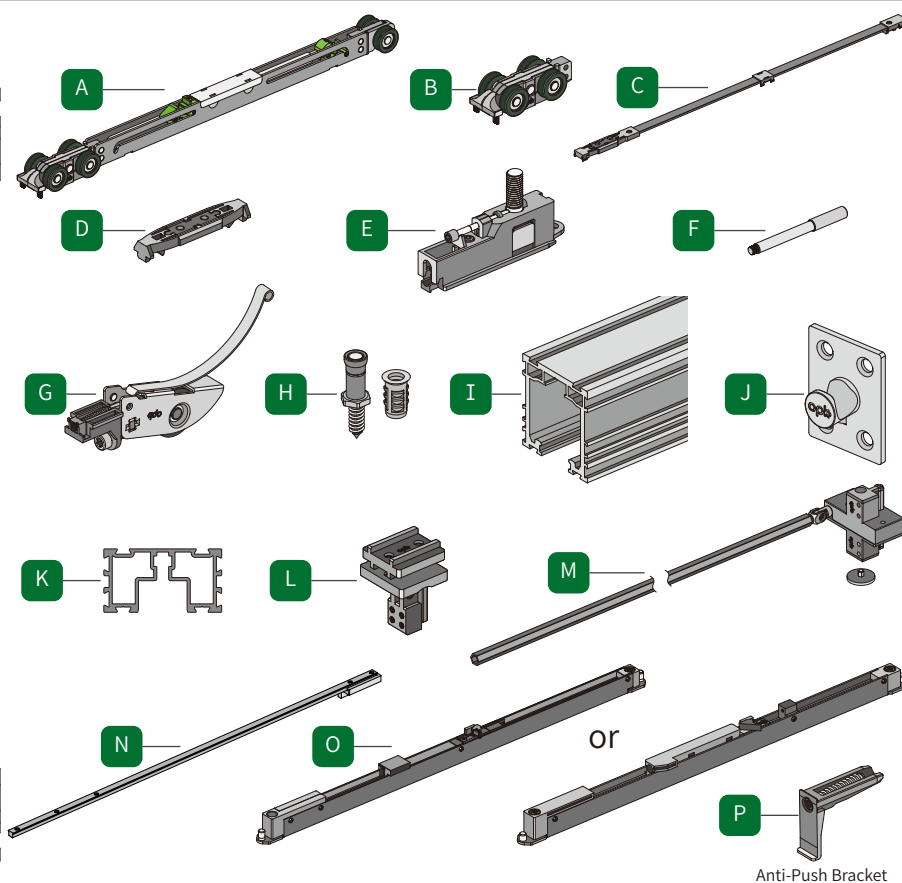
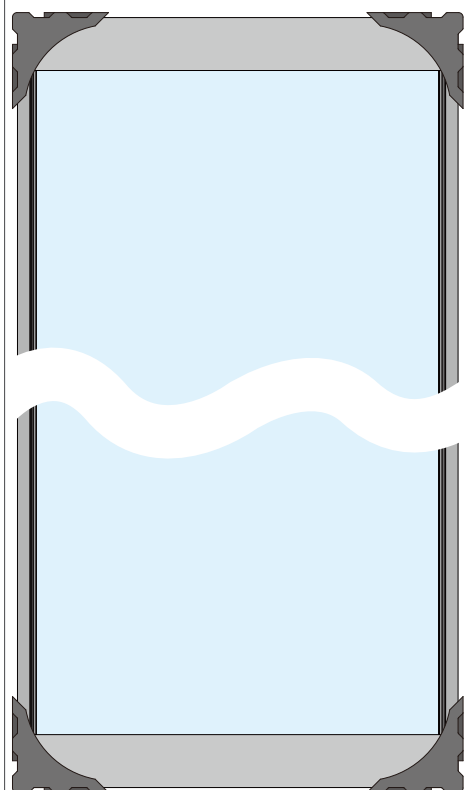
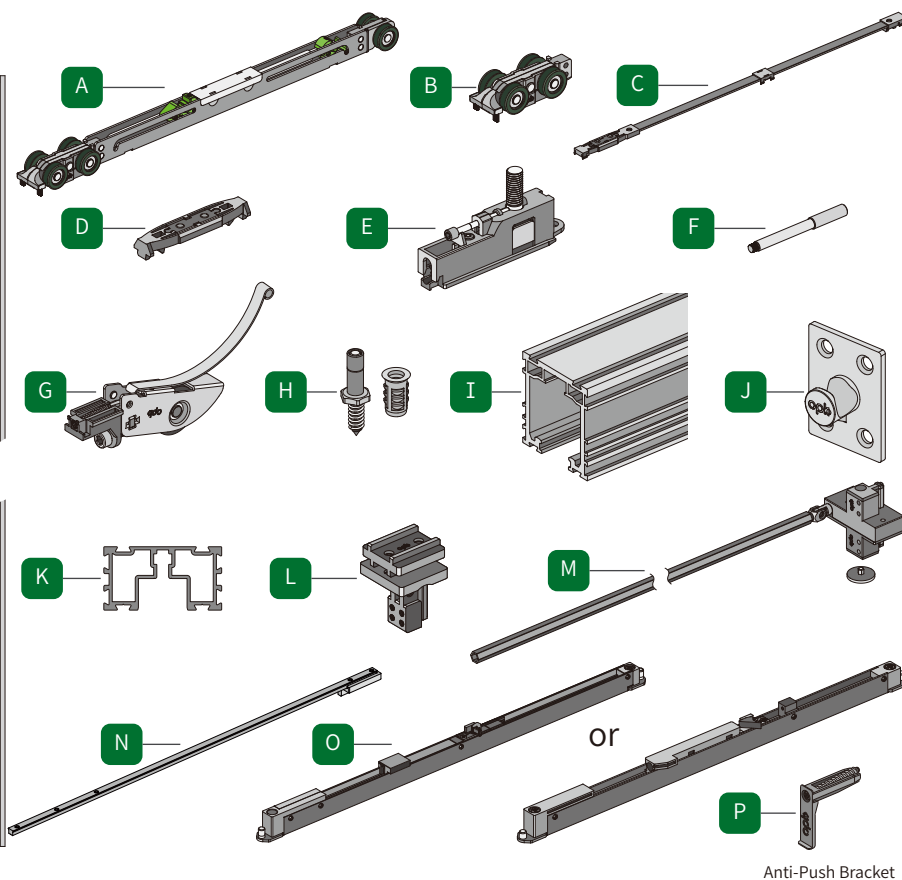
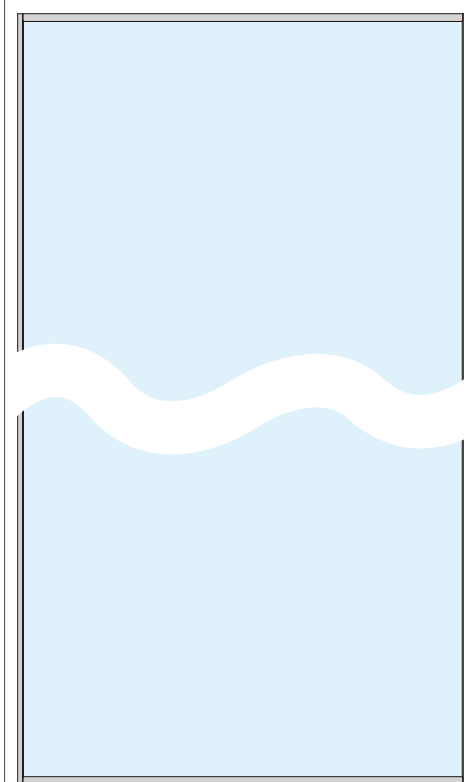


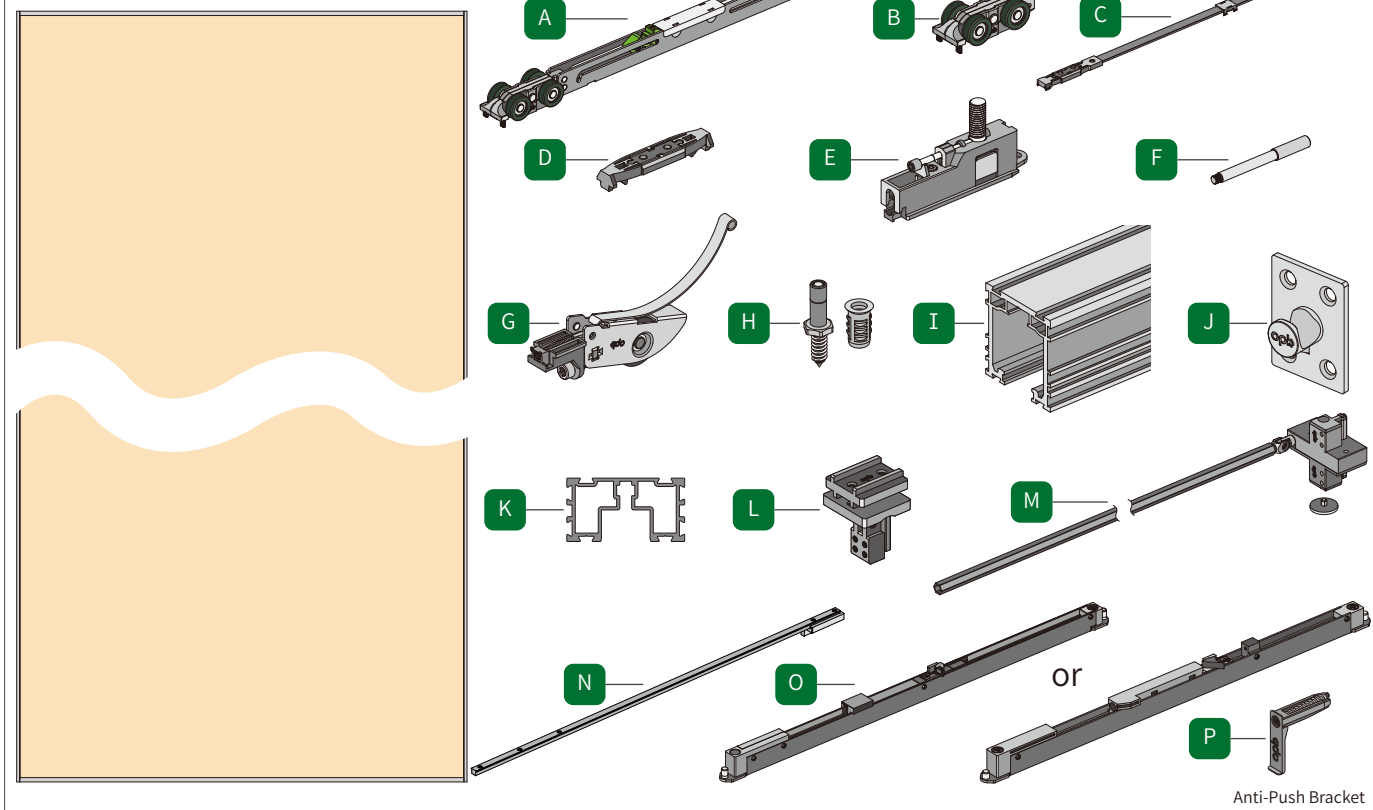
1-1 FG



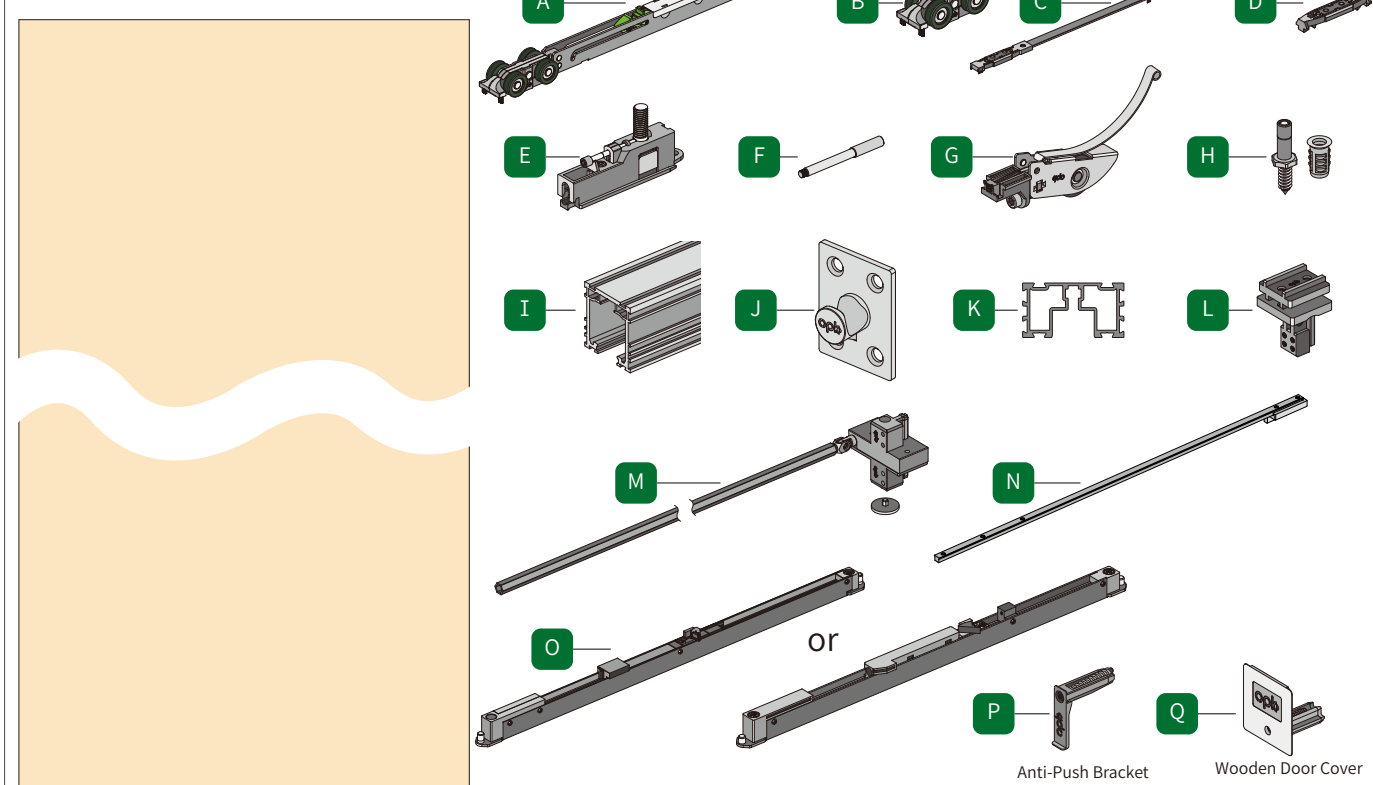
1-2 FD



1-3 FW

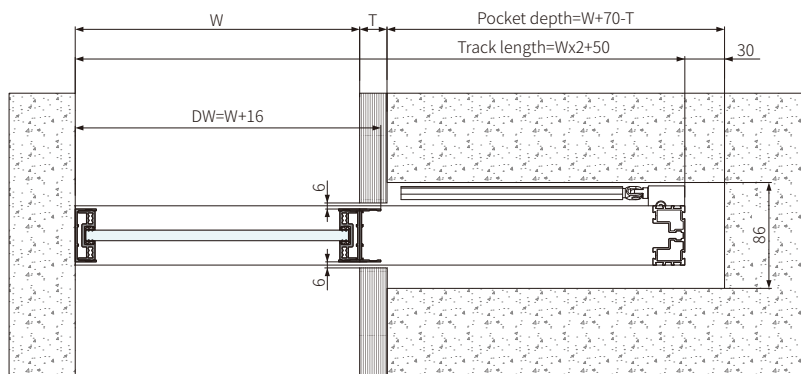
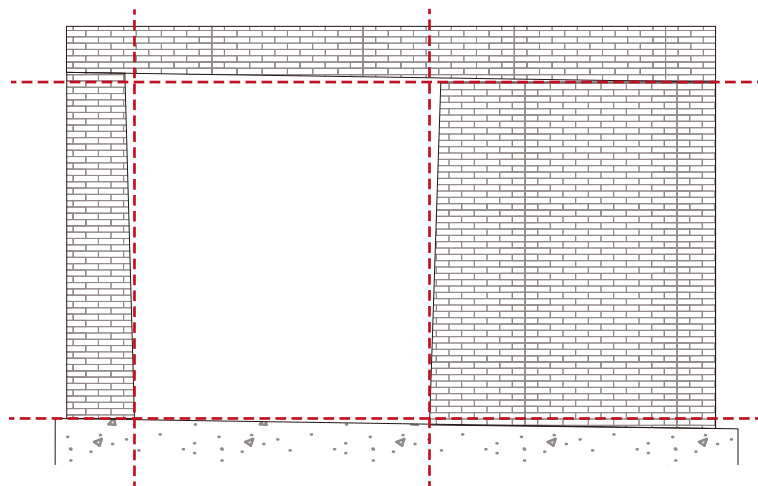
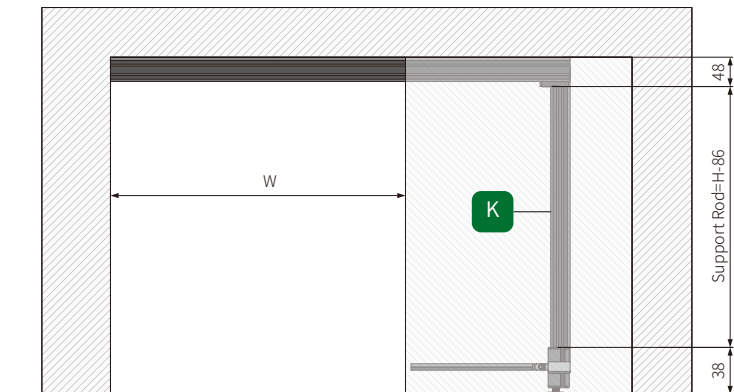
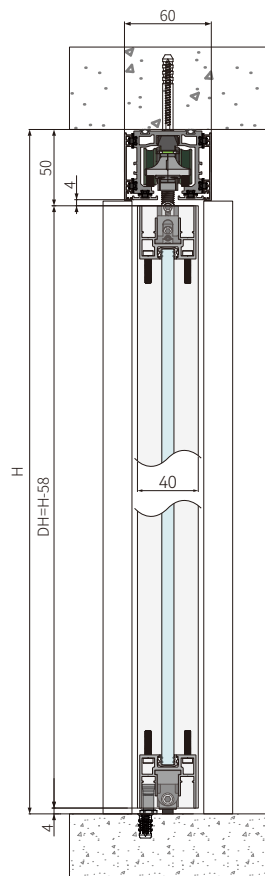


1-4 W



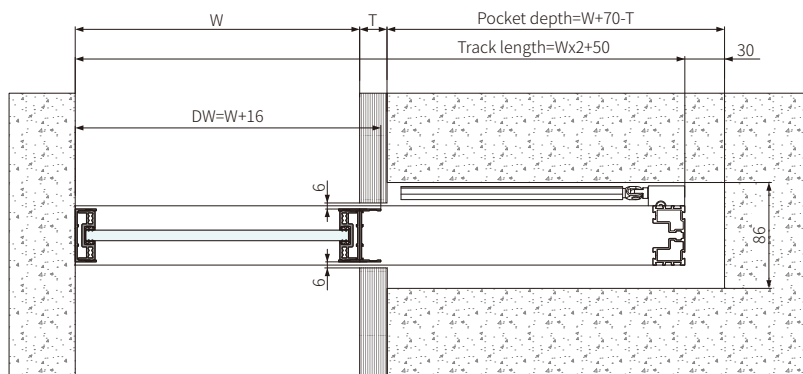
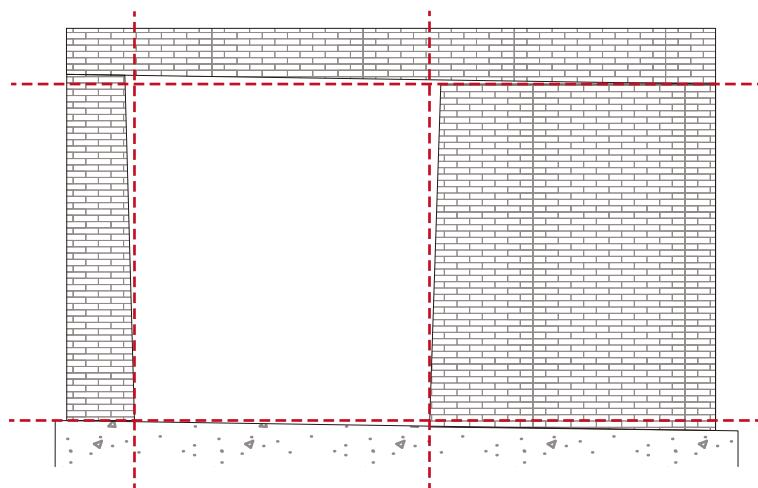
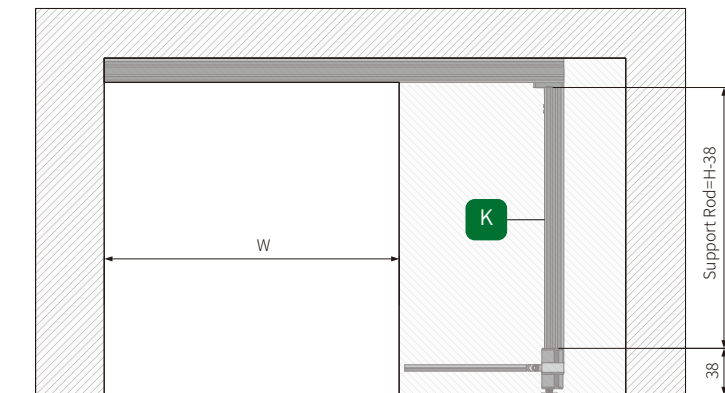
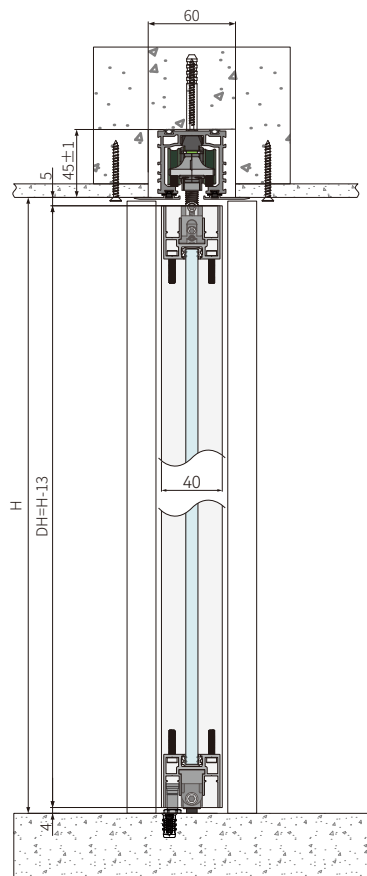
Install Wooden Door Cover: Pages 23

2-1 Surface Mounting FG



H: Door opening height
 DH: Door height
 W: Door opening width
 DW: Door width
 T: Trim thickness

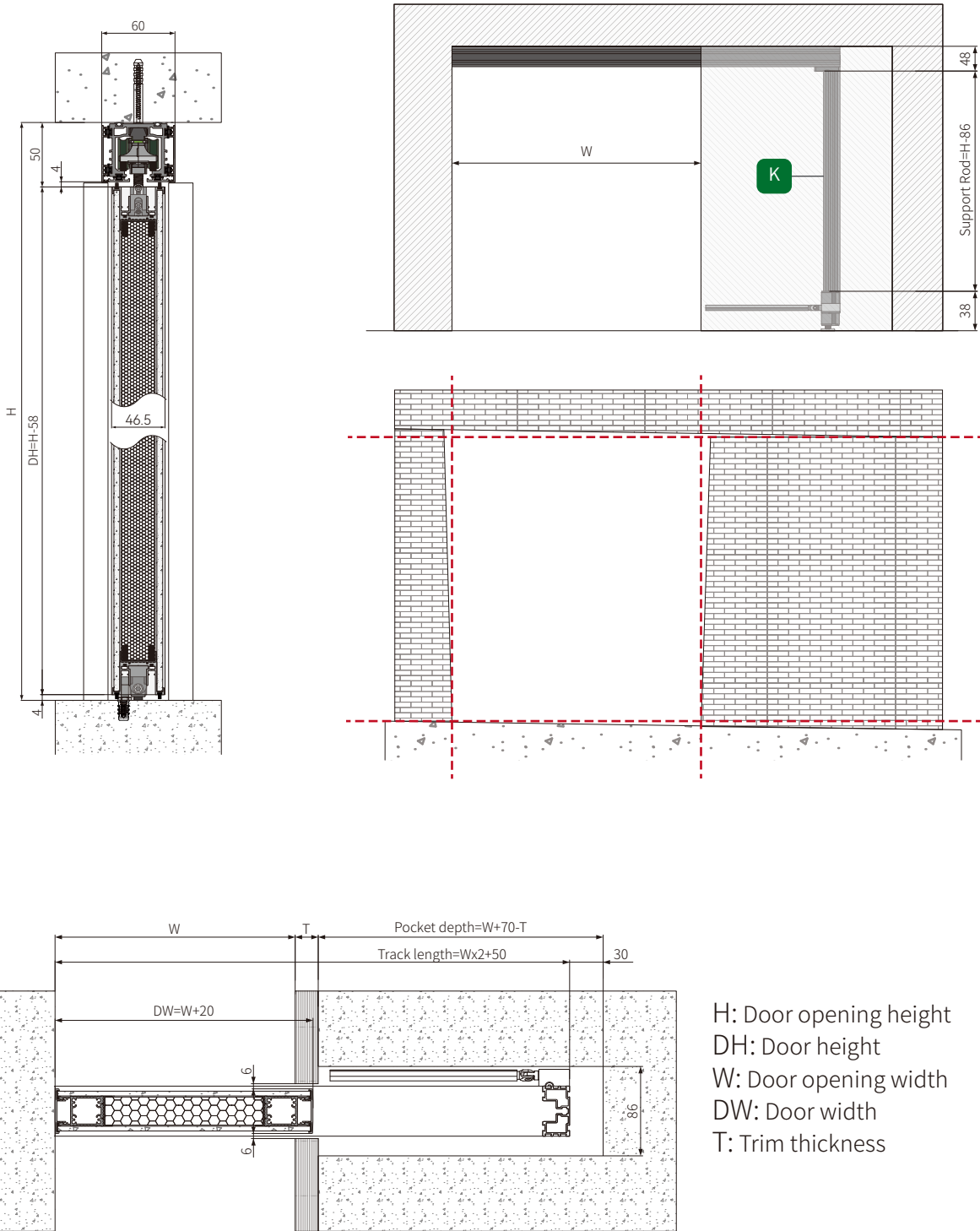
2-2 Concealed Mounting FG



H: Door opening height
 DH: Door height
 W: Door opening width
 DW: Door width
 T: Trim thickness

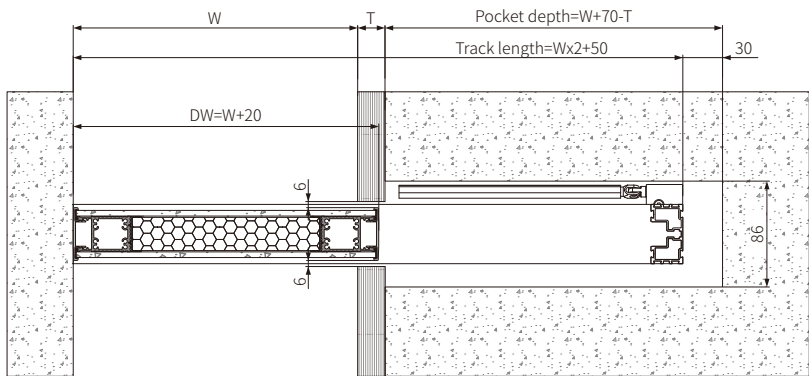
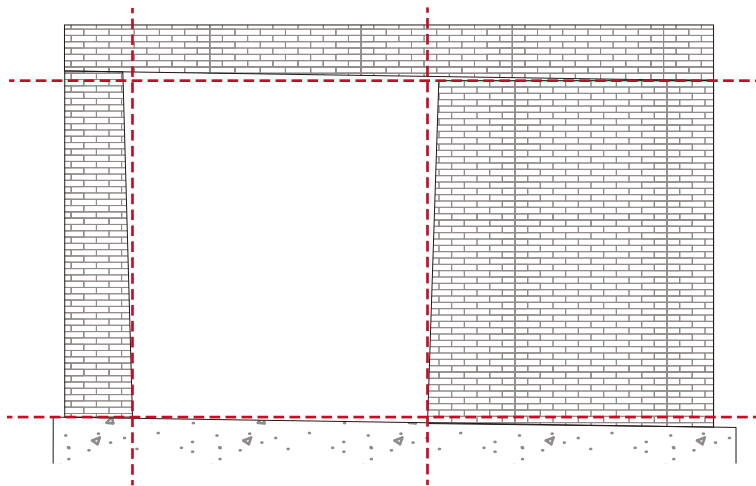
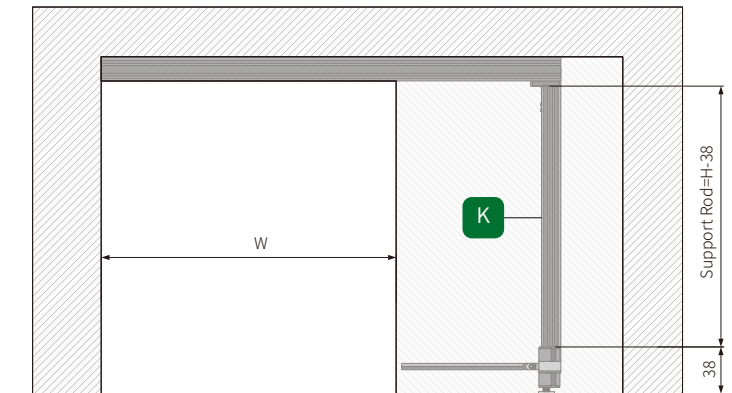
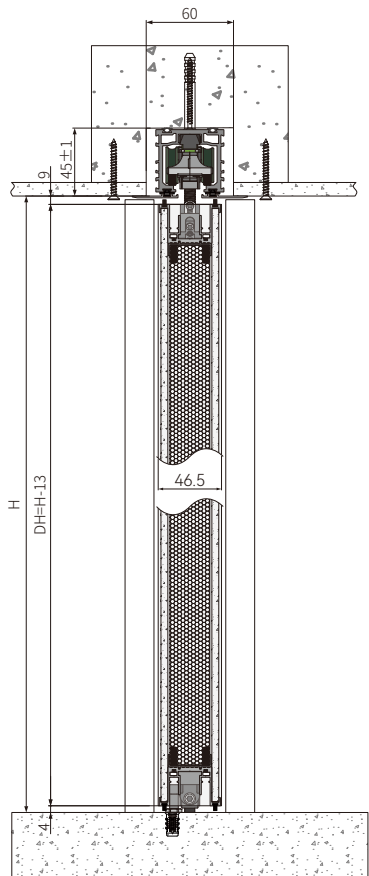
2-3 Surface Mounting FW

	Door Thickness
FW	46.5
FD	46.5



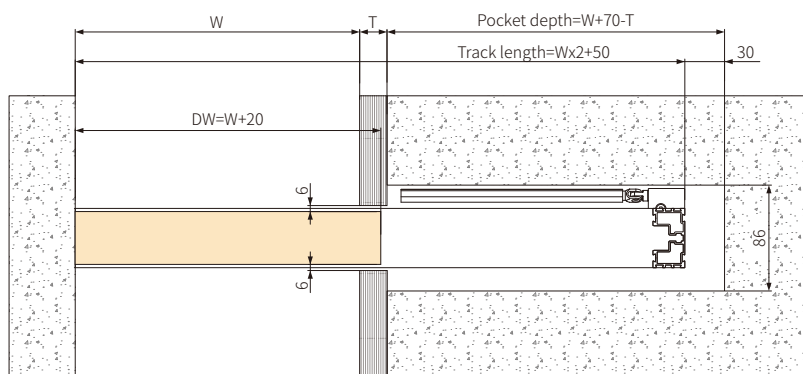
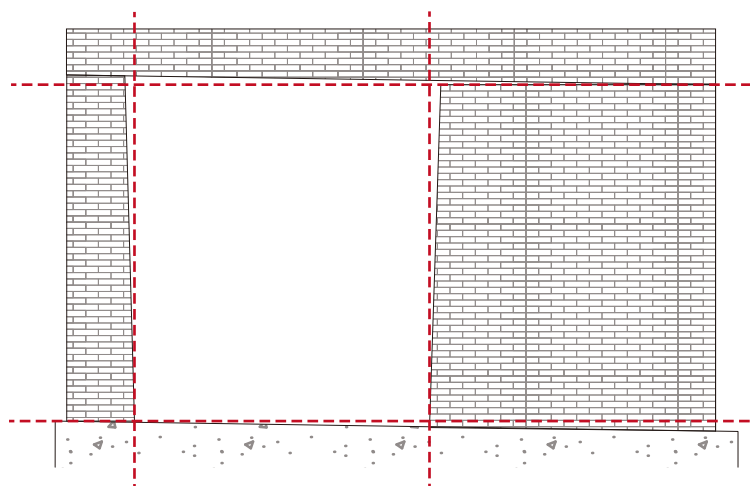
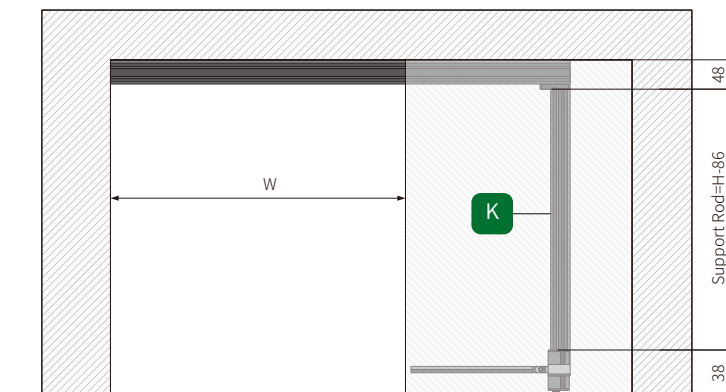
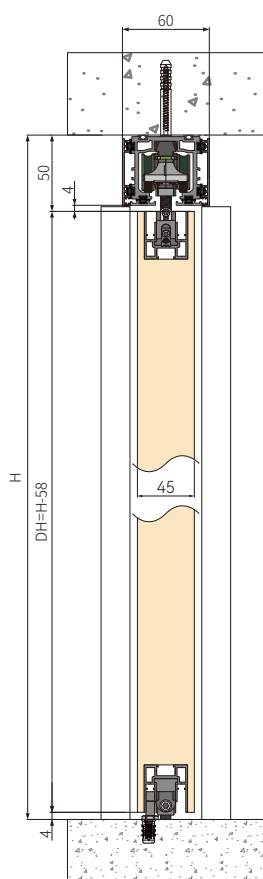
2-4 Concealed Mounting FW

	Door Thickness
FW	46.5
FD	46.5



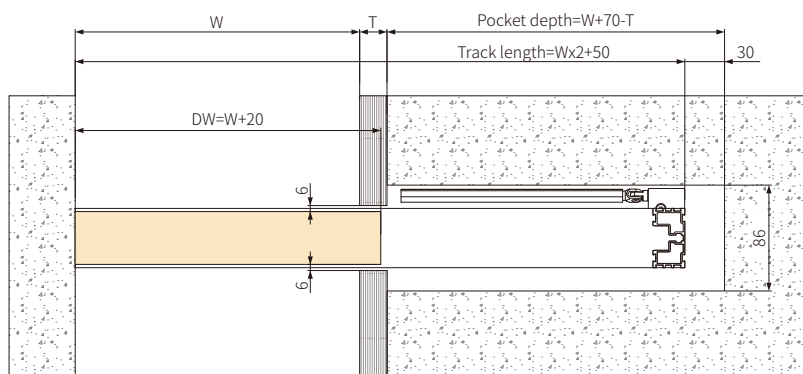
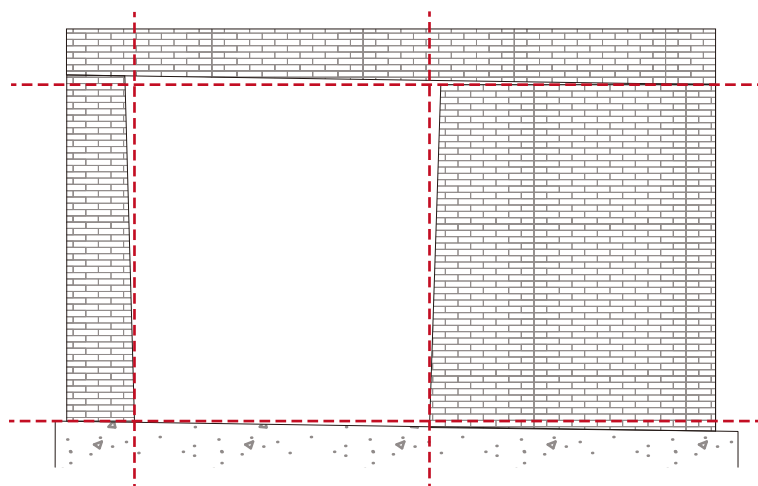
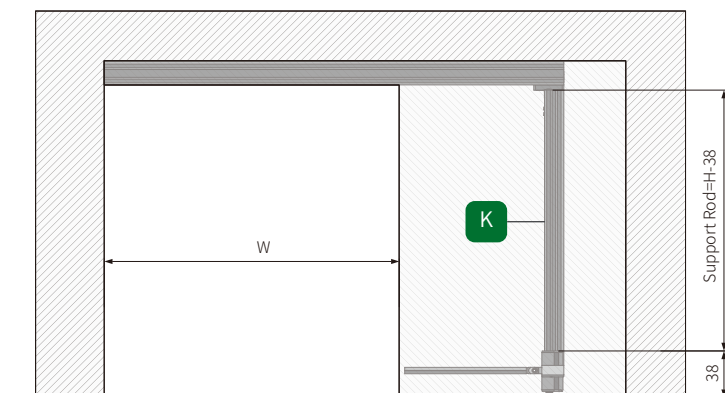
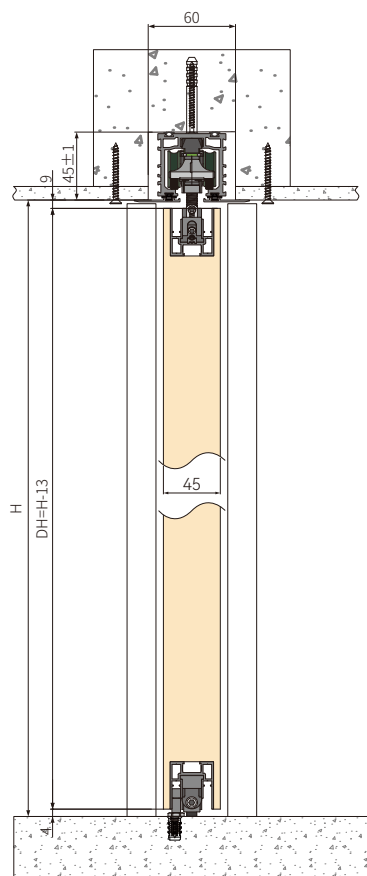
H: Door opening height
DH: Door height
W: Door opening width
DW: Door width
T: Trim thickness

2-5 Surface Mounting W



H: Door opening height
DH: Door height
W: Door opening width
DW: Door width
T: Trim thickness

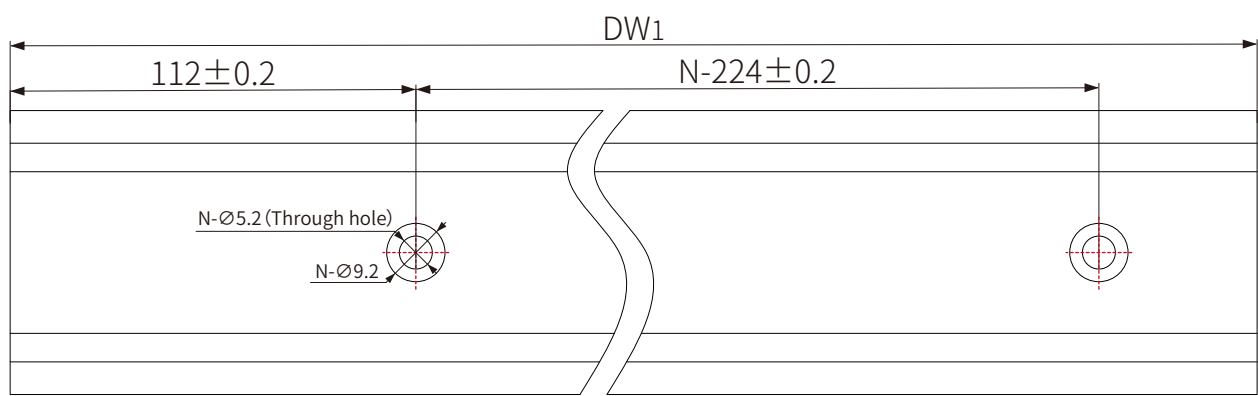
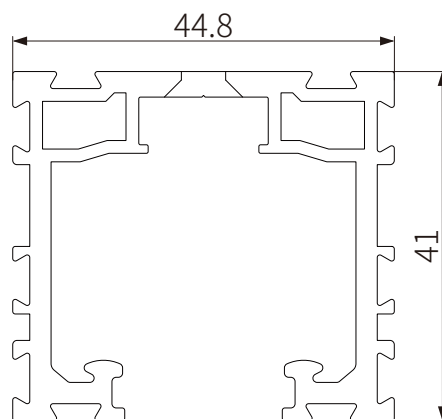
2-6 Concealed Mounting W



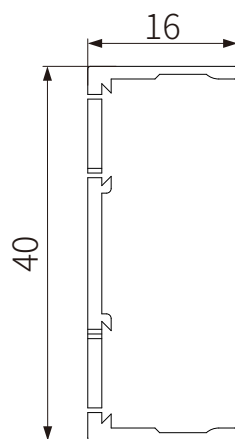
H: Door opening height
 DH: Door height
 W: Door opening width
 DW: Door width
 T: Trim thickness

Processing Parameters

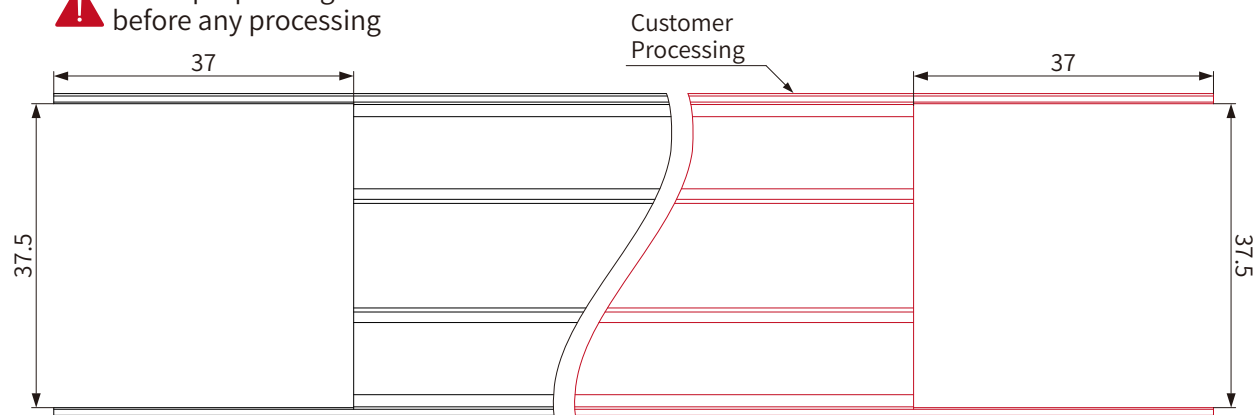
Track



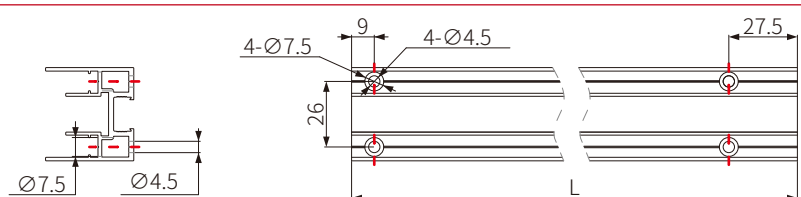
Vertical Cover



Cut to proper length
before any processing

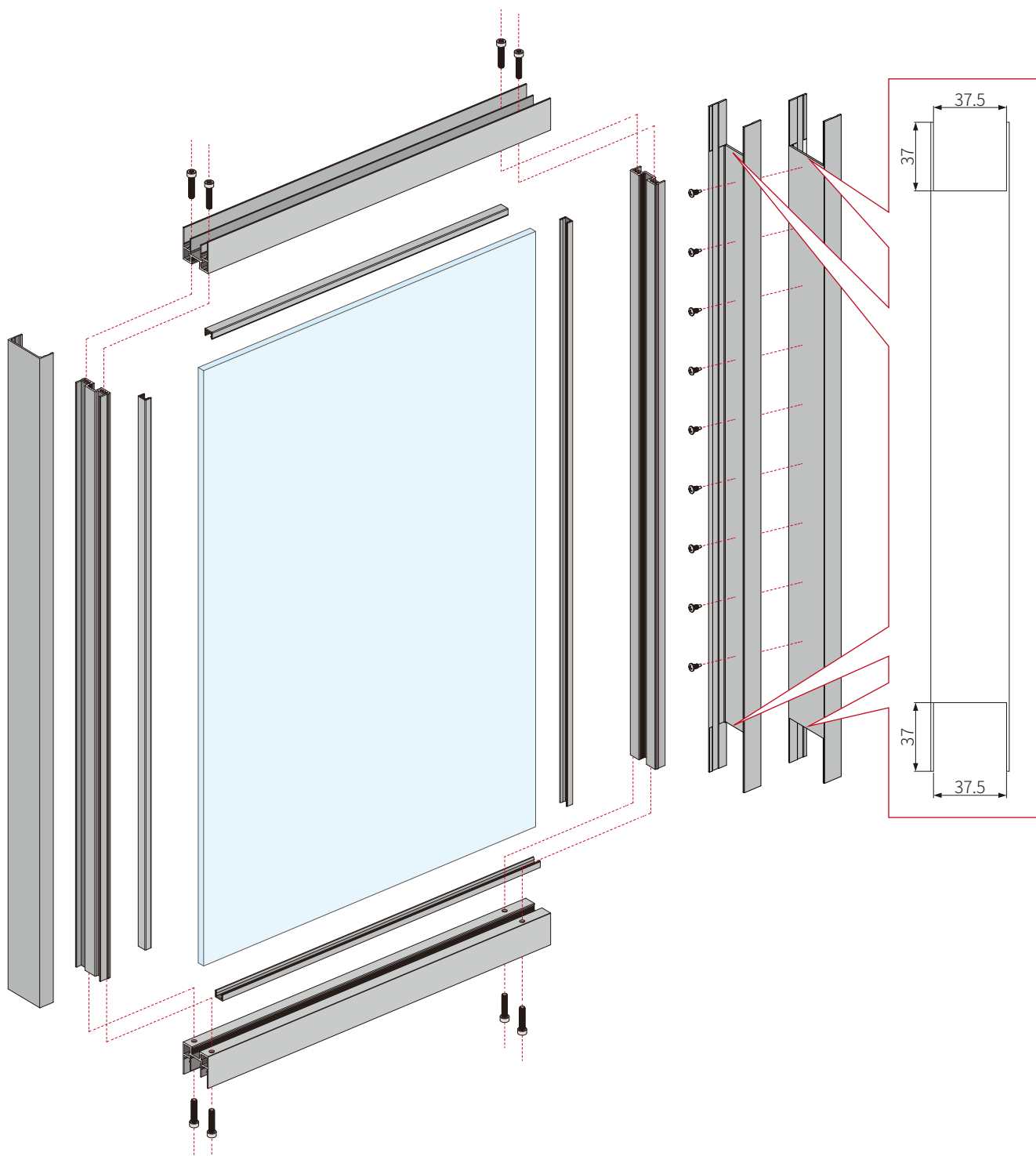


3-1 Install the Door FG



Note: Use an OPK professional punching machine or CNC processing

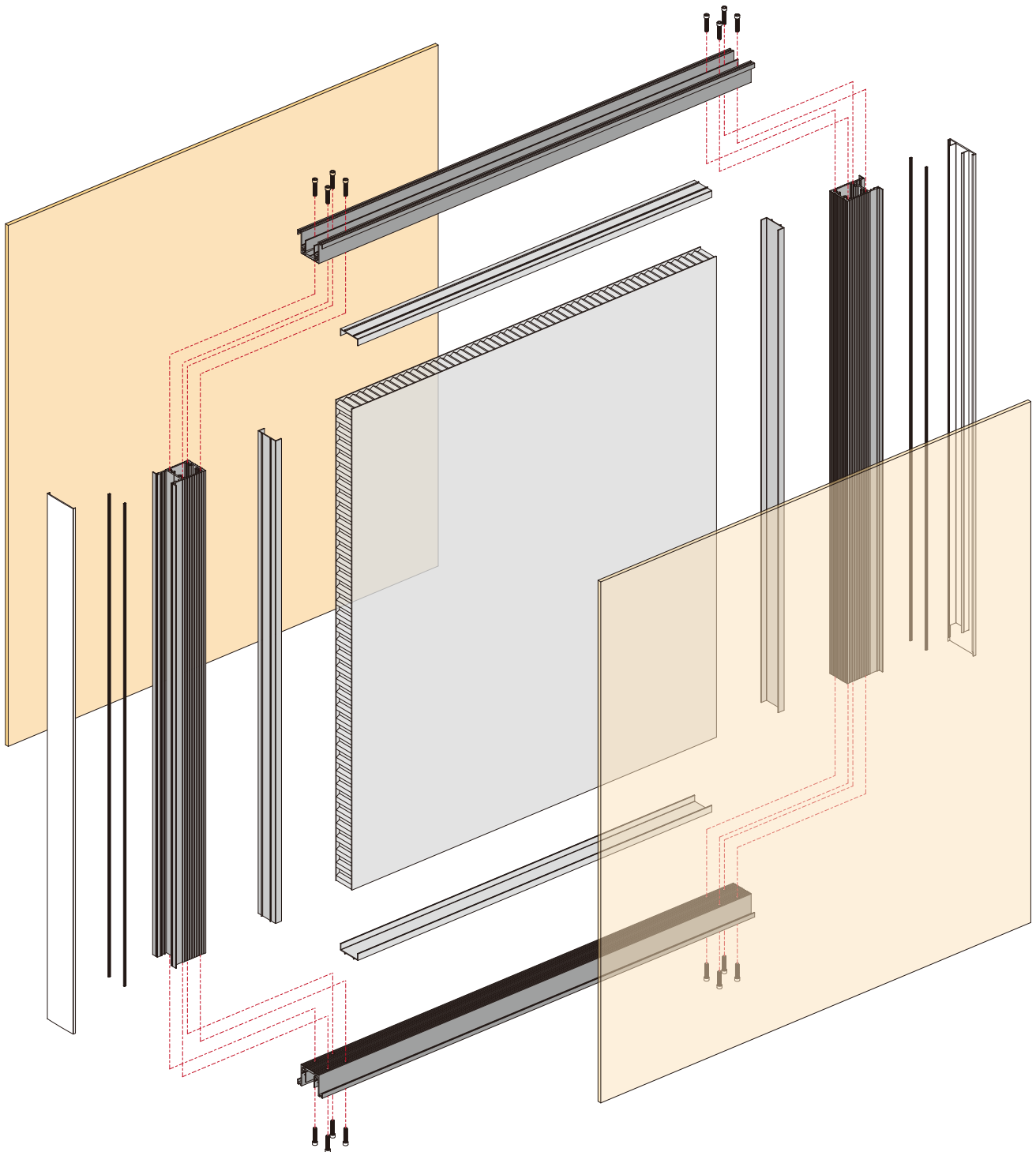
⚠ Please refer to the door panel production manual for detailed installation



This exploded view diagram illustrates the assembly of a window frame. The main components shown are the window frame, the sash, and various hardware including the handle, lock, and weatherstripping. Red dashed lines indicate the assembly sequence and the placement of each component. The diagram shows the frame being installed into the wall, with the sash being inserted into the frame. The handle and lock are shown being attached to the sash, and the weatherstripping is shown being installed into the frame. A small detail of a screw is shown in the top right corner.

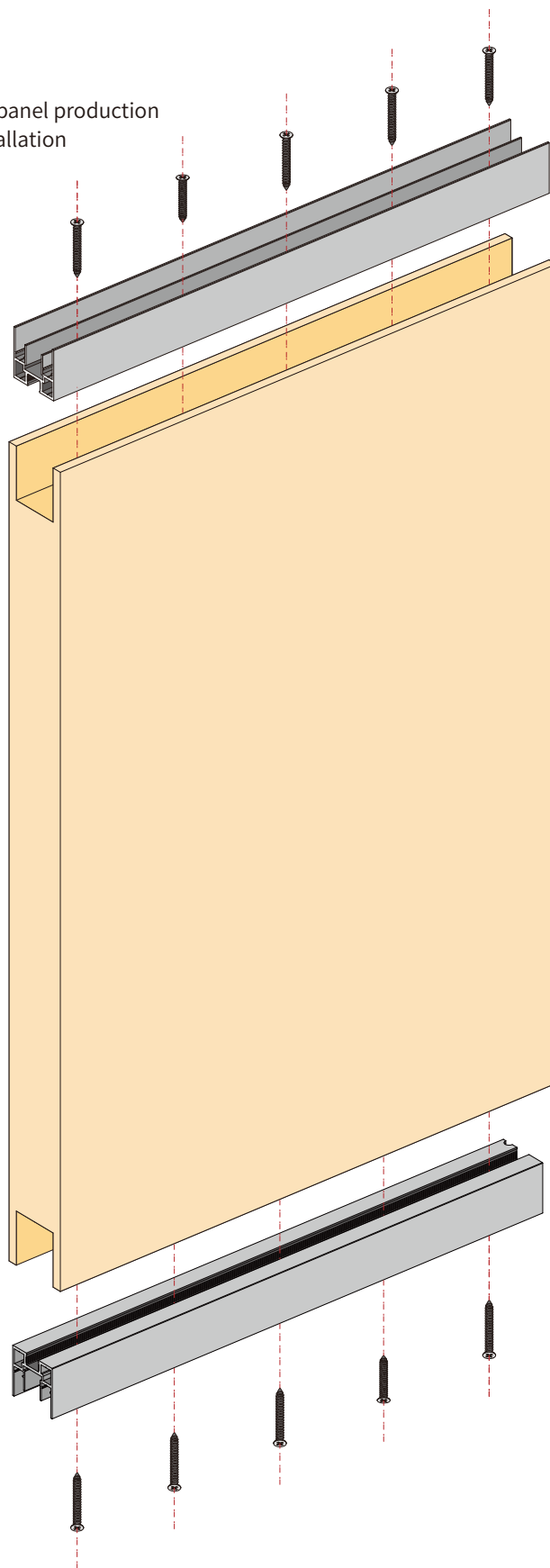
3-3 Install the Door FW

 Please refer to the door panel production manual for detailed installation

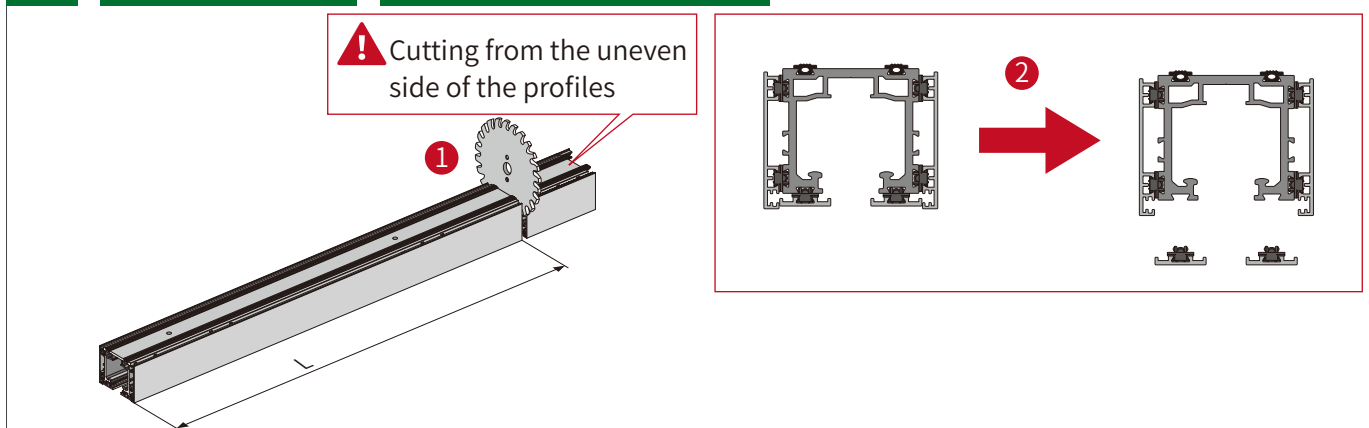


3-4 Install the Door W

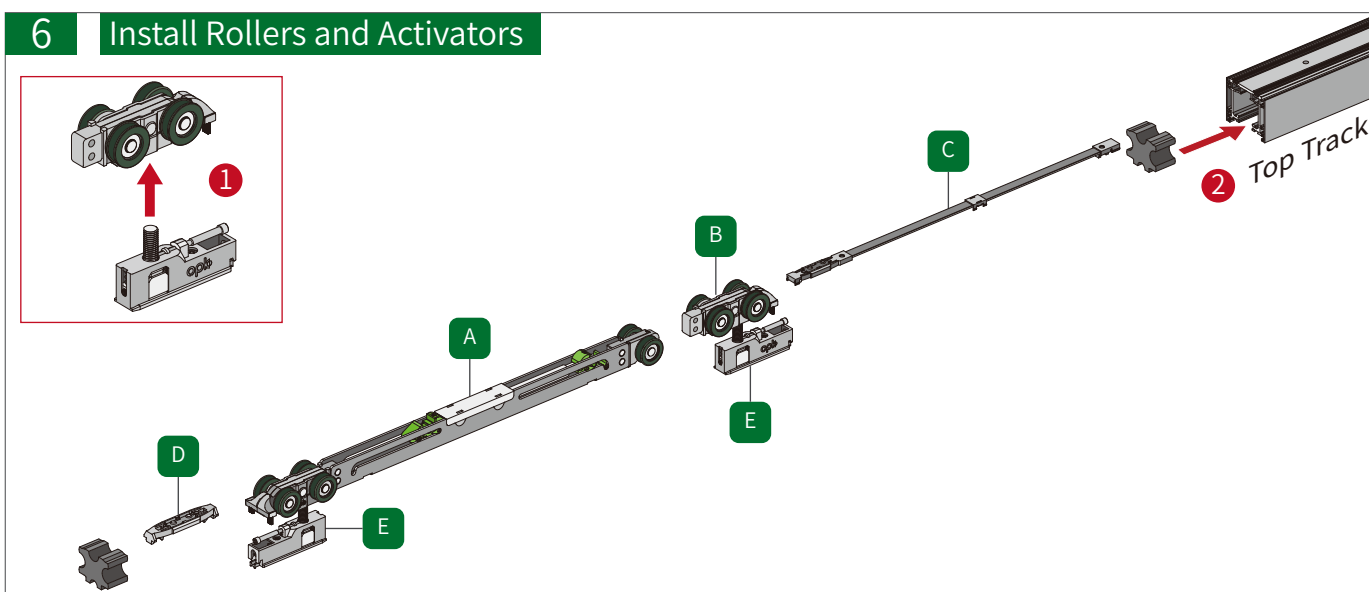
⚠ Please refer to the door panel production manual for detailed installation



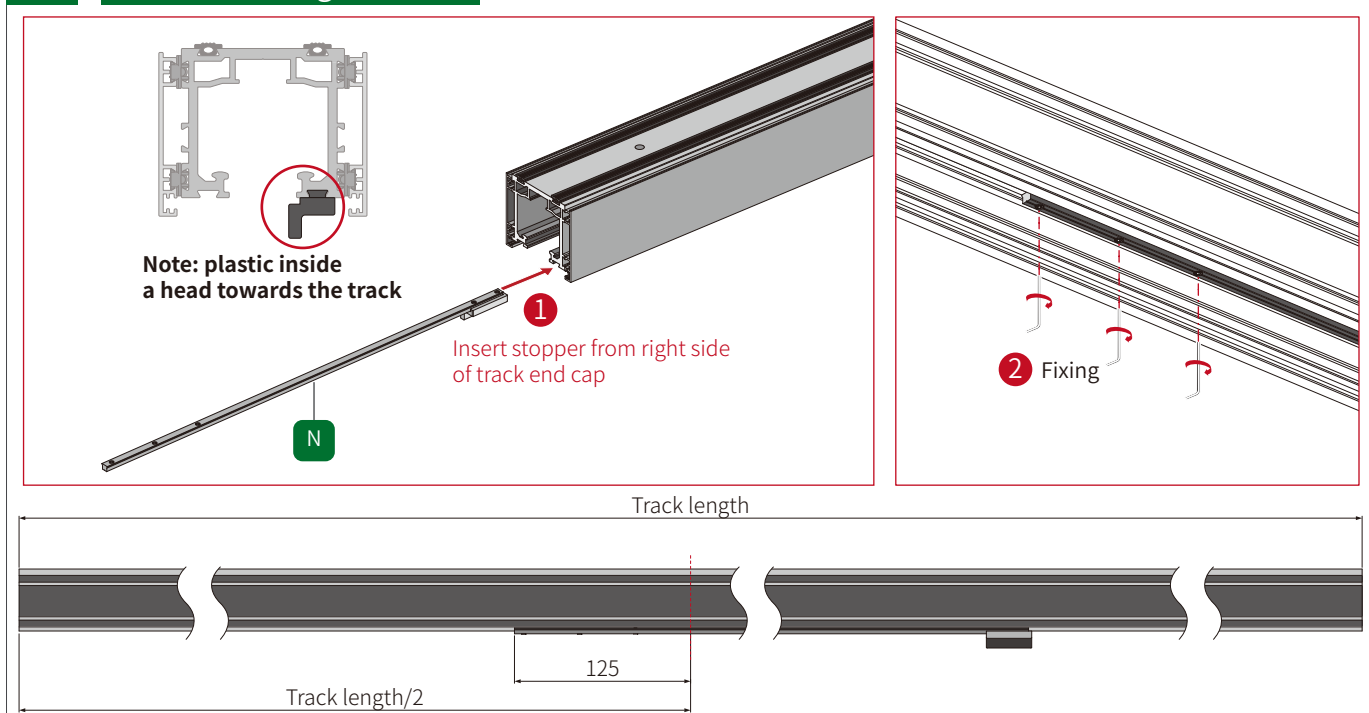
5 Cut the Profiles Disassemble the Profiles



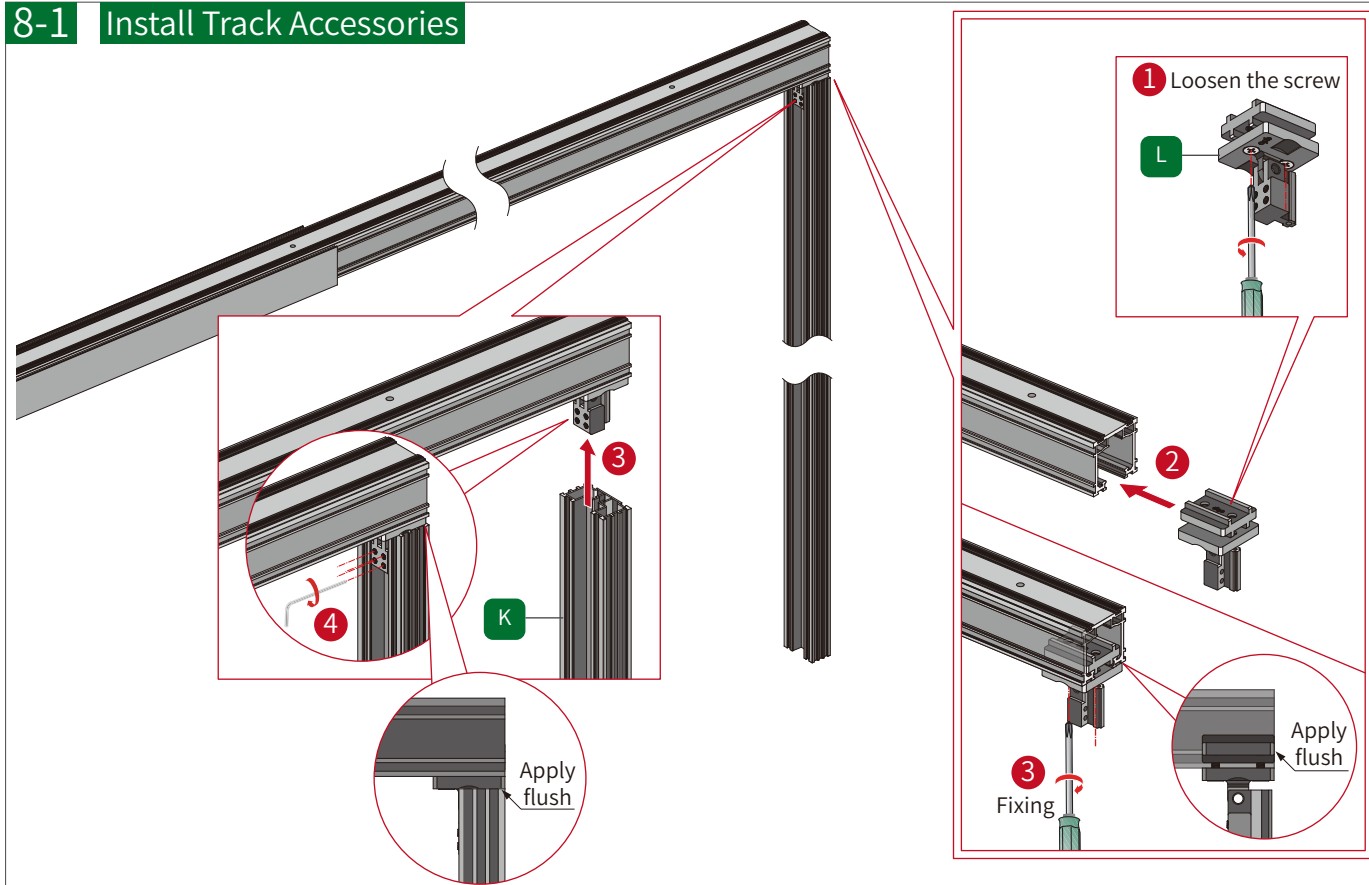
6 Install Rollers and Activators



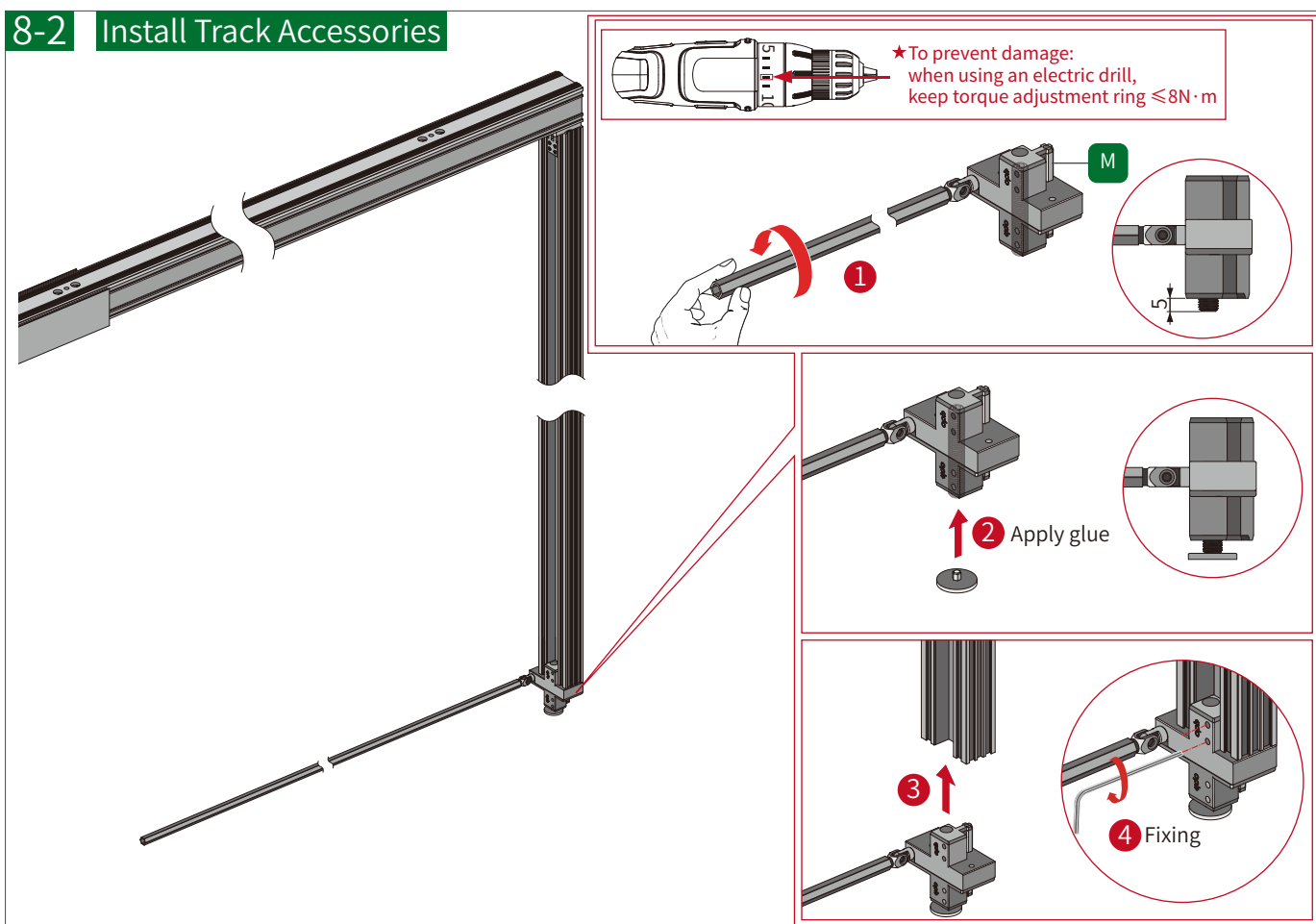
7 Install the Long Activator



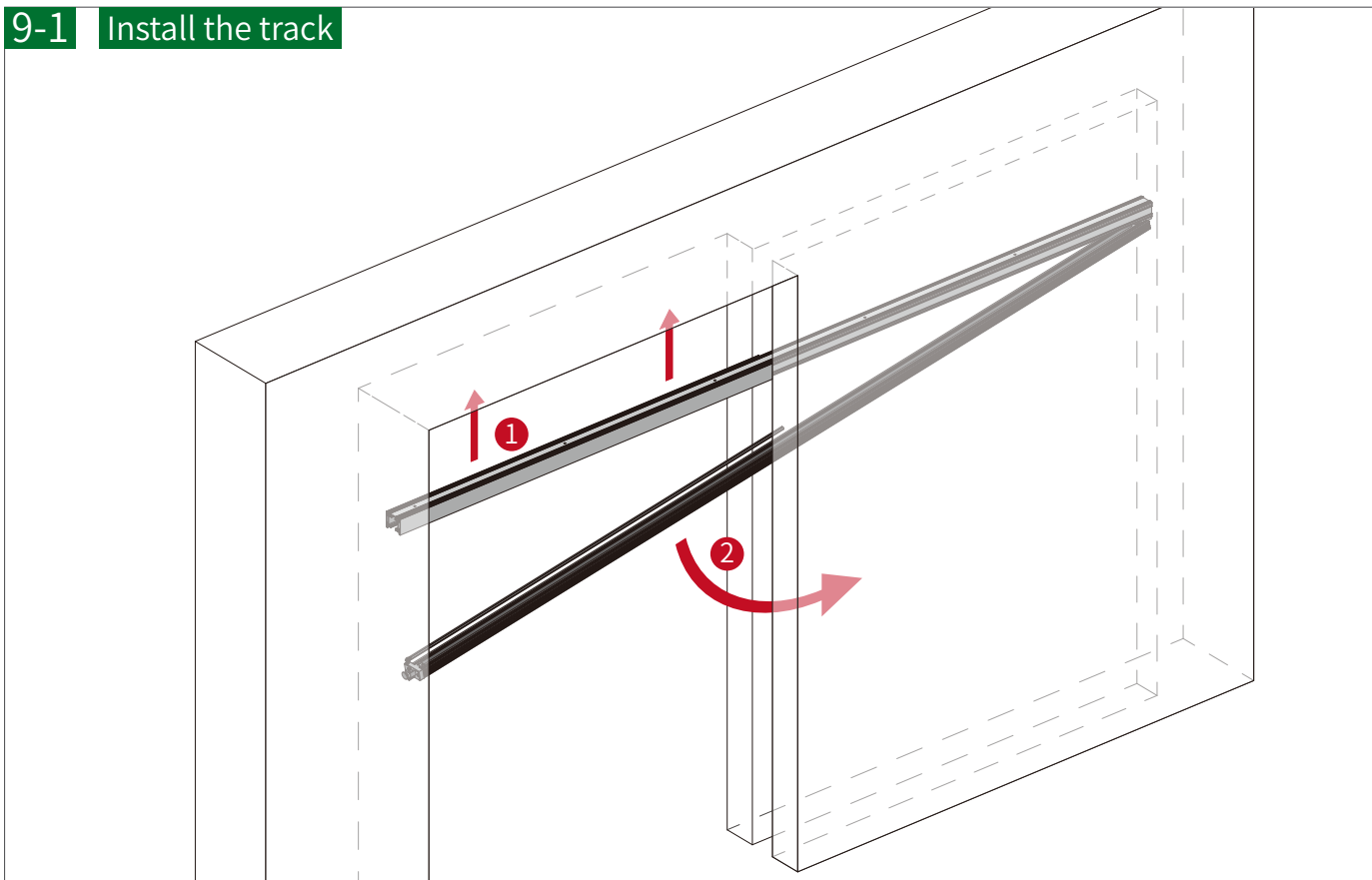
8-1 Install Track Accessories



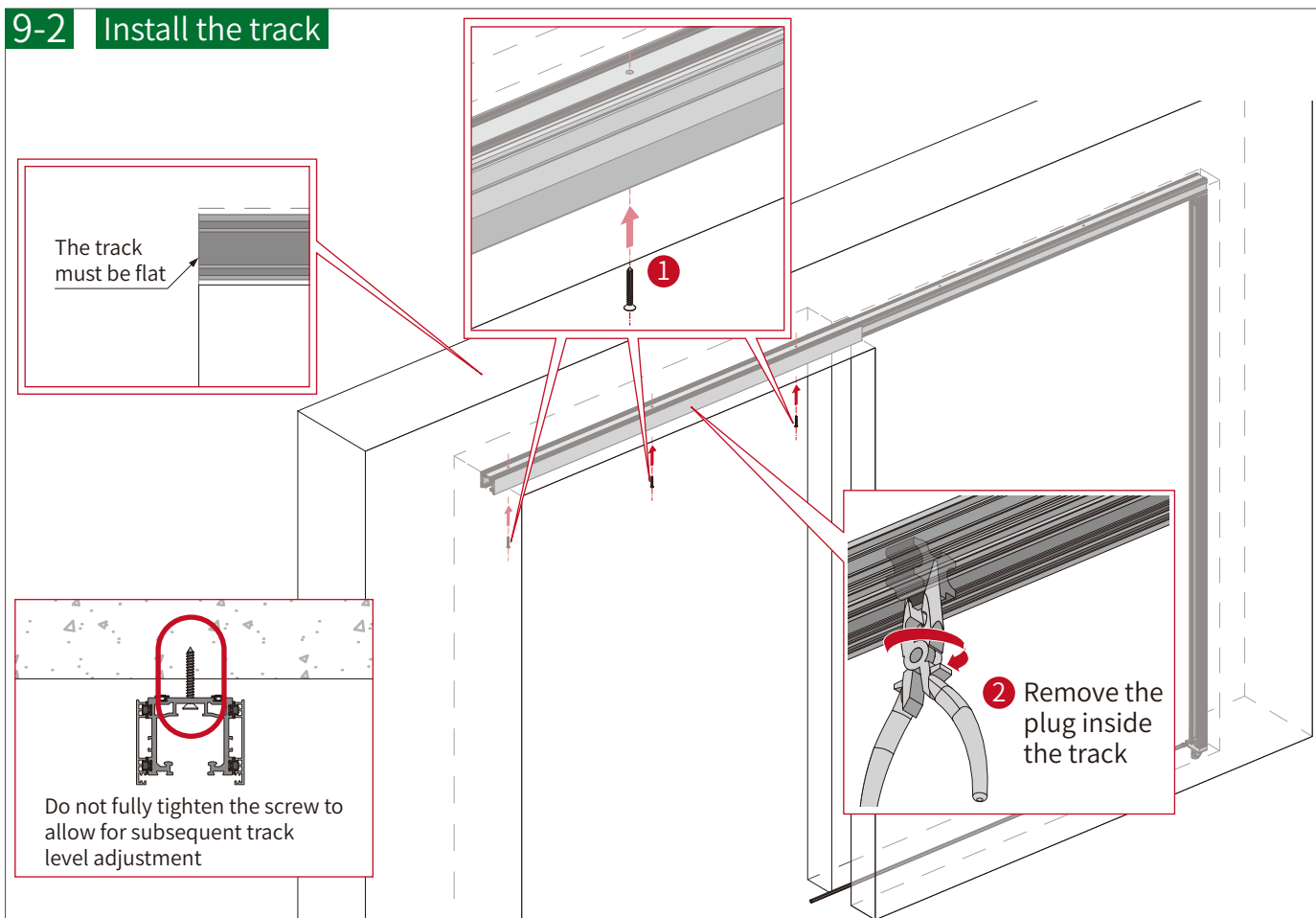
8-2 Install Track Accessories



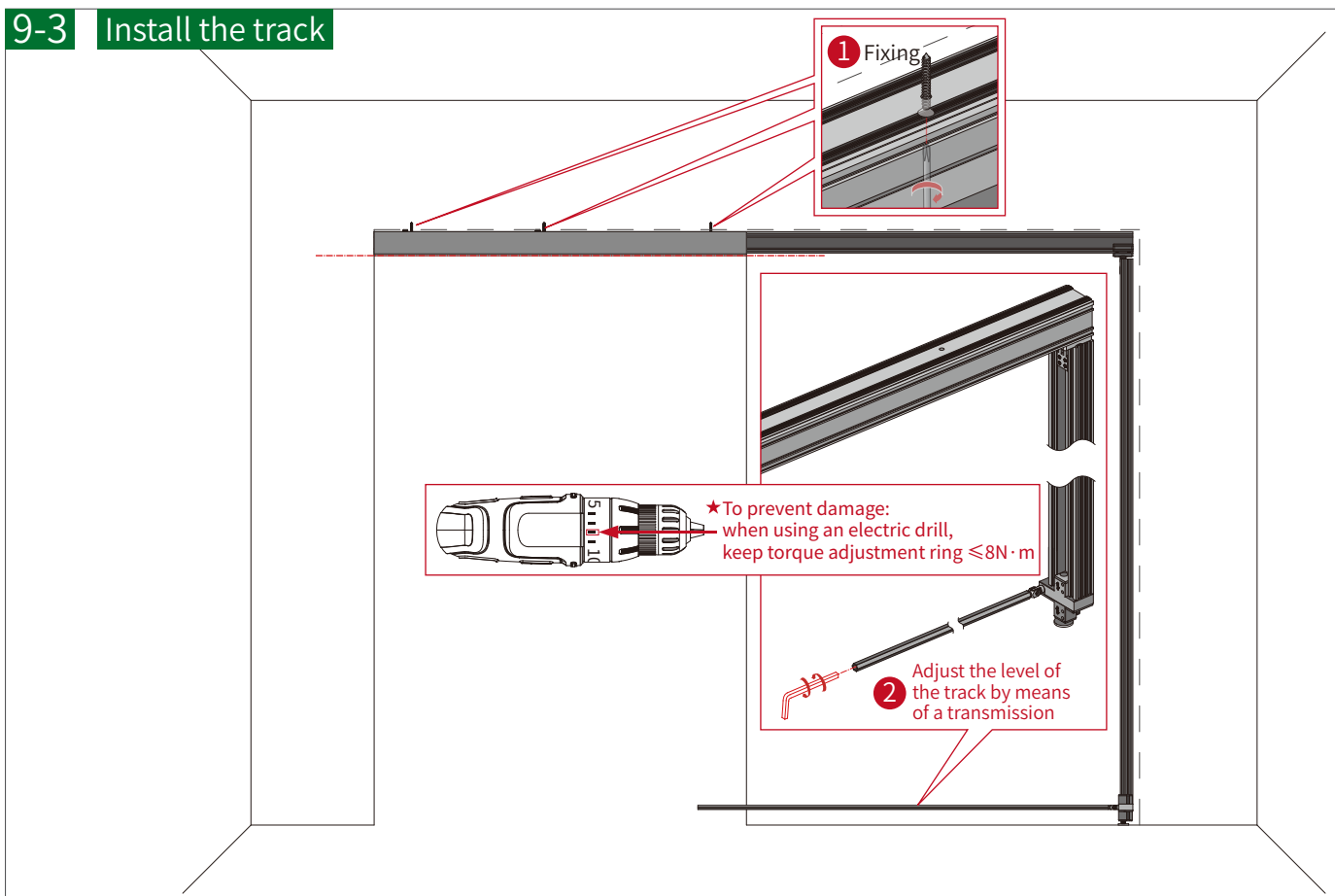
9-1 Install the track



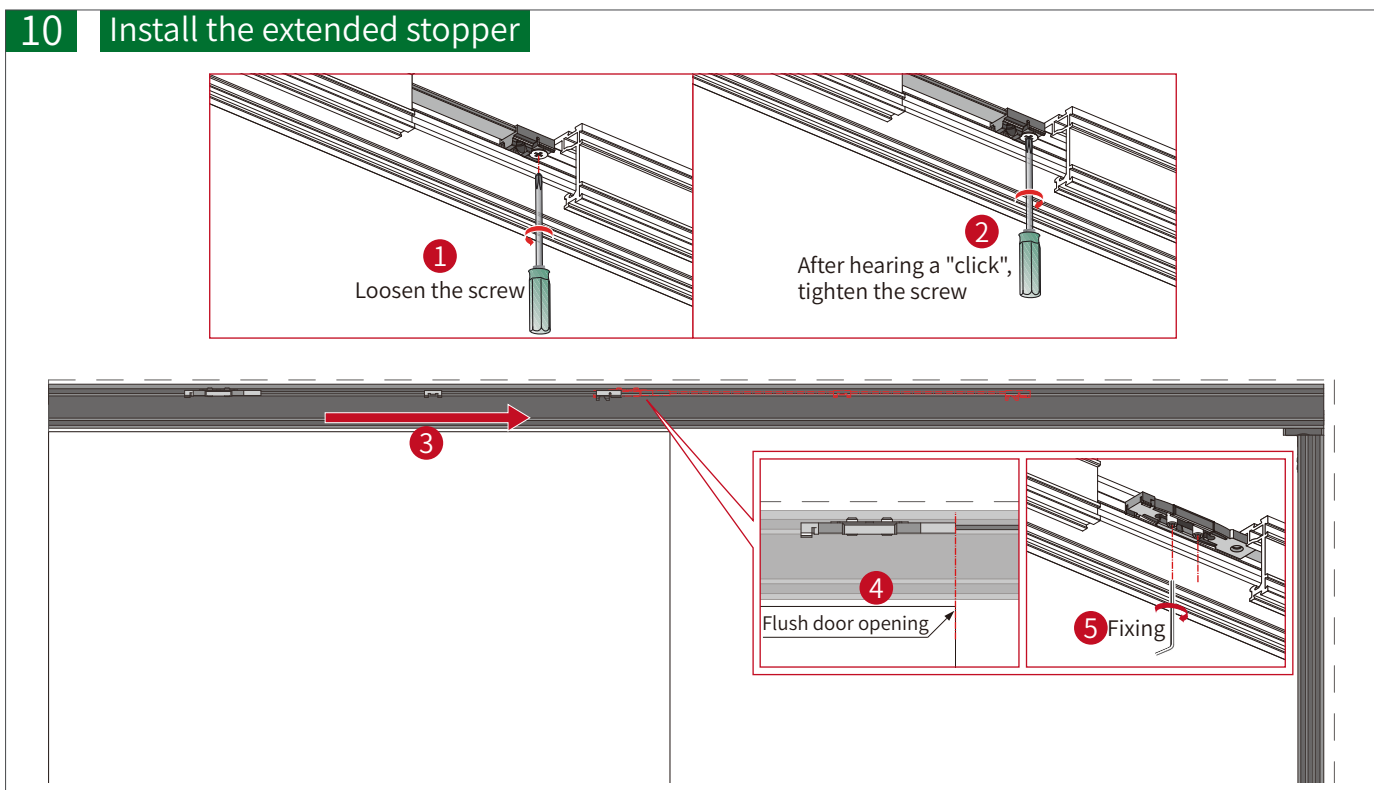
9-2 Install the track



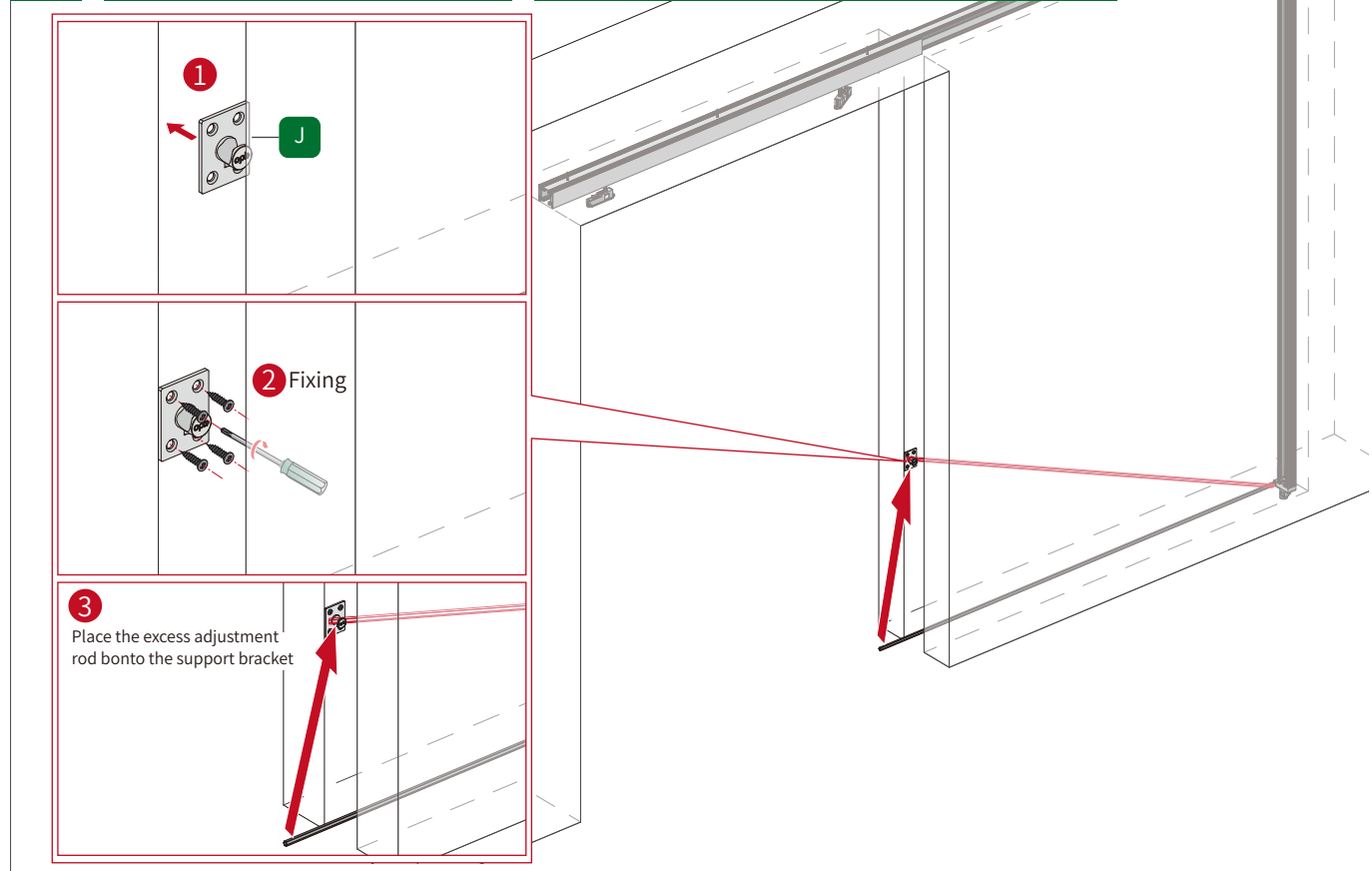
9-3 Install the track



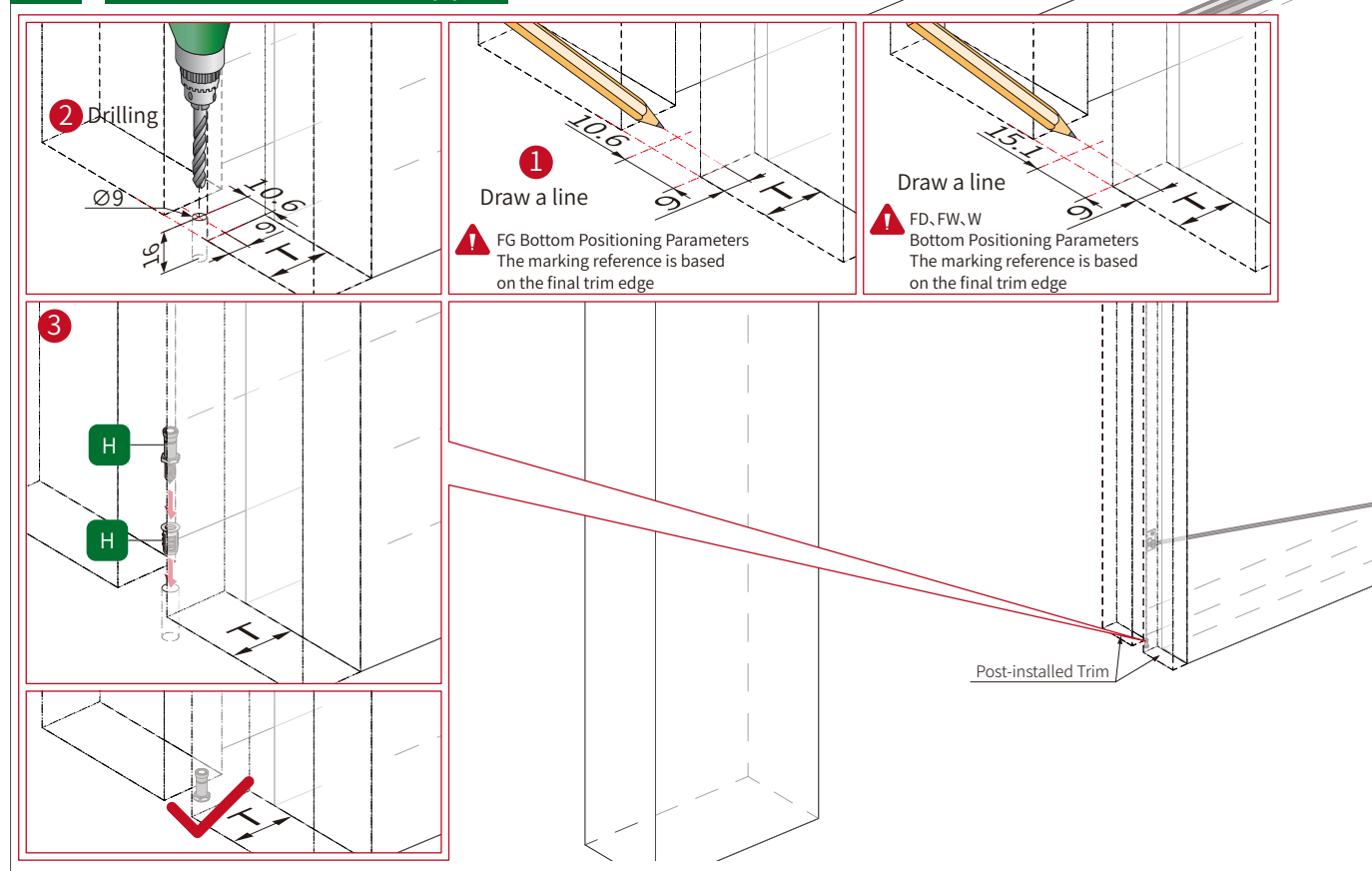
10 Install the extended stopper



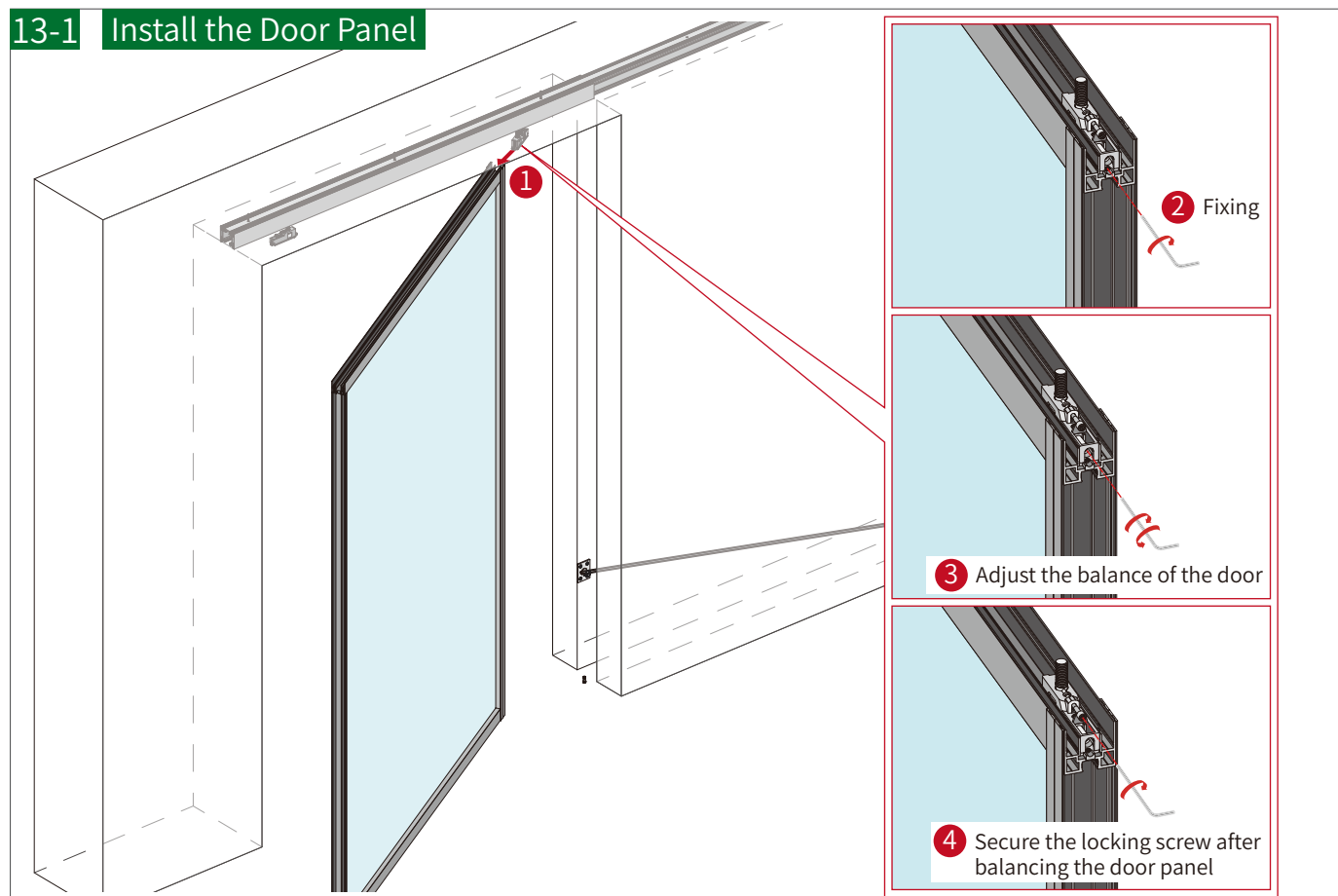
11 Install the Support Bracket Place the Pocket Door Adjustment Rod



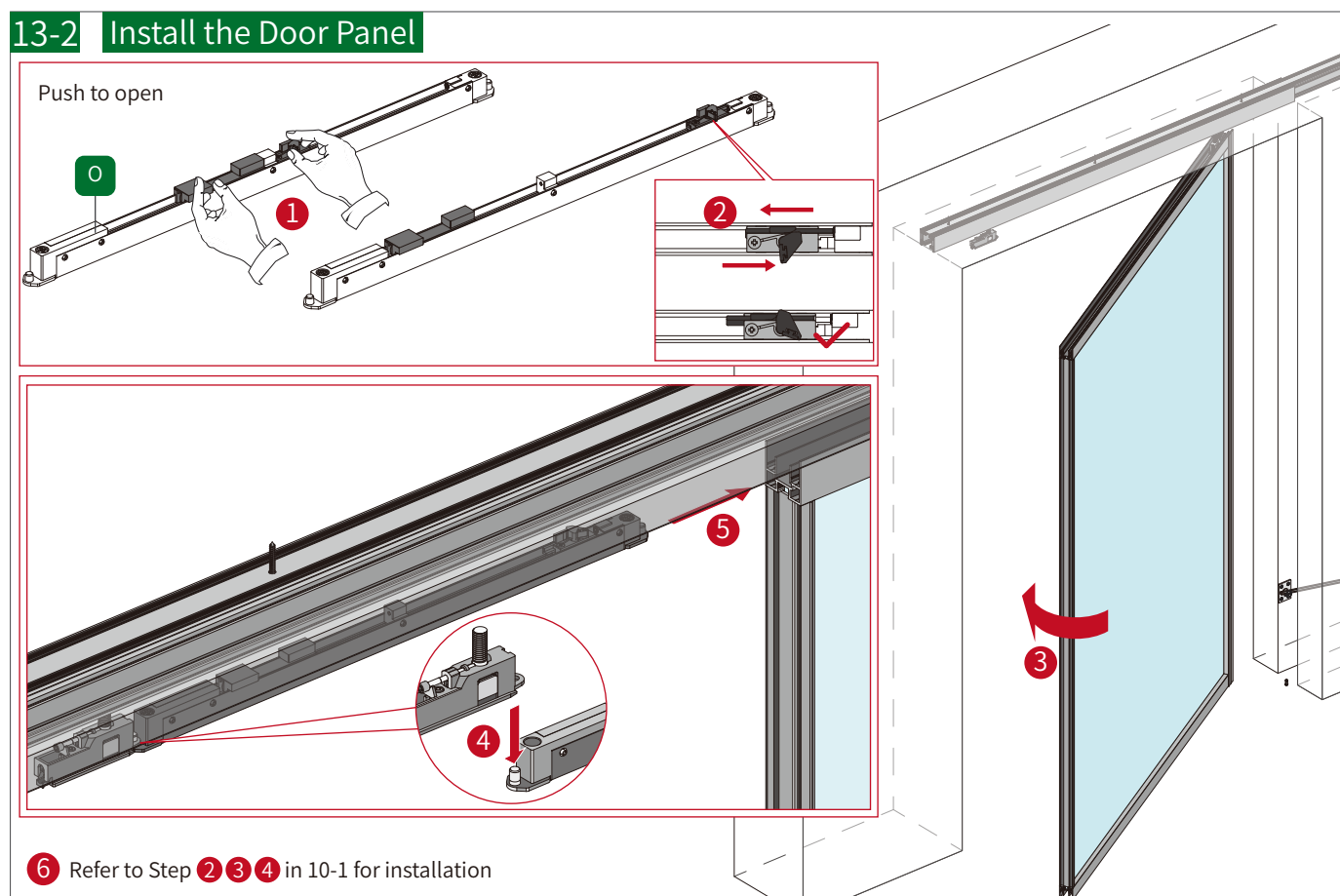
12 Install the Bottom Stopper



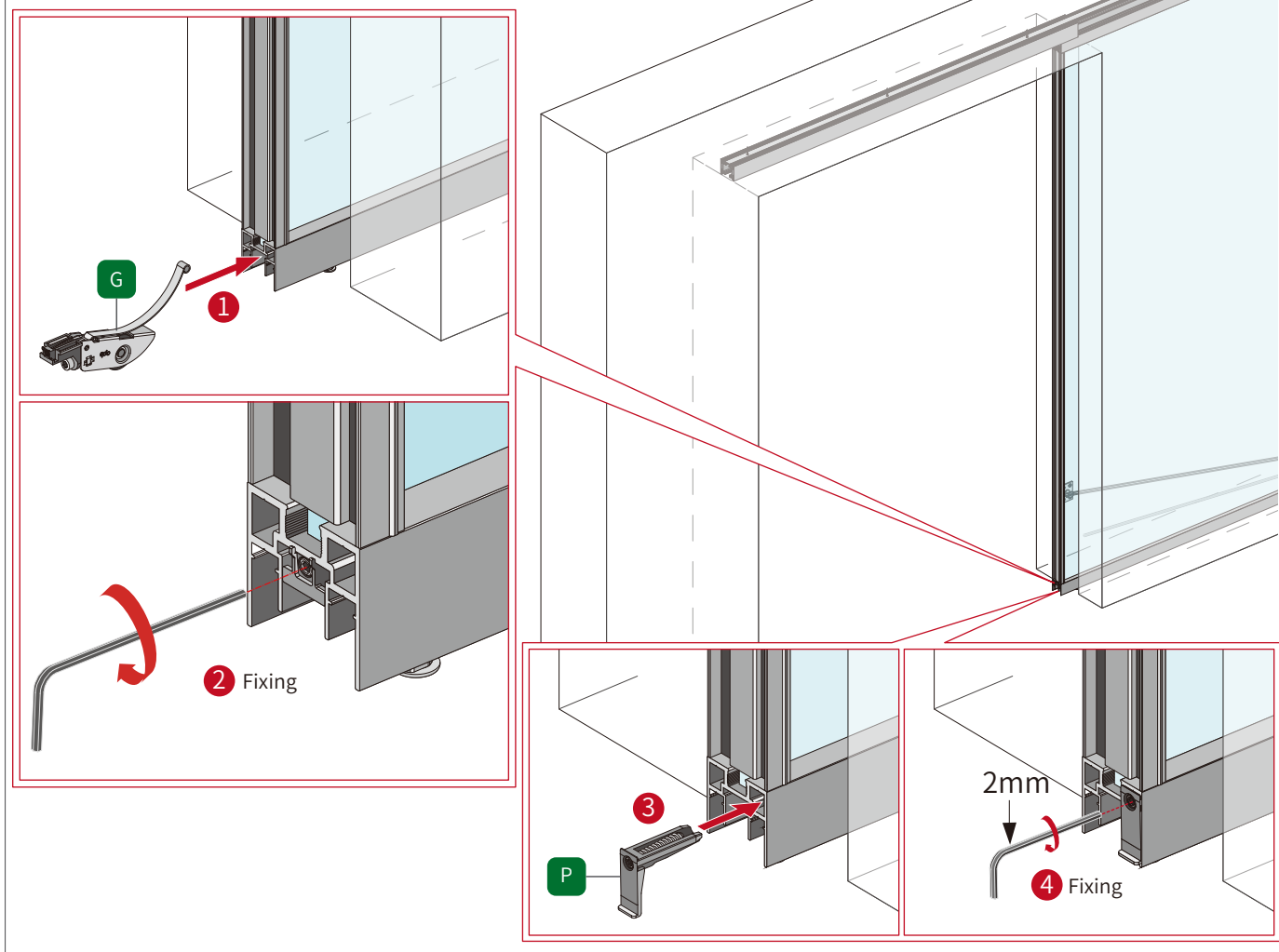
13-1 Install the Door Panel



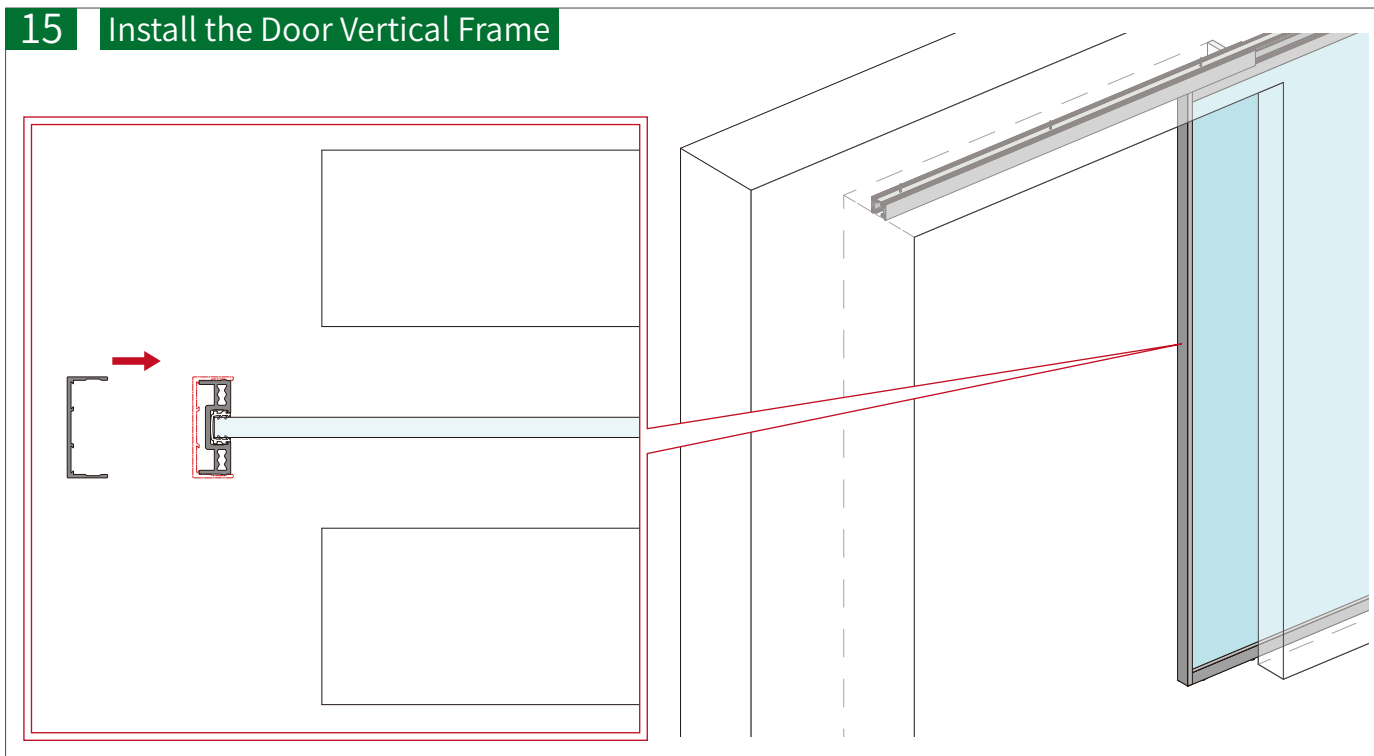
13-2 Install the Door Panel



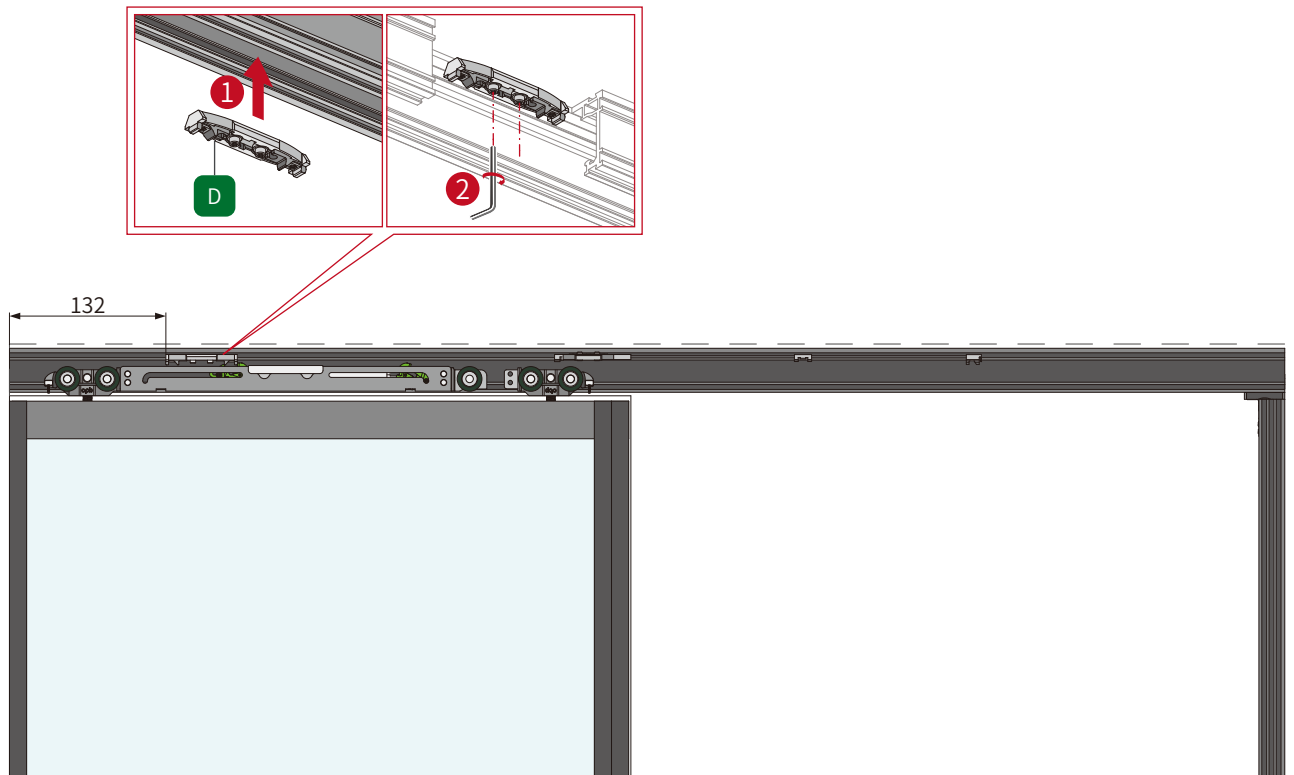
14 Install the Bottom Roller Install the Anti-Push Bracket



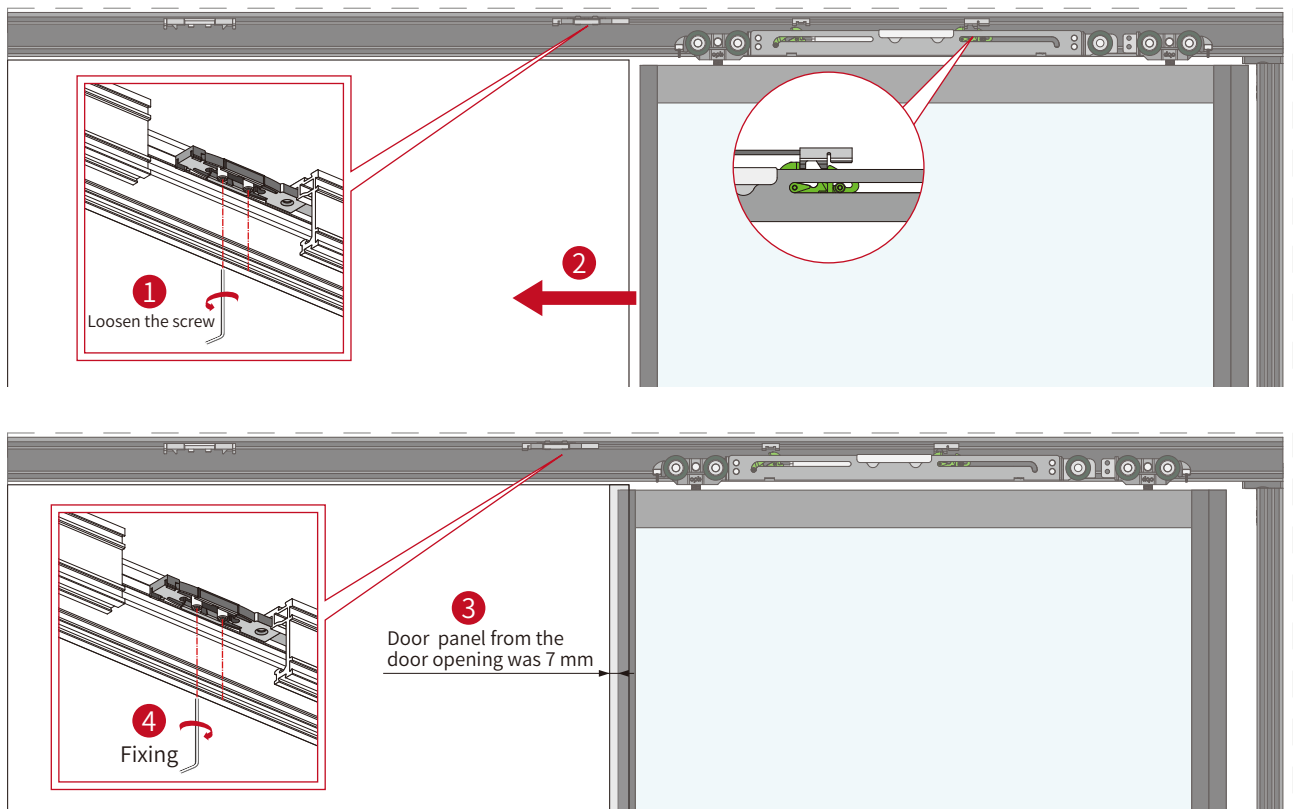
15 Install the Door Vertical Frame



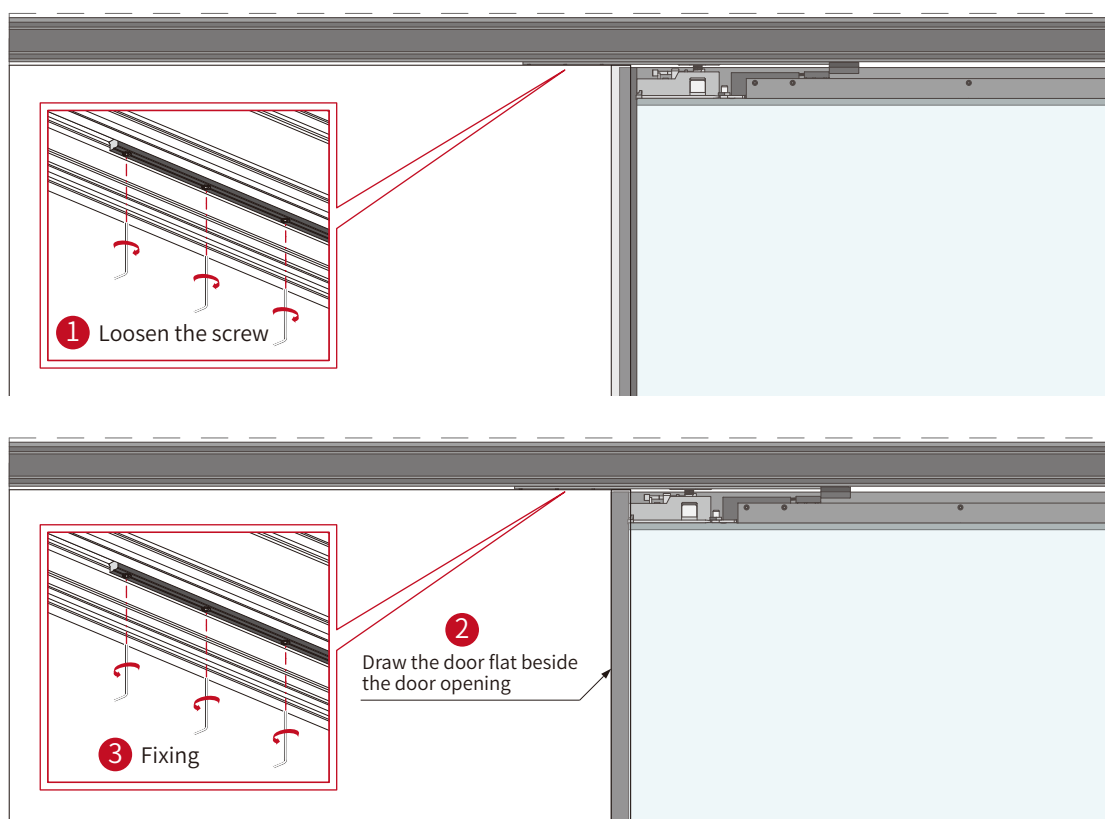
16 Locate the Stopper



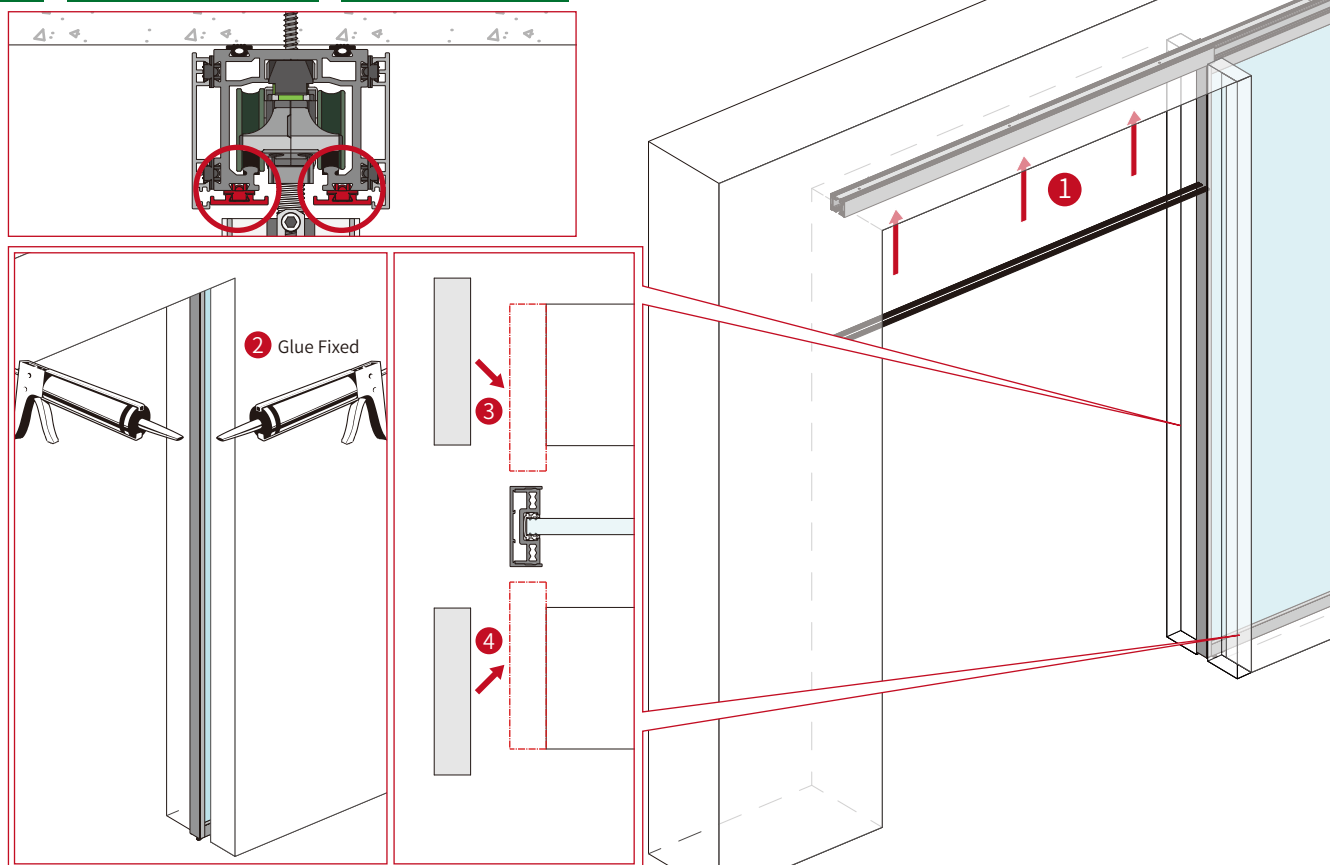
17 Install the Extended Stopper



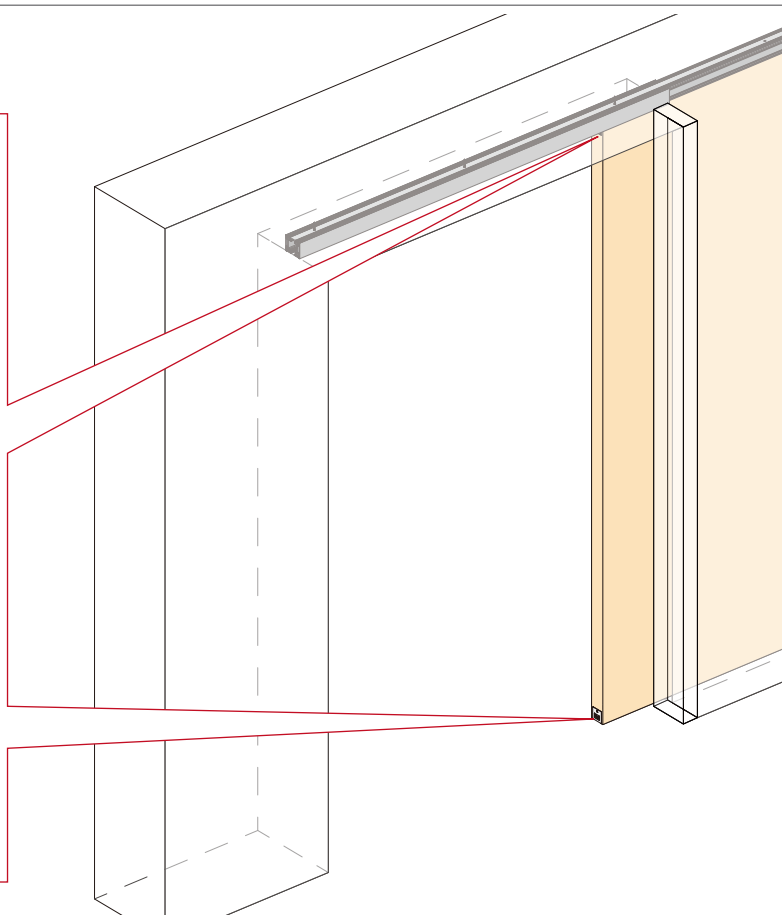
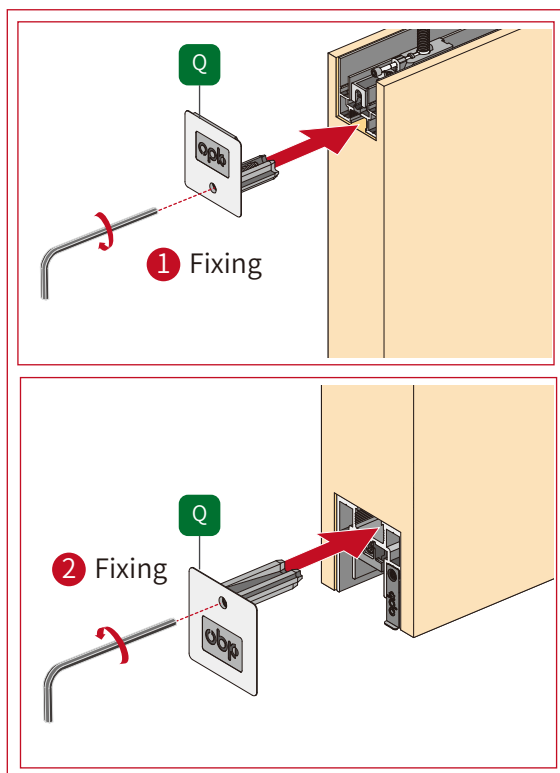
18 Locate the Limit Part of the Stopper



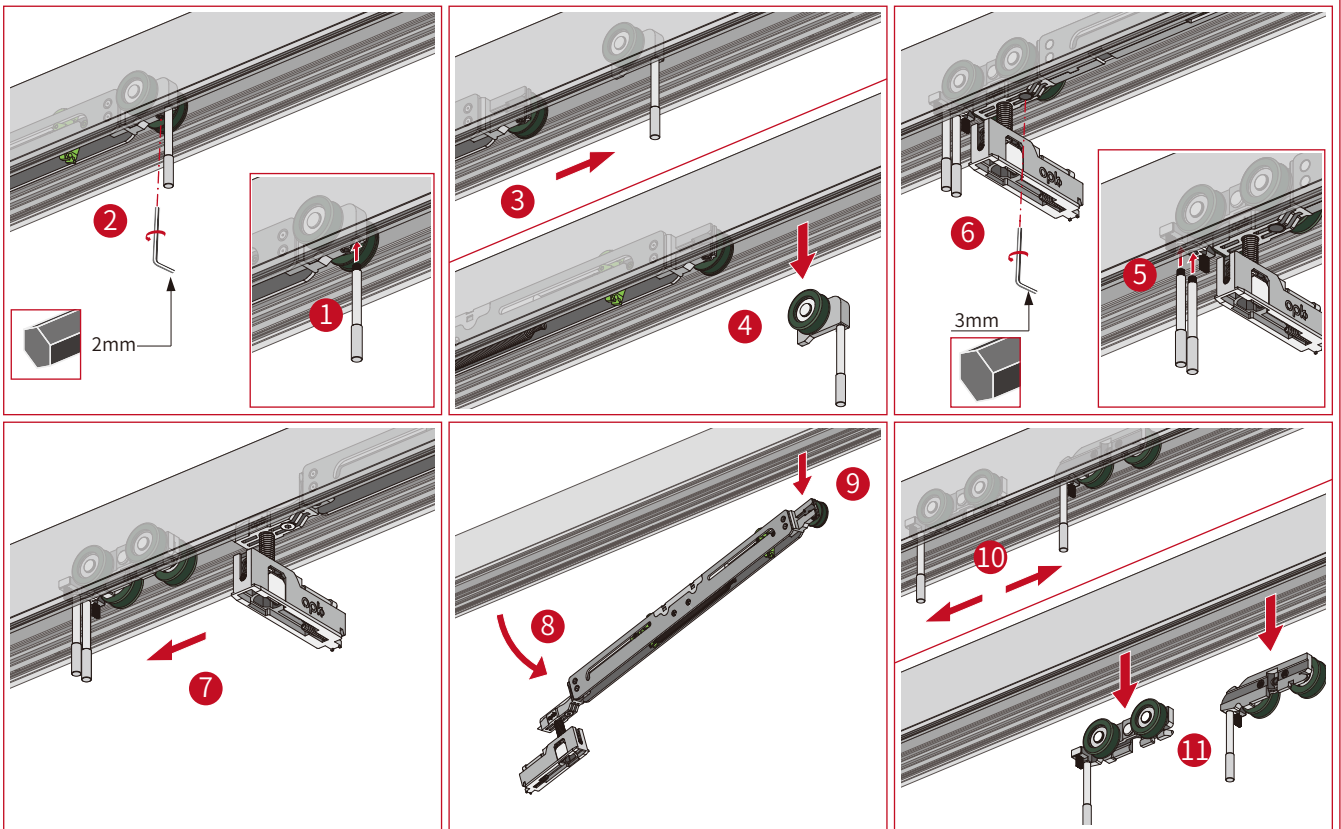
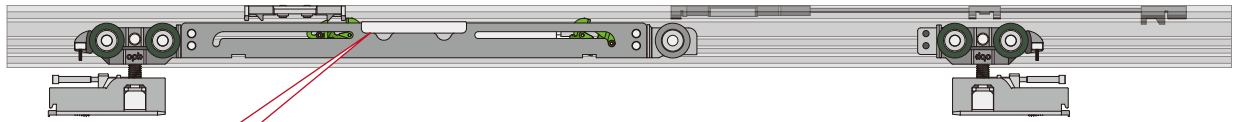
19 Install the Cover Install the trim



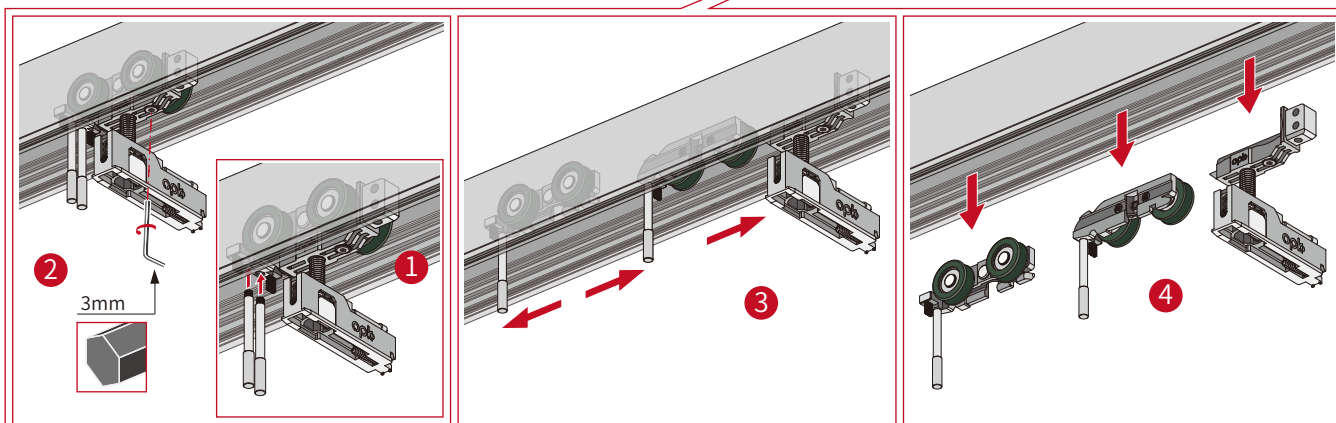
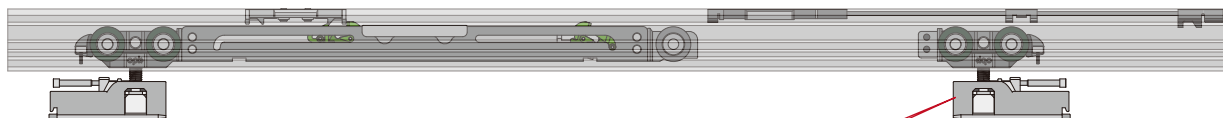
20 Install the Cover



1 Disassembly of the Damper



2 Disassemble the Top Roller



3 Disassemble the Extension Limiter

