



专注冷弯型钢设备 研发与制造

Focus on cold-formed steel design

R&D and manufacturing equipment



无锡海路丰科技有限公司
Wu Xi Hai Roll Fone Science & Technology Co., Ltd.
专业铸就核心竞争力
Profession cast core competitiveness.





COMPANY INTRODUCTION

公司简介

无锡海路丰科技有限公司地处长江三角洲，风景优美的太湖之滨，位于工业发达的无锡市惠山区，沪宁铁路、新长铁路、京沪高速、沪宁高速、沪宜高速在此会合，京杭运河穿越而过，交通极为便利。

为适应世界钢结构事业的发展，本公司是近年来经过重组整合的一家专业制造各种冷弯成型设备的新型高科技企业，致力于对各种新品的研制和开发。公司专业制造各种冷弯型钢设备、高速公路护栏设备、钢结构用屋面及墙体围护压型钢板等设备及相关压型钢板生产线如：墙面、屋面板系列设备；楼面钢承板系列设备、仿古琉璃瓦系系列设备、金属落水系列设备、C、Z型钢檩条系列设备，桥架梯边设备，车辆型材设备，货架物流设备，环保型材设备，轻钢装饰设备，门业制造设备，纵横剪生产线等等，并制造提供各类相关辅助设备

我公司具有雄厚的技术力量、高层次的管理人才、强大的生产能力和完善的跟踪质量检测。已跻身于国内同行业强手之林，用户遍及全国各地，产品远销欧美、东南亚、南非等国家和地区。

我们为您提供精良的设备和优质的服务，精益求精当然出类拔萃，企业的每一件产品都是海路丰机械至诚至爱的奉献，同时也溶入了海路丰人尽善尽美的服务。科技无穷，创造无限，面对瞬息万变的商海，追求卓越使海路丰人将以更加超凡的信心和胆略，书写新世纪的繁荣昌盛，愿我们在合作中为了美好的明天共同发展进步，为钢结构事业一起努力！

合作
共赢

合作

／ 个人与个人、群体与群体之间为达到共同目的
彼此相互配合的一种联合行动 ／

The so-called "win-win cooperation"
is refers to trade both parties or work upon completion of an
activity or both or all parties share a task in the process of mutual benefit.

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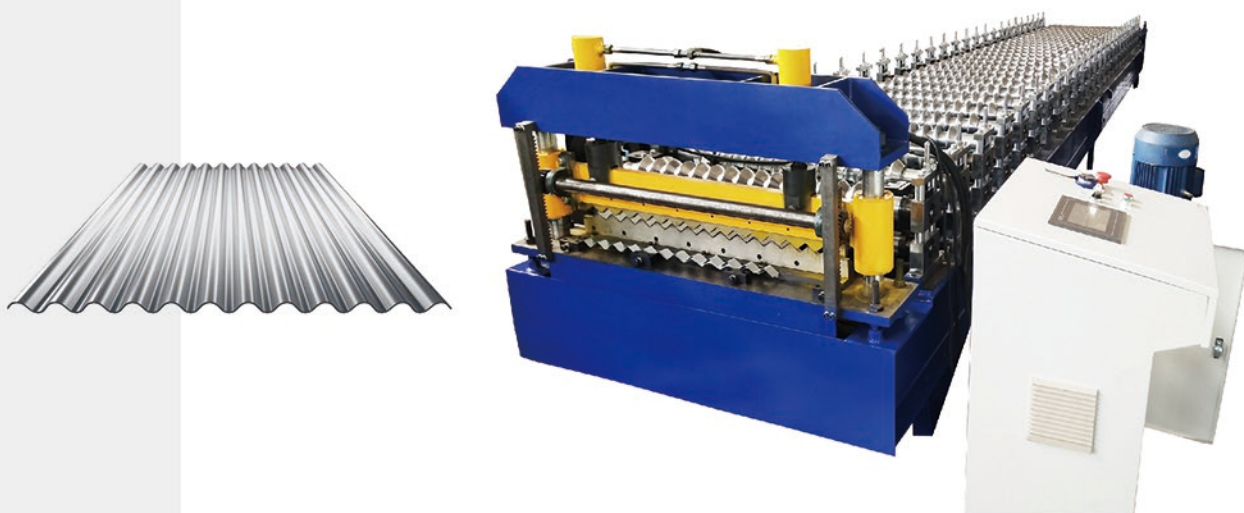
冷弯型钢系列设备 Cold roll forming eries equipment

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彩钢板系列设备 Color steel plate series equipment

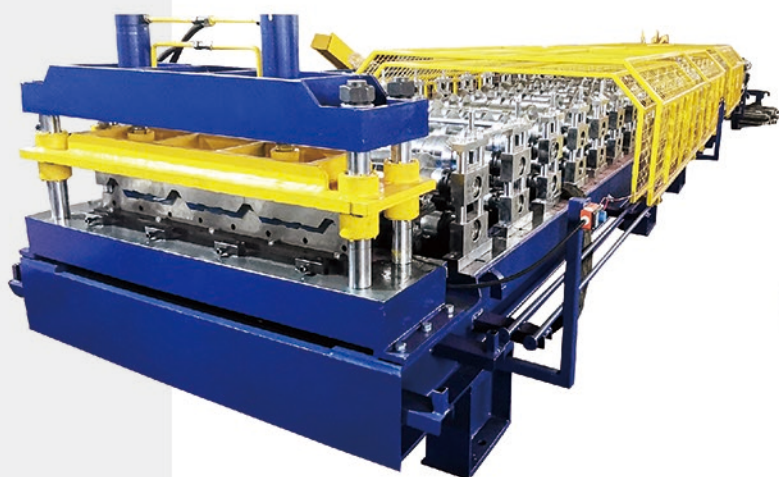
波纹板成型机

Corrugated sheet roll forming machine



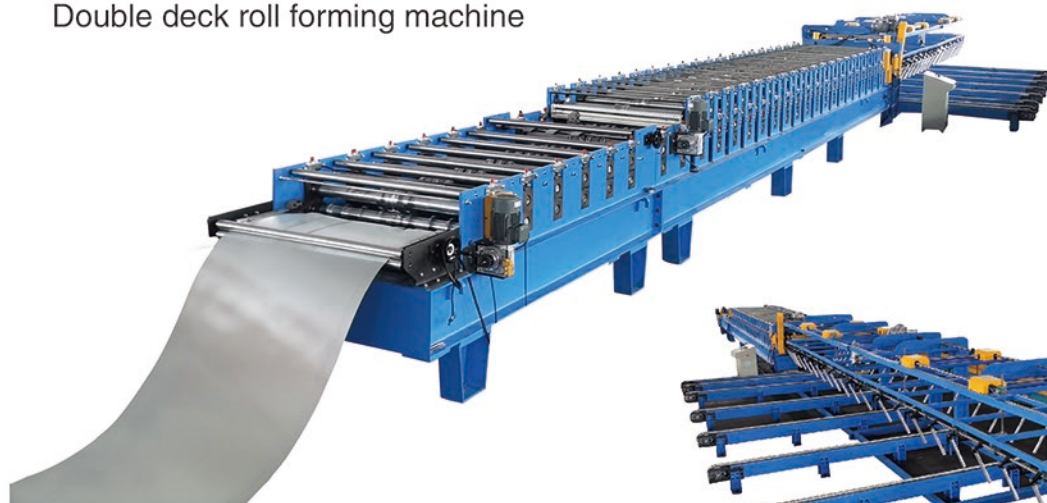
瓦楞板成型机

Wall panel roll forming machine



双层彩钢板成型机

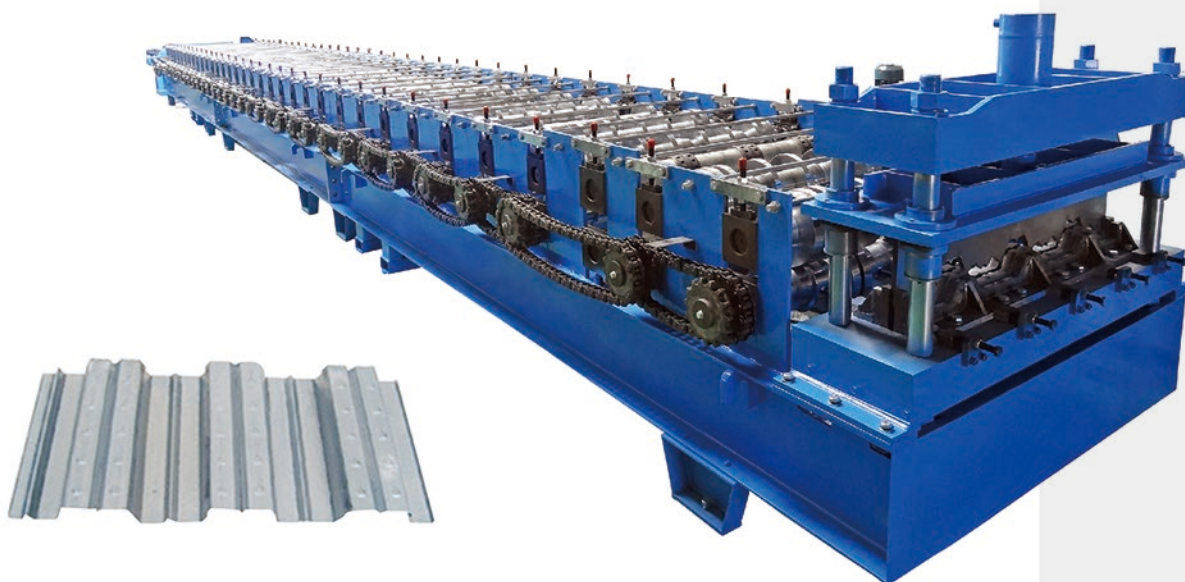
Double deck roll forming machine



自动码垛 Automatic stack

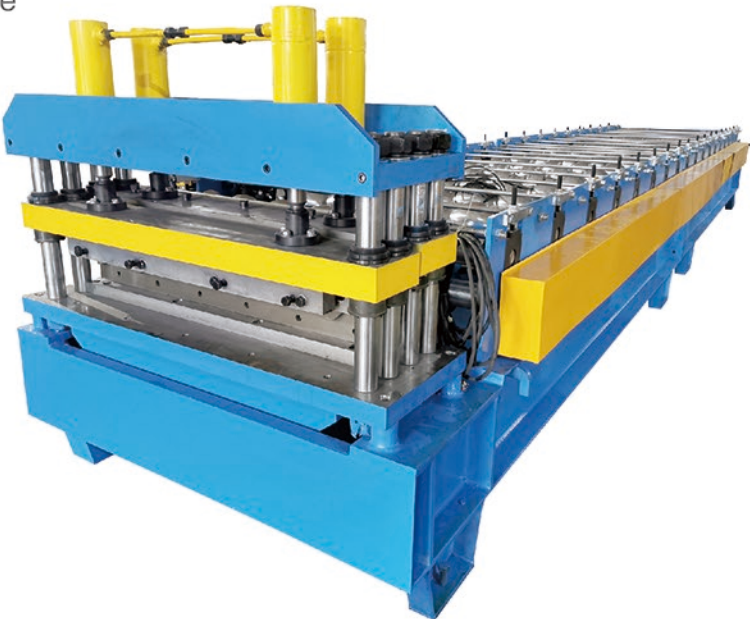
楼承板成型机

Floor Deck roll forming machine



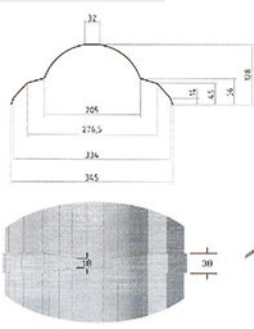
琉璃瓦成型机

Glazed Tile Roll forming machine



屋脊瓦成型机

Roof Ridge cap roll forming machine



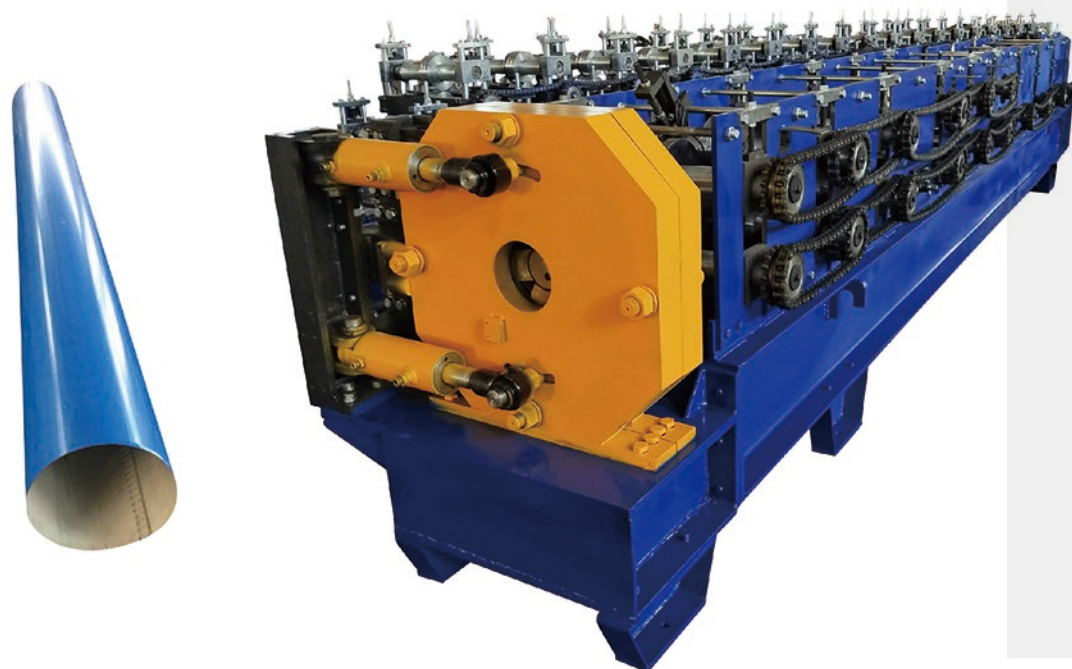
落水管成型机

Downpipe roll forming machine



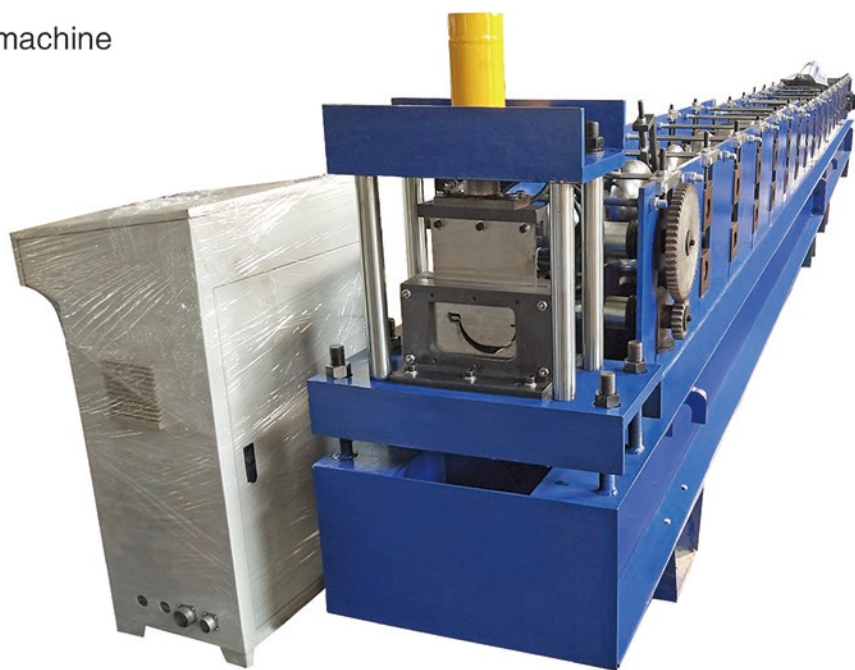
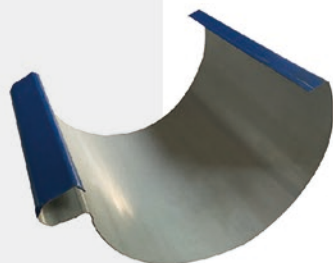
圆形落水管成型机

Round downpipe roll forming machine



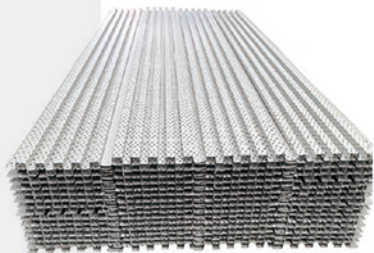
水槽压型机

Rain gutter roll forming machine



屋面吊顶扣板机

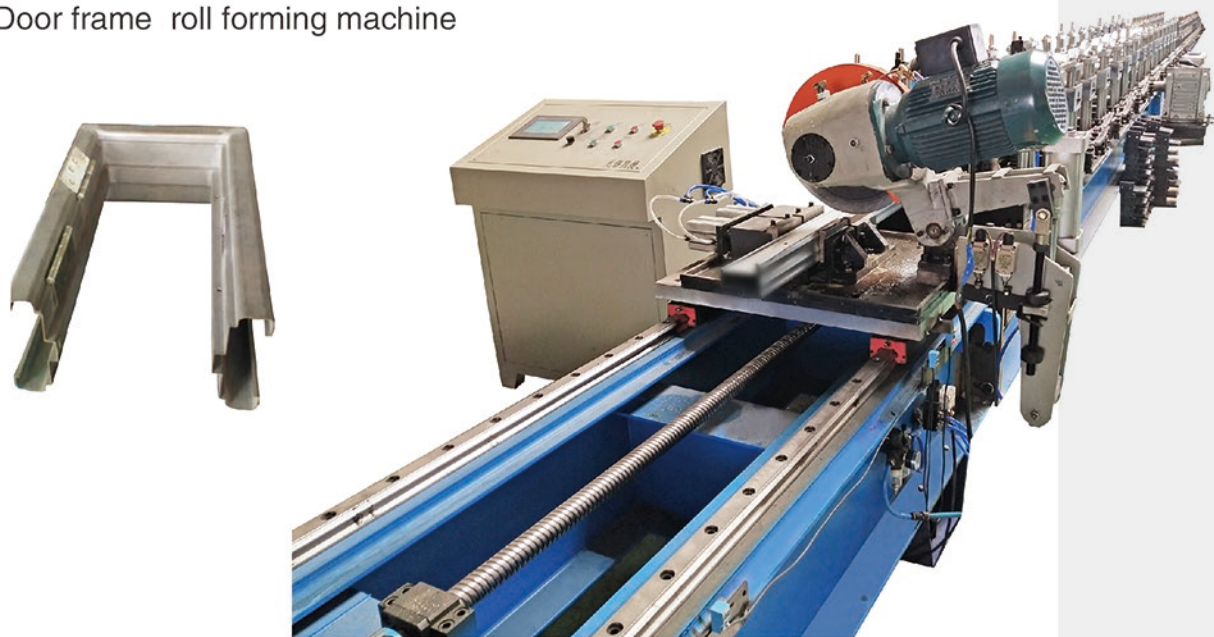
Roofing ceiling roll forming machine



门窗系列设备 Door and window series equipment

门框冷弯成型生产线

Door frame roll forming machine



卷帘门叶片冷弯成型机

Rolling shutter roll forming machine



窗框冷弯成型生产线

Window frame roll forming machine

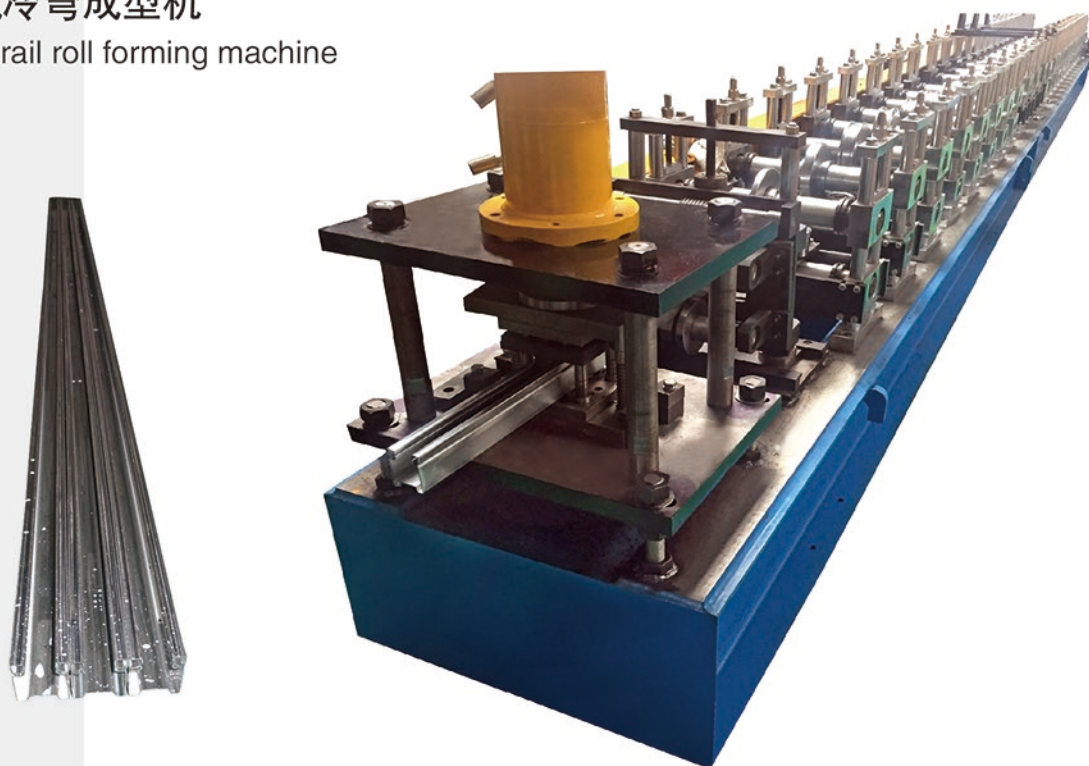


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Integrity
Enterprising
Cooperation
Innovation

门轨冷弯成型机

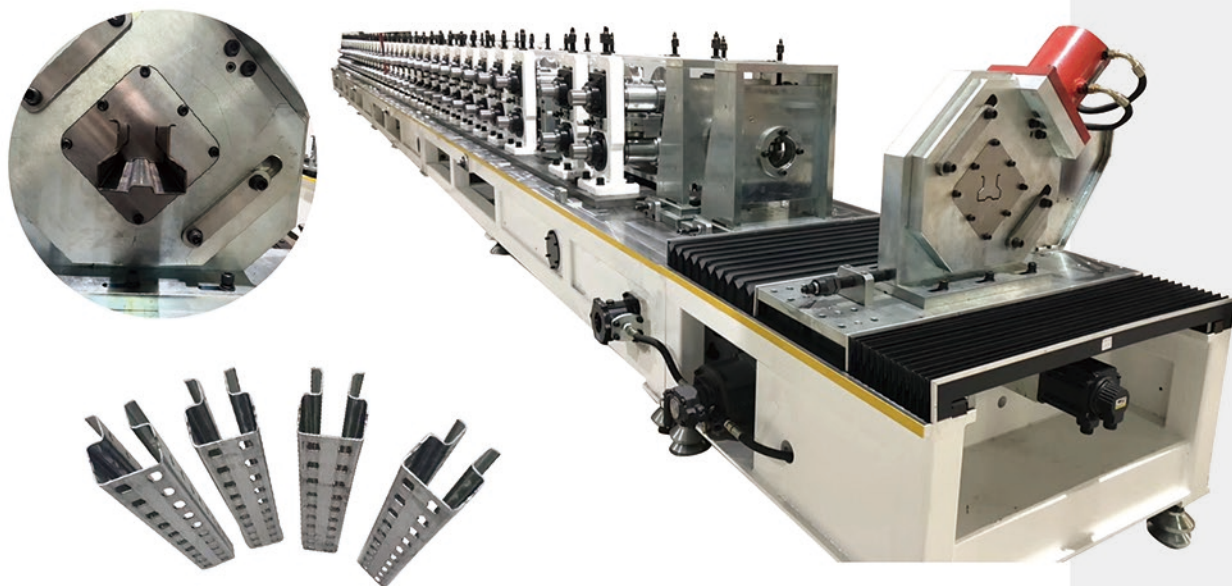
Door rail roll forming machine



仓储货架系列设备 Storage shelf logistics equipment

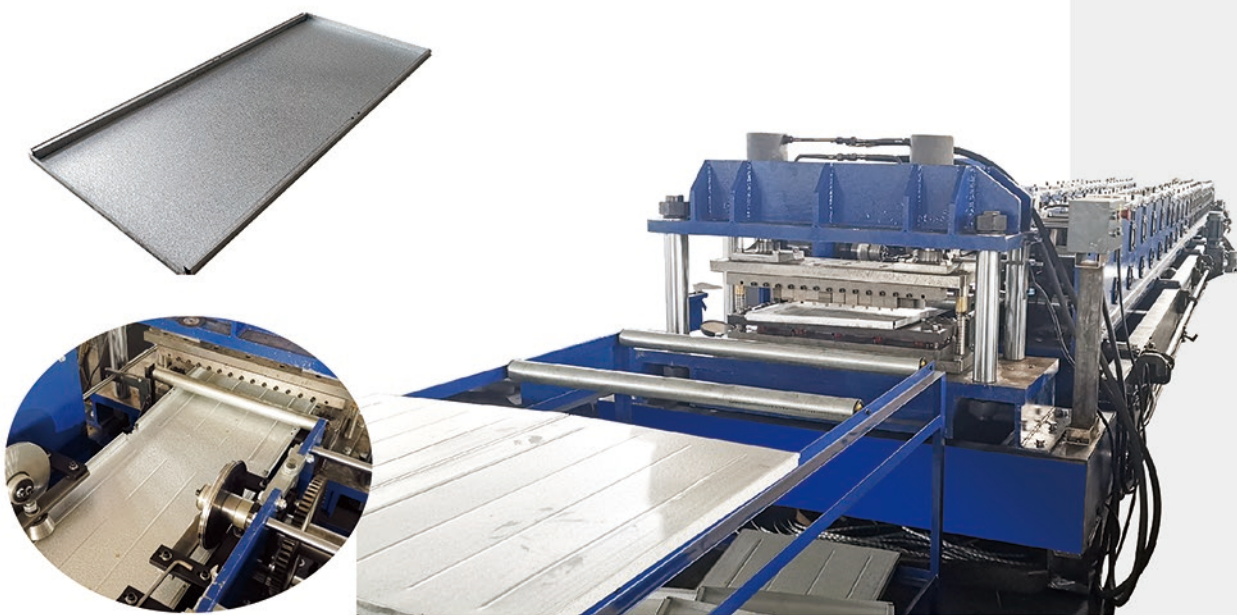
货架冷弯成型生产线

Shelf/Rack roll forming machine



货架承板冷弯成型生产线

Shelf/Rack panel roll forming machine



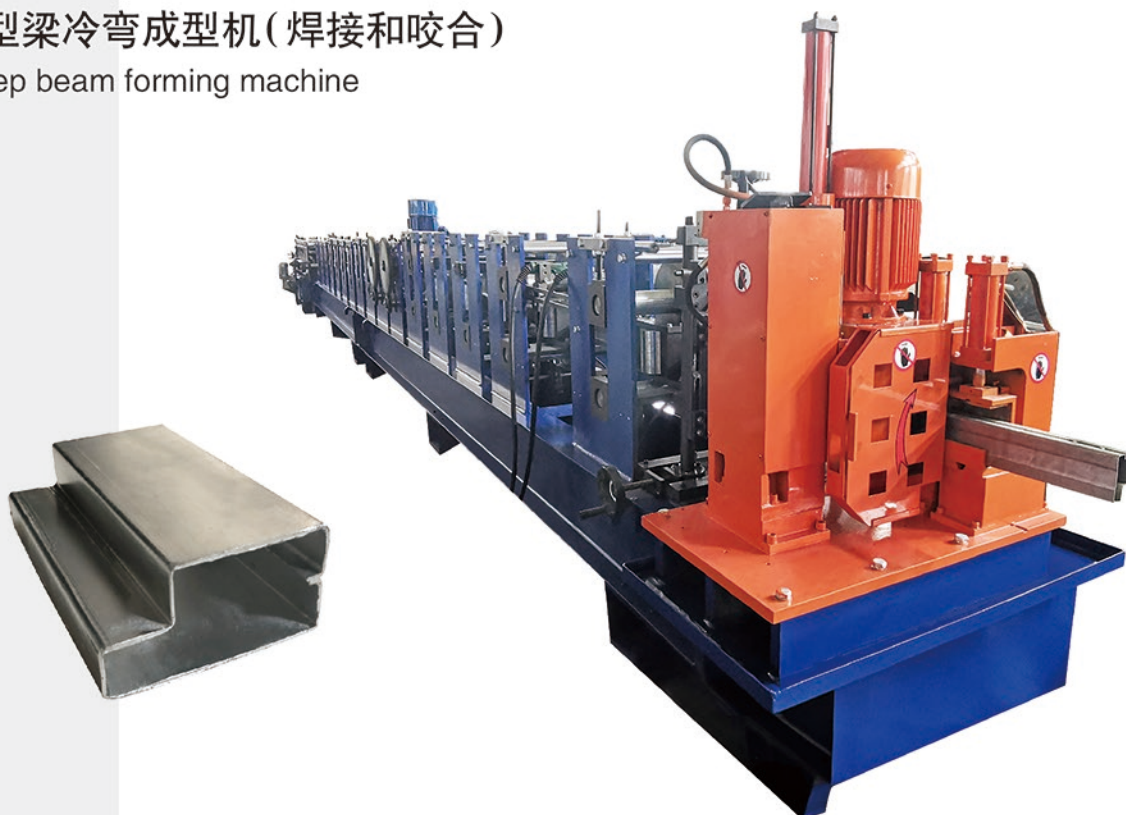
合抱梁冷弯成型机(咬合)

C box beam forming machine



P型梁冷弯成型机(焊接和咬合)

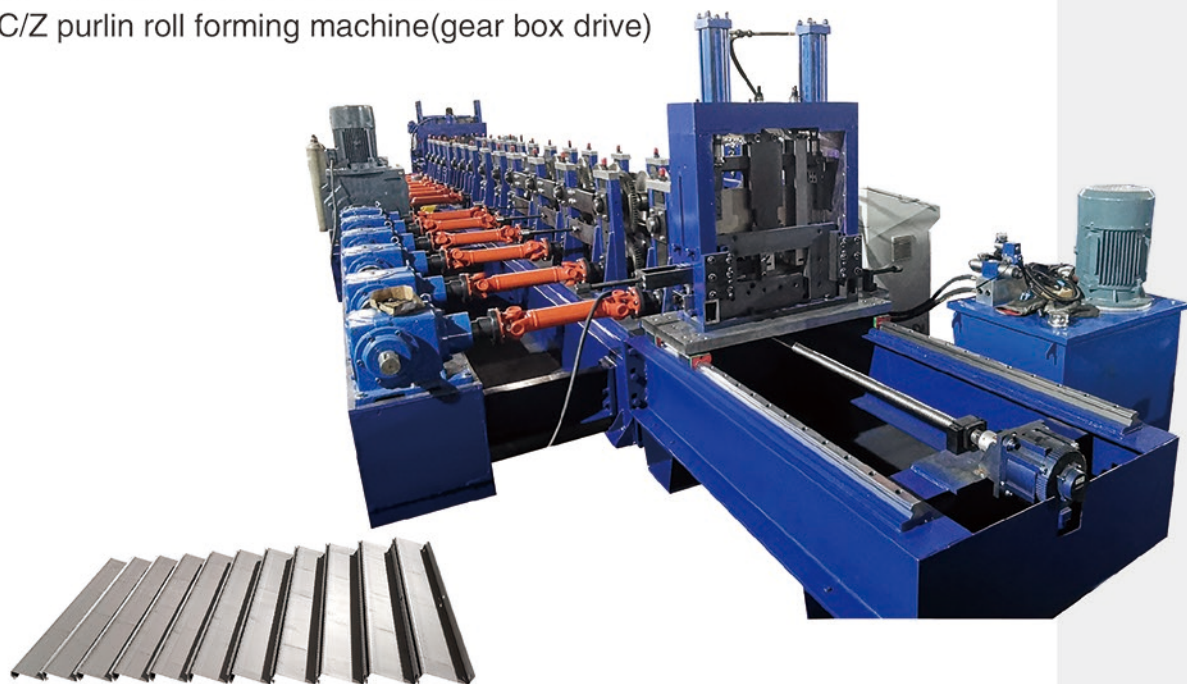
Step beam forming machine



冷弯型钢系列设备 Cold roll forming eries equipment

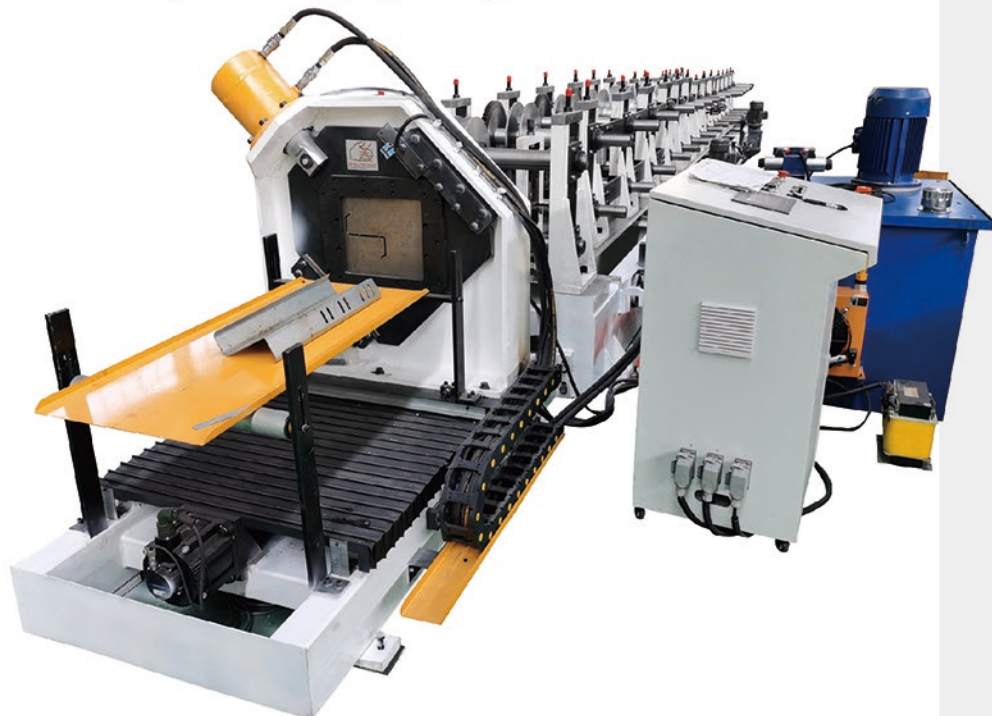
C/Z 互换型钢机(齿轮箱传动)

C/Z purlin roll forming machine(gear box drive)



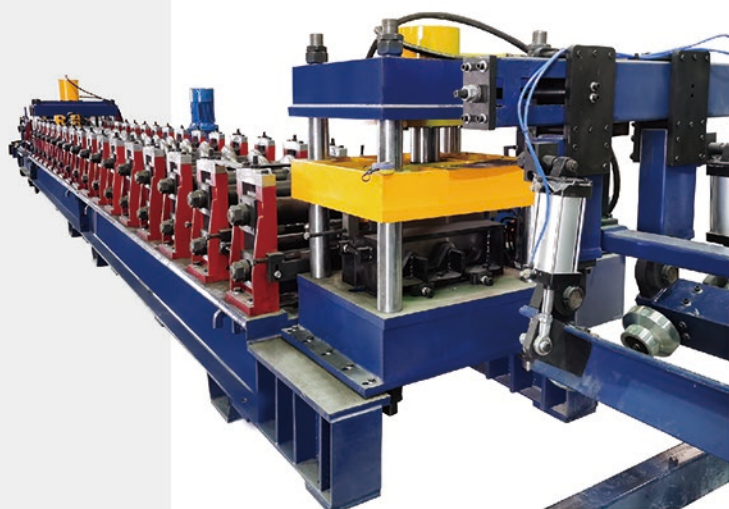
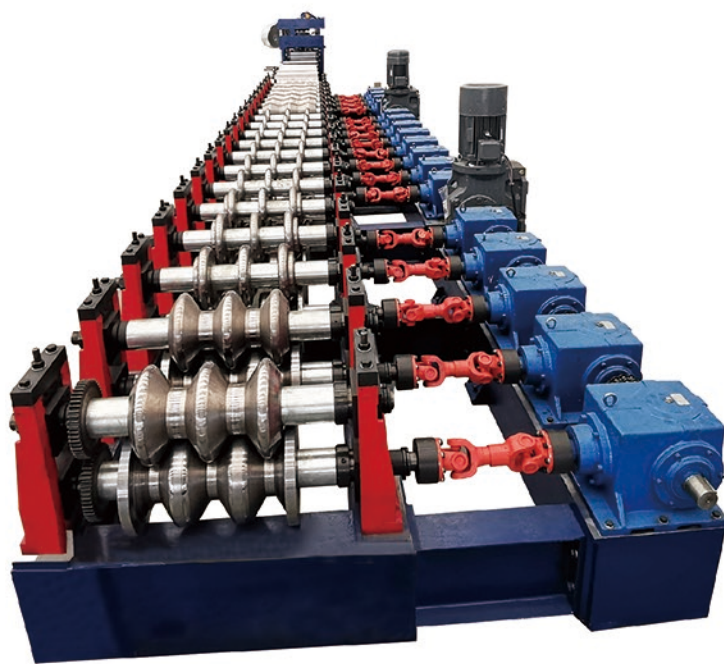
C/Z 互换成型机(跟踪剪切)

C/Z purlin roll forming machine(flying cutting)



护栏板成型机

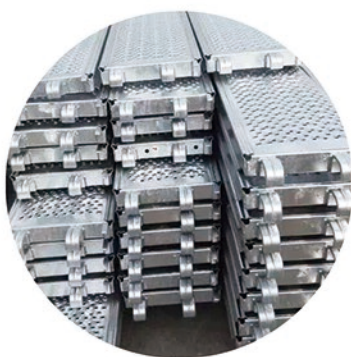
Guard rail roll forming machine



自动码垛 Automatic stack

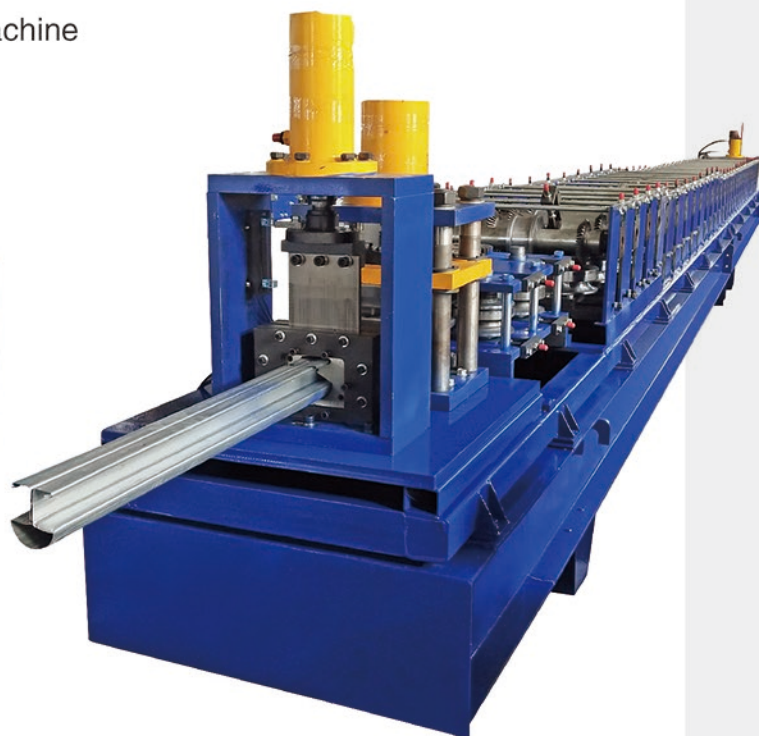
脚踏板成型机

Scaffolding roll forming machine



桃型立柱成型机

Peach post roll forming machine



三角支架成型机

Triangular bracket roll forming machine



葡萄架成型机

Vineyard post roll forming machine



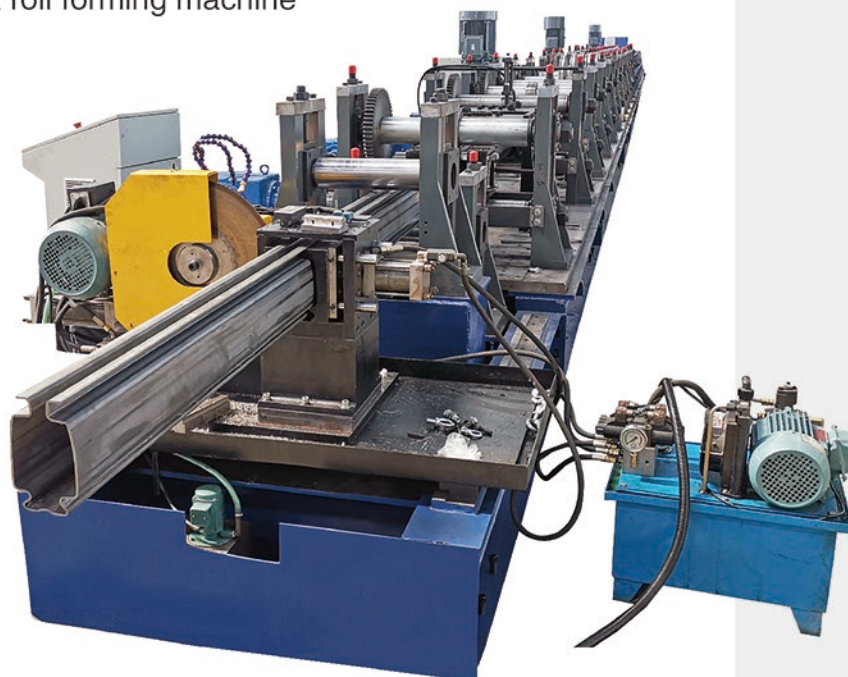
型钢成型机

Steel roll forming machine



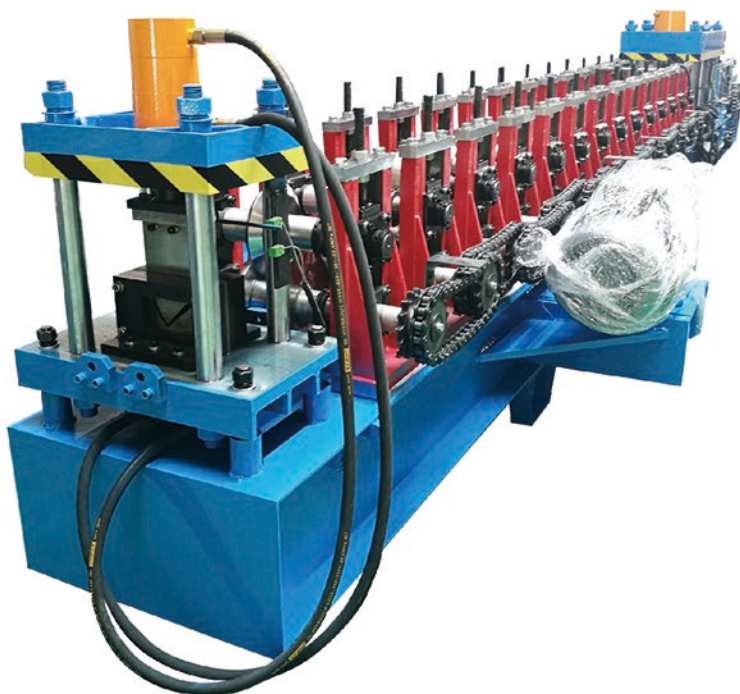
行车KBK轨道

Bridge crane KBK track roll forming machine



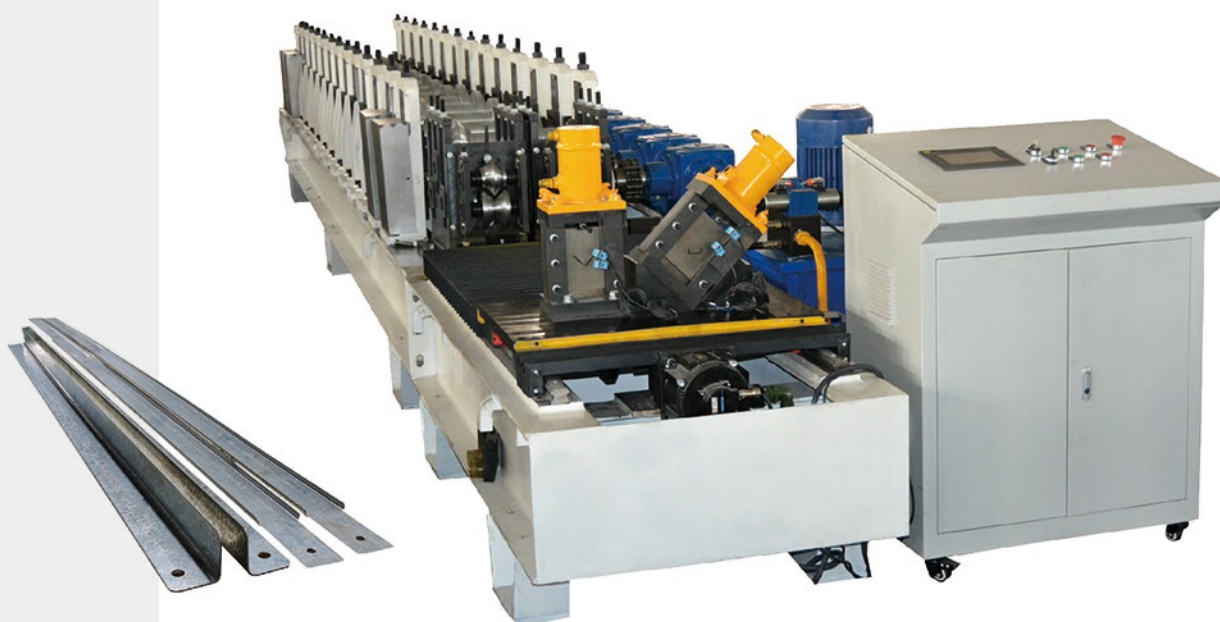
角钢成型机

Angle roll forming machine



轻钢龙骨压型机

Stud-Track roll forming machine



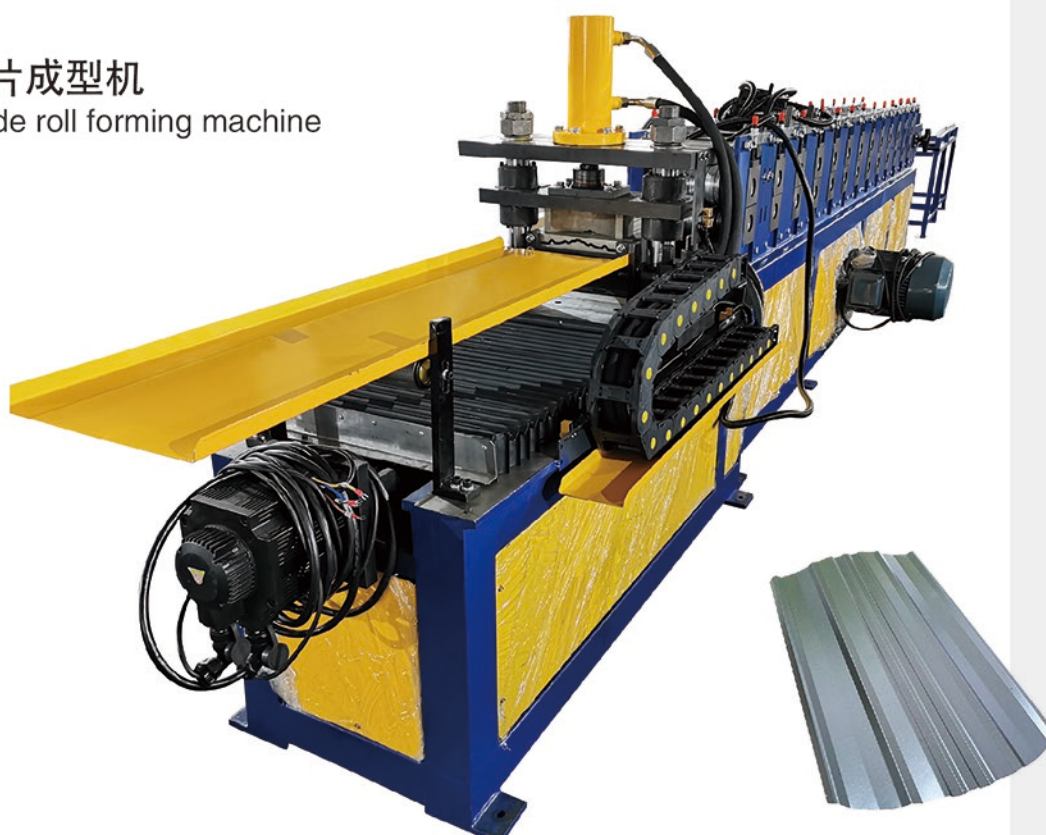
太阳能光伏支架成型机

Solar photovoltaic bracket forming machine



刀片成型机

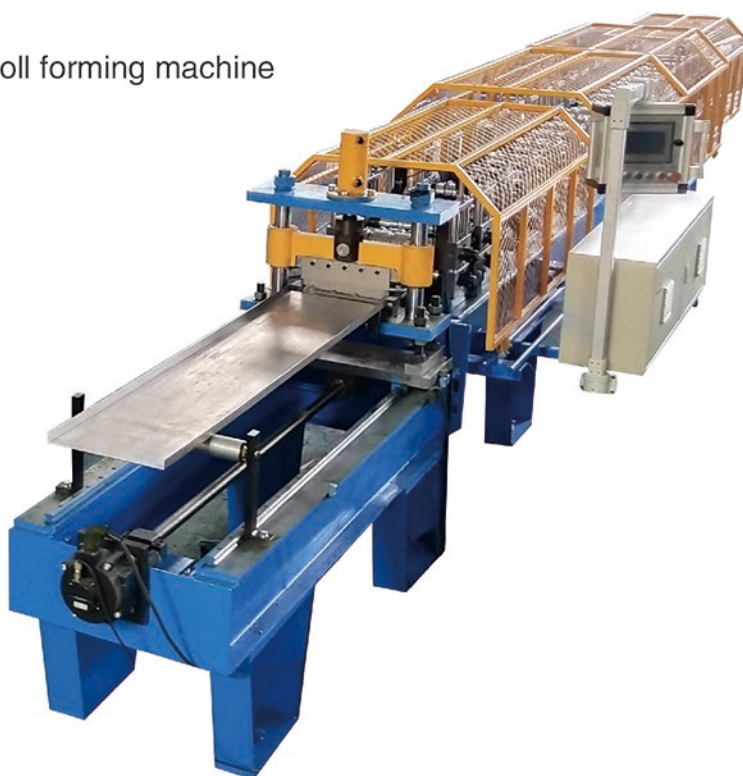
Blade roll forming machine



车辆型材系列设备 Vehicle series equipment

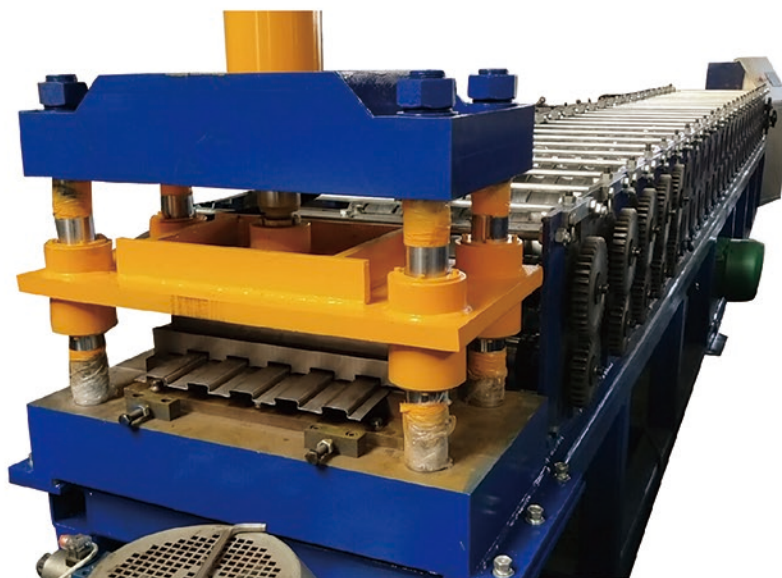
澳大利亚房车封板

Australia RV carriage board roll forming machine



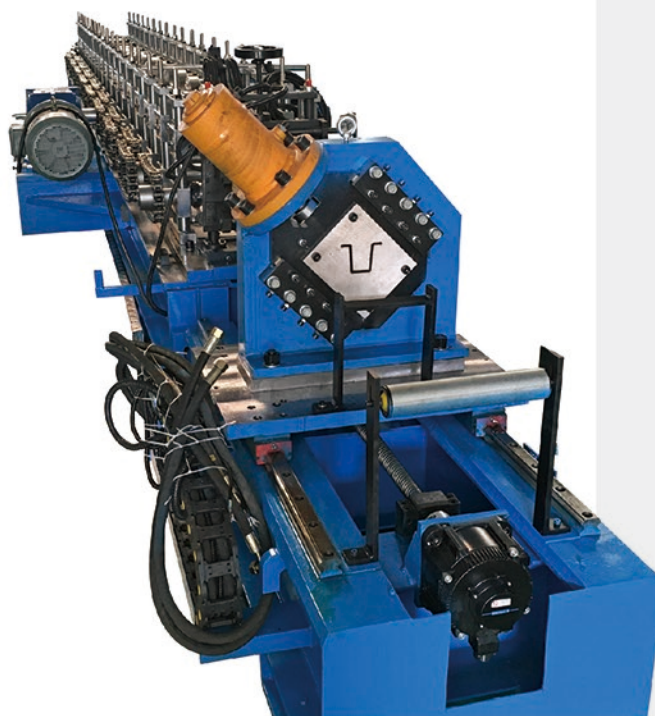
火车车厢板成型机

Train carriage board roll forming machine



美国通用皮卡底盘加强筋 冷弯成型生产线

U.S.A Universal pickup chassis
stiffener roll forming machine



德国宝马玻璃升降器冷弯成型机

German BMW window regulator roll forming machine

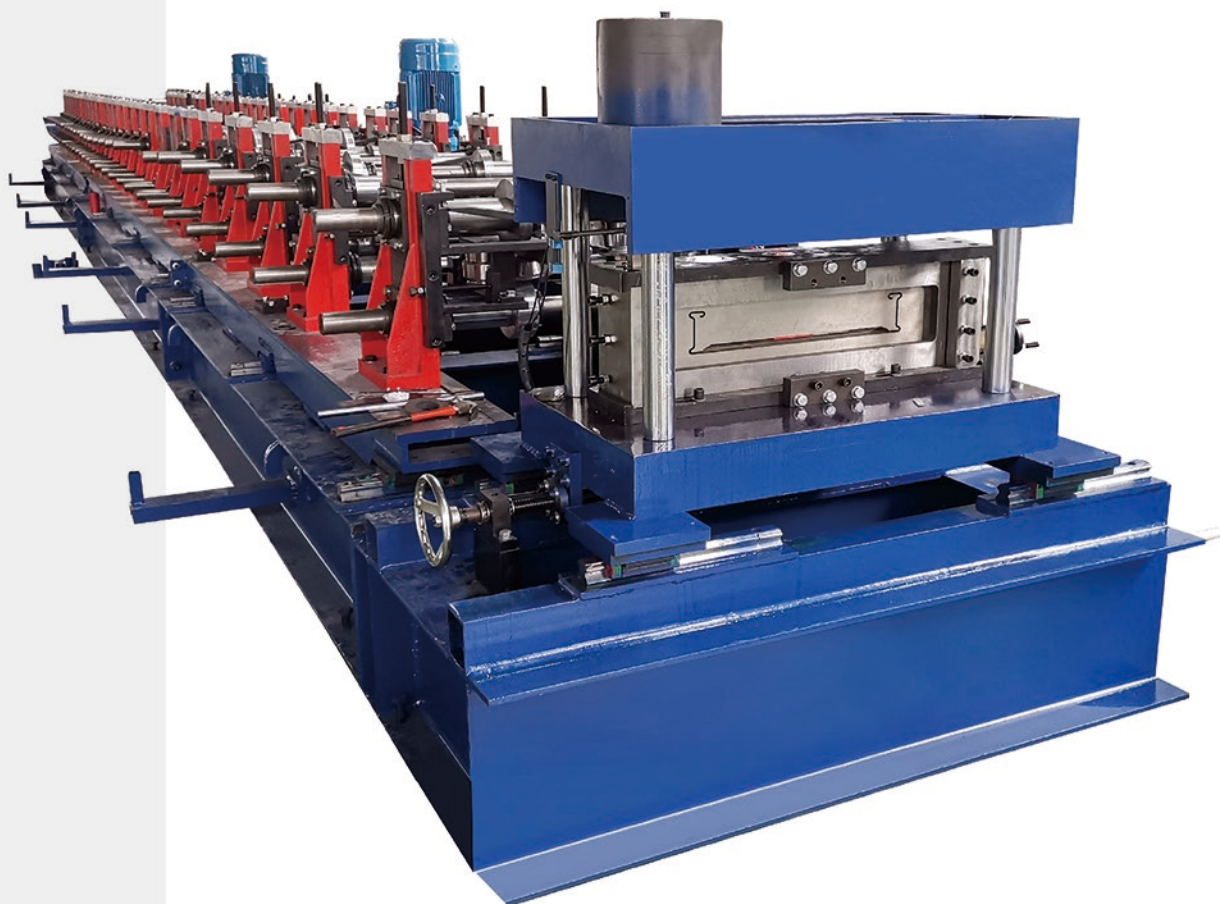


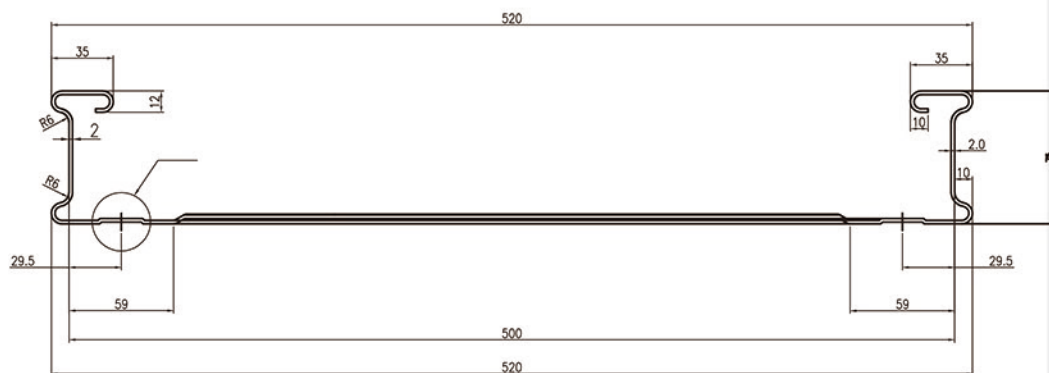
电缆桥架系列设备 Cable tray series equipment

核岛桥架

Nuclear island cable tray roll forming machine

Products show





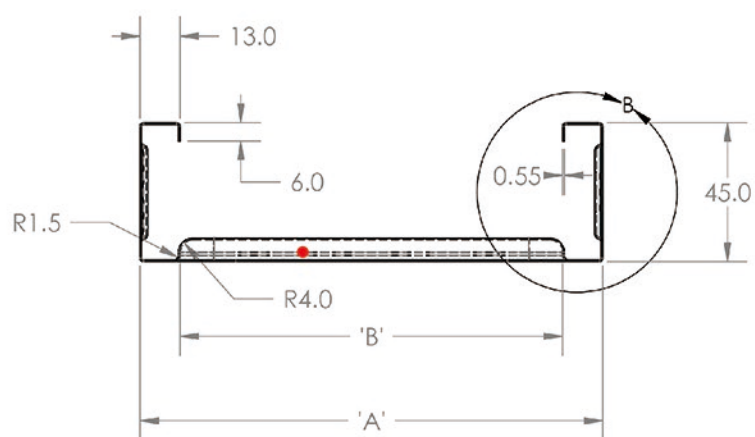
澳洲桥架

Australia cable tray roll forming machine

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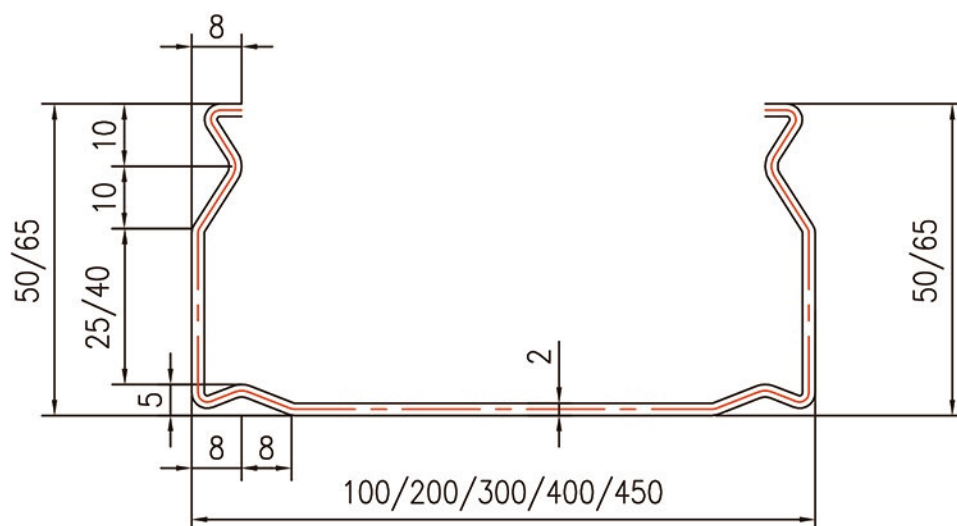
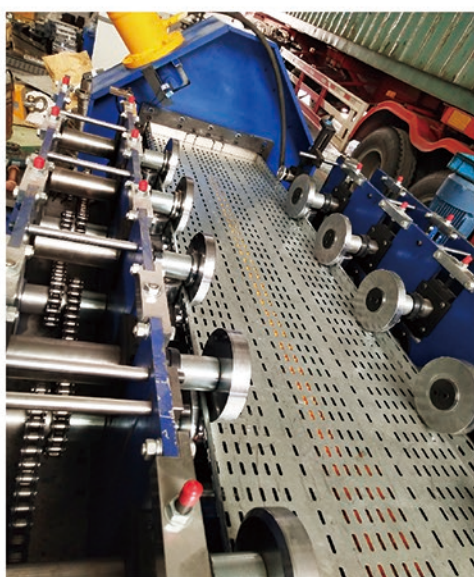
阿根廷桥架

Argentina cable tray roll forming machine



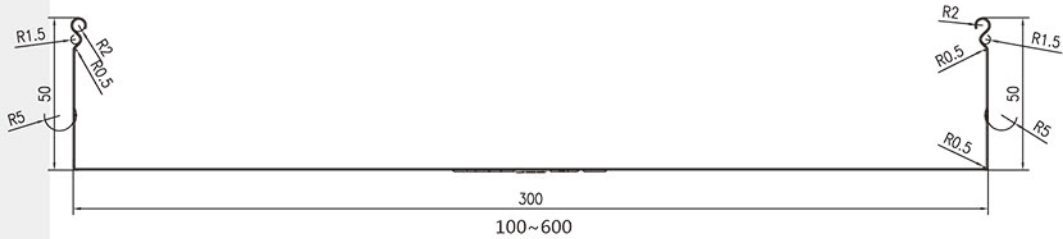
Products show

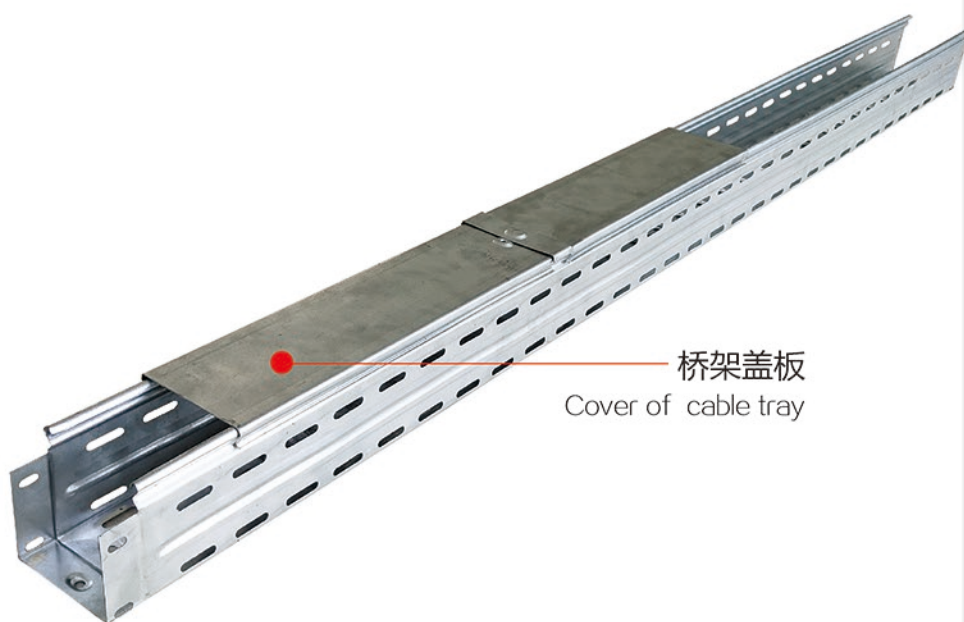




俄罗斯桥架

Russia cable tray roll forming machine





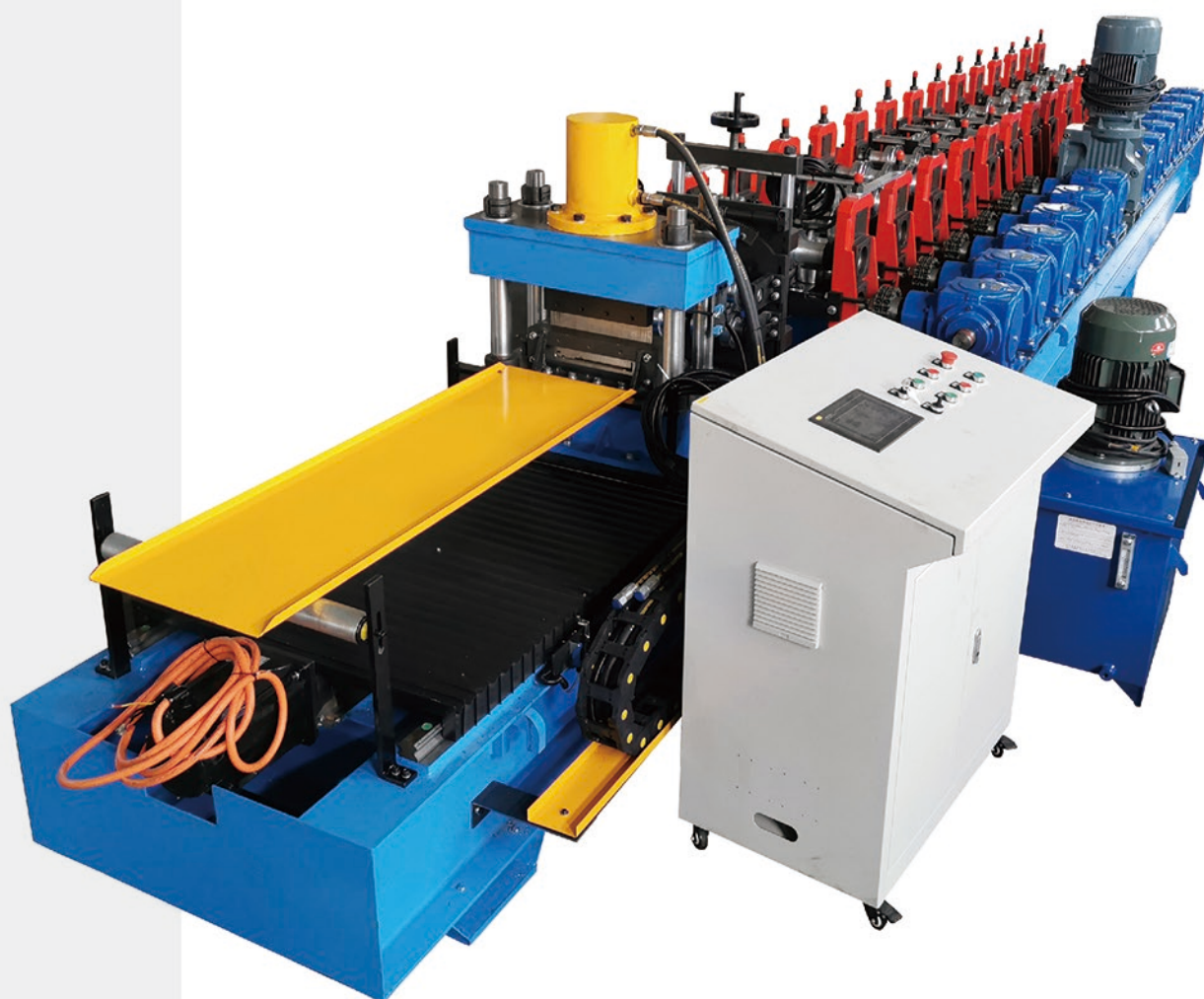
桥架盖板
Cover of cable tray

桥架梯边成型机

Cable tray ladder side roll forming machine

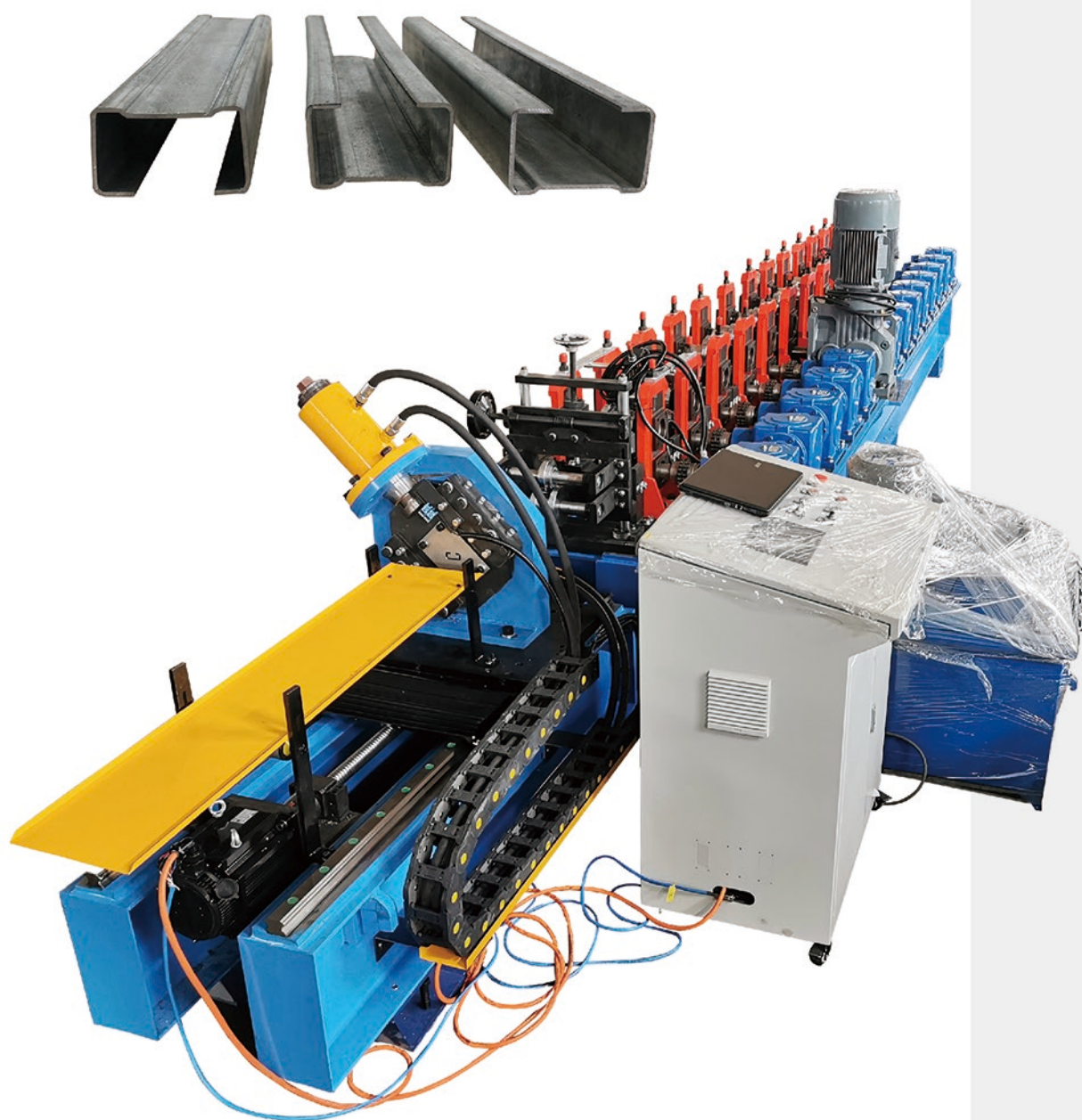
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桥架横梁成型机

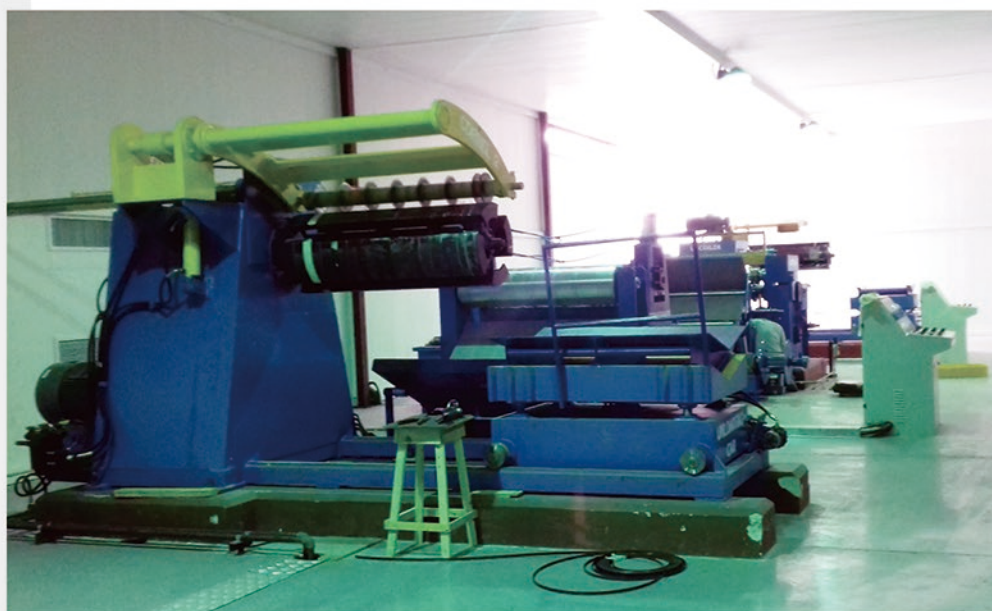
Cable tray beam roll forming machine



纵横剪系列 Slitting & cutting series equipment

简易纵、横剪生产线

(0.3~1.5mm) Simple slitting & cutting line





高速纵剪生产线

High speed slitting line

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产品特点

Product Features

该系列生产线用于将不同规格的卷材沿着长度方向根据需要分成不同宽度的带钢并收卷，产品可以用于轧制，焊管，冷弯成型，冲压成型等材料。

可加工各种冷轧和热轧卷板、硅钢板、不锈钢板、彩板、铝板以及电镀后或涂装后的各类金属板材。

该生产线主要由上料小车、开卷机、引料机，纵剪机、废料收卷机、料头或料尾剪切机、张力控制机及收卷机等设备组成，同时在各机之间还配有摆式中间桥、夹送装置、纠偏装置等。该生产线具有自动化程度高，分条精度高，机器性能稳定可靠，操作维护方便等特点。

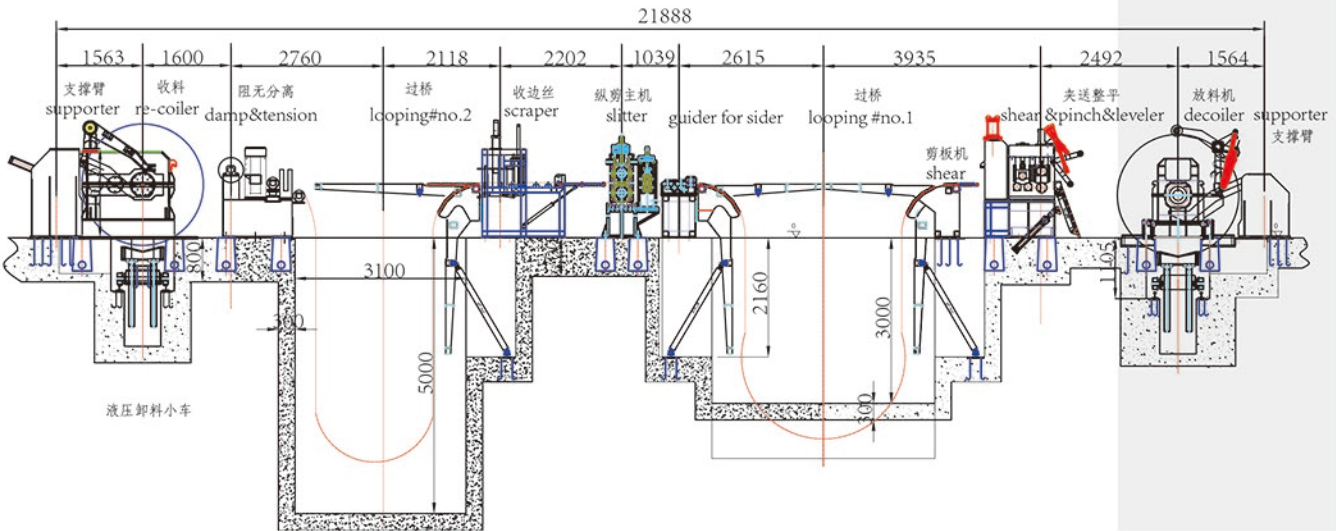
The serial lines are used for different sizes coils with different thickness to be slit into special strips as requirements These products are for roll mill ,HF tube mill,cold forming machines ,punching &press machines etc. Raw material is CR material ,HR material , silicon steel, S.S steel Color steel, AL ,PPGI

Composed of coil car-un-coiler-guiding &pinch device-slitter ,side-guiding device-looping-tensioner-scrap-re-coiler -recoil car etc .

主要技术参数

Main Tech Parameter

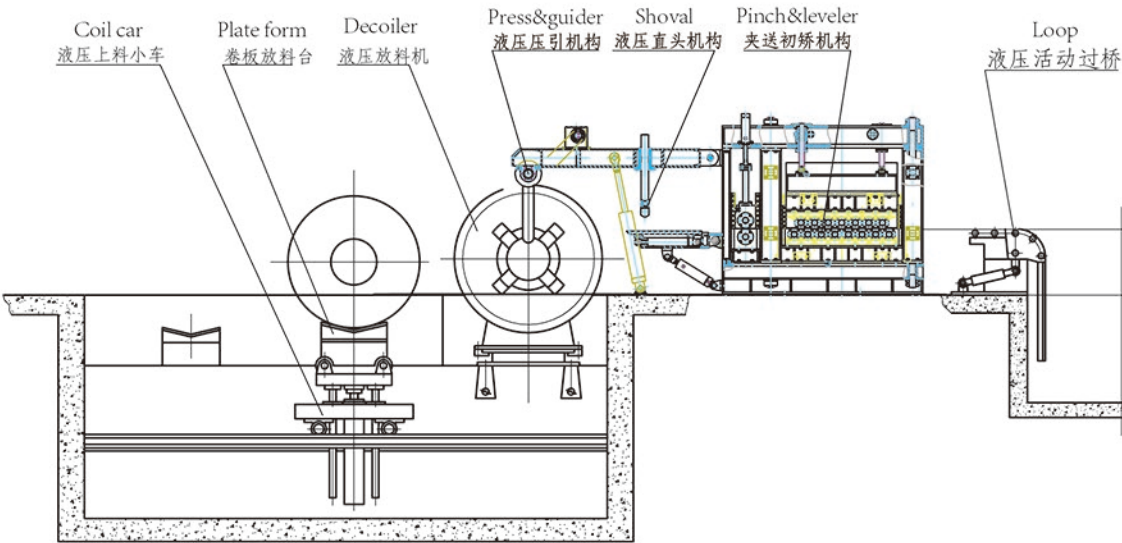
型号 Type				
可加工板厚(mm) Material Thickness	0.15~1.5	0.15-2.0	0.3-3.0	0.5-4.0
可加工板宽(mm) Material width range	750&1300	1600&1800	1800&2000	200-1600
纵剪条数 Slitting strips	2-20	2-20	2-15	2-15
纵剪条宽度精度(mm) Product precision	±0.1	±0.1	±0.15	±0.15
线速度(mm) Linea speed	10-200 (250)	10-200 (250)	10-150 (200)	10-150 (200)
可开卷重量(T) Coil Weight	10	15	20	25
可开卷内径(mm) ID	Φ508 或 Φ610	Φ508 或 Φ610	Φ508 或 Φ610	Φ508 , Φ610
卷取内径(mm) OD	Φ508	Φ508	Φ508	Φ508
刀轴直径(mm) Blade shaft	Φ205	Φ220	Φ240	Φ240



高速横剪生产线
High speed Cut to length line

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产品特点

Product Features

该生产线主要由上料小车、开卷机、引料机，纵剪机、废料收卷机、料头或料尾剪切机、张力控制机及收卷机等设备组成，同时在各机之间还配有摆式中间桥、夹送装置、纠偏装置等。该生产线具有自动化程度高，分条精度高，机器性能稳定可靠，操作维护方便等特点。

高速开卷-矫平-横切-堆垛生产线

该系类生产线可加工各种冷轧和热轧卷板、不锈钢、铝板以及电镀后或涂装后的各类金属板材剪切成各种不同规格的定尺板材，并可以附带切边功能。

主要由上料小车、双支撑开卷机、初矫机、精矫机、定尺机、横剪机、堆垛装置、伺服传动系统等组成，同时在各机之间配有摆动式中间桥、牵引装置、纠偏装置等。

This production line is used for coil with different specifications, through uncoiling, leveling and cutting to length to flattened plate as needed length and width.

Composed of coil car, double support un-coiler, pre-leveler, finish-leveler, length gauge, cut to length machine, stacker, servo driven system, etc. as well as pendulum middle bridge, pressing and guiding device and steering device.

主要技术参数

Main Tech Parameter

型号 Type				
可加工板厚(mm) Material Thickness	0.11-1.2	0.2-2.0	0.3-3.0	0.5-4.0
可加工板宽(mm) Material width range	200-1300mm	200-1600mm	300-1550&1800mm	300-1600&1800mm
线速度 Linear Speed	0-60m/min	0-60m/min	0-60m/min	0-60m/min
剪切长度范围(mm) Cutting length Range	300-4000	300-4000	300-4000	300-6000
码垛长度范围(mm) Stacking Range	300-4000	300-4000	300-6000	300-6000
剪切长度精度(mm) Cutting length Precision	±0.3	±0.3	±0.5	±0.5
可开卷重量(T) Coil Weight	10&15T	15&20T	20&25T	20&25
矫平辊径(mm) Leveling Diameter	65 (50)	65 (50)	85 (65)	100 (80)

