杆直径  | Aφ50Bφ50 Cφ50      | Aφ55Bφ60 Cφ55         | Aφ60Bφ65Cφ60 |
| Screw L/D length               | 螺杆长径比 | 30:1               |                       |              |
| Screw material                 | 螺杆材质  | Bimetallic         |                       |              |
| Cylinder material              | 料筒材质  | SACM-645/38CRMOALA |                       |              |
| Cylinder cooling               | 料筒冷却  | 370wx2 *3unit      | 370wx3* 3unit         | 370wx3*3unit |
| Driving motor (kw)             | 主机    | 18.5 * 3           | A22+B30+C22           | A30+B37+C30  |
| Temperature control            | 温控仪   | 3X3                | 3X3                   | 3X3          |
| Type of die 模头                 |       |                    |                       |              |
| Die size                       | 模头尺寸  | 280                | 400                   | 500          |
| Temperature control            | 温控    |                    | 4                     |              |
| Air ring                       | 风环    |                    | 1                     |              |
| Air blower(kw)                 | 风机    | 7.5kw              | 11kw                  | 15kw         |
| Center steady stick            | 稳芯棒   |                    | 1                     |              |
| Take-up unit 牵引部分              |       |                    |                       |              |
| Roller width(mm)               | 辊筒宽度  | φ165×1300          | φ180X1600             | φ180x2100    |
| Take-up speed(m/min)           | 牵引速度  | 10-100             | 10-100                | 10-100       |
| Take-up motor(kw)              | 牵引电机  | 2.2                | 2.2                   | 4            |
| Winding unit 收卷部分              |       |                    |                       |              |
| Type                           | 收卷方式  |                    | Surface friction type |              |
| Winding motor(kw) 收卷电机         |       | 2.2kw              | 2.2kw                 | 2.2kw        |
| Winding speed(m/min) 收卷速度      |       | 10-100             | 10-100                | 10-60        |
| Outline dimension(L × W × H)   | 外形尺寸  | 9.5×4.5×7.5m       | 10.5×5×9m             | 11.5×5.5×10m |

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# KP- B75/120

## FILM BLOWING MACHINE

### KP-B旋转双收吹膜机

#### OPTIONAL EQUIPMENT 选配配置

- 1

Auto Loader 自动吸料
- 2

Corona treater 电晕处理机
- 3

Mechanics Screen Changer 快速换网
- 4

Auto Winder 自动换卷



#### TECHNICAL PARAMETERS 技术参数

| Model                       | 型号    |    | KP-B75                    | KP-B120   |
|-----------------------------|-------|----|---------------------------|-----------|
| Suitable material           | 适用原材料 |    | HDPE LDPE LLDPE           |           |
| Film width(mm)              | 膜宽度   |    | 600-1500                  | 1200-2000 |
| Film thickness(mm)          | 膜厚度   | LD | 0.02-0.2                  | 0.02-0.2  |
| Max.Extrusion output(kg/hr) | 最大产量  | LD | 100-120                   | 120-150   |
| Screw diameter(mm)          | 螺杆直径  |    | Φ75                       | Φ120      |
| Screw L/D length            | 螺杆长径比 |    | 30:1/32:1                 |           |
| Screw material              | 螺杆材质  |    | Bimetallic                |           |
| Cylinder material           | 料筒材质  |    | SACM-645/38CRMOALA        |           |
| Cylinder cooling            | 料筒冷却  |    | 370wx3                    | 370wx4    |
| Driving motor (kw)          | 主电机   |    | 37                        | 55        |
| Die size(mm)                | 模头尺寸  | LD | Φ350                      | Φ500      |
| Air ring                    | 风环    |    | 1 pcs , dual lip air ring |           |
| Air blower(kw)              | 风机    |    | 7.5                       | 11        |
| Roller width(mm)            | 辊筒宽度  |    | φ165×1600                 | φ180×2100 |
| Take-up motor(kw)           | 牵引电机  |    | 2.2                       | 3         |
| Outline dimension (LXWXH)   | 外形尺寸  |    | 6X3X7.5M                  | 7.1X3.5X9 |

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# KP-45Dx2x600

## DOUBLE COLOR FILM BLOWING MACHINE

### KP-D系列彩条吹膜机



#### OPTIONAL EQUIPMENT 选配配置

- 1

Auto-loader 自动吸料
- 2

Corona treater 电晕处理机
- 3

Air compressor 空压机
- 4

Air shaft 气胀轴



#### TECHNICAL PARAMETERS 技术参数

| Model                       | 型号    | KP-D45x2x600   | KP-D50x2x800   |
|-----------------------------|-------|----------------|----------------|
| Film Thickness(mm)          | 产品厚度  | 0.008-0.10     | 0.008-0.10     |
| Diameter of Screw(mm)       | 螺杆直径  | Φ45mm×2        | Φ50mm×2        |
| Screw L/D Ratio             | 螺杆长径比 | 30:1/32:1      | 30:1/32:1      |
| Main Motor Power(kw)        | 主机功率  | 11KW *2        | 15KW *2        |
| Geat box                    | 齿轮箱   | 133# x 2       | 146# x2        |
| Max.Output (kg/h)           | 最大产量  | 60             | 80             |
| Max Film Width(mm)          | 最大膜宽  | 600            | 800            |
| Roller Width(mm)            | 滚筒宽度  | 700            | 900            |
| Weight of Machine(kg)       | 机器重量  | 3000           | 3500           |
| Overall Dimensions(L×W×H)mm | 机器尺寸  | 3800×2200×4200 | 4800×2400×4500 |

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# KP-ABA

## FILM BLOWING MACHINE

### KP- ABA系列吹膜机



### OPTIONAL EQUIPMENT 选配配置

- 1

Auto-loader 自动吸料
- 2

Dryer 干燥机
- 3

Corona treater 电晕处理机
- 4

Rotary die head 旋转模头
- 5

Double winder 双收卷
- 6

Air Cooling device 冷风机
- 7

High speed screen changer 快速换网
- 8

High quality electricity parts 高配电器
- 9

Air Shaft 气胀轴

### TECHNICAL PARAMETERS 技术参数

| Model                        | 型号     |    | KP-ABA900             | KP-ABA1100            | KP-ABA1300            |
|------------------------------|--------|----|-----------------------|-----------------------|-----------------------|
| Suitable material            | 适用材料   |    | HDPE LDPE LLDPE       |                       |                       |
| Film width(mm)               | 产品宽度   |    | 400-800               | 500-1000              | 600-1200              |
| Film thickness(mm)           | 产品厚度   |    | 0.03-0.2              | 0.03-0.2              | 0.03-0.2              |
| Max.Extrusion (kg/h)         | 最大产量   |    | HDPE:80               | HDPE:100              | HDPE:120              |
|                              |        |    | LDPE:100              | LDPE:120              | LDPE:150              |
| Extruder 主机部分                |        |    |                       |                       |                       |
| Screw diameter(mm)           | 螺杆尺寸   |    | Φ45+Φ50               | φ55*2                 | φ55+φ65               |
| Screw L/D length             | 螺杆长径比  |    | 30:1/32:1             |                       |                       |
| Screw material               | 螺杆材质   |    | Bimetallic            |                       |                       |
| Cylinder material            | 料筒材质   |    | Sacm-645/38 Crmoala   |                       |                       |
| Cylinder cooling             | 螺杆冷却风机 |    | 370w                  | 370w*2                | 370w*3                |
| Driving motor(kw)            | 主机     |    | 15 +18.5              | 22*2                  | 22+30                 |
| Temperature control          | 温控     |    | 3                     | 3                     | 3                     |
| Type of die 模头               |        |    |                       |                       |                       |
| Die size(mm)                 | 模头     | HD | Φ 80                  | Φ 100                 | Φ 120                 |
|                              |        | LD | Φ 180                 | Φ 220                 | Φ 250                 |
| Temperature control          | 温控     |    | 3                     | 3                     | 3                     |
| Double lip Air ring          | 风环     |    | 1                     | 1                     | 1                     |
| Air blower(kw)               | 风机     |    | 4                     | 5.5                   | 7.5                   |
| Take up unit 牵引部分            |        |    |                       |                       |                       |
| Roller width(mm)             | 胶辊宽度   |    | 900                   | 1100                  | 1300                  |
| Height adjustable type       | 牵引升降   |    | /                     |                       |                       |
| Take-up speed(m/min)         | 牵引速度   |    | 10-100                | 10-100                | 10-100                |
| Take-up motor(kw)            | 牵引电机   |    | 1.5                   | 1.5                   | 2.2                   |
| Winding unit 收卷              |        |    |                       |                       |                       |
| Type                         | 表面摩擦式  |    | Surface friction type | Surface friction type | Surface friction type |
| Winding motor(N.m)           | 收卷电机   |    | 12                    | 12                    | 16                    |
| Winding speed(m/min)         | 收卷速度   |    | 10-100                | 10-100                | 10-100                |
| Outline dimension(L × W × H) | 外形尺寸   |    | 4.8×3.2×5m            | 5×3.8×5.5m            | 5×4×6m                |

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# KP-BD50/60

## BIODEGRADABLE FILM BLOWING MACHINE

### KP-BD系列降解吹膜机

适应原料:

PLA+PBAT+ 淀粉 + 改性生物降解原料。

Suitable raw materials: PLA+PBAT+ starch + modified biodegradable raw materials.



### PERFORMANCE CHARACTERISTICS 机组性能特点

- 1、用链条传动转动平稳
- 2、水平式旋转辊采用气垫式导向钢辊和弧型式展平辊旋转导向，调整方便
- 3、来回往复动作皆由行程开关控制，机械动作，简单可靠。同时还具备对中复位功能，操作方便
- 4、操作简便，干净卫生
- 5、高精度的膜具、高效率的风环冷却系统，保证薄膜良好厚薄均匀度，生产效率高
- 6、电气运行系统采用变频控制，精度高、故障少、操作方便

- 1, with a chain drive smooth rotation
- 2, horizontal rotary roller adopts air cushion guide steel roller and arc type flattening roller rotary guide, convenient adjustment
- 3, the reciprocating action is controlled by the travel switch, mechanical action, simple and reliable. At the same time also has the central reset function, easy to operate
4. Easy to operate and clean
- 5, high precision film, high efficiency wind ring cooling system, ensure good thickness uniformity of the film, high production efficiency
- 6, electric operation system adopts frequency conversion control, high precision, less trouble, easy to operate

### OPTIONAL EQUIPMENT 选配配置

- 1 Auto-loader 自动吸料
- 2 Corona treater 电晕处理机
- 3 Rotary die head 旋转模头
- 4 Double winder 双收
- 5 Online Printer 连体印刷机

### TECHNICAL PARAMETERS 技术参数

| Model                       | 型号    | KP-BD50                                                   | KP-BD55  | KP-BD60  |
|-----------------------------|-------|-----------------------------------------------------------|----------|----------|
| Suitable material           | 适用原材料 | PO/PE/PLA+PBAT                                            |          |          |
| Film width(mm)              | 膜宽度   | 600                                                       | 800      | 1000     |
| Max.Extrusion output(kg/hr) | 最大产量  | 50-70                                                     | 60-100   | 70-120   |
| Screw diameter(mm)          | 螺杆直径  | φ50                                                       | φ55      | φ60      |
| Screw L/D length            | 螺杆长径比 | 32:1                                                      |          |          |
| Screw material              | 螺杆材质  | Bimetallic                                                |          |          |
| Cylinder material           | 料筒材质  | SACM-645/38CRMOALA                                        |          |          |
| Driving motor (kw)          | 主电机   | 18.5                                                      | 22       | 22       |
| Die size(mm)                | 模头尺寸  | φ100/120                                                  | φ120/150 | φ200/220 |
| Air ring                    | 风环    | 1 ( three lip air ring)                                   |          |          |
| Air blower(kw)              | 风机    | 5.5kw                                                     | 7.5kw    | 11kw     |
| Roller width(mm)            | 辊筒宽度  | 700                                                       | 900      | 1100     |
| Height adjustable type      | 升降高度  | /                                                         |          |          |
| Take-up speed(m/min)        | 牵引速度  | 10-100                                                    | 10-100   | 10-100   |
| Take-up motor(kw)           | 牵引电机  | 1.5                                                       | 1.5      | 1.5      |
| Winder Type                 | 收卷方式  | 中心收卷， Center rewinder with air shaft ,control by inverter |          |          |

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# KP-H50/65

## HIGH SPEED FILM BLOWING MACHINE

### KP-H系列高速吹膜机

#### OPTIONAL EQUIPMENT 选配配置

- 1
- Auto-loader 自动吸料

2

3

4

5

6



#### TECHNICAL PARAMETERS 技术参数

| Model                       | 型号    | KP-H50     | KP-H55     | KP-H60     | KP-H65     |
|-----------------------------|-------|------------|------------|------------|------------|
| Screw Diameter(mm)          | 螺杆直径  | Φ50        | Φ55        | Φ60        | Φ65        |
| Screw Length                | 螺杆长径比 | 32:1       |            |            |            |
| Film Width(mm)              | 产品宽度  | 300-600    | 300-800    | 400-1000   | 600-1200   |
| Film Thickness(mm)          | 产品厚度  | 0.008-0.10 | 0.008-0.10 | 0.008-0.10 | 0.008-0.10 |
| Max.Extrusion Output(kg/hr) | 最大产量  | 60-80      | 70-90      | 80-100     | 100-120    |
| Cylinder Cooling            | 螺杆风机  | 370wX2     | 370wx3     | 370wx3     | 370wx3     |
| Driving Motor(kw)           | 主电机   | 18.5       | 30         | 30         | 37         |
| Air blower (kw)             | 风机    | 5.5        | 7.5        | 7.5        | 11         |
| Temperature Control         | 温控    | 3          | 3          | 3          | 4          |
| Die Size(mm)                | 模头尺寸  | Φ60/120    | Φ80/150    | Φ100/220   | Φ120/250   |
| Winding Speed(m/min)        | 收卷速度  | 10-100     | 10-100     | 10-100     | 10-80      |

The data is subject to change without prior notice. 机器外观及参数数据如有更改，恕不另行通知。

# KP-HM45/50

## HIGH SPEED MINI FILM BLOWING MACHINE

### KP-HM系列高速迷你吹膜机

#### OPTIONAL EQUIPMENT 选配配置

- 1
- Auto-loader 自动吸料

2

3

4

5

6



#### TECHNICAL PARAMETERS 技术参数

| Model                         | 型号    | KP-HM45             | KP-HM50             |
|-------------------------------|-------|---------------------|---------------------|
| Suitable Material             | 适用原材料 | HDPE LDPE LLDPE     | HDPE LDPE LLDPE     |
| Film Width(mm)                | 膜宽    | 200-500             | 200-600             |
| Film Thickness(mm)            | 膜厚度   | 0.009-0.05          | 0.009-0.05          |
| Max Extrusion Capacity(kg/hr) | 最大产量  | HDPE: 50            | HDPE: 60            |
|                               |       | LDPE: 60            | LDPE: 70            |
| Screw Diameter(mm)            | 螺杆直径  | Φ45                 | Φ50                 |
| Main Motor(kw)                | 主电机   | 15                  | 15                  |
| Screw L/D Length              | 螺杆长径比 | 32:1                | 32:1                |
| Screw Material                | 螺杆材质  | Bimetallic          | Bimetallic          |
| Cylinder Material             | 料筒材质  | SACM-645/38 CRMOALA | SACM-645/38 CRMOALA |
| Die Size(mm)                  | 模头尺寸  | 60                  | 80                  |
| Air Blower(kw)                | 风机    | 4                   | 4                   |
| Take Up Motor (kw)            | 牵引电机  | 1.5                 | 1.5                 |
| Cover dimension(m)            | 机器尺寸  | 3.8*1.6*3.6         | 4.2*1.8*3.6         |

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# KP-N45/65

## NORMAL TYPE FILM BLOWING MACHINE

### KP-N系列普通吹膜机



### OPTIONAL EQUIPMENT 选配配置

- 1 Auto-loader 自动吸料
- 2 Corona treater 电晕处理机
- 3 Rotary die head 旋转模头
- 4 Double winder 双收
- 5 High speed screen changer 快速换网

### TECHNICAL PARAMETERS 技术参数

| Model                        | 型号    |    | KP-N45                | KP-N50     | KP-N55       | KP-N60       | KP- N65      |
|------------------------------|-------|----|-----------------------|------------|--------------|--------------|--------------|
| Suitable material            | 适用原材料 |    | HDPE LDPE LLDPE       |            |              |              |              |
| Film width(mm)               | 膜宽度   |    | 100-500               | 300-600    | 400-800      | 500-1000     | 600-1200     |
| Film thickness(mm)           | 膜厚度   | HD | 0.009-0.05            |            | 0.009-0.15   |              |              |
|                              |       | LD | 0.02-0.15             |            | 0.03-0.15    |              |              |
| Max.Extrusion output(kg/hr)  | 最大产量  | HD | 40                    | 45         | 50           | 60           | 70           |
|                              |       | LD | 50                    | 60         | 80           | 90           | 100          |
| Extruder 主机部分                |       |    |                       |            |              |              |              |
| Screw diameter(mm)           | 螺杆直径  |    | φ45                   | φ50        | φ55          | φ60          | φ65          |
| Screw L/D length             | 螺杆长径比 |    | 30:1/32:1             |            |              |              |              |
| Screw material               | 螺杆材质  |    | Bimetallic            |            |              |              |              |
| Cylinder material            | 料筒材质  |    | SACM-645/38CRMOALA    |            |              |              |              |
| Cylinder cooling             | 料筒冷却  |    | 250wx2                | 250wx2     | 370wx2       | 370wx2       | 370wx3       |
| Driving motor(kw)            | 主电机   |    | 11                    | 15         | 18.5         | 22           | 30           |
| Temperature control          | 温控    |    | 3                     | 3          | 3            | 3            | 4            |
| Type of die 模头               |       |    |                       |            |              |              |              |
| Die size(mm)                 | 模头尺寸  | HD | φ60/80                | φ80/100    | φ100/120     | φ100/120     | φ100/150     |
|                              |       | LD | φ100/120              | φ120/150   | φ180/200     | φ200/220     | φ220/ 250    |
| Temperature control          | 温控    |    | 3                     |            |              |              |              |
| Air ring                     | 风环    |    | 1                     |            |              |              |              |
| Air blower(kw)               | 风机    |    | 2.2                   | 3          | 4            | 4            | 5.5          |
| Center steady stick          | 稳芯棒   |    | 1                     |            |              |              |              |
| Take up unit 牵引部分            |       |    |                       |            |              |              |              |
| Roller width(mm)             | 辊筒宽度  |    | φ165×600              | φ165×700   | φ165×900     | φ165×1100    | φ165×1300    |
| Height adjustable type       | 升降高度  |    | /                     |            |              |              |              |
| Take-up speed(m/min)         | 牵引速度  |    | 10-100                | 10-100     | 10-80        | 10-80        | 10-80        |
| Take-up motor(kw)            | 牵引电机  |    | 0.75                  | 1.5        | 1.5          | 1.5          | 1.5          |
| Winding unit 收卷              |       |    |                       |            |              |              |              |
| Type                         | 摩擦收卷  |    | Surface friction type |            |              |              |              |
| Winding motor(N.m)           | 收卷电机  |    | 10                    | 10         | 10           | 16           | 16           |
| Winding speed(m/min)         | 收卷速度  |    | 10-100                | 10-100     | 10-80        | 10-80        | 10-80        |
| Outline dimension(L × W × H) | 外形尺寸  |    | 3.8×2×3.8m            | 5×2.2×4.1m | 5.5×2.5×4.5m | 5.8×2.8×4.8m | 5.8×2.8×5.2m |

The data is subject to change without prior notice. 机器外观及参数数据如有更改，恕不另行通知。

# KP-PP50/65

## PP FILM BLOWING MACHINE

### KP-PP系列吹膜机

#### OPTIONAL EQUIPMENT 选配配置

- 1 Auto loader 自动吸料
- 2 Rotary die head 旋转模头
- 3 Double winders 双收
- 4 Air shaft 气胀轴
- 5 Corona treatment 电晕处理机
- 6 Cooling tower 冷却塔
- 7 Water chiller 冷水机



#### TECHNICAL PARAMETERS 技术参数

| Model                     | 型号     | KP-PP-50  | KP-PP-55  | KP-PP-65    |
|---------------------------|--------|-----------|-----------|-------------|
| Suitable material         | 适用材料   | PP        |           |             |
| Film width(mm)            | 膜宽度    | 100-500   | 150-600   | 200-800     |
| Film thickness(mm)        | 膜厚度    | 0.03-0.11 | 0.03-0.11 | 0.03-0.11   |
| Max. Output (kg/hr)       | 最大产量   | 30-40     | 30-50     | 50-60       |
| Screw diameter(mm)        | 螺杆直径   | φ50       | φ55       | φ65         |
| L/D                       | 螺杆长径比  | 30:1      |           |             |
| Cylinder cooling          | 料筒冷却   | 370w×2    | 370w×2    | 370w×3      |
| Main motor power(kw)      | 主电机    | 11        | 15        | 22          |
| Die Head Size(mm)         | 模头     | φ150      | φ220      | φ280        |
| Air blower (kw)           | 风机     | 1.5       | 2.2       | 2.2         |
| Tracking roller width(mm) | 牵引辊筒宽度 | 600       | 700       | 900         |
| Take up motor power(kw)   | 牵引电机   | 1.5       | 1.5       | 1.5         |
| Machine dimension(m)      | 机器尺寸   | 3.2×2×3.5 | 4.2×2.5×4 | 4.6×2.8×4.5 |

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# KP-NM

## MINI FILM BLOWING MACHINE

### KP-NM 普通迷你吹膜机

#### OPTIONAL EQUIPMENT 选配配置

- 1 Auto-loader 自动吸料
- 2 Corona treater 电晕处理机
- 3 Air compressor 空压机
- 4 Air shaft 气胀轴



#### TECHNICAL PARAMETERS 技术参数

| Model                             | 型号    | KP-NM45        | KP-NM50        |
|-----------------------------------|-------|----------------|----------------|
| Screw diameter(mm)                | 螺杆直径  | φ45            | φ50            |
| Max.folding width of film (mm)    | 膜宽度   | 100-500        | 100-600        |
| Single-side thickness of film(mm) | 单层膜厚度 | 0.01-0.10      | 0.01-0.10      |
| Max.output (kg/hr)                | 最大产量  | 30-40          | 40-50          |
| Screw ratio L/D                   | 螺杆长径比 | 30:1           | 30:1           |
| Main motor power(kw)              | 主机功率  | 11             | 15             |
| Gear box                          | 齿轮箱   | 133#           | 146#           |
| Heating Power(kw)                 | 加热功率  | 20             | 25             |
| Overall diameter(L*W*H)(mm)       | 机器尺寸  | 2300*1700*3200 | 2300*1800*3200 |
| Weight(kg)                        | 机器重量  | 1500           | 1600           |

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# KP-SD60/80

## SINGLE SCREW DOUBLE DIE FILM BLOWING MACHINE

### KP-SD系列单螺杆双模头吹膜机组

#### OPTIONAL EQUIPMENT 选配配置

- 1

Auto Loader 自动吸料
- 2

Corona Treater电晕处理机
- 3

Rotary die head 旋转模头
- 4

Fast Screen Changer 快速换网
- 5

Auto Winder 自动换卷
- 6

Air shaft 气胀轴



#### TECHNICAL PARAMETERS 技术参数

| Model                | 型号    | KP-SD 60-500      | KP-SD 65-600 | KP-SD 80-800 |
|----------------------|-------|-------------------|--------------|--------------|
| Suitable material    | 适用原材料 | LDPE, LLDPE, HDPE |              |              |
| Film width(mm)       | 膜宽    | 200-500           | 300-600      | 400-800      |
| Film thickness(mm)   | 膜厚度   | 0.03-0.15         |              |              |
| Max output(kg/hr)    | 最大产量  | 50-70             | 70-90        | 80-120       |
| Screw diameter(mm)   | 螺杆直径  | Φ60               | Φ65          | Φ80          |
| Screw L/D Ratio      | 螺杆长径比 | 30:1              | 30:1         | 30:1         |
| Screw material       | 螺杆材质  | Bimetallic        |              |              |
| Cylinder material    | 料筒材质  | 38 CRMOALA        |              |              |
| Cylinder cooling     | 料筒冷却  | 370w*2            | 370w*3       | 550w*3       |
| Driving motor (kw)   | 主电机   | 22                | 30           | 37           |
| Die size(mm)         | 模头尺寸  | 60/100            | 60/120       | 80/160       |
| Air blower (kw)      | 风机    | 2.2kw*2           | 3kw*2        | 4kw*2        |
| Roller width (mm)    | 辊筒宽度  | 500*2             | 700*2        | 900*2        |
| Effective width (mm) | 有效膜宽  | 400*2             | 600*2        | 800*2        |
| Take up motor (kw)   | 牵引电机  | 1.5*2             | 1.5*2        | 1.5*2        |
| Overall dimension(m) | 机器尺寸  | 4.5*2.2*3.9       | 5*2.4*4.2    | 5.5*2.6*4.5  |

The data is subject to change without prior notice. 机器外观及参数数据如有更改，恕不另行通知。

# DFL-500/800 CUTTING OFF BAG ON ROLL BAG MAKING MACHINE

### DFL 系列点断连卷制袋机

#### OPTIONAL EQUIPMENT 选配配置

- 1

Yaskawa/Panasonic servo motor 日本伺服



#### TECHNICAL PARAMETERS 技术参数

| Model                        | 型号         | DFL-500       | DFL-600        | DFL-700        | DFL-800        |
|------------------------------|------------|---------------|----------------|----------------|----------------|
| Max.Width of bag-making(mm ) | 制袋宽度       | 480           | 580            | 680            | 780            |
| Film thickness (mm)          | 薄膜厚度       | 0.008-0.025   | 0.008-0.025    | 0.008-0.025    | 0.008-0.025    |
| Max.Length of bag-making(mm) | 制袋长度       | 999           | 999            | 999            | 999            |
| Speed of bag-making(pc/min)  | 制袋速度       | 30- 120       | 30- 120        | 30- 120        | 30-120         |
| Power                        | 总功 率       | 3.2           | 3.4            | 3.6            | 4.2            |
| Ouline dimension (LxWxH) mm  | 外形尺寸长x宽x高) | 3350x900x1500 | 3350x1000x1500 | 3350x1100x1500 | 3350x1250x1500 |
| Weight(kg)                   | 重量         | 650           | 750            | 800            | 900            |

The data is subject to change without prior notice. 机器外观及参数数据如有更改，恕不另行通知。

# GFQ-600/1200 BOTTOM SEALING BAG MACHINE

### GFQ系列底封冷切机

#### OPTIONAL EQUIPMENT 选配配置

- 1

Yaskawa/Panasonic servo motor 日本伺服
- 2

Pneumatic loading 气动上料
- 3

Conveyor 输送台



#### TECHNICAL PARAMETERS 技术参数

| Model                        | 型号   | GFQ-600        | GFQ-800        | GFQ- 1000      | GFQ- 1200      |
|------------------------------|------|----------------|----------------|----------------|----------------|
| Max.Width of bag-making(mm ) | 制袋宽度 | 550            | 750            | 950            | 1150           |
| Max.Length of bag-making(mm) | 制袋长度 | 950            | 950            | 1200           | 2000           |
| Speed of bag-making(pc/min)  | 制袋速度 | 30- 120        | 30- 100        | 30- 100        | 30-80          |
| Power of main motor(kw)      | 主功 率 | 1.1            | 1.5            | 1.5            | 1.5            |
| Weight(kg)                   | 重量   | 750            | 800            | 900            | 1000           |
| Outline dimension(L×W×H) mm  | 机器尺寸 | 3200×1150×1550 | 3200×1350×1650 | 3200×1550×1750 | 3400×1750×1850 |
| Heating power (kw)           | 加热功率 | 2              | 3              | 4              | 4              |

The data is subject to change without prior notice. 机器外观及参数数据如有更改，恕不另行通知。

# KP-450x2R

## HIGH SPEED BAG ON ROLL BAG MAKING MACHINE ONLY FOR FLAT BAG

KP-450x2R系列超市连卷平口袋制袋机



### TECHNICAL PARAMETERS 技术参数

| Model                        | 型号   | KP- 450x2R     |
|------------------------------|------|----------------|
| Max.Width of bag-making(mm ) | 制袋宽度 | 400*2          |
| Max.Length of bag-making(mm) | 制袋长度 | 100-1000       |
| Speed of bag-making(pc/min)  | 制袋速度 | 50-300         |
| Linear Speed (m/min)         | 线速度  | 120            |
| Bag Type                     | 制袋类型 | Flat Bag       |
| Temperature zone             | 温控区间 | 3              |
| Heating power (kw)           | 加热功率 | 2              |
| Total power (kw)             | 总功率  | 12             |
| Outline dimension(L×W×H) mm  | 机器尺寸 | 6000×1800×1800 |

The data is subject to change without prior notice. 机器外观及参数数据如有更改，恕不另行通知。

# SUPER HIGH SPEED AUTOMATIC T SHIRT BAG MAKING MACHINE

KP-400x2HS/500x2HS系列超高速全自动背心袋



### TECHNICAL PARAMETERS 技术参数

| Model                        | 型号    | KP- 400x2HS    | KP-500X2HS     |
|------------------------------|-------|----------------|----------------|
| Max.Width of bag-making(mm ) | 制袋宽度  | 380*2          | 450*2          |
| Max.Length of bag-making(mm) | 制袋长度  | 350-700        | 350-700        |
| Speed of bag-making(pc/min)  | 制袋速度  | 150-300*2      | 150- 300*2     |
| Main servo (kw)              | 主机伺服  | 1.5            | 1.5            |
| Feeding servo (kw)           | 放料伺服  | 4              | 4              |
| Punch servo (kw)             | 冲口机伺服 | 1.3            | 1.3            |
| Total power (kw)             | 总功率   | 13             | 17             |
| Weight(kg)                   | 重量    | 2300           | 2500           |
| Air compressor(hp)           | 气压    | 10             | 10             |
| Outline dimension(L×W×H) mm  | 机器尺寸  | 6800×1350×1750 | 6800×1550×1800 |

The data is subject to change without prior notice. 机器外观及参数数据如有更改，恕不另行通知。

# HIGH SPEED AUTOMATIC T SHIRT BAG MAKING MACHINE

KP-400x2MS/500x2MS系列高速全自动背心袋



### TECHNICAL PARAMETERS 技术参数

| Model                        | 型号   | KP- 400x2MS    | KP-500X2MS     |
|------------------------------|------|----------------|----------------|
| Max.Width of bag-making(mm ) | 制袋宽度 | 380*2          | 450*2          |
| Max.Length of bag-making(mm) | 制袋长度 | 650            | 650            |
| Speed of bag-making(pc/min)  | 制袋速度 | 150-250*2      | 150- 250*2     |
| Power of main motor(kw)      | 主功 率 | 1.5            | 1.5            |
| Total power (kw)             | 总功率  | 9              | 15             |
| Weight(kg)                   | 重量   | 2300           | 2500           |
| Outline dimension(L×W×H) mm  | 机器尺寸 | 5200×1350×1750 | 5500×1550×1800 |

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KP-500L2-AR DOUBLE LINES GARBAGE BAG  
MAKING MACHINE (CORELESS BAG)  
KP-500L2-AR 系列双线连卷垃圾袋

TECHNICAL PARAMETERS  
技术参数

| Model                         | KP-500L2-AR                |
|-------------------------------|----------------------------|
| Suitable materials            | HDPE,LDPE                  |
| Producing length              | 300-1000mm                 |
| Producing width(2 lines)      | 180-360mm (BEFORE FOLDING) |
| Final products width(2 lines) | 90-180mm                   |
| Producing speed               | 80m/min                    |
| Total power                   | 8.0kw                      |
| Film of thickness             | 0.008-0.02mm               |
| Max. sealing layer            | 8                          |
| Weight                        | 1200kg                     |
| Overall size                  | 4750x2100x1450mm           |

The data is subject to change without prior notice.  
机器外观及参数数据如有更改，恕不另行通知。



SHXJ-A500/800 BAG ON ROLL BAG MAKING MACHINE  
(FOR FLAT AND VEST BAG / WITH CORE AND CORELESS BAG)  
SHXJ-A系列双层连卷机(有芯&无芯)

OPTIONAL EQUIPMENT  
选配配置

- 1 Yaskawa/Panasonic servo motor 日本伺服
- 2 Customized Special t shirt mould 定制高品质模具



TECHNICAL PARAMETERS  
技术参数

| Model                        | 型号   | SHXJ-A500 | SHXJ-A600 | SHXJ-A700 | SHXJ-A800 |
|------------------------------|------|-----------|-----------|-----------|-----------|
| Max.Width of bag-making(mm ) | 制袋宽度 | 450       | 550       | 650       | 750       |
| Max.Length of bag-making(mm) | 制袋长度 | 1200      | 1200      | 1200      | 1200      |
| Speed of bag-making(pc/min)  | 制袋速度 | 40- 120   | 40- 120   | 40- 120   | 40-120    |
| Power of main motor(kw)      | 主功 率 | 1.1       | 1.1       | 1.5       | 1.5       |
| Weight(kg)                   | 重量   | 800       | 900       | 1000      | 1100      |

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KP-SH-600/1000/1200

DOUBLE DECK AUTOMATIC T SHIRT BAG MAKING  
MACHINE( ONE LINE FOR PRINTED BAG)

KP-SH系列全自动背心袋 (2线，4线，6线，8线)



OPTIONAL EQUIPMENT  
选配配置

- 1 Individual unwinding 独立放疗架
- 2 AC Feeding motor 交流放料电机带矢量模块
- 3 Yaskawa/Panasonic servo motor 日本伺服



TECHNICAL PARAMETERS  
技术参数

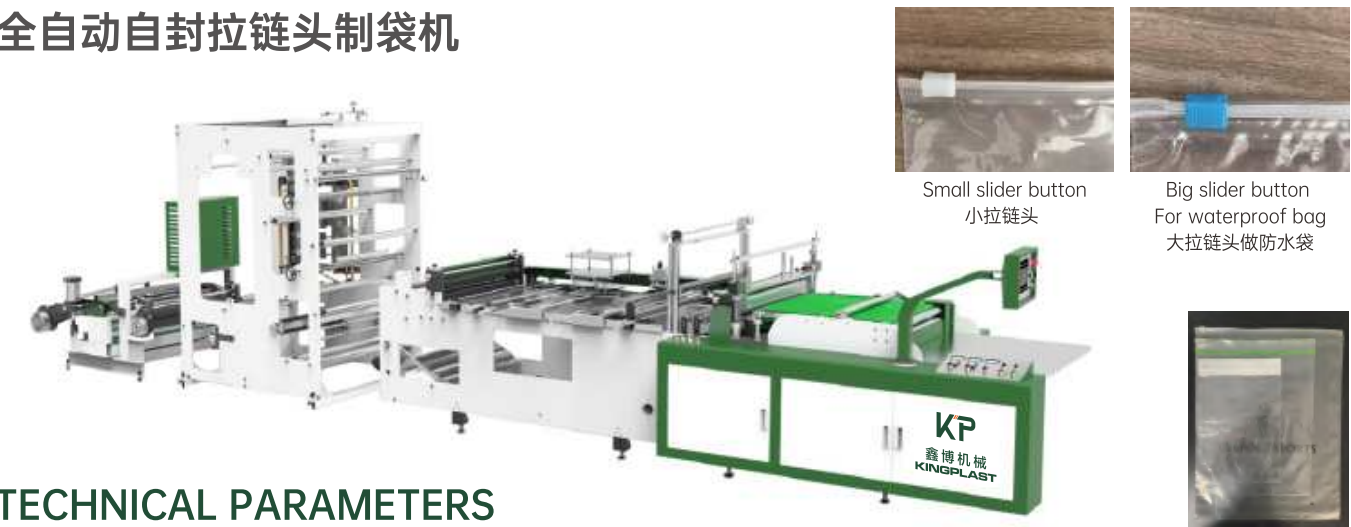
| Model                        | 型号   | KP-SH-600      | KP-SH-700      | KP-SH-1000     | KP- SH-1200    |
|------------------------------|------|----------------|----------------|----------------|----------------|
| Max.Width of bag-making(mm ) | 制袋宽度 | 550*2          | 650*2          | 280*4          | 350*4          |
| Max.Length of bag-making(mm) | 制袋长度 | 650            | 650            | 650            | 650            |
| Speed of bag-making(pc/min)  | 制袋速度 | 30 - 120*2     | 30 - 120*2     | 30 - 120*4     | 30 -120*4      |
| Feeding motor                | 放料电机 | 400w           | 400w           | 400w           | 400w           |
| Lines                        | 条数   | 2              | 2              | 4              | 4              |
| Power of main motor(kw)      | 主功 率 | 1.1            | 1.1            | 1.5            | 2.2            |
| Weight(kg)                   | 重量   | 2000           | 2200           | 3000           | 3500           |
| Outline dimension(L×W×H) mm  | 机器尺寸 | 4800×1150×1550 | 4800×1350×1650 | 6500×1550×1750 | 6500×1750×1850 |

The data is subject to change without prior notice. 机器外观及参数数据如有更改，恕不另行通知。

# KPZ-600/800

## HORIZONTAL /VERTICAL TYPE AUTOMATIC ZIPPER LOCK BAG MAKING MACHINE (MULTI FUNCTION BAG)

### 全自动自封拉链头制袋机



### TECHNICAL PARAMETERS 技术参数

| Model                | 型号          | KPZ-600          | KPZ-800          |
|----------------------|-------------|------------------|------------------|
| Raw material         | 材料          | LDPP-PE-PP-HDPE  | LDPP-PE-PP-HDPE  |
| Speed                | 制袋速度        | 40-120cycle\min  | 40-80cycle\min   |
| Bag width            | 制袋宽度        | 100-450mm        | 100-650mm        |
| Bag length           | 制袋长度        | 100-450mm        | 100-650mm        |
| Film thickness       | 膜厚          | 0.04-0.15mm      | 0.04-0.15mm      |
| Servo motor          | 伺服电机        | 1.5kw            | 2kw              |
| Main motor           | 主电机         | 1.5kw            | 1.5kw            |
| Heating power        | 电热          | 3kw              | 3.8kw            |
| Discharge motor      | 出料电机        | 0.75kw           | 0.75kw           |
| Ultrasonic           | 超声波         | 2kw              | 2kw              |
| Conveying electrical | 送料电机        | 0.6kw            | 0.6kw            |
| Cooling              | 冷却          | 0.55kw,0.25kw    | 0.55kw,0.25kw    |
| Total power          | 整机功率        | 15kw             | 18kw             |
| Dimension(L *W*H)    | 外形尺寸（长*宽*高） | 8000*1550*1800mm | 8500*1550*1800mm |
| Voltage              | 电源电压        | 50hz,380v        | 50hz,380v        |

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## RQL-600/1000 SIDE SEALING BAG MACHINE RQL系列边封热切机

### OPTIONAL EQUIPMENT 选配配置

- 1 EPC 纠编
- 2 Auto tension 自动张力
- 3 Air shaft 气胀轴
- 4 Yaskawa/Panasonic servo motor 日本伺服
- 5 Punchers 打孔机



Multi Function Side Sealing Bag  
Machine - Chicken Bag  
(多功能边封袋，鸡袋)

### TECHNICAL PARAMETERS 技术参数

| Model                         | 型号    | RQL-600        | RQL-800        | RQL-1000       |
|-------------------------------|-------|----------------|----------------|----------------|
| Length of sealing&cutting(mm) | 封切长度  | 60-580         | 80-780         | 90-980         |
| Width of sealing&cutting(mm)  | 封切宽度  | 50-600         | 55-600         | 60-600         |
| Speed of Bag-making(pcs/min)  | 速度    | 40-200         | 40-200         | 40-120         |
| Accuracy of finished product  | 成品精确度 | ±0.3           | ±0.3           | ±0.3           |
| Main motor (kw)               | 主机    | 1.1            | 1.5            | 1.5            |
| Total power                   | 总功率   | 4              | 5              | 6              |
| Weight                        | 重量    | 800            | 1000           | 1100           |
| Dimension L*W*H(mm)           | 机器尺寸  | 3600x1150x1700 | 3600x1350x1700 | 3600x1550x1700 |

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## ZB-600/1200 EDGE FOLDING MACHINE 折边机

### OPTIONAL EQUIPMENT 选配配置

- 1 Air shaft 气胀轴
- 2 Ultrasonic 超声波
- 3 Pneumatic loading 气动上料

### TECHNICAL PARAMETERS 技术参数

| Model                       | 型号     | 600  | 700  | 800  | 900  | 1000 | 1100 | 1200 |
|-----------------------------|--------|------|------|------|------|------|------|------|
| Max rewinding width(mm)     | 最大收卷宽度 | 600  | 700  | 800  | 900  | 1000 | 1100 | 1200 |
| Max unwinding width(mm)     | 最大放料宽度 | 1200 | 1400 | 1600 | 1800 | 2000 | 2200 | 2400 |
| Max rewinding speed(m/min)  | 最大收卷速度 | 60   | 60   | 60   | 60   | 55   | 45   | 35   |
| General power(kw)           | 主功率    | 2    | 2    | 2.5  | 2.75 | 3    | 3.5  | 4    |
| Weight of whole machine(kg) | 机器重量   | 400  | 450  | 500  | 550  | 650  | 750  | 850  |

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# SHXJ-600/1200

## DOUBLE DECK CUTTING MACHINE (ONE LINE FOR PRINTED BAG)

### SHXJ系列双层底封冷切机



### OPTIONAL EQUIPMENT 选配配置

- 1

Individual unwinding 独立放疗架
- 2

AC Feeding motor 交流放料电机带矢量模块
- 3

Yaskawa/Panasonic servo motor 日本伺服
- 4

Converyor 输送台

### TECHNICAL PARAMETERS 技术参数

| Model                        | 型号   | SHXJ-600       | SHXJ-800       | SHXJ-1000      | SHXJ-1200      |
|------------------------------|------|----------------|----------------|----------------|----------------|
| Max.Width of bag-making(mm ) | 制袋宽度 | 550            | 750            | 950            | 1150           |
| Max.Length of bag-making(mm) | 制袋长度 | 950            | 950            | 1200           | 2000           |
| Speed of bag-making(pc/min)  | 制袋速度 | 30- 120        | 30- 100        | 30- 100        | 30-80          |
| Feeding motor                | 放料电机 | 400w           | 400w           | 400w           | 400w           |
| Lines                        | 条数   | 2              | 2/4            | 2/4            | 2/4/6          |
| Power of main motor(kw)      | 主功 率 | 1.1            | 1.5            | 1.5            | 2.2            |
| Weight(kg)                   | 重量   | 800            | 1000           | 1200           | 1400           |
| Outline dimension(L×W×H) mm  | 机器尺寸 | 3200×1150×1550 | 3200×1350×1650 | 3200×1550×1750 | 3400×1750×1850 |

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## KP- G500 SEMI AUTOMATIC DISPOSABLE GLOVE MAKING MACHINE

塑料手套机



### TECHNICAL PARAMETERS 技术参数

| Model                        | 型号          | KP-G500          |
|------------------------------|-------------|------------------|
| Suitable material            | 适用材料        | HDPE、LDPE、PP、OPP |
| Max.Width of bag-making(mm ) | 制袋宽度        | 500              |
| Film thickness (mm)          | 薄膜厚度        | 0.008-0.025      |
| Max.Length of bag-making(mm) | 制袋长度        | 600              |
| Speed of bag-making(pc/min)  | 制袋速度        | 100- 140*2       |
| Main Power                   | 主电机         | 1.1              |
| Heating power                | 加热功率        | 2                |
| Outline dimension (LxWxH) mm | 外形尺寸（长x宽x高） | 2800x1100x1500   |
| Weight(kg)                   | 重量          | 1000             |
| Voltage                      | 电源电压        | 220V, 50Hz       |

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## FULLY AUTOMATIC BOUFFANT CAP MAKING MACHINE

塑料和无纺布条形帽机

Automatic feeding-import-folding-  
welding-forming and cutting  
自动送料-导入-折叠-焊接-成型-切割



Plastic cap  
塑料浴帽



Non woven cap  
无纺布浴帽

### TECHNICAL PARAMETERS 技术参数

| Model             | 型号   |                                                                        |
|-------------------|------|------------------------------------------------------------------------|
| Speed             | 速度   | 120-200 pcs/min                                                        |
| Voltage           | 电压   | 220V 50HZ                                                              |
| Power             | 功率   | 5kw                                                                    |
| Ultrasonic device | 超声波  | 3 set                                                                  |
| Machine size      | 机器尺寸 | 3900*900*1450mm (L*W*H)                                                |
| Bouffant Cap Size | 浴帽尺寸 | 19 INCH ( we can specially customize for your different size) 根据客户需求定制 |
| Net Weight        | 净重   | 1055KGS                                                                |

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# KP-DASY-800/1100E COMPUTERIZED REGISTER ROTOGRAVURE PRINTING MACHINE

KP- DASY 系列凹版电脑套色彩印机



## TECHNICAL PARAMETERS 技术参数

| Model                                  | 型号      | DASY-800E         | DASY-1100E        |
|----------------------------------------|---------|-------------------|-------------------|
| Max. Web Width                         | 印刷宽度    | 800mm             | 1100mm            |
| Printing Speed                         | 印刷速度    | 120m/min          | 120m/min          |
| Print cylinder dia.                    | 印版直径    | φ100-350mm        | φ100-350mm        |
| Rolling material dia.                  | 卷材直径    | φ570              | φ570              |
| Print cylinder cross adjustable        | 印刷横向调节量 | 30mm              | 30mm              |
| Print cylinder longitudinal adjustable | 印刷纵向调节量 | 100°              | 100°              |
| Registering accuracy                   | 套色精度    | ±0.1mm            | ±0.1mm            |
| Total power                            | 整机总功率   | 96kw              | 109kw             |
| Weight                                 | 重量      | 10000kg           | 11000kg           |
| Overall Dimension                      | 机器尺寸    | 11000*3100*3200mm | 11000*3400*3200mm |

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# KP-ASY-600/1200 ROTOGRAVURE PRINTING MACHINE

KP- ASY 系列普通凹版机



## TECHNICAL PARAMETERS 技术参数

| Model                | 型号   | ASY-600/6 color  | ASY-800/6 color  | ASY-1000/6 color | ASY-1200/6 color |
|----------------------|------|------------------|------------------|------------------|------------------|
| Max. Web Width       | 印刷宽度 | 600mm            | 800mm            | 1000mm           | 1200mm           |
| Max. Web Length      | 印刷长度 | 240-940mm        | 240-940mm        | 240-940mm        | 240-940mm        |
| Printing Speed       | 印刷速度 | 50m/min          | 50m/min          | 50m/min          | 50m/min          |
| Registering accuracy | 对版精度 | ±0.25mm          | ±0.25mm          | ±0.25mm          | ±0.25mm          |
| Main power           | 主机功率 | 4kw              | 4kw              | 4kw              | 5.5kw            |
| Blower power         | 风机功率 | 0.19kw/组         | 0.19kw/组         | 0.19kw/组         | 0.19kw/组         |
| Heating power        | 电热功率 | 3.2kw            | 4kw              | 4.5kw            | 5kw              |
| Total power          | 总功率  | 18kw             | 22kw             | 26kw             | 30kw             |
| Overall Dimension    | 外形尺寸 | 8300*1200*1860mm | 8300*1400*1860mm | 8300*1600*1860mm | 8300*1800*1860mm |

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# KP-YT

## FLEXIBLE PRINTING MACHINE

### KP-YT 系列柔版印刷机

## OPTIONAL EQUIPMENT 选配配置

- 1 EPC 纠编
- 2 Auto tension 自动张力
- 3 Hydraulic lifting plate 液压起落版
- 4 Air shaft 气胀轴
- 5 Friction rewinding type 摩擦收卷
- 6 Auto unwinding by pneumatic 气动上料
- 7 Auto unwinding by hydraulic 液压上料



## TECHNICAL PARAMETERS 技术参数

| Type                                                  | KP-YT2600      | KP-YT2800      | KP-YT21000     | KP-YT4600      | KP-YT4800      | KP-YT41000     | KP-YT6600      | KP-YT6800      | KP-YT61000     |
|-------------------------------------------------------|----------------|----------------|----------------|----------------|----------------|----------------|----------------|----------------|----------------|
| Max. Web Width                                        | 600mm          | 800mm          | 1000mm         | 600mm          | 800mm          | 1000mm         | 600mm          | 800mm          | 1000mm         |
| Max. Effective Printing Width                         | 560mm          | 760mm          | 960mm          | 560mm          | 760mm          | 960mm          | 560mm          | 760mm          | 960mm          |
| Range of Repeat Printing Length                       | 200-1100mm     | 200-1100mm     | 200-1100mm     | 200-1100mm     | 200-1100mm     | 200-1100mm     | 200-1100mm     | 200-1100mm     | 200-1100mm     |
| Max. Diameter of Roll Material                        | φ450mm         | φ450mm         | φ450mm         | φ450mm         | φ450mm         | φ450mm         | φ450mm         | φ450mm         | φ450mm         |
| Printing Speed                                        | 50m/min        | 50m/min        | 50m/min        | 50m/min        | 50m/min        | 50m/min        | 50m/min        | 50m/min        | 50m/min        |
| Plate Thickness<br>(Both side adhesive tape included) | 2.38mm         | 2.38mm         | 2.38mm         | 2.38mm         | 2.38mm         | 2.38mm         | 2.38mm         | 2.38mm         | 2.38mm         |
| Heating power                                         | 5kw            | 5kw            | 10kw           | 10kw           | 15kw           | 20kw           | 12kw           | 18kw           | 24kw           |
| Total Power                                           | 10kw           | 10kw           | 13kw           | 15kw           | 15kw           | 25kw           | 17kw           | 23kw           | 29kw           |
| Weight                                                | 1800kg         | 2000kg         | 2200 kg        | 3000kg         | 3500kg         | 4000kg         | 3500kg         | 4200kg         | 4500kg         |
| Overall Dimension(mm)                                 | 1900*1800*2300 | 1900*2000*2300 | 1900*2200*2400 | 4200*1800*2400 | 4200*2000*2400 | 4200*2200*2400 | 4200*1660*2950 | 4200*1860*2950 | 4200*2060*2950 |

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# KPYT-B600/1600

## HIGH SPEED FLEXIBLE PRINTING MACHINE

KPYT-B 系列高速柔版印刷机

连线印刷机  
Inline Printer



### OPTIONAL EQUIPMENT 选配配置

- 1 电静止画面 video Inspection
- 2 电晕处理机 corona treater
- 3 分切刀 slitting knife
- 4 自动不停机收放卷 automatic non stop unwind&rewind
- 5 连线装置 online device

### TECHNICAL PARAMETERS 技术参数

| Model                                             | 型号    | KPYT-B600                                                                                                                                      | KPYT-B800  | KPYT-B1000 | KPYT-B1200 | KPYTB-1600 |
|---------------------------------------------------|-------|------------------------------------------------------------------------------------------------------------------------------------------------|------------|------------|------------|------------|
| Max. Web Width                                    | 材料宽度  | 600mm                                                                                                                                          | 800mm      | 1000mm     | 1200mm     | 1600mm     |
| Max. Effective Printing Width                     | 印刷宽度  | 560mm                                                                                                                                          | 760mm      | 960mm      | 1160mm     | 1560mm     |
| Range of Repeat Printing Length                   | 印刷长度  | 280-1000mm                                                                                                                                     | 280-1000mm | 280-1000mm | 280-1000mm | 280-1000mm |
| Printing Color                                    | 印刷颜色  | 1 - 6 color                                                                                                                                    |            |            |            |            |
| Mechanical Speed                                  | 机械速度  | 50-150m/min                                                                                                                                    |            |            |            |            |
| Printing Speed                                    | 印刷速度  | 50-130m/min                                                                                                                                    |            |            |            |            |
| Printing unit composition                         | 印刷组组成 | 陶瓷辊, (单面刮刀) 封闭式刮刀, 墨泵, 印刷版辊, 压印辊<br>Ceramic roller, ( single face blade)chamber doctor blade ,<br>ink pump, printing cylinder, pressure roller |            |            |            |            |
| Voltage                                           | 电压    | 380V, 3P ,50HZ                                                                                                                                 |            |            |            |            |
| Plate Thickness(Both side adhesive tape included) | 板材厚度  | 2.38mm                                                                                                                                         | 2.38mm     | 2.38mm     | 2.38mm     | 2.38mm     |
| Weight                                            | 重量    | 视机型而定 Depend on model                                                                                                                          |            |            |            |            |

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PNEUMATIC PUNCHING MACHINE  
气动冲口机

TECHNICAL PARAMETERS  
技术参数

| Model            | 型号   | QD-5T             |
|------------------|------|-------------------|
| Pressure         | 压力   | 5T                |
| Air compressor   | 气压   | 0.5-0.8MPA        |
| Obturate size    | 工作宽度 | 390x570mm         |
| Cylinder stroke  | 气缸行程 | 100mm             |
| Working area     | 压板尺寸 | 260x260mm         |
| Power            | 电压   | 220V 160W 50/60HZ |
| Weight           | 重量   | 300kg             |
| Dimension        | 机械尺寸 | 950x970x1900mm    |
| Pallet dimension | 托盘尺寸 | 1000x1020x2100mm  |

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ROCKER HYDRAULIC PRESSURE  
PUNCHING MACHINE  
摇臂式液压裁断机

TECHNICAL PARAMETERS  
技术参数

| Model        | 型号    | X626-10T     | X626-12T       |
|--------------|-------|--------------|----------------|
| Pressure     | 压力    | 10T          | 12T            |
| Stroke range | 工作行程  | 50mm         | 100mm          |
| Working size | 工作台面积 | 760x400mm    | 800x400mm      |
| Cutting size | 裁断尺寸  | 380x350mm    | 380x350mm      |
| Main motor   | 主机    | 1.1kw        | 1.1kw          |
| Weight       | 重量    | 500kg        | 600kg          |
| Dimension    | 机械尺寸  | 800x750x1300 | 820x800x1300mm |

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DFQ-1100/1300

HIGH SPEED VERTICAL AUTOMATIC  
SLITTING MACHINE

DFQ 系列高速立式分切机



THE MACHINE EQUIPPED WITH  
本机配置含

- 1 Unwinding : auto tension control with magnetic powder 放卷张力：磁粉自动控制
- 2 Rewinding : asynchronous servo motor PLC control 收卷：异步伺服电机PLC联控
- 3 Main motor 5.5kw : asynchronous servo motor 主电机：5.5KW（异步伺服电机1只）

TECHNICAL PARAMETERS  
技术参数

| Model                          | 型号        | DFQ-1100         | DFQ-1300         |
|--------------------------------|-----------|------------------|------------------|
| Max .web width                 | 最大放料宽度    | 1150mm           | 1350mm           |
| Max.diameter of rewinding      | 收料最大直径    | Φ500             | Φ500             |
| Max.diameter of unwinding      | 放料最大直径    | Φ600             | Φ600             |
| Width of roll material cutting | 分切卷材宽度    | 30-1100mm        | 30-1300 mm       |
| Inner Dia                      | 纸芯直径      | 3"-76mm          | 3"- 76mm         |
| Separating and cutting speed   | 分切速度      | ≤350m/min        | ≤350m/min        |
| Machine Speed                  | 机械速度      | ≤450m/min        | ≤450m/min        |
| Deviation-rectifying error     | 纠编误差      | ≤±0.3            | ≤±0.3            |
| Main motor                     | 主电机       | 5.5kw            | 5.5kw            |
| Outline diameter(LXWXH)        | 外形尺寸（长宽高） | 3100x3000x2000mm | 3100×3200×2000mm |
| Weight                         | 机重        | 2100kg           | 2200kg           |

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LFQ-1100/1300 VERTICAL AUTOMATIC SLITTING MACHINE

LFQ 系列立式分切机

OPTIONAL EQUIPMENT

选配配置

- 1Magnetic powder 10kg 磁粉10kg
- 2PLC and touch screen PLC触摸屏
- 3Round knife 10pcs 圆刀10把



TECHNICAL PARAMETERS

技术参数

| Model                          | 型号        | LFQ-1100         | LFQ-1300         |
|--------------------------------|-----------|------------------|------------------|
| Max. web width                 | 最大放料宽度    | 1150mm           | 1350mm           |
| Max.diameter of rewinding      | 收料最大直径    | Φ480             | Φ480             |
| Max.diameter of unwinding      | 放料最大直径    | Φ700             | Φ700             |
| Width of roll material cutting | 分切卷材宽度    | 30-1100mm        | 30-1300 mm       |
| Inner Dia                      | 纸芯直径      | 76mm             | 76mm             |
| Separating and cutting speed   | 分切速度      | 200m/min         | 200m/min         |
| Deviation-rectifying error     | 纠编误差      | ≤±0.3            | ≤±0.3            |
| Power                          | 总功率       | 4kw              | 4kw              |
| Outline diameter(LXWXH)        | 外形尺寸（长宽高） | 1100x2200x1400mm | 1100x2600x1400mm |
| Weight                         | 机重        | 1500kg           | 1800kg           |

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WFQ-1100/1300 HORIZONTAL AUTOMATIC SLITTING MACHINE

WFQ 系列卧式分切机

OPTIONAL EQUIPMENT

选配配置

- 1Rewinding magnetic powder 10kg 收料磁粉10kg
- 2Plc and touch screen PLC 触摸屏



TECHNICAL PARAMETERS

技术参数

| Model                          | 型号        | WFQ-1100         | WFQ-1300         |
|--------------------------------|-----------|------------------|------------------|
| Max .web width                 | 最大放料宽度    | 1150mm           | 1350mm           |
| Max.diameter of rewinding      | 收料最大直径    | Φ 550            | Φ 550            |
| Max.diameter of unwinding      | 放料最大直径    | Φ1000            | Φ1000            |
| Width of roll material cutting | 分切卷材宽度    | 30-1100mm        | 30-1300 mm       |
| Inner Dia                      | 纸芯直径      | 76mm             | 76mm             |
| Separating and cutting speed   | 分切速度      | 200m/min         | 200m/min         |
| Deviation-rectifying error     | 纠编误差      | ≤±0.3            | ≤±0.3            |
| Power                          | 总功率       | 4kw              | 4kw              |
| Outline diameter(LXWXH)        | 外形尺寸（长宽高） | 2200x2200x1100mm | 2200x2400x1100mm |
| Weight                         | 机重        | 1800kg           | 2000kg           |

The data is subject to change without prior notice. 机器外观及参数数据如有更改，恕不另行通知。

CRUSHING MACHINE

粉碎机



TECHNICAL PARAMETERS

技术参数

| 型号Mode | 破碎能力Capacity(kg/h) | 电机Motor（kw） | 尺寸Outline dimension(mm) | 重量N.W（kg） |
|--------|--------------------|-------------|-------------------------|-----------|
| F400   | 100-200            | 7.5/11      | 88*121*154              | 440       |
| F500   | 200-300            | 11          | 102*132*170             | 650       |
| F600   | 300-500            | 15          | 110*145*170             | 800       |
| F650   | 500-600            | 18.5        | 120*146*174             | 950       |
| F700   | 600-700            | 22          | 126*150*184             | 1000      |
| F800   | 700-800            | 30          | 170*150*200             | 1500      |
| F1000  | 800-1000           | 37          | 180*175*220             | 2000      |

The data is subject to change without prior notice. 机器外观及参数数据如有更改，恕不另行通知。

PLASTIC GRINDING AND MILLING GRANULATOR (AGGLOMERATOR MACHINE)

混炼团粒机



TECHNICAL PARAMETERS

技术参数

| Model                          | 型号   | KP-G150              | KP-G300              |
|--------------------------------|------|----------------------|----------------------|
| Capacity of barrel             | 料桶容量 | 150L                 | 300L                 |
| Output                         | 产量   | 60-80kg/h            | 200-300kg/h          |
| Main motor power               | 主电机  | 18.5kw               | 37kw                 |
| Rotary speed of main shaft主轴转速 |      | 660r/min             | 660r/min             |
| Overall dimensions             | 外形尺寸 | 1800x750x1400mm      | 2000x900x1600mm      |
| Knife quantity                 | 刀数   | 2 turn 6 fixed knife | 3 turn 4 fixed knife |
| Weight                         | 重量   | 900kg                | 1200kg               |

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# KP-B100/120 AIR COOLING PLASTIC RECYCLING MACHINE

KP-B系列风冷塑料造粒机（此机适用于HDPE）



## TECHNICAL PARAMETERS 技术参数



| Model              | 型号    | KP-B100                  | KP-B110      | KP-B120      |
|--------------------|-------|--------------------------|--------------|--------------|
| Diameter of Screw  | 螺杆直径  | 100mm                    | 110mm        | 120mm        |
| L:D                | 螺杆直径比 | 20:1                     | 20:1         | 20:1         |
| Speed of Screw     | 螺杆转速  | 10-110rpm                | 10-110rpm    | 10-110rpm    |
| Gearbox            | 齿轮箱   | 173                      | 180          | 200          |
| Motor Power        | 主机    | 22kw                     | 30kw         | 37kw         |
| Output             | 产量    | 90kg/h                   | 120kg/h      | 135kg/h      |
| Screen changer     | 液压环网  | Hydraulic/ Motor control |              |              |
| Machine Weight     | 重量    | 2800kg                   | 3000kg       | 3200kg       |
| Overail Dimensions | 外形尺寸  | 4.2*1.5*1.8m             | 4.4*1.5*1.8m | 4.6*1.5*2.3m |

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# KP-C100/120 SINGLE/DOUBLE STAGE PLASTIC RECYCLING

KP-C系列水冷塑料造粒机



## TECHNICAL PARAMETERS 技术参数



| Model                      | 型号    | KP-C100                 | KP-C110     | KP-C120      |
|----------------------------|-------|-------------------------|-------------|--------------|
| Diameter of Screw          | 螺杆直径  | 100mm                   | 110mm       | 120mm        |
| L:D                        | 螺杆直径比 | 20:1                    | 20:1        | 20:1         |
| Speed of Screw             | 螺杆转速  | 10-110rpm               | 10-110rpm   | 10-110rpm    |
| Gearbox                    | 齿轮箱   | 173                     | 180         | 200          |
| Motor Power                | 主机    | 22kw                    | 30kw        | 37kw         |
| Output                     | 产量    | 90kg/h                  | 110kg/h     | 130kg/h      |
| Water Tank Length)         | 水槽    | 2500mm Stainless        |             |              |
| Screen changer             | 液压环网  | Hydraulic/Motor control |             |              |
| Screen changer hole        | 过滤网目数 | 6mm                     |             |              |
| Die head hole(Alloy Metal) | 模头孔径  | 4mm                     |             |              |
| Cutter Knife               | 滚刀    | Hobbing Cutter          |             |              |
| Machine Weight             | 重量    | 2000kg                  | 2200kg      | 2500kg       |
| Overail Dimensions         | 外形尺寸  | 5.5*1.5*1.1m            | 6*1.35*1.3m | 6.2*1.4*1.3m |

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# Machine Accessories

|                                       |                                                   |                                                  |                                      |
|---------------------------------------|---------------------------------------------------|--------------------------------------------------|--------------------------------------|
| <br>压缩机 Air Compressor                | <br>自动吸料 Auto Loader                              | <br>薄膜自动引取粉碎机<br>Automatic Loader<br>and Crusher | <br>冲口机 Puncher                      |
| <br>冷水机 Water chiller                 | <br>干燥机 Dryer                                     | <br>拌料机 Mixer 500kg-5T                           | <br>拌料机 Mixer 50-250kg               |
| <br>快速换网<br>High Speed Screen Changer | <br>风机 Air Blower                                 | <br>模盖 Top Exchange Die                          | <br>齿轮箱 Gear Box                     |
| <br>高压双风口风环<br>LPDE Dual Lip Air Ring | <br>低压双风口风环<br>HPDE Dual Lip Air Ring             | <br>米克重<br>gravimetric system                    | <br>液压换网<br>hydraulic screen changer |
| <br>打孔机<br>Hole Puncher               | <br>力矩表<br>torgue controller                      | <br>气胀轴<br>Air Shaft                             | <br>铝辊<br>Aluminum Roller            |
| <br>螺杆<br>Screw and Barrel            | <br>压辊+胶辊<br>Pressure Roller and<br>Rubber Roller | <br>弧形辊<br>Banana Roller                         | <br>电晕处理机<br>Corona Treater          |