



**SUSSMAN
MACHINERY**
苏斯曼机械



苏斯曼机械（无锡）有限公司

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冷弯成型专家

Cold bending roll former expert

采用德国 COPRA 设计软件

Adopt German COPRA Design Software



苏斯曼机械（无锡）有限公司
Sussman Machinery (Wuxi) Co., Ltd.

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SUSSMAN MACHINERY

企业文化
Our Culture



企业愿景百年企业
Mission And Vision
Century-old Enterprise



企业精神 高效工作
Spirit Work Efficiently



企业宗旨 不断创新
Tenet Continuous Innovation



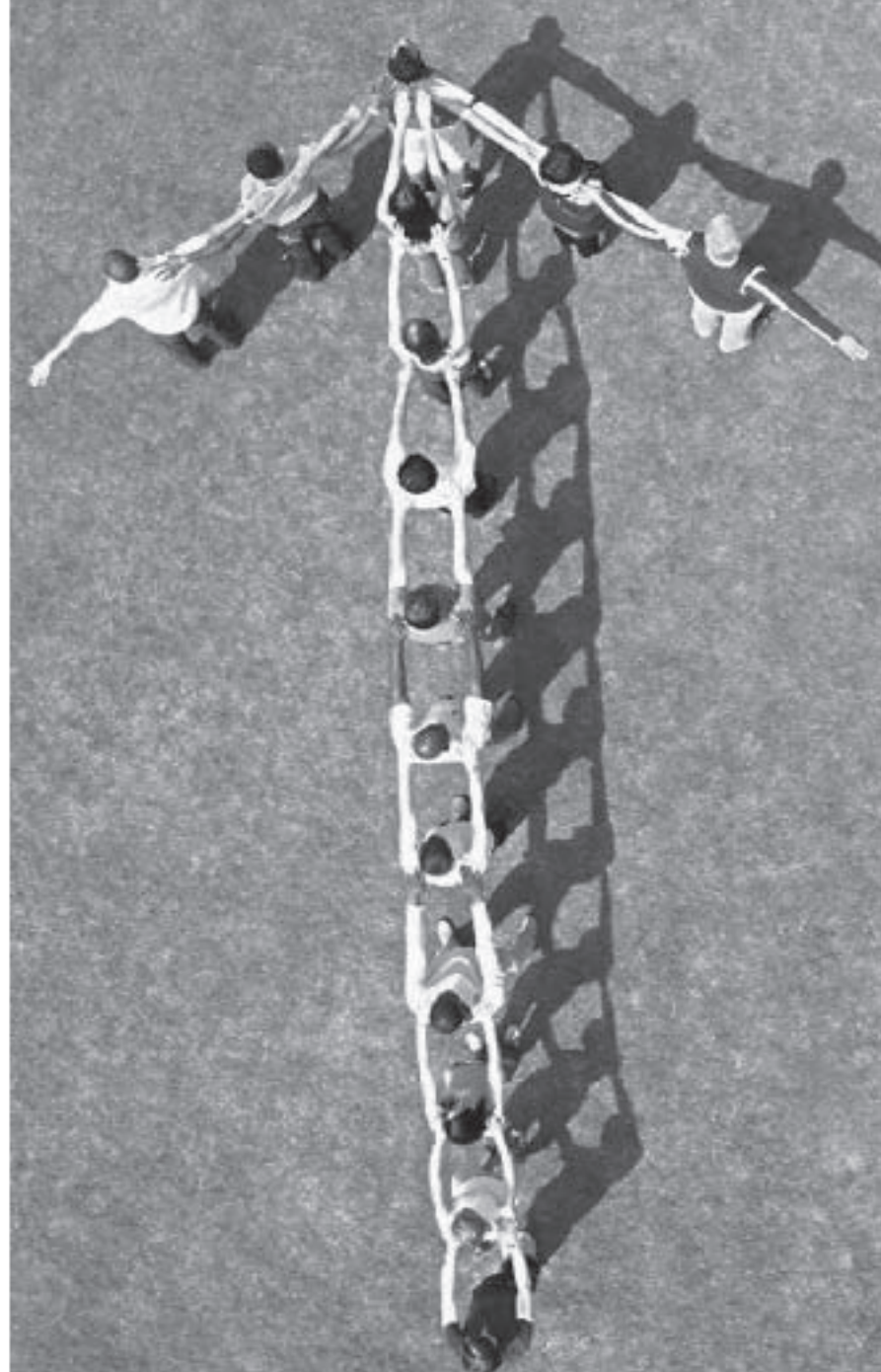
核心价值观 诚实守信
Core value Honesty and
Trustworthiness



管理理念 质量第一
Management Philosophy
Quality First



SUSSMAN
MACHINERY
苏斯曼机械





企业简介

苏斯曼机械（无锡）有限公司是一家集科研、生产和经营为一体的实体企业。企业以先进的CNC数控车床配合软件设备为客户专业提供冷弯型钢产品设计和工程成本分析，轧辊设计、计算、成型工艺模拟，定制各种精密轧辊、各种冷弯型材设备、保温双层复合卷帘门设备和防夹手车库门全套设备。其产品广泛适用于钢结构行业、车辆行业、门窗行业、装饰装修材料行业、交通行业、及各种工程用管。

公司拥有一支高效率设计、制造、销售为一体的高素质团队。我公司的产品覆盖全国三十多个省市，并出口到全世界80多个国家和地区。

公司始终坚持“质量第一、诚信至上、服务快捷、不断创新”的理念，采用新技术，研制开发新产品，应用先进科学的管理，努力使产品质量精益求精。

公司竭诚与钢结构、汽车、城市路桥建设等行业合作，可根据客户要求，设计制造各类复杂的非标冷弯机组。

感谢国内外朋友对我公司的信赖和支持，精益求精、力求更好是我们的成功之道。

COMPANY PROFILE

Sussman machinery (wuxi) co., ltd. Is specialized in roll forming machine and pu sandwich panel line and slitting line. Since the factory founded 10 years, it ' s always design and produce various type profile of roll forming machine.

The main products of factory is roller shutter door, pu sandwich panel line, pre-painted steel forming machine, racking roll forming machine, the cable tray roll forming machine, glazed tile forming machine, automatical C/Z purlin forming machine, floor deck forming machine, guardrail forming machine, down pipe forming machine, the whole carriage plate for car beam unit , steel storage unit, etc. The products are widely used in warehouse, factory buildings, supermarket, nursing homes, villas, residential, greenhouse and other construction projects. Our factory can meet the construction enterprises, automobile industry, iron and steel production enterprises ' growing demand.

SUSSMAN MACHINERY

苏斯曼生产能力

公司拥有4000m²的现代化生产车间，专业的生产人员30名，现代化生产设备，钻床、铣床、车床、剪板机、大型数控机床等。内部各机构资源优化，合理配合，分工合作，协调统一，已形成一个高效运行的管理工作团队。完善的制度结构，高效、严谨的运行机制，是良好的管理决策和稳健的业务发展的坚实基础。广纳英才，全面推行“能者上、平者让、庸者下”的人才竞争机制，使公司永葆青春。

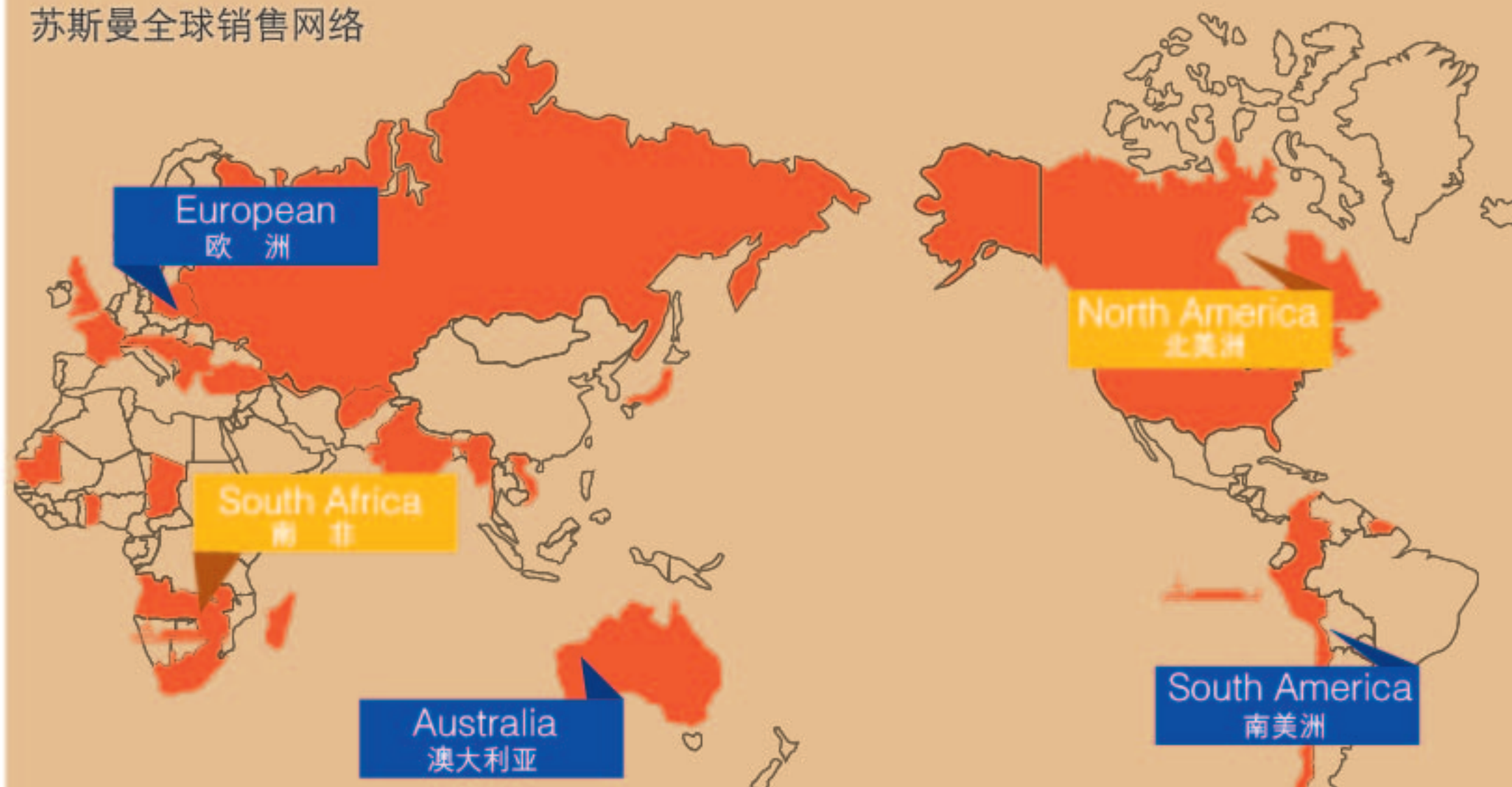


We own 4000m² modern production workshop, 30 professional production personnel, modern production equipment like drilling machines, milling machines, lathes, shears, large CNC machine etc. The resources of various internal institutions are optimized, reasonable cooperation, division of labor, coordination and unity, and We are an efficient management team. A sound institutional structure, efficient and rigorous operating mechanism are the solid foundation for good management decision-making and stable business development. Recruiting talents, fully implement the talent competition mechanism of "the capable, the equal, and the mediocre", so We will keep its youth forever.



Sussman Global Sales Network

苏斯曼全球销售网络



We will not only sell our best products in domestic market, but also introduce the most time-concept products to the world. Each year, our company have various exhibitions and displays over around the world. We shipped our machines to more than 80 countries.

我们不但要将一流的产品畅销国内，更要把最具有时代理念的产品带向国际。每年在世界各地及国内进行大小不同的机械展览展示，提高公司知名度，绽放属于“苏斯曼”的魅力，我们的产品销往全球80个国家和地区。



DIRECTORY 目 录

- Light Gauge framing machine
- Drywall roll forming machine
- T bar roll forming machine
- 别墅轻钢龙骨成型机 10/12
- 龙骨成型机 13/14
- T型龙骨成型机 15



- Steel scaffolding planks machine
- Upright racking machine Step beam machine
- Shelf box machine/Box beam machine
- Cable Tray roll forming machine
- Strut roll forming machine
- CZ purlin roll forming machine
- 脚踏板成型机 21
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- Post-cutting CZ purlin roll forming machine
- Vineyard post forming machine
- Roof panel machine/ high speed / roof panel machine
- Double layer roll forming machine /corrugated roll forming machine
- Glazed tile / Ridge capping roll forming machine
- Hydraulic Crimping machine
- Deck floor roll forming machine
- Downspout roll forming machine
- Gutter roll forming machine
- Beam standing roll forming machine
- Duplex rib roll forming machine



- Wall and Roof PU sandwich panel line
- Exterior and interior decorative sandwich panel line
- 聚氨酯复合板生产线 46/47
- 集成墙面生产线 48/49



- Metal shutter door machine
- PU shutter door machine
- Guide Rail Roll forming machine
- Shutter box machine and Octagonal pipe machine
- PU Garage door panel line
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- Fire damper machine/Door frame machine
- Guard railway roll forming machine
- Fence post roll forming machine
- Flat pack container house machine
- Weld tube mill
- Steel silo roll forming machine
- Decorative hidden joint panel machine
- K Span roll forming machine

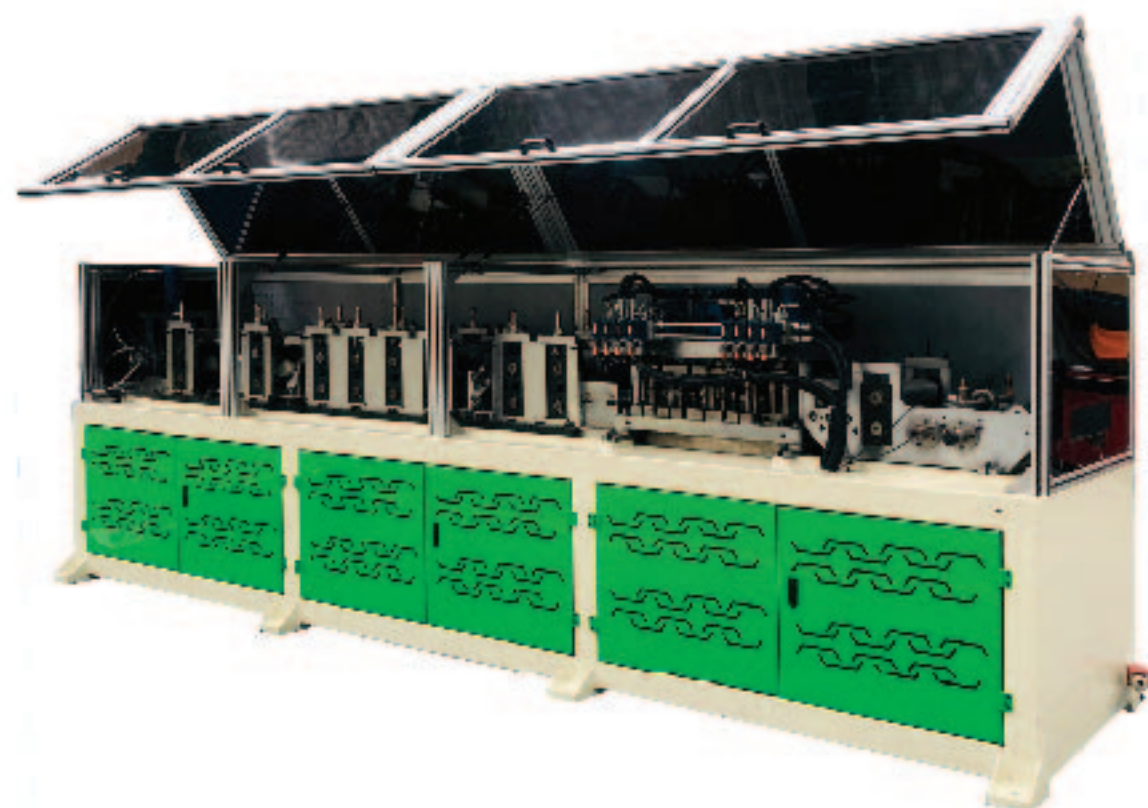
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- Decoiler
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Light Gauge framing machine

别墅轻钢龙骨成型机



VERTEX BD 2021设计软件（国际领先知名的轻钢结构建筑设计软件）

- 1、自动生成墙体、楼面、屋面的框架结构，减少设计时间；
- 2、真正的自动三维建模，保证100%的准确性；
- 3、软件自带工程分析功能，对结构承载力自动计算；
- 4、自动生成框架杆件3D图及3D的装修效果图；
- 5、自动拆图。根据设计可自动将成栋建筑框架图分解成独立单元图；
- 6、自动生成精确的杆件下料表和物料清单；
- 7、自动计算整个建筑的物料清单，包括所需的钢材、板材、隔热材料、门窗数量、螺钉及其他相关配套的材料，可对项目进行精确的估价，方便用户对项目的报价；
- 8、自动生成加工数据（包括自动生成元件标记）与设备对接；
- 9、软件为全新中文版本，方便易懂，设计人员只需通过简单的培训就能掌握使用。
- 10、维护和支持费用USD2200/年，客户可以不购买（软件可以正常使用，不过没有最新的升级服务）我司工程师上门培训，5天时间（免费），单贵司需负责我司工程师的差旅费及食宿费用，超过时间按照2000元/天计算。

- 1.The wall, floor and roof structure is produced automatically, saving design time.
2. Automatic 3D modeling, insure 100% accuracy.
3. With analysis project function, the software can calculate bearing capacity.
4. Create frame work 3D map and 3D decoration view.
5. The whole building frame can be resolve to independent unit drawing.
6. Calculate the bill of material, including the needed steel, plates, thermal insulation material, doors and windows, screws and other matching material.
7. Create the processed data including the marked work piece, docking with the equipment.
8. Software maintenance and training fee.
9. Maintenance and supporting fee is USD 2200.00/Year. It's for software update

Light Gauge framing machine

别墅轻钢龙骨成型机



参数 Specification	参数 Parameter
截面尺寸 Size	75*38mm, 89*41mm or 140*41mm, 150*41mm
用料厚度 Thickness	0.6-1.2mm (G300-G550 Galvanized coils and Aluzinc)
用料宽度 Feeding width	182mm
标准生产速度 Standard Producing speed	300-700m/h
最大生产速度 Max producing speed	1500m/h
主机功率 Main motor	7.5kw
电源要求 Power supplier	380V 50Hz 3phases
液压动力功率 Hydraulic station	7.5kw
液压油箱容量 Hydraulic tank volume	180L
液压冷却 Hydraulic cooling	Fan cooling 风冷
滴油装置 Oil dropping device	Automatically setting 自动设定
主机无线遥控 Remote control	Standard 标准
框架与桁架冲压模具 Frame and punching dies	酒窝螺钉孔、倒角、腹板贯穿孔、小边剪切、管边孔、腹板缩口、剪切 Dimple, screw hole, chamfer, slot hole, flange out, pipe hole, suspension, cutting
产品精度 Tolerance	0.5mm
喷码机 Interjet printer	Videojet/Domino 伟迪捷/多米诺
机器尺寸 Machine outline	4900*950*1200mm
机器重量 Machine weight	2000kgs
机器颜色 Machine colour	根据客户要求 As Per clients' request
开卷机 De-coiler	荷重2000kg 自动开卷 bearing 2 tonne, automatical decoiler

01

Drywall roll forming machine

龙骨成型机

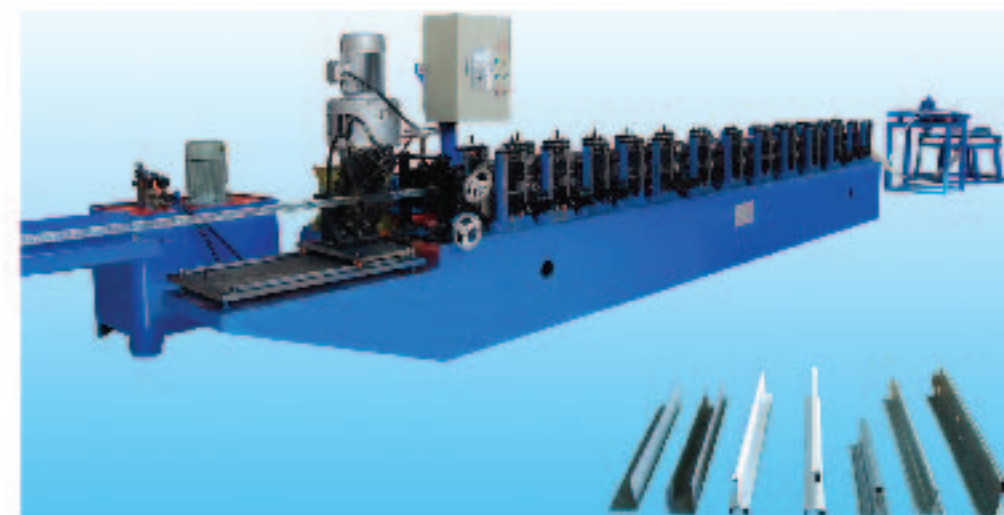


名称 Name	单位 unit	参数 data
板材厚度 Thickness	mm	0.4-1.2mm
成型速度 Forming speed	米/分钟 m/min	8-20 / 30
道数 Stands	道 stands	13
轧辊材质 Roller material		Gcr15, 表面镀铬chrome
主机功率 Main power	KW	7.5
液压切割功率 Hydraulic cutting power	KW	4
刀片材质 Blades material		Cr12Mov, 淬火HRC58-62
公差 Tolerance	mm	±1.0
控制系统 Control system		PLC 控制系统

01

T bar roll forming machine

T型龙骨成型机



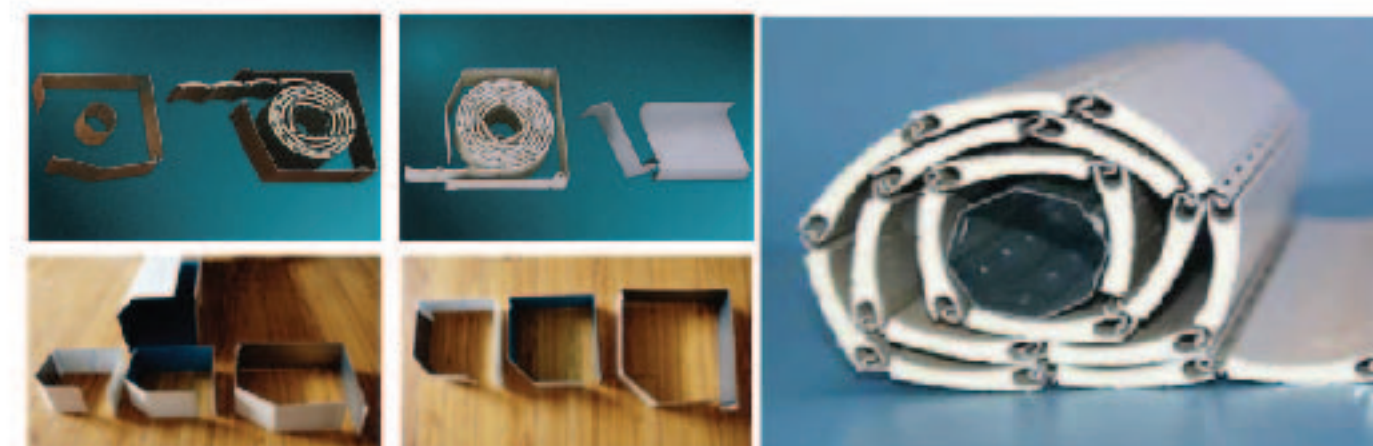
Metal shutter door machine

澳式卷帘门成型机及配套设备



PU shutter door machine

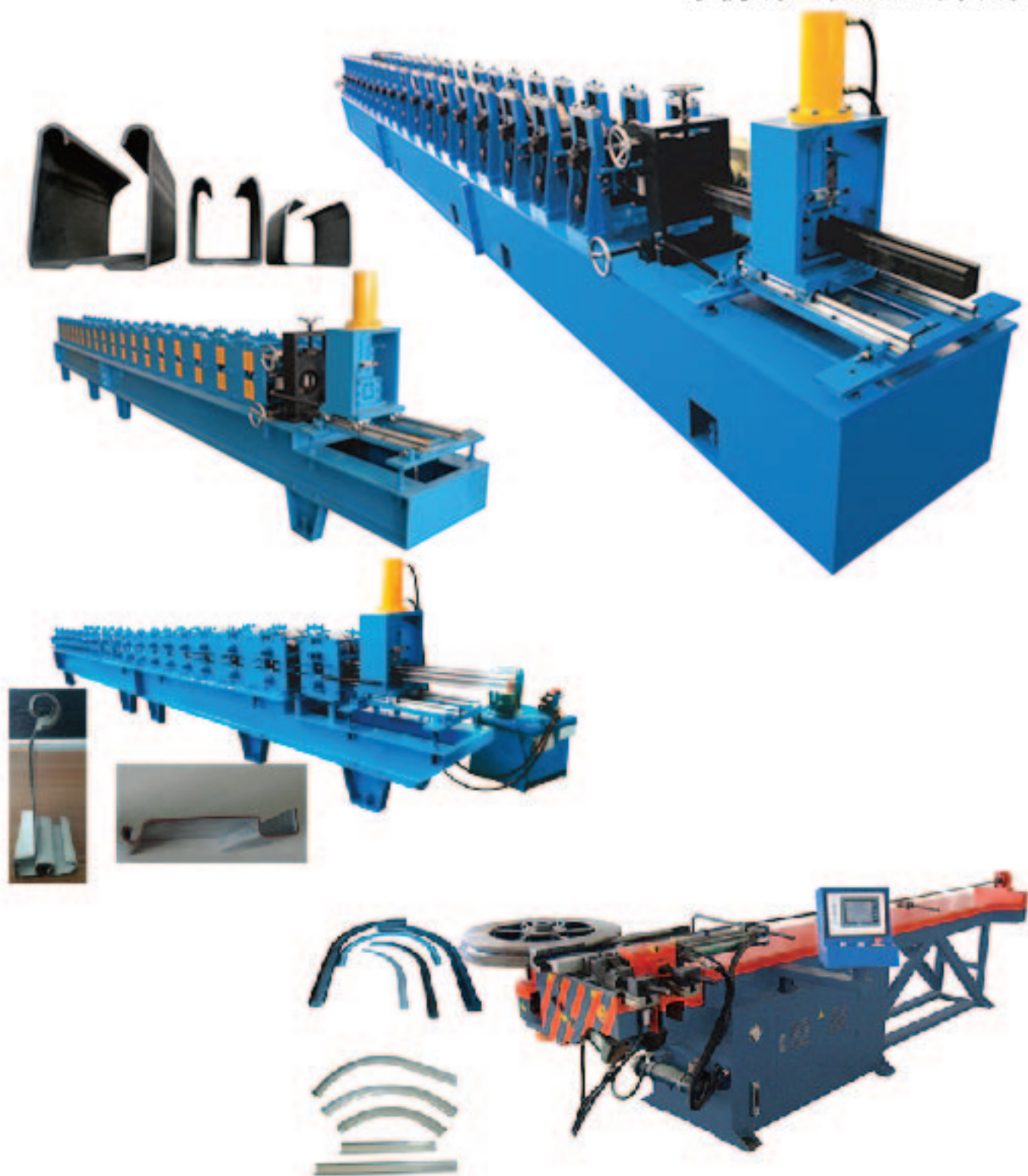
欧式卷帘门成型机及配套设备



参数 Name	单位 unit	参数 data
板材厚度 Thickness	mm	0.27~0.4mm
成型速度 Forming speed	米/分钟 m/min	8~12
道数 Stands	道 stands	42
轧辊材质 Roller material		45# steel hard chrome
主机功率 Main power	KW	11
公差 Tolerance	mm	±1.0
控制系统 Control system		PLC 控制系统

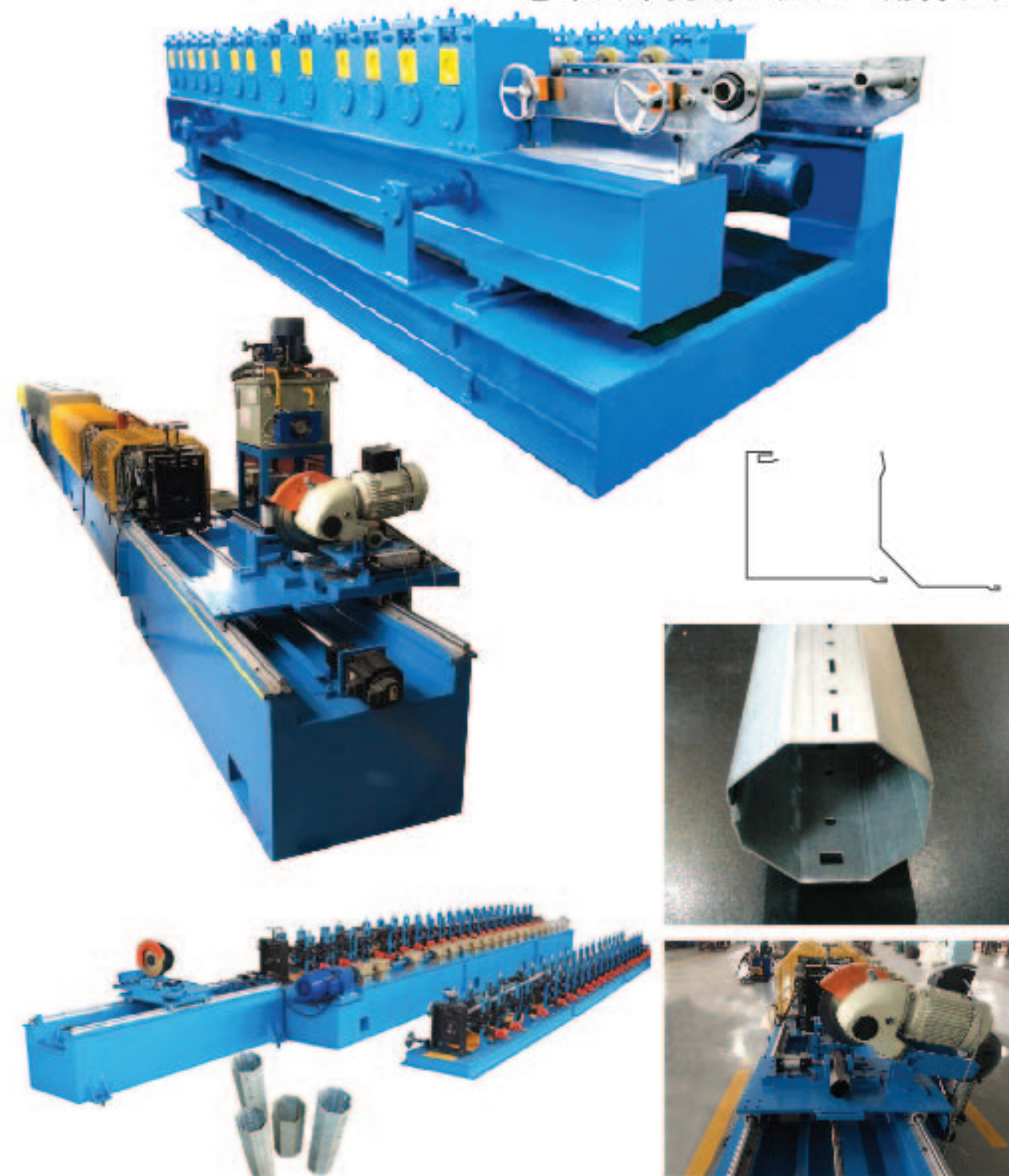
Guide Rail Roll forming machine

导轨成型机及配套设备



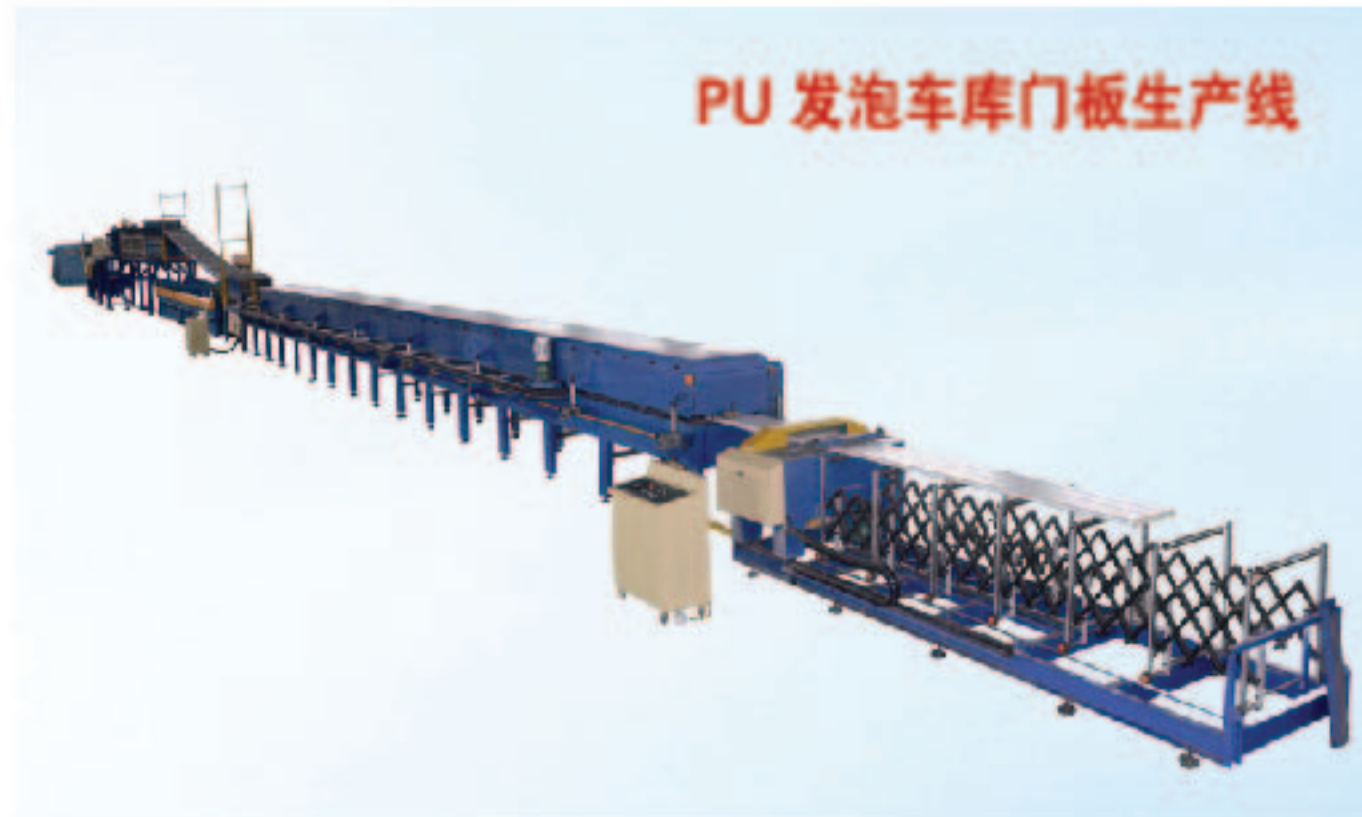
Shutter box machine and Octagonal pipe machine

卷帘门罩壳成型机及八角管设备



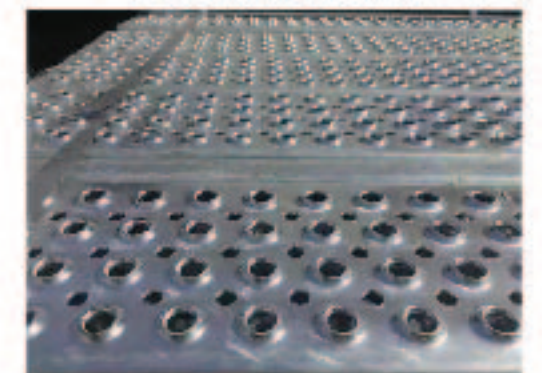
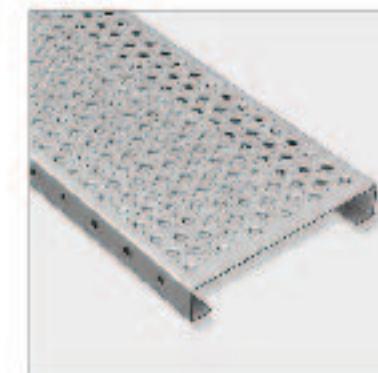
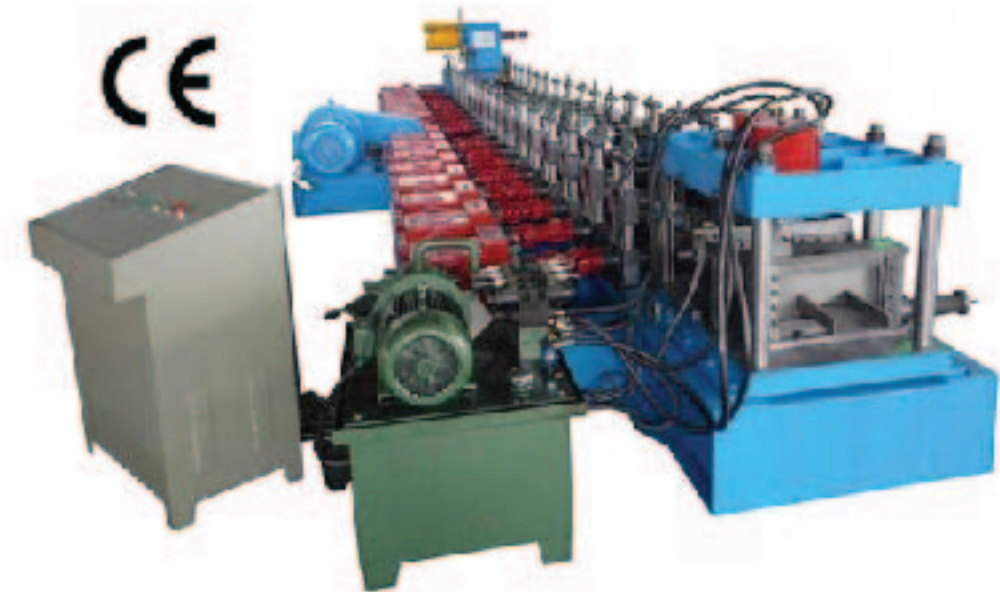
PU Garage door panel line

聚氨酯车库门成型机



Steel scaffolding planks machine

脚踏板成型机



03

Upright racking machine / Step beam machine

货架立柱成型机/横梁成型机



03

Shelf box machine/Box beam machine

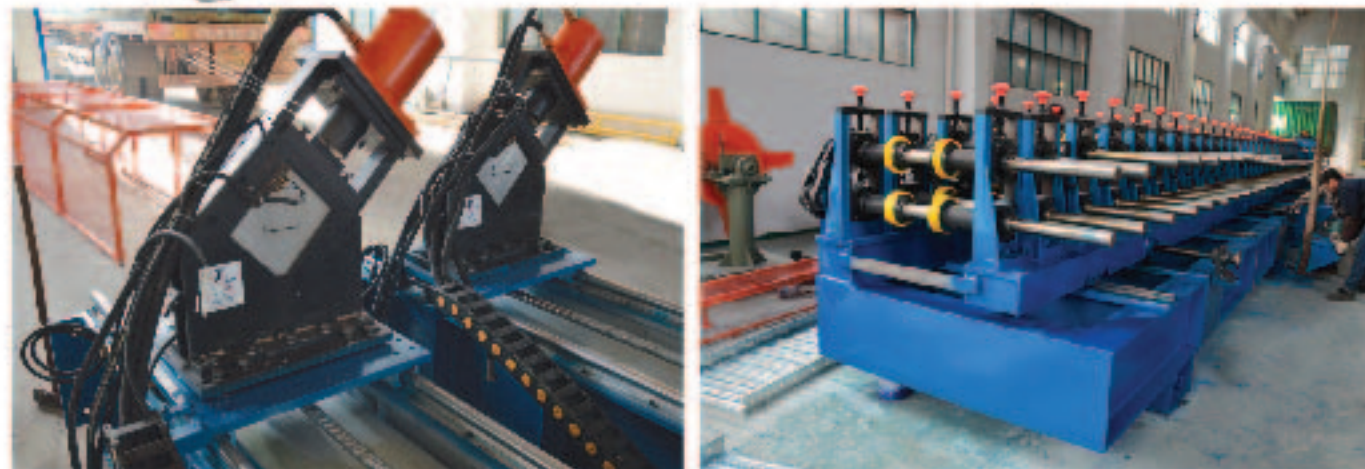
货架层板成型机/合抱梁成型



03

Cable Tray roll forming machine

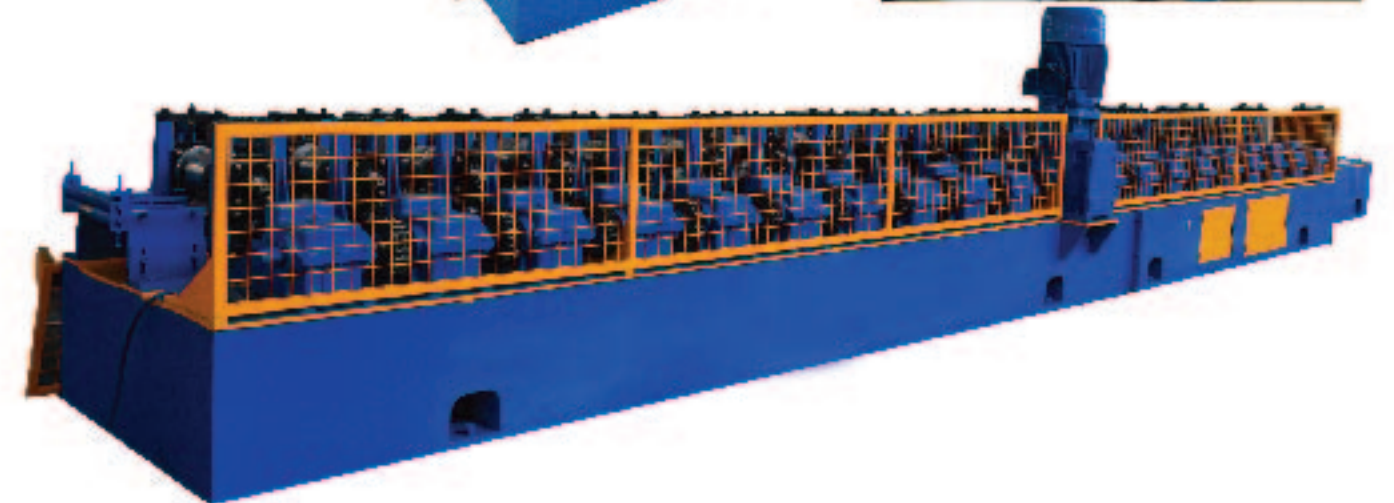
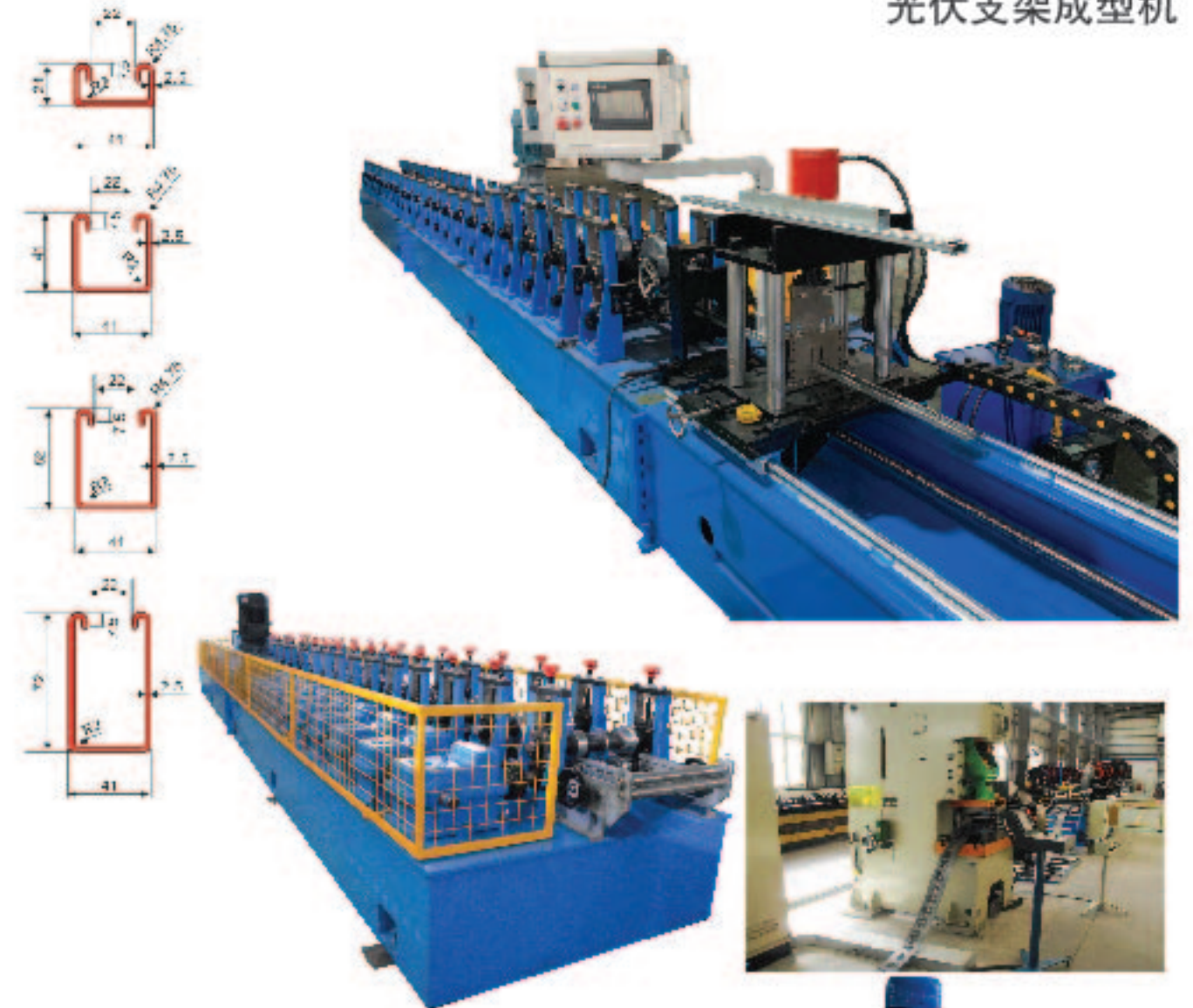
桥架成型机



03

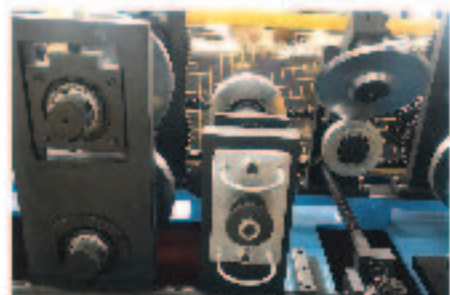
Strut roll forming machine

光伏支架成型机



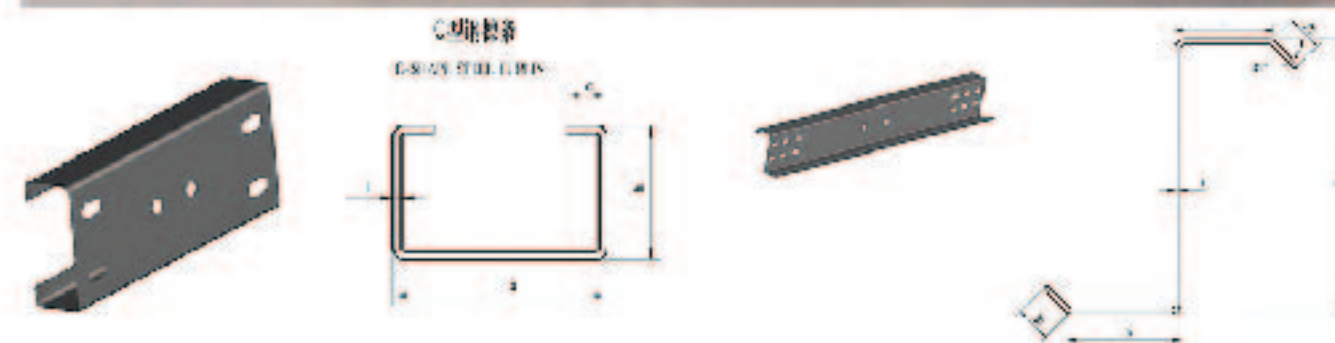
CZ purlin roll forming machine

CZ互换檩条成型机



Post-cutting CZ purlin roll forming machine

后切檩条成型机



A	B	C	T
80	40	15	2-3
100	55	20	2-3
120	55	20	2-3
140	55	20	2-3
160	67	20	2-3
180	67	20	2-3
200	67	20	2-3
220	67	20	2-3
250	78	20	2-3
280	78	20	2-3
300	78	20	2-3

A	B	H	T
20	55	100	2-3
20	55	120	2-3
20	55	140	2-3
20	67	160	2-3
20	67	180	2-3
20	67	200	2-3
20	67	220	2-3
20	78	250	2-3
20	78	280	2-3
20	78	300	2-3

04

Double layer roll forming machine /corrugated roll forming machine

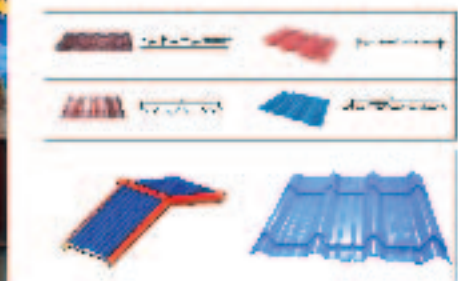
双层屋面版型成型机/波纹板成型机



04

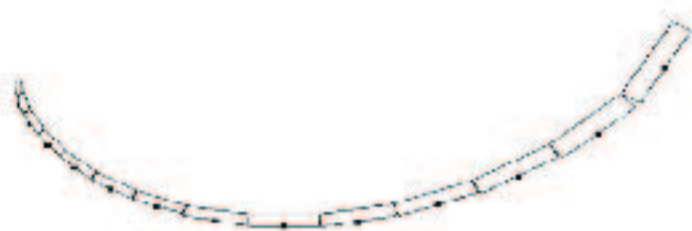
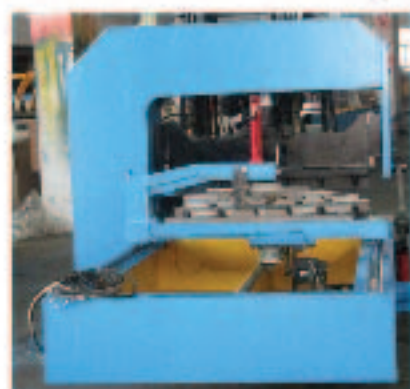
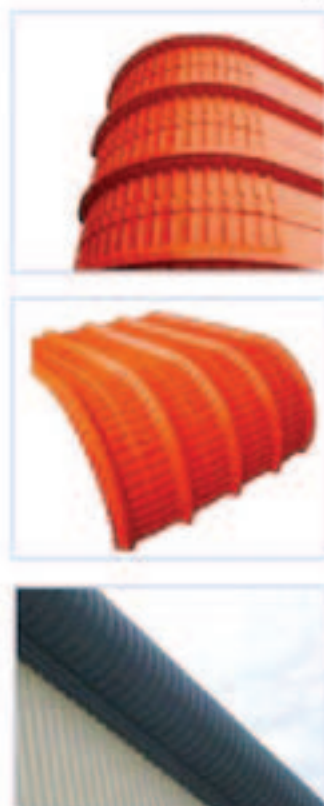
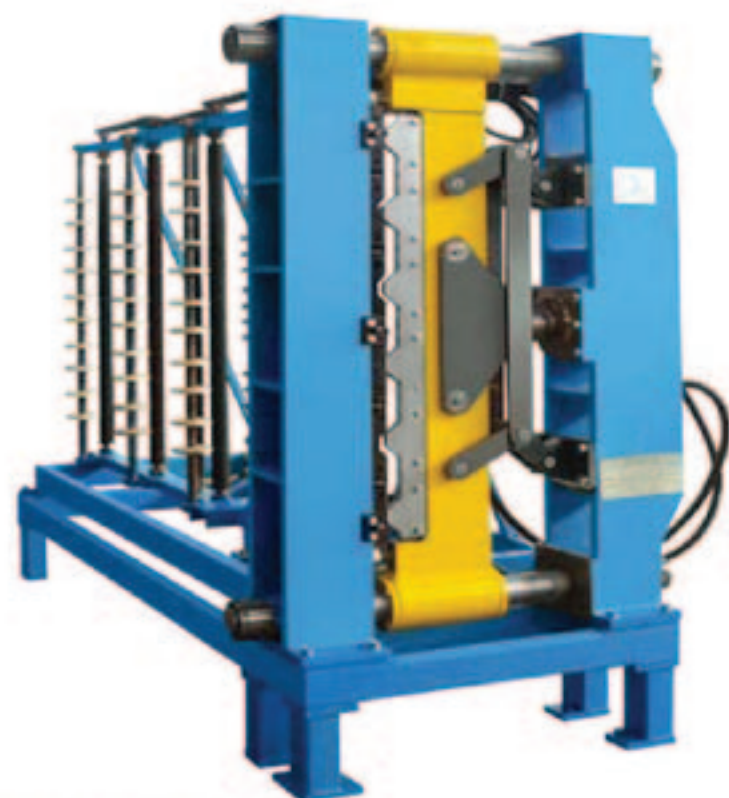
Glazed tile / Ridge capping roll forming machine

琉璃瓦/屋脊瓦成型机系列



Hydraulic Crimping machine

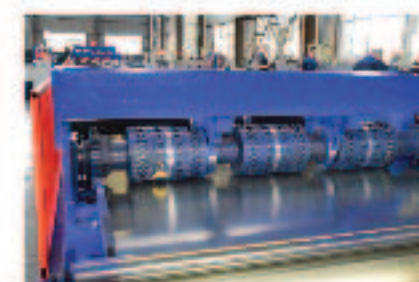
冲弯机



名称 Name	Specification
Material thickness 厚度	0.3-0.8mm
Hydraulic motor 液压电机	5.5kw
Max curving degree 最大弯曲弧度	120degree
Type of curve machine stand 设备摆放方式	vertical and horizontal type 横放或竖放
Curving mould materials	40Cr
Tolerance 公差	+/-1-2 degree
Way of curve 弯曲方式	Servo or without Servo 伺服或非伺服

Deck floor roll forming machine

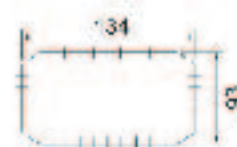
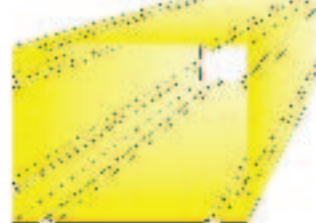
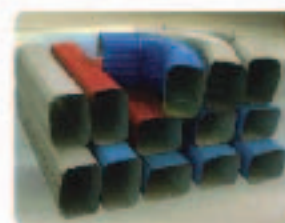
楼承板成型机系列



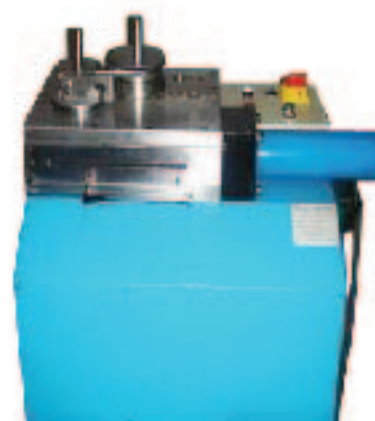
04

Downspout roll forming machine

落水管成型机



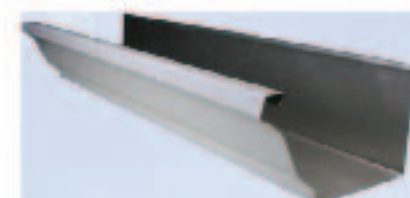
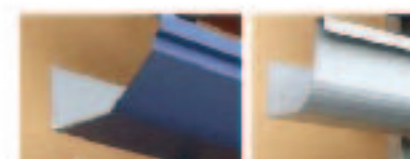
Model	Roll speed	Thickness	Roller	Rolling speed	Roller
WLDP 33-15	437	0.45	-	-	Down Pipe
		0.50	-	-	
		0.55	-	-	



04

Gutter roll forming machine

天沟水槽成型机



Beam standing roll forming machine

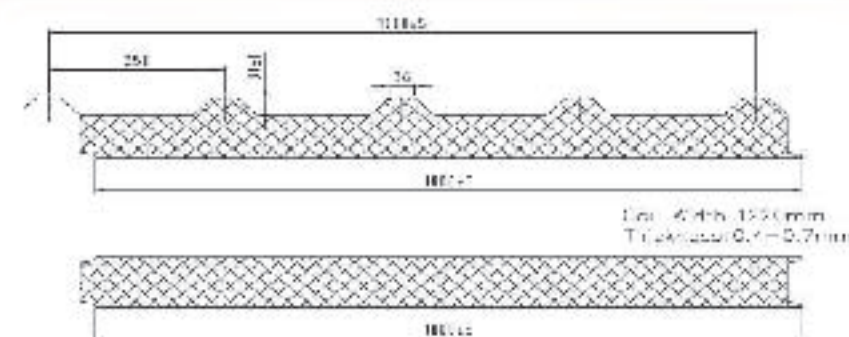
贝姆板成型机



名称 Name	单位 Unit	参数 Data
板材厚度 Thickness	mm	0.5-1.0
成型速度 Forming speed	米/分钟 m/min	10-12
道数 Stands	道 stands	12
进料宽度 feeding width	mm	7.5
主机功率 Main power	KW	45#钢, 表面镀铬 Chrome
轧辊材质 Roller material	KW	380V 50HZ 3相
电压 voltage		Cr12Mov
刀片材质 Blades material		±1.5
公差 Tolerance	mm	PLC 控制系统
控制系统 Control system		

Duplex rib roll forming machine

可调单板成型机



Roll Width: 1250mm
Thickness: 0.6-0.7mm



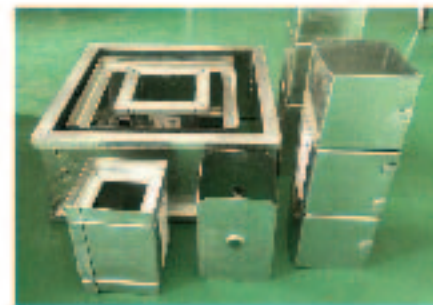
Roll Width: 1250mm

名称 Name	单位 Unit	参数 Data
板材厚度 Thickness	mm	0.6-1.0
成型速度 Forming speed	米/分钟 m/min	10-12
道数 Stands	道 stands	12
进料宽度 feeding width	mm	7.5
主机功率 Main power	KW	45#钢, 表面镀铬 Chrome
轧辊材质 Roller material	KW	380V 50HZ 3相
电压 voltage		Cr12Mov
刀片材质 Blades material		±1.5
公差 Tolerance	mm	PLC 控制系统
控制系统 Control system		

05

Fire damper machine/Door frame machine

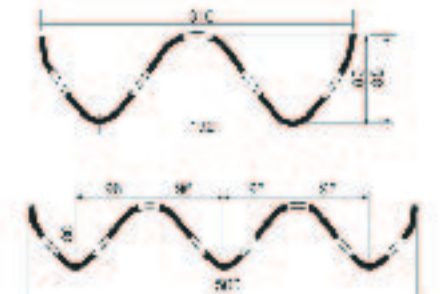
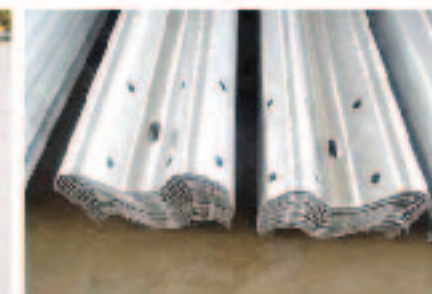
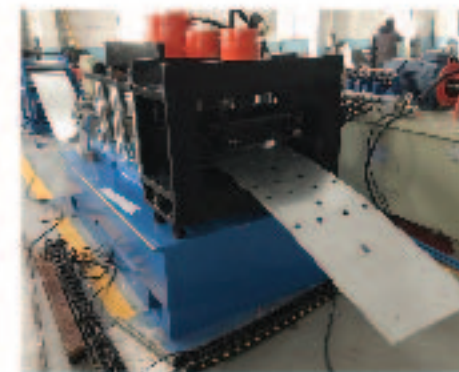
防火阀成型机/门框成型机



05

Guard railway roll forming machine

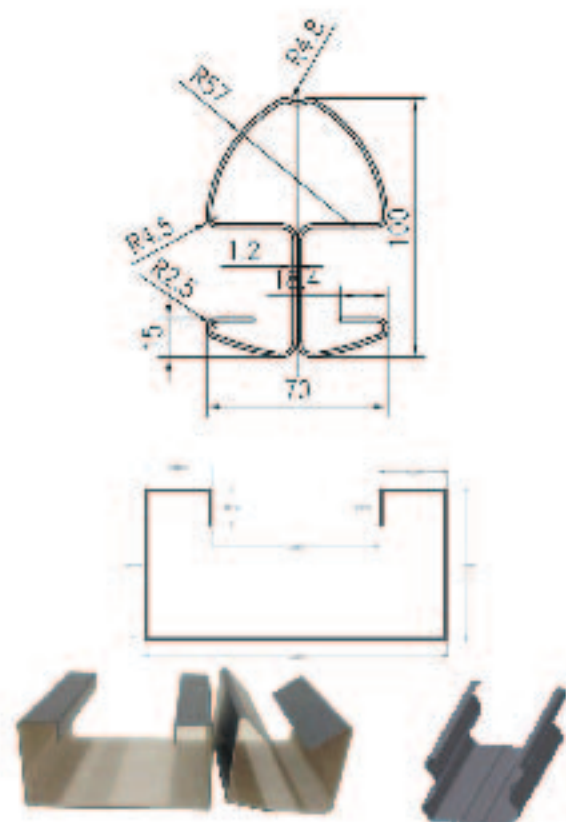
护栏板成型机



05

Fence post roll forming machine

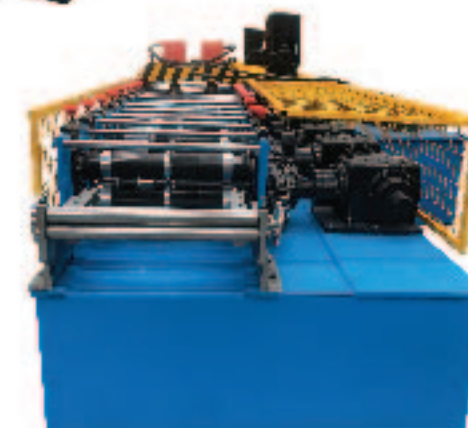
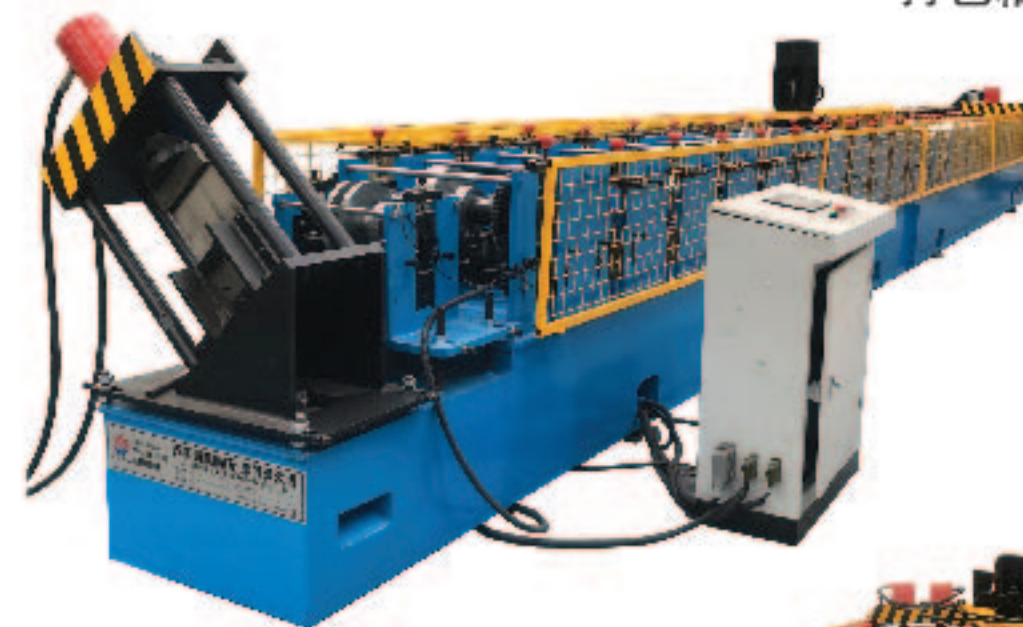
栅栏成型机



05

Flat pack container house machine

打包箱成型设备



Weld tube mill

焊管成型机



名称 Name	单位 Unit	参数 data
板材厚度 Thickness	mm	0.6-2.5
成型速度 Forming speed	米/分钟 m/min	0-120
道数 Stands	道 stands	15
主机功率 Main power		Cr12
轧辊材质 Roller material	KW	90
刀片材质 Blades material		Cr12Mov 淬火HRC58-62
公差 Tolerance		±1.0
控制系统 Control system	mm	PLC 控制系统

Steel silo roll forming machine

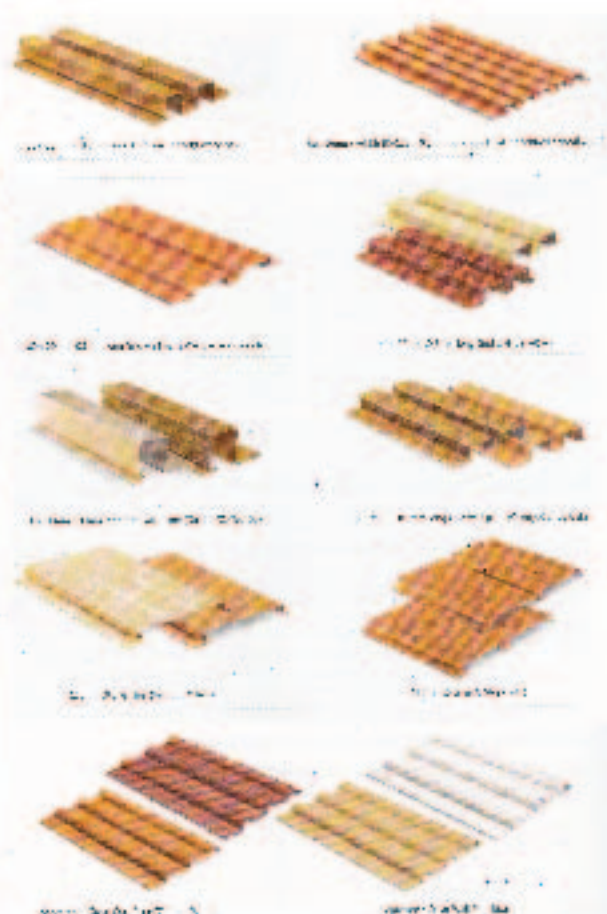
钢板仓成型机



名称 Name	单位 Unit	参数 data
板材厚度 Thickness	mm	1.5-4
成型速度 Forming speed	米/分钟 m/min	5-6
道数 Stands	道 stands	18
轧辊材质 Roller material		GCR15
主机功率 Main power	KW	90
液压切割功率 Hydraulic cutting power	KW	22
刀片材质 Blades material		Cr12Mov, 淬火HRC58-62
公差 Tolerance	mm	±1.0
控制系统 Control system		PLC 控制系统

Decorative hidden joint panel machine

装饰扣板成型机



名称 Name	Specification 参数
Material thickness 厚度	0.3-0.8mm aluminium or galvanized
Main motor 主电机	5-5kw
Speed 速度	0-10m/min
Main machine size 设备尺寸	5500mm*600mm*800mm
Roller material 轧辊材质	Gcr15
Length Tolerance 长度公差	+/-1.5mm

Slitting line cut to length line

简易分条机/开平机



名称 Name	单位 unit	参数 data
板材厚度 Thickness	mm	0.3-2.0
成型速度 Forming speed	米/分钟 m/min	0-40
主机功率 Main power	KW	22
液压切割功率 Hydraulic cutting power	KW	4



06

Wall and Roof PU sandwich panel line

聚氨酯复合板生产线



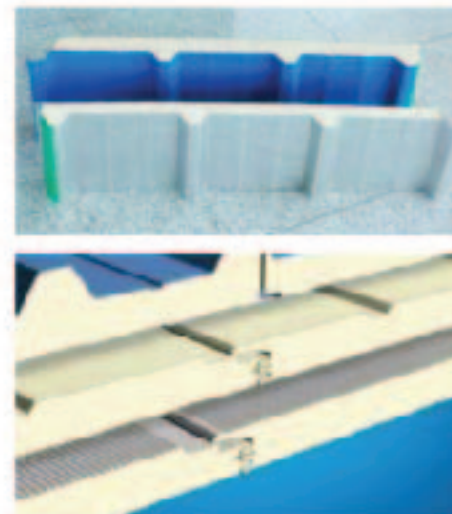
Standard Wall Sandwich Panel



Flat Wall Sandwich Panel



Micro-wave Wall Sandwich Panel



06

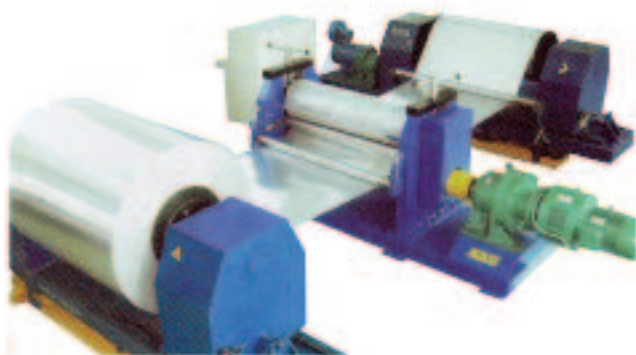
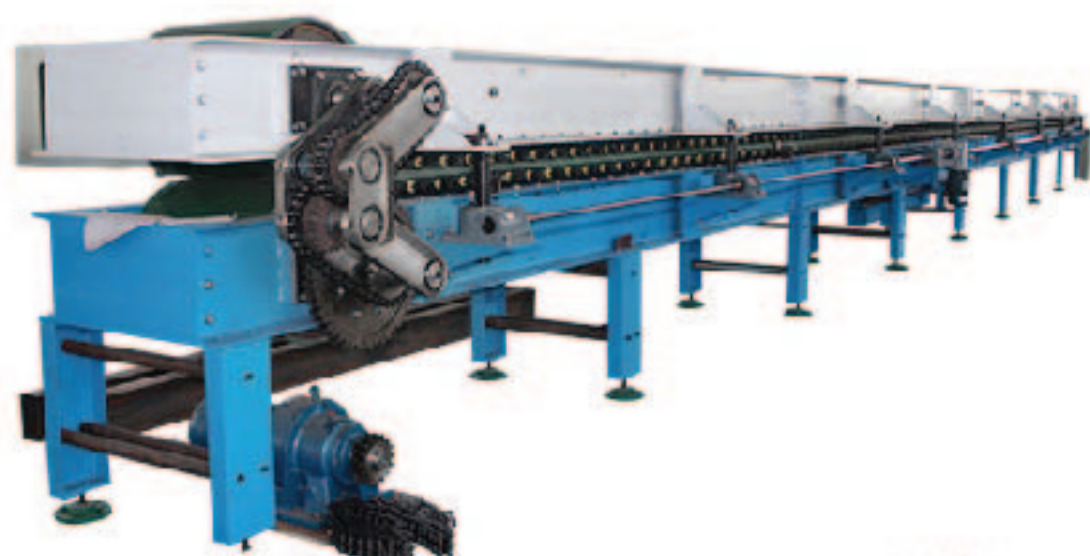
Wall and Roof PU sandwich panel line

聚氨酯复合板生产线



Exterior and interior decorative sandwich panel line

集成墙面生产线



Exterior and interior decorative sandwich panel line

集成墙面生产线

主要技术参数:

1) 轧制适用板材(根据客户样品)

材质: 钢板

2) 宽度: 280-550mm可调节

3) 工作速度: 3-10m/min

4) 电控系统: 整机全自动工业电脑PLC控制系统

5) 设备电机功率: 75KW

6) 设备外形尺寸: 45m*1.5m*2.2m

Main Technique Data

1. Suitable Material : Steel

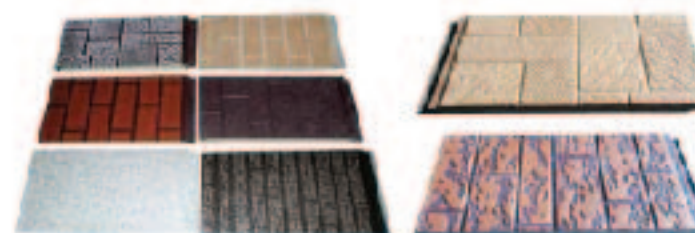
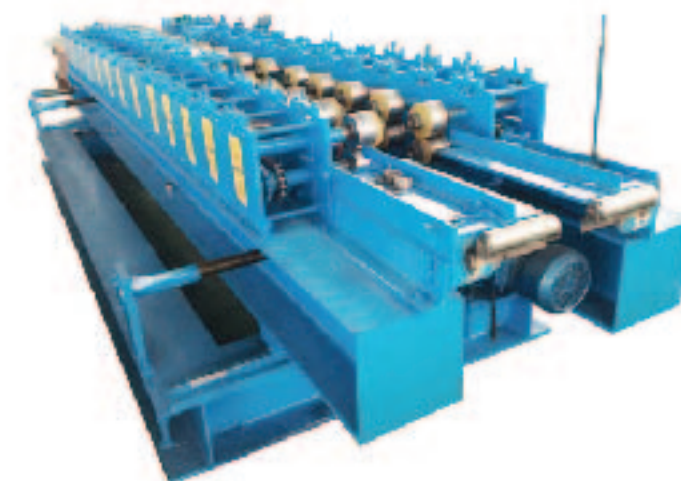
2. Width: 280- -550mm Adjustable

3. Working Speed: 3- 10 Meters/min

4. Control System: Plc Control

5. Total Machine Power: 75kw

6 Dimension: 45meters* 1.5 Meters' 2.2 Meters



Auto stacker

自动码垛

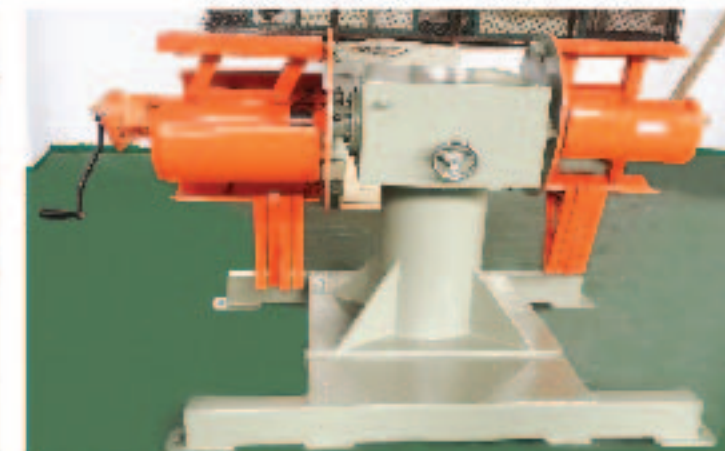
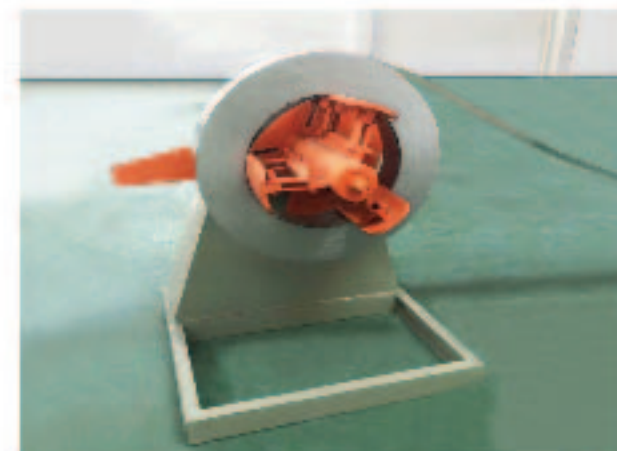


1. 皮带传输速度: 36米/分钟
2. 链轮速度: 36米/分钟
3. 成品移动速度: 10米/分钟
4. 长度: 8米/12米

1. conveyor belt speed: 36m/min
2. roller chain speed: 36m/min
3. Max auto height: speed: 300mm
4. movable push plate speed: 10m/min
5. Overall Length: 8m/12m

Decoiler

放料架



Application

工程应用



**SUSSMAN
MACHINERY**

After sales service commitments

售后服务承诺

Our after-sales service commitments:

Sussman hereby solemnly promises: we implement the three guarantee service policy for any equipments sold by sussman, provide free of charge installation guidelines, commissioning and maintenance of the equipments, training of the buyer's relevant operators, and provide technical requirements for the installation and operation of the equipments, technical layout diagrams and other related information, provide a lifetime supply of maintenance and spare parts.

The detailed measures are as follows:

Guidelines for installation and commissioning of equipments:

Based on the actual situation, to assist and guide the buyer and buyer's technical personnel in the overall installation location, the installation of equipments, and provide buyer with answers to their questions and related issues.

Provide training for operation and maintenance personnel:

Based on the buyer's request, sussman will provide free of charge training of the operation and maintenance personnel.

The user (buyer) can send their operation and maintenance personnel to our factory for learning and training.

When sussman is doing the installation and free training of the equipments for the buyer, the buyer can send their personnel to participate.

If failure occurs in any of the machines during the three guarantee period (one year), then upon the buyer's request, sussman will eliminate the failure.

Sussman will inform all its buyers about any significant and significant product improvements. Sussman will provide equipment modifications based on their needs. Sussman will provide buyers with high-quality after-sales services in a careful and responsible attitude, provide very strong guarantee for the buyer's normal production.

本公司产品实行三包，整机三包，期限为一年，主要为用户提供免费维修服务及按照三包要求提供免费维修服务。三包期外将按照成本价长期提供维护保养以及配件供应，并依照用户需求以最快的速度送到用户手中。设备一旦发生故障无力排除，公司将迅速派员或派人以最快的速度赶到现场，以及为用户排除故障恢复生产。

本公司将与时俱进，开拓创新，不断研发新技术、新产品、新设备改造，提高现有产品的结构、性能以及质量，以满足用户的需求。在产品更新换代、有重大改进时，公司将及时为用户提供服务。根据用户需求，公司可按照成本价为用户提供设备改造以及更新。公司将以认真负责的态度，为用户提供优质的售后服务，为用户正常生产提供强有力的保障。