# GREEN ENERGY POWER-PRODUCT INTRODUCTION FOR 300 SERIES GAS GENERATOR SET DIESEL/HFO/DUAL FUEL GENERATOR SET











#### COMPANY PROFILE

Wuxi Teneng Power Machinery Co., Ltd. (Trading as Powermaxgen) was founded in 2003, which has a strong technical design, developing capabilities and professional processing capacity. It is a group company which manufactures all kinds of gas generator sets, HFO generator sets, dual fuel generator sets, biomass gasification power generation system, coal gasification power generation system, waste gasification power plant and so on.

The business covers: product design, R&D, manufacture, sales, project contracting, installation and debugging, project delivery, staff training, maintenance and technical advice.

The company's main products include: biomass gas generator sets, syngas generator sets, producer gas generator sets, pyrolysis gas generator sets, coke oven gas generator sets, coal bed methane gas generator sets, blue carbon gas generator sets, biogas generator sets, natural gas generator sets and LPG/Propane generator sets, etc. The company covers a total area of 10,000 square meters (including 2,000 square meters of office and 6,000 square meters of workshop) with more than 80 employees.





### CERTIFICATES & HONOR







### RELIABLE COMPONENTS ENSURE HIGH AVAILABILITY





Heinzmann Ignition Control Systems(Germany)











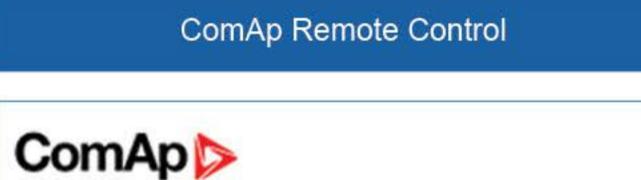
ABB Turbocharger

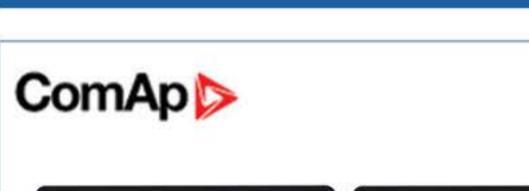


Siemens Genertor

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ComAp Dual Fuel Controller

ComAp Hybrid Controller

ComAp Gas Genset Controller

ComAp CHP Controller













































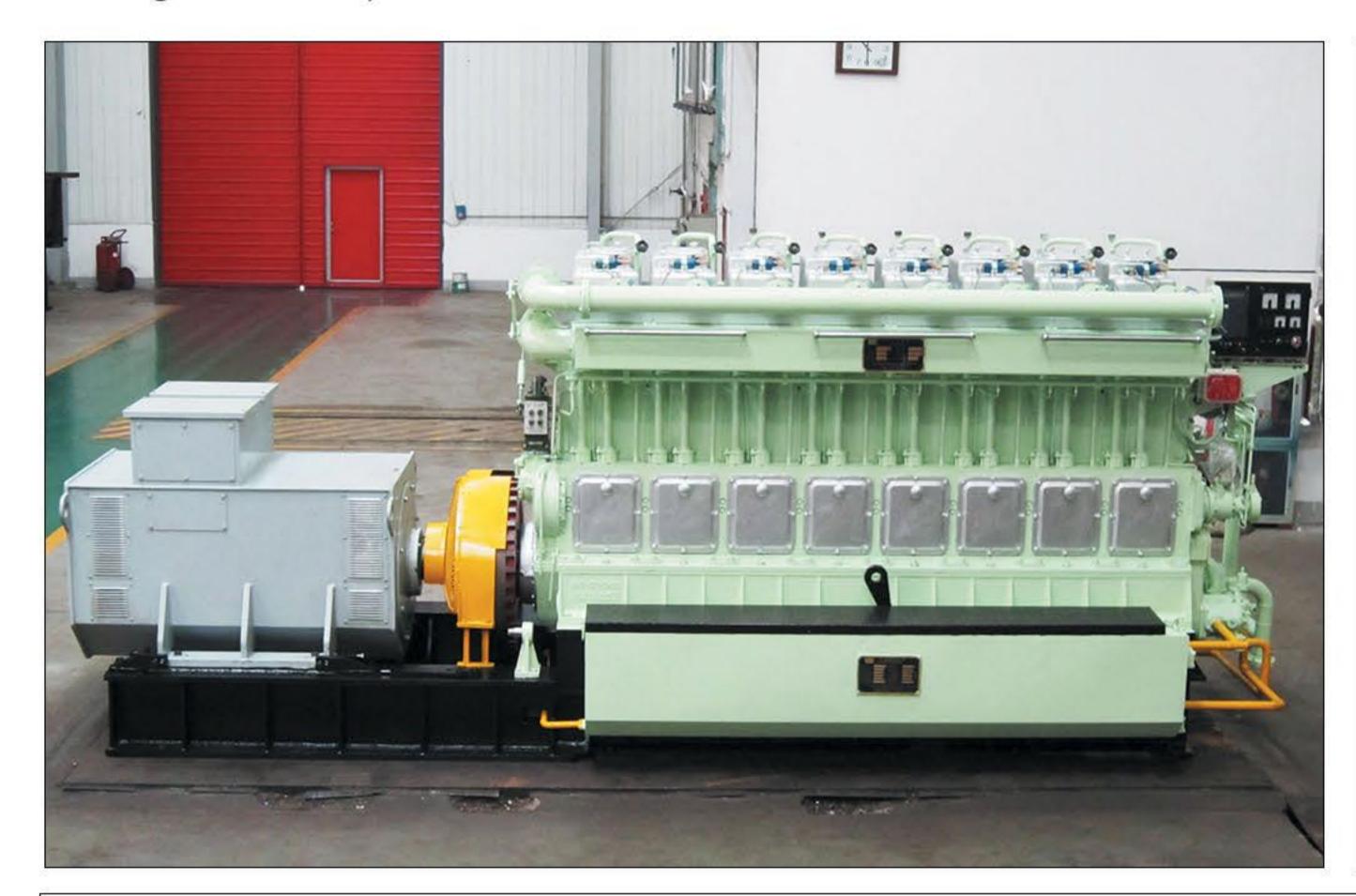




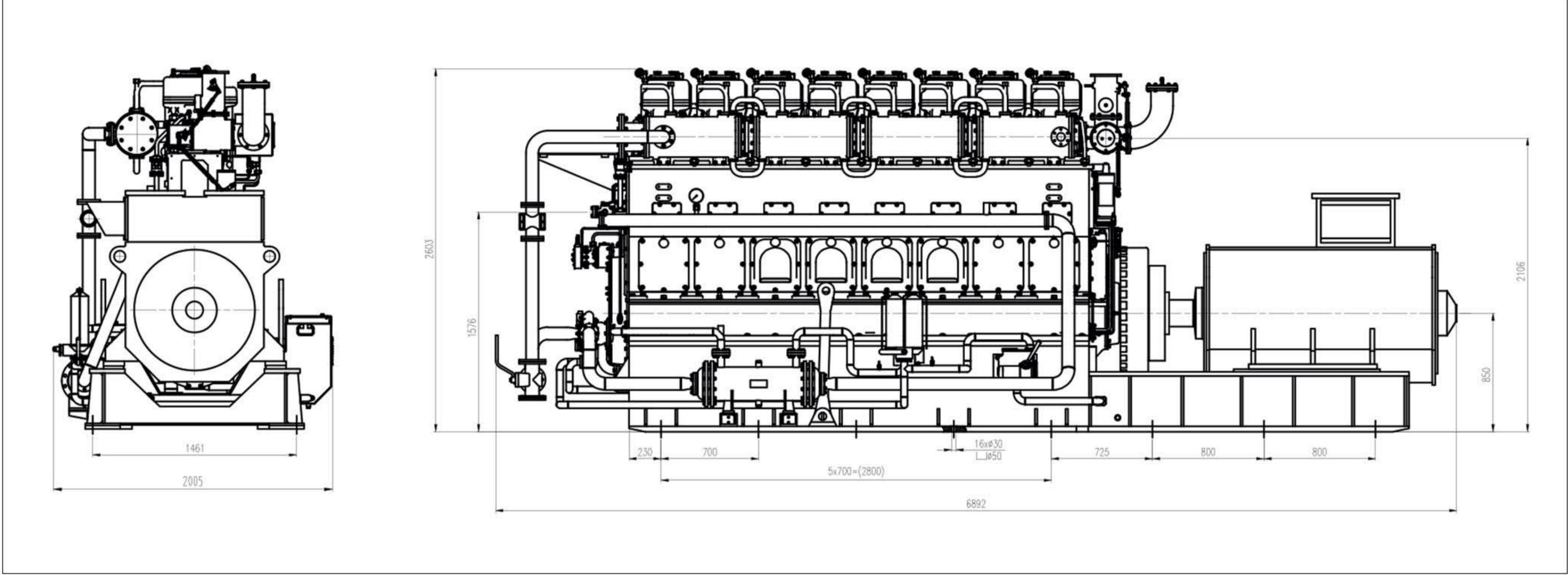
#### POWERMAX 300 SERIES GAS GENERATOR SETS

The 300 series gas generator sets are widely used in clean energy power generation and comprehensive utilization of waste heat, such as syngas, straw gas, coal gas, natural gas, biogas, blast furnace gas, coke oven gas, blue carbon gas, etc. The engine speed is mainly at 500r/min and 600r/min, and the power ranges from 400kW to 3000kW.

The 300 series gas generator sets use various combustible gas as raw materials for combustion to drive the engine to generate electricity. The engine is based on Xichai 300 diesel engine, combined with the advantages of the big engine bore and long stroke of 300 diesel engine. The generator sets have fully learned from the advanced gas engine technology both at home and aboard. Targeted improvement and R&D have been conducted to meet the requirements of all kinds of combustible gas to ensure the combustion function and reliability of gas engine. In this case, the generator sets can run more smoothly and run for a longer period under full load. Moreover, the grid connection can be more convenient, and the comprehensive efficiency of co-generation can be realized by utilizing waste heat. 300 series gas generator sets can output at high, medium, and low voltage, achieve automatic parallel and grid connection, and have become the most popular exported products among the same power.

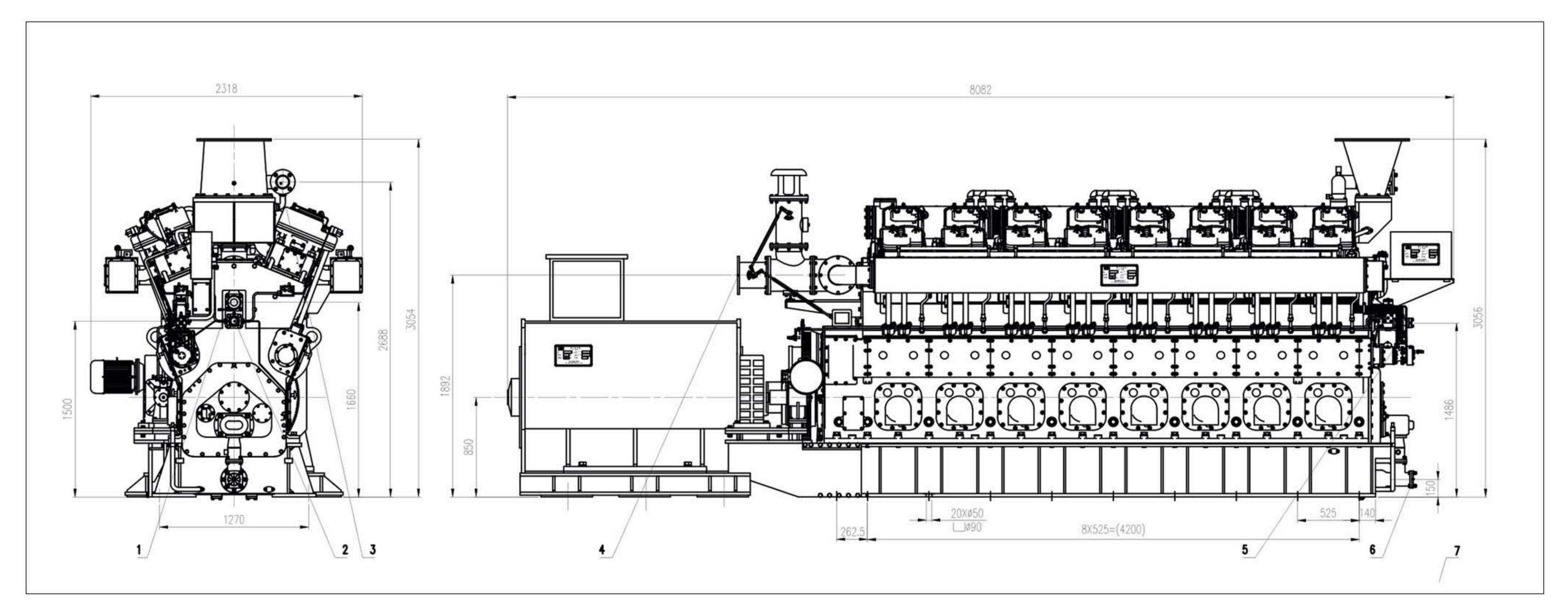






#### Outline Dimensional Diagram of 8300 Gas Generator Sets

(only for reference; take the engineering diagram as criterion)



### POWERMAX GAS GENSETS EXPERT GEN

#### **Technical Features**

As a medium speed gas power generation product, 300 series gas engine set has obvious advantages compared with domestic similar products in practical application:

- Vailable for high, medium and low voltage output, which reduces initial investment and operating costs 300 Series gas generator sets can be customerized into different voltage output at 220V,400V,440V,480V,6300V,6600V,10500V and 13800V, so that all kinds of requirements can be met, and the initial investemnt of transformers can be avoided, contributing to the reduction of copper losses and operating costs. Moreover, it can not only be connected to the grid, but also be used directly with load, which greatly improved the economic benefit of the genset.
- The output power of the set is ensured to be stable and steady with a big engine bore and long stroke

  The prime motor of 300 Series gas generator set is modified from 300-type diesel engine with engine bore of 300mm. It has the characteristics of the big engine bore, long stroke, low speed and large power reserve, and is more suitable for lower gas pressure than high-speed set. It is the best prime motor for gas generating set, and the output power of the set is stable.
- The span life is guaranteed by the low speed of the engine
  The main engine speed is 500rpm and 600rpm. The low rotational speed reduces the wear of the friction pair of engine parts, prolongs the service life of the parts, reduces the reserve of spare parts, and improves the economic benefit of the customers.
- The non-turbocharger naturally aspirated, which is applicable to various gas with low failure rate. With large displacement of the single cylinder of 300 Series gas genset, low pressure gas and air can be naturally aspirated by the prime motor (the pressure of the gas source only needs to be greater than 2kpa), which makes the gas genset has wider application scope and the low pressure transportation of the gas source safer. Self-aspirated intake gas directly enters into the combustion chamber after mixture without air intake parts like turbocharger and intercooler, contributing to the reduction of the failure rate.
- The in-line positive structure simplifies the engine layout with simple structure and convenient maintenance. The 300 Series gas engine is an in-line engine with large operating space for maintenance, especially for the crankshaft orthostatic structure. It can be solved at the customer's site no matter the engine overhaul or crankshaft maintenance, which greatly saves maintenance time and cost. However, in terms of the national crankshaft upside-down structure of v-type high-speed machine, if it is not supported by professional overturning tools, it cannot be overhauled on the spot and must be returned to the manufacturer for maintenance.
- Safe and efficient gas utilization is ensured with multiple defences
  Advanced air-fuel ratio control technology ensures the engine with a more ideal mixture of air-gas intake ratio, the engine intake pipe is equipped

anti-explosion valve. Once tempering, it will automatically release pressure; The flame quenched and extinguished by the flame arrester installed on the pipe can prevent the flame from spreading, and the electromagnetic valve will quickly cut off the gas source to ensure the safety of the set.

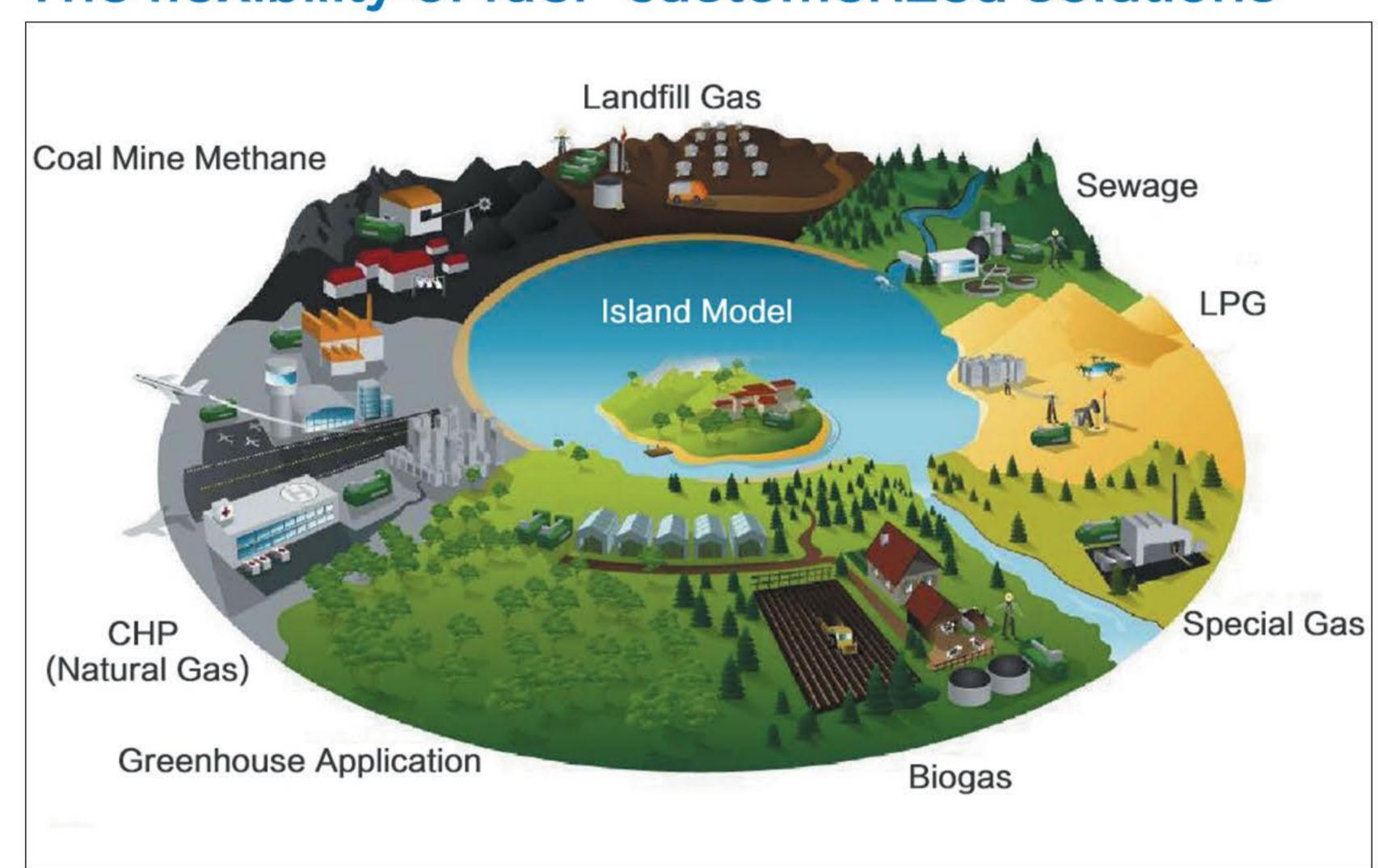
Recovery and utilization of waste heat to realize heat and power cogeneration

The waste exhaust is connected with waste heat boiler of the engine to produce hot water or steam. The cooling circulation produces hot water, which can provide heating, bath, etc. Through comprehensive utilization, the comprehensive thermal efficiency of gas is over 70%, and the economic benefit is improved.

Computer monitoring and management system can realize on-line monitoring and automatic control. Through the computer monitoring system, the real-time control of on-line monitoring of operation data is realized, and the functions of automatic closing and grid connection, fault diagnosis, automatic adjustment of air-fuel ratio can also be realized, so that the remote management can be

realized.

#### The flexibility of fuel-customerized solutions



#### Powermax Gas Engine - Wide Applicability of Feedstock

Blast-Furnace Ga	Syngas	Biomass Gas	Producer Gas	Pyrolysis Gas	Semi-Coke Gas
3.6-4.3MJ/Nm <sup>3</sup>	4.3-5.0MJ/Nm <sup>3</sup>	4.3-5.8MJ/Nm <sup>3</sup>	5.4-6.1MJ/Nm <sup>3</sup>	5.4-7.2MJ/Nm <sup>3</sup>	6.1-7.2MJ/Nm <sup>3</sup>
1.0-1.2kWh/Nm <sup>3</sup>	1.2-1.4kWh/Nm <sup>3</sup>	1.2-1.6kWh/Nm <sup>3</sup>	1.5-1.7kWh/Nm <sup>3</sup>	1.5-2kWh/Nm³	1.7-2.0kWh/Nm <sup>3</sup>
Coal Gas	Coke Gas	Landfill Gas	Biogas	Sewage Gas	Coal Bed Methane
14.7MJ/Nm <sup>3</sup>	17.3-18.7MJ/Nm <sup>3</sup>	18-20.9MJ/Nm <sup>3</sup>	20.5-23.4MJ/Nm <sup>3</sup>	24.5MJ/Nm <sup>3</sup>	34.5MJ/Nm <sup>3</sup>
4.1kWh/Nm³	4.8-5.2kWh/Nm <sup>3</sup>	5-5.8kWh/m <sup>3</sup>	5.7-6.5kWh/m <sup>3</sup>	6.8kWh/m <sup>3</sup>	9.6kWh/m³
Natural Gas	CNG	Coal Mine Methan	e LPG	LNG	Propane
33.5-35.6MJ/Nm <sup>3</sup>	33.5-35.6MJ/Nm <sup>3</sup>	36-39.6MJ/Nm <sup>3</sup>	46.1-50.4MJ/kg	46.1-54.4MJ/kg	96.5-100.4MJ/Nm <sup>3</sup>
9.3-9.9kWh/m <sup>3</sup>	9.3-9.9kWh/m <sup>3</sup>	10-11kWh/m <sup>3</sup>	12.8-14kWh/kg	12.8-15.1kWh/kg	26.8-27.9kWh/m <sup>3</sup>

#### 300 SERIES BIOMASS GAS GENERATOR SET

#### **Equipment Introduction**

The 300 series biomass gas generator set uses waste rice husk, straw, wood and other agricultural and forestry wastes as raw materials. The materials are pyrolyzed and gasified in biomass gasifier to produce combustible gas fuel and drive the engine to work. The utilization of rice husk, straw, wood chips and sawdust instead of expensive and tight petroleum resources has good comprehensive economic benefits, and can also eliminate environmental pollution due to direct combustion of rice husk and straws. The development and utilization of biomass energy with modern technology is of great significance to the establishment of energy system for the sustainable development, the promotion of social economic development and the improvement of ecological environment.

The power range of 300 Series biomass gasification generator set is 400 ~ 1000 kW, and the technical level reaches the advanced level in China.

#### **Technical Features**

- Single machine has high power with power range from 400kw ~ 1000kw;
- Non-turbocharged naturally aspirated, double tube gas intake system, and high resistance to tar;
- Removable intake valve kit convenient for maintenance;
- Select external mixing or internal mixing air intake system according to the hydrogen content;
- Adapt to low calorific value biomass gas and high hydrogen content;
- High automation and safety degree, low operating cost.



The gas shall be dedusted, tar removed, desulphurized, dehydrated and cooled before entering the engine, and shall meet the following requirements:

- Inlet gas temperature ≤ 40 °C;
- Gas calorific value ≥ 4.0 mg/Nm³;
- Gas pressure 2.5 ~ 10 kPa;
- Pressure change rate ≤ 1 KPA/min,
- Water content ≤ 40 g/Nm³, no free water;
- Dust content ≤ 30 mg/Nm³;
- Dust particle size ≤ 5 µm;
- Tar content ≤ 50 mg/Nm³;
- Hydrogen sulfide content ≤ 50 mg/Nm³;
   Total sulfur content ≤ 100 mg/Nm³;
- Ammonia ≤ 20 mg/Nm³;
- Chlorine ≤ 50 mg/Nm³;
- Hydrogen volume ≤ 50%;
- Oxygen Volume ≤ 1%.





#### 300 Series 400-1000KW Biomass Gas Generator Set Technical Parameter (50HZ/60HZ)

	ITEM			TEC	HNICAL	PARAME	ETER					
	Model of the Set	4000	SFLS	5000	SFLS	8000	GFLS	10000	GFLS			
	Rated Power (kW)	40	00	500		800		100	00			
G	Rated Voltage (kV)	0.4	0.44	0.4	0.44	0.4	0.44	0.4	0.44			
当	Rated Current (A)	722	656	902	820	1443	1312	1804	1640			
IER ER	Rated Frequency (HZ)	50	60	50	60	50	60	50	60			
$\geq$	Power Factor COS ¢				0.8 L	agging						
9R	Mode of Excitation				Brus	shless						
SE	Phase & Connection	3 Phases 4 Wires										
—	Generator Model				1FC6 S	EMENS						
	Overall Dimensions (mm)		6500X1	830X3100	)		8287X24	21X2782				
	Net Weight (kg)		220	000		40000						
	Model of Engine	TNJD-8	8300Q1	TNJD-8	8300Q2	TNJD-1	6V300Q1	TNJD-16	V300Q2			
	Mode	Water cooled, four-stroke, spark plug ignition, open combustion chamber										
	IVIOGO	Non-turbocharged naturally aspirated										
	Arrangement of Cylinder	L-8 V-16										
	Cyclinder Diameter (mm)	300										
	Stroke (mm)				38	30						
	Rated Power (kW)	44	0	55	0	88	80	1100				
GIN	Speed (r/min)	500	514	60	0	500	514	60	00			
П	Direction of rotation (from the end of the flywheel)				Anticlo	ckwise						
	Start-up Mode				Compre	ssed Air						
	Exhaust temperature of each cylinder (℃)				≤5	580						
	Gas inlet temperature (°C)				<b>&lt;</b>	40						
	Gas Pressure (kPa)	≥2.5										
	Oil Consumption (g/kWh)				€	1.0						

#### 300 SERIES INDUSTRIAL TAIL GAS GENERATOR SET

#### **Equipment Introduction**

Refining and Chemical production companies like shale oil, blue charcoal, coke, calcium carbide, ferroalloy, etc. will produce great amount of industrial tail gas with low calorific value during the production. Hydrogen and carbon monoxide are the main composition of the combustible gas which is complex, impurified, unstable, toxic, flammable, and explosive. Apart from a small proportion used by the factories on their own, the most part of the gas is wasted

For this kind of gas, Wuxi Teneng Power Machinery Co., Ltd., based on gas combustion engine, has developed high-power generator set applicable for various industrial tail gas like coke oven gas, producer gas, semi-coke gas, Oil shale tail gas, calcium carbide tail gas, ferroalloy tail gas, etc. with the power range from 500 to 1,200 kW. With combustible coke oven gas, waste can be turned into treasure, which can not only solve the air pollution but also save power resources.



#### **Technical Features**

- It has strong adaptability to hydrogen and carbon monoxide gas, and has a wide range of applications.
- Good tolerance for impurities such as tar, dust, sulfur and naphthalene in refining gas;
- Gas mix with the air inside cylinder; no tempering problem with high hydrogen gas; high safety
- The automatic adjustment of air-fuel ratio has strong adaptability to gas fluctuation and stable power output.
- Functions of high degree of automation, with one-click startup, automatic closing, loading, etc.;
- Long annual running time, low failure rate, long overhaul period, and low running cost.

#### Application Gas Source Requirements

The gas shall be dedusted, tar removed, desulphurized, dehydrated and cooled before entering the engine, and shall meet the following requirements:

- Inlet Gas temperature ≤ 40 °C
- Gas pressure 2.5~10kPa
- Pressure change rate ≤ 1kPa/min
- Gas calorific value ≥ 4.0MJ/Nm³
- Moisture Content ≤ 40g/Nm³, without free water
- Dust content ≤ 30 mg/Nm³;
- Dust particle size ≤ 5 µ m;
- Tar content ≤ 50 mg/Nm³;
- Total sulfur content ≤ 100 mg/Nm³;
- Hydrogen sulfide content ≤ 50 mg/Nm³;
- Ammonia content ≤ 20mg/Nm³
- Benzene content ≤ 50mg/Nm³
- Naphthalene content ≤ 50mg/Nm³
- Hydrogen volume content ≤ 60%
- Volume content of oxygen with Hydrogen ≤ 1%

#### 300 Series 500-1200kW Industrial Tail Gas Generator Set Technical Parameter (50/60HZ)

	ITEM			TEC	CHNICAL	PARAME	ETER					
	Model of the Set	5000	3FLS	6000	SFLS	1000	GFLS	12000	GFLS			
	Rated Power (kW)	50	00	60	00	1000		12	00			
	Rated Voltage (kV)	0.4	0.44	0.4	0.44	0.4	0.44	0.4	0.44			
GEN	Rated Current (A)	902	820	1083	984	1804	1640	2165	1968			
ER.	Rated Frequency (HZ)	50	50 60 50 60 5									
A	Power Factor COS ¢				0.8 La	agging						
OR	Mode of Excitation				Brus	hless						
SE	Phase & Connection				3 Phase	s 4 Wires						
=	Generator Model				1FC6 S	IEMENS						
	Overall Dimensions (mm)		6500X1	830X310	0		8287X24	21X2782				
	Net Weight (kg)		220	000		40000						
	Model of Engine	TNJD-	8300Q2	TNJD-	8300Q3	TNJD-16V300Q2 TNJD-16V300Q						
	Mode	Water cooled, four-stroke, spark plug ignition, open combustion chamber										
	Mode	Non-turbocharged naturally aspirated										
	Arrangement of Cylinder	L-8 V-16										
	Cyclinder Diameter (mm)	300										
· particular.	Stroke (mm)				3	80						
	Rated Power (kW)	55	50	66	0	11	00	13	320			
GINE	Speed (r/min)	500	514	60	00	500	514	6	00			
Ш	Direction of rotation (from the end of the flywheel)				Anticlo	ckwise						
	Start-up Mode				Compre	ssed Air						
	Exhaust temperature of each cylinder (°C)				€5	580			J			
	Gas inlet temperature (℃)	≤40										
	Gas Pressure (kPa)	≥2.5										
	Oil Consumption (g/kWh)				€	1.0						

#### 300 SERIES SYNGAS GENERATOR SET

(Gas with low heat value produced by biomass, coal, waste after pyrolysis, carbonization, and gasification)

#### **Equipment Introduction**

The 300 Series syngas generator set uses biomass, coal and waste MSW or waste RDF as raw materials and produces syngas through pyrolysis, carbonization, and gasification to drive the engine. The exploitation and utilization of biomass, coal and RDF instead of valuable oil resources have good comprehensive economic benefits, and at the same time, it can eliminate the pollution caused by direct incineration of biomass, coal, RDF, etc. It is of great significance to develop and utilize biomass, coal and MSW with modern technology for the establishment of energy system of sustainable development, the promotion of social economic development and the improvement of ecological environment.

The power range of 300 Series syngas generator sets is 400 kW -1200 kW, and the technical level reaches the advanced level in China.

#### **Technical Features**

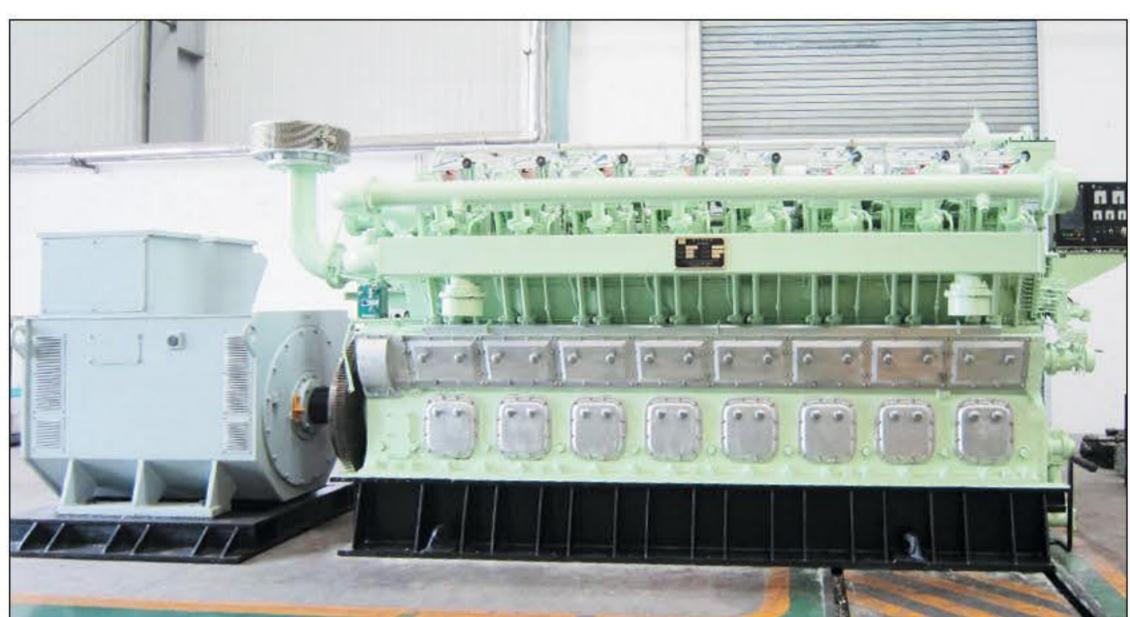
- Single machine has high power with power range 400kw ~ 1200kw;
- Non-turbocharged naturally aspirated, double tube gas intake system, and high resistance to tar;
- Removable intake valve kit convenient for maintenance;
- Select external mixing or internal mixing air intake system according to the hydrogen content;
- Adapt to low calorific value syngas with high hydrogen content;
- High automation, high safety, and low operating cost.



The gas shall be dedusted, tar removed, desulphurized, dehydrated and cooled before entering the engine, and shall meet the following requirements:

- Inlet gas temperature ≤ 40 °C;
- Gas calorific value ≥ 4.0 mg/Nm³;
- Gas pressure 2.5 ~ 10 kPa;
- Pressure change rate ≤ 1 KPA/min,
- Water content ≤ 40 g/Nm³, no free water;
- Dust content ≤ 30 mg/Nm³;
- Dust particle size ≤ 5 µ m;
- Tar content ≤ 50 mg/Nm³;
- Hydrogen sulfide content ≤ 50 mg/Nm³;
- Total sulfur content ≤ 100 mg/Nm³;
- Ammonia ≤ 20 mg/Nm³;
- Chlorine ≤ 50 mg/Nm³;
- Hydrogen volume ≤ 50%;
- Oxygen Volume ≤ 1%.





#### 300 Series 400-1000KW Syngas Generator Set Technical Parameter (50HZ/60HZ)

	ITEM				,,	TECH	NICAI	L PAR	AMET	ER	,	e e e e e e e e e e e e e e e e e e e	
	Model of the Set	400	GFLS	5000	SFLS	6000	FLS	8000	GFLS	10000	GFLS	1200	GFLS
	Rated Power (kW)	40	00	50	00	60	00	80	00	10	00	12	00
G	Rated Voltage (kV)	0.4	0.44	0.4	0.44	0.4	0.44	0.4	0.44	0.4	0.44	0.4	0.44
ij	Rated Current (A)	722	656	902	820	1083	984	1443	1312	1804	1640	2165	1968
Ę	Rated Frequency (HZ)	50	60	50	60	50	60	50	60	50	60	50	60
$\vdash$	Power Factor COS ¢	0.8 Lagging											
OR	Mode of Excitation	Brushless											
SE	Phase & Connection					3 F	Phase	s 4 Wir	res				
	Generator Model	1FC6						IEMEN	IS				
	Overall Dimensions (mm)		65	500X1	830X3	3100			82	87X24	21X27	'82	
e.	Net Weight (kg)	22000						40000					
	Model of Engine	TNJD-8300Q1 TNJD-8300Q2 TNJD-16V300Q1 TNJD-16V300Q									300Q2		
	Mode	Water cooled, four-stroke, spark plug ignition, open combustion chamber											er
	171000	Non-turbocharged naturally aspirated											
	Arrangement of Cylinder	L-8 V-16											
	Cyclinder Diameter (mm)						30	00					
-	Stroke (mm)		Ť			T.	38	30		ñ		Ť	
ENC.	Rated Power (kW)	4	40	5	50	66	0	88	30	11	00	13	20
GINE	Speed (r/min)	500	514	6	00	60	00	500	514	60	00	60	00
П	Direction of rotation (from the end of the flywheel)					,	Anticlo	ckwise	Э				
	Start-up Mode					С	ompre	essed	Air				· ·
	Exhaust temperature of each cylinder (°C)						≤5	580					
	Gas inlet temperature (℃)		≤40										3:
	Gas Pressure (kPa)	≥2.5											
	Oil Consumption (g/kWh)						€	1.0					

### 300 SERIES COAL BED METHANE GAS GENERATOR SET

#### **Equipment Introduction**

300 series methane gas generator power range of 400kW to 1200kW and are suitable for the power generation of coal mine methane gas with methane concentration greater than 8%. The power output is constant and can be operated in single unit or in parallel with multiple units.

At present, it has been widely used in major domestic coal mines.

#### **Technical Features**

- Low concentration methane gas water mist conveying system with multi-level fire protection, explosion venting, explosion suppression and explosion-proof protection to ensure the safety conveying of low concentration methane gas;
- The use of electric mixer, closed-loop automatic control technology, to achieve real-time air-fuel ratio adjustment, good gas adaptability and power output stability;
- With a key start, automatic closing and loading function, high degree of automation;
- The unit can run continuously at full capacity with annual running time of 7500 hours and high power generation benefit;
- Low failure rate, long overhaul period and low operating cost.

#### Security Function of Coal Bed Methane Gas Safety Transportation System

- Wet water low level alarm and protection
- Wet water seal automatic replenishment system
- Gas pipeline gas concentration real-time detection and low gas concentration alarm
- Ambient gas concentration real-time detection and high gas concentration alarm
- High gas concentration power off protection
- Main and standby water pump fault alarm and automatic switchover protection
- Water pool low water level alarm

#### Set Application Gas Source Requirements

- Gas temperature ≤ 40°C
- Gas pressure 2.5~10kPa
- Pressure change rate ≤1 kPa/min
- Methane content ≥ 8%, methane and oxygen≥26%, oxygen≥16%
- Methane concentration change rate < 2%/min</p>
- Moisture content ≤ 40g/Nm³, no free water
- Impurity content ≤30mg/Nm³
- Impurity size ≤ 5 μ m
- Sulfur content ≤ 100mg/Nm³

300 Series 500-1200kW Coal Bed Methane Gas Technical Parameter (50HZ/60HZ)

	ITEM			TEC	CHNICAL	PARAMI	ETER				
	Model of the Set	5000	SFLS	6000	SFLS	1000	)GFLS	12000	GFLS		
	Rated Power (kW)	50	00	60	00	10	00	12	00		
G	Rated Voltage (kV)	0.4	0.44	0.4	0.44	0.4	0.44	0.4	0.44		
JEN N	Rated Current (A)	902	820	1083	984	1804	1640	2165	1968		
IER/	Rated Frequency (HZ)	50	60	50	60	50	60	50	60		
A	Power Factor COS ¢				0.8 La	agging					
OR	Mode of Excitation				Brus	hless					
SE	Phase & Connection	3 Phases 4 Wires									
4	Generator Model				1FC6 S	IEMENS					
	Overall Dimensions (mm)		6500X1	830X3100	)		8287X24	21X2782			
	Net Weight (kg)		220	000		40000					
	Model of Engine	TNJD-8300Q2 TNJD-8300Q3 TNJD-16V300Q2 TNJD-16V300Q3									
	Mode	Water cooled, four-stroke, spark plug ignition, open combustion chamber									
	IVIOGE	Non-turbocharged naturally aspirated									
	Arrangement of Cylinder	L-8 V-16									
	Cyclinder Diameter (mm)				30	00					
	Stroke (mm)				38	30		Ť			
ENC	Rated Power (kW)	55	50	66	0	11	00	13	320		
GINE	Speed (r/min)	500	514	60	0	500	514	6	00		
П	Direction of rotation (from the end of the flywheel)				Anticlo	ckwise					
	Start-up Mode				Compre	essed Air					
	Exhaust temperature of each cylinder (℃)	≤580									
	Gas inlet temperature (°C)	≤40									
	Gas Pressure (kPa)				≥2	2.5					
	Oil Consumption (g/kWh)				€	1.0					

# 300 SERIES NATURAL GAS/BIOGAS/LPG/PROPANE GENERATOR SET (Naturally Aspirated Type)

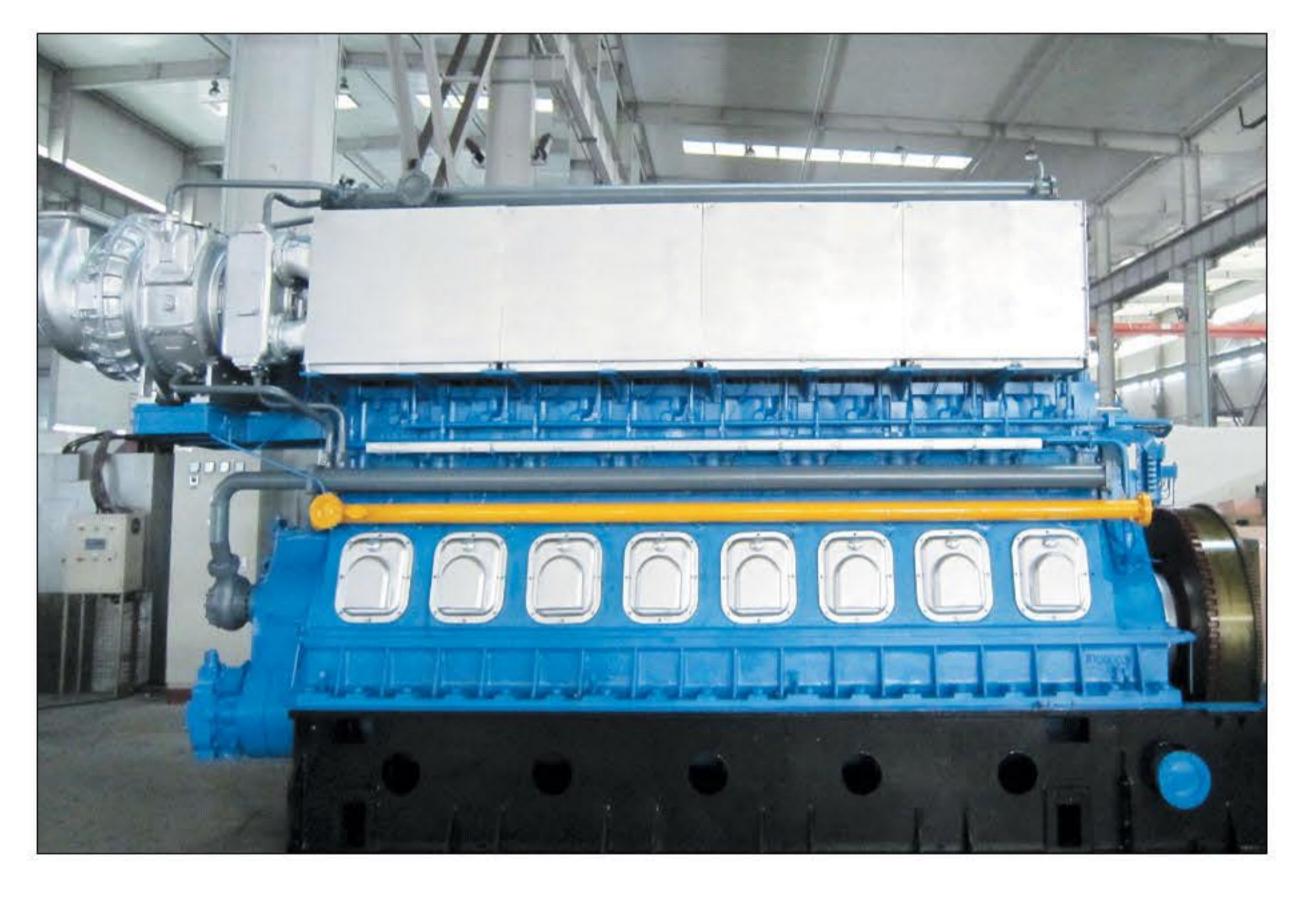
#### **Technical Features**

The 300 Series gas generator set can be used to generate electricity from natural gas, biogas, LPG and Propane gas. It can also be connected to the grid and can be used as a distributed energy system. The power distribution is uniform, the load response is timely, and the operation is stable.

The 300 Series biogas generator set is applicable for industrial sewage biogas, livestock manure biogas, cooking waste biogas, landfill biogas internal combustion for power generation. In view of the corrosive characteristics of biogas sulfur, with new technology and new materials, anti-corrosion treatment has been conducted on equipment parts like engine intake system, combustion system parts, intercooler, supercharger to prolong its life.

#### Set Application Gas Source Requirements

- Inlet gas temperature ≤ 40 °C;
- Gas pressure 2.5 ~ 10kPa;
- Methane volume content ≥50%;
- Pressure change rate ≤ 1kPa/min;
- Moisture content ≤ 40mg/Nm3, no free water;
- Sulfur content < 200mg/Nm3:
- Ammonia content ≤ 20mg/Nm3;
- Dust content ≤ 30mg/Nm3;
- Dust particle size ≤5 µ m.





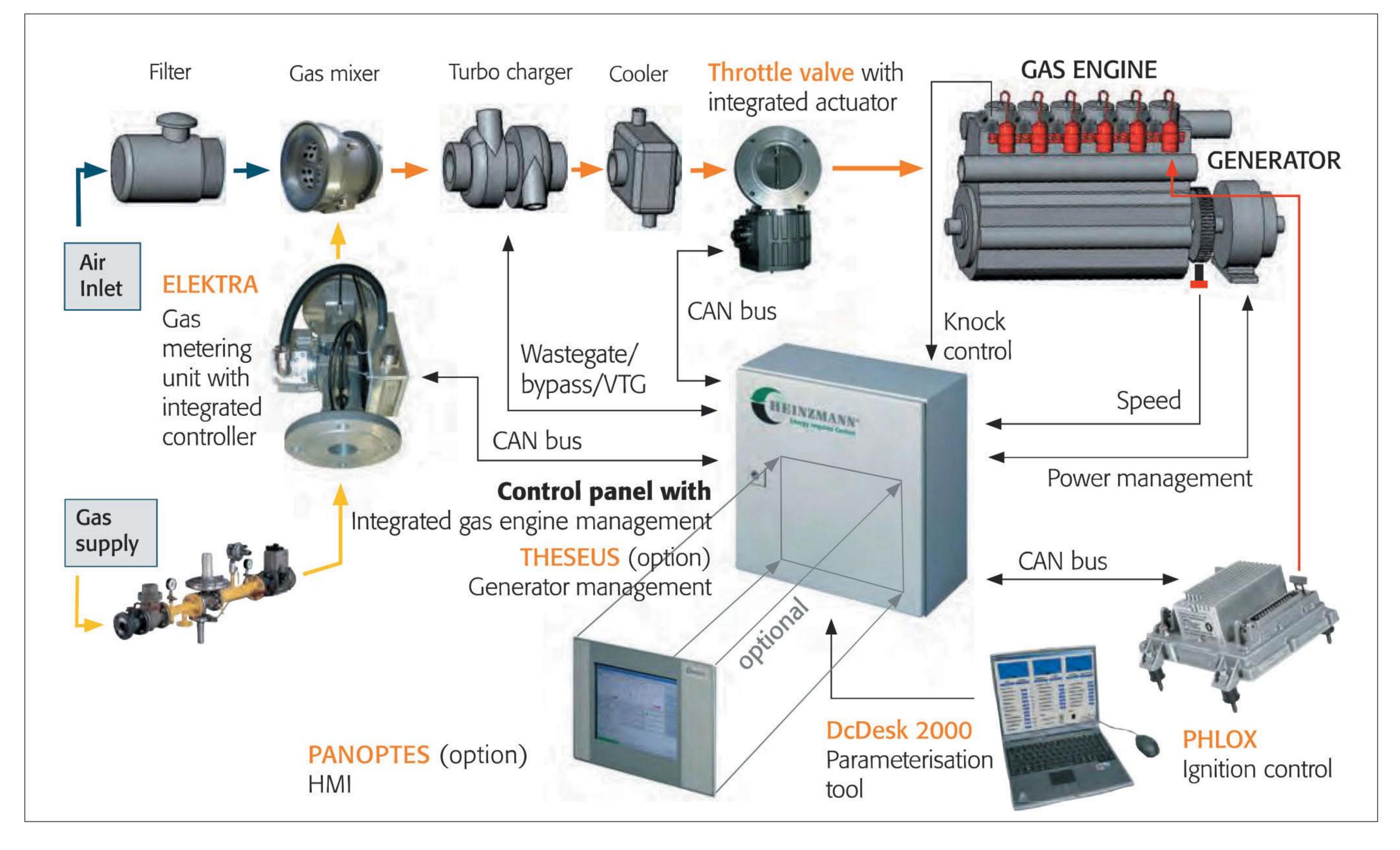


# 300 Series 600-1400KW Natural Gas/Biogas/LPG/Propane Generator Set Technical Parameter (50HZ/60HZ)

	ITEM				技术	参数						
	Model of the Set	6000	SFLS	7000	SFLS	1200	GFLS	1400	GFLS			
	Rated Power (kW)	60	00	70	00	12	00	14	00			
G	Rated Voltage (kV)	0.4	0.44	0.4	0.44	0.4	0.44	0.4	0.44			
HE N	Rated Current (A)	1083	984	1263	1148	2165	1968	2526	2296			
IER/	Rated Frequency (HZ)	50 60 50 60 50 60										
Ž	Power Factor COS ¢			85. 9	0.8 La	agging	W.S.					
OR	Mode of Excitation				Brus	hless						
SE	Phase & Connection				3 Phase	s 4 Wires						
÷	Generator Model											
	Overall Dimensions (mm)		6500X1	830X3100	0		8287X24	21X2782				
	Net Weight (kg)		220	000			400	000				
	Model of Engine	TNJD-8300Q3 TNJD-8300Q4 TNJD-16V300Q3 TNJD-16V30										
	Mode	Water cooled, four-stroke, spark plug ignition, open combustion chamber										
	IVIOGO	Non-turbocharged naturally aspirated										
	Arrangement of Cylinder	L-8 V-16										
	Cyclinder Diameter (mm)				30	00						
	Stroke (mm)			T:	38	80		Te				
	Rated Power (kW)	66	60	77	0	13	20	15	540			
GIN	Speed (r/min)	500	514	60	00	500	514	6	00			
П	Direction of rotation (from the end of the flywheel)				Anticlo	ckwise						
	Start-up Mode				Compre	ssed Air						
	Exhaust temperature of each cylinder (°C)				€5	580						
	Gas inlet temperature (°C)				€	40						
	Gas Pressure (kPa)				≥2	2.5						
وا	Oil Consumption (g/kWh)				€	1.0						



# 300 SERIES NATURAL GAS/BIOGAS/LPG/PROPANE GENERATOR SET (Turocharged, Intercooled Type, Electrical Efficiency > 43%)



# 300 Series 800-3000KW Natural Gas/Biogas/LPG/Propane Generator Set Technical parameter (50hz/60hz)

9).	ITEM						arrici		HNIC	et sel si			TFR	12						
							Ţ.	W CONTRACTOR	22 100 200 2		e we say s		S # 1110010	20						
	Model of the Set	800 GFLS	985017	00 FLS	2906778.0	00 LS	120 GFL		15 GF	00 LS	17 GF	00 LS	18 GF		20 GF		2400 GFLS		30 GF	
	Rated Power (kW)	800	9	00	10	00	120	00	150	00	17	00	180	00	200	00	24	00	30	00
GEI	Rated Voltage (kV)	0.4 0.4	14 0.4	0.44	0.4	0.44	0.4 (	0.44	0.4	0.44	0.4	0.44	0.4	0.44	0.4	0.44	0.4	0.44	0.4	0.44
NE NE	Rated Current (A)	1443 13	2 1624	1476	1804	1640	21651	968	2706	2460	3067	2788	3248	2952	3609	3280	4330	3936	5413	4920
RATO	Rated Frequency (HZ) Power Factor COS ¢	50 6	50	60	50	60	50	60	50	60 0.8 L	50	60	50	60	50	60	50	60	50	60
OR.	Mode of Excitation	X.										200011								
SE	Phase & Connection				Brushless 3 Phases 4 Wires															
4	Generator Model	0)							8/ 5/19/		FOR 1849 1941	ENS	54.0							<del></del>
	Overall Dimensions (mm)	6500X	1830X:	3100	726	4X23	00X34	165	8904		(VA - 1995AV4 ) (A		828	7X24	21X2	782	1041	0X27	60X3	3420
	Net Weight (kg)	Section in property is in the regard from a section 1997.	3000	3100	120	4.15.11.e3.e3	000	100	000	400		200	020	400		702	10410X2760> 6000		000000	5720
	Model of Engine	TN	TNJD-G6300T			TNJD-G8300T			TNJD-16V300T			TNJD-G16V3		BOOT						
		Water cooled, four-stroke, spark plug ignited, precombustion chamber rarefied																		
	Mode	Turbocharged, intercooled																		
	Arrangement of Cylinder	L-8			L-6			L-8				V-16					V-	16	, s	
	Cyclinder Diameter (mm)				300															
	Stroke (mm)		V-2		500		-24			38	0				5,1-		a.r			
E N	Rated Power (kW)	880	99	0	110	0	132	20	1650	О	18	70	1980	0	22	00	26	40	33	800
GINE	Speed (r/min)	500 51	4 60	00	500	514	60	0	500	514	60	00	500	514	60	00	500	514	60	00
	Start-up Mode				•				Aı	nticlo	ckwi	se								
	Direction of rotation (from the end of the flywheel)								Cor	npre	ssed	Air								
	Exhaust temperature of each cylinder (°C)									≤5	80									
	Gas inlet temperature (°C)	(≤40																		
	Gas Pressure (kPa)									13	0									
	Oil Consumption (g/kWh)									≤1	.0									3

# 300 SERIES DIESEL/HEAVY OIL/DUAL FUEL GENERATOR SET



#### 300 Series Diesel/Heavy Oil/Dual Fuel Generator Set Technical Parameter

Engine Type	Speed (r/min)	Rated Power (kW)	Voltage (V)	Overall Dimensions (mm)	Net Weight (kg)
	Bore: 300mn	n; Stroke: 380mm; Cylinde	ers: 6		
1000GF	500	1000	400/6300/10500	7264 × 2300 × 3465	32500
1250GF	600	1250	400/6300/10500	7394 × 2300 × 3465	33500
	Bore: 300mm	n; Stroke: 380mm; Cylinde	ers: 8		
1600GF	500	1600	400/6300/10500	8904 × 2360 × 3286	42000
2000GF	600	2000	6300/10500	9100 × 2360 × 3286	44000
	Bore: 300mm	n; Stroke: 380mm; Cylinde	ers: 16		
2500GF	500	2500	6300/10500	10540 × 2750 × 3100	76000
3000GF	500	3000	6300/10500	10540 × 2750 × 3100	76000
3150GF	500	3150	6300/10500	10540 × 2750 × 3100	78000
3350GF	500	3350	6300/10500	10540 × 2750 × 3100	78000
3600GF	550	3600	6300/10500	10500 × 2750 × 3100	82000
4000GF	600	4000	6300/10500	10500 × 2750 × 3100	83000



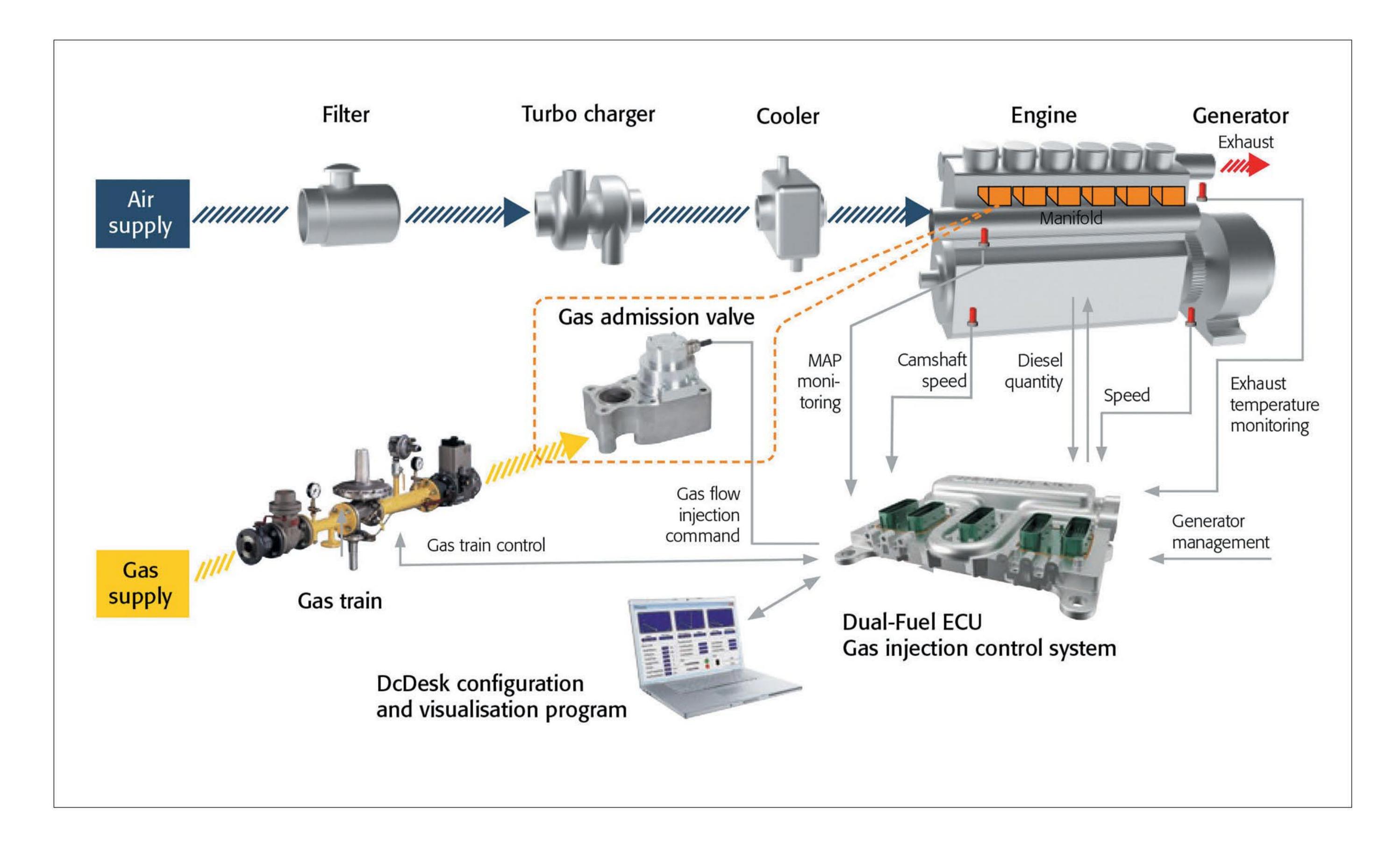
#### DUAL FUEL GENERATOR SET

#### Advantages of Dual Fuel Generator Set

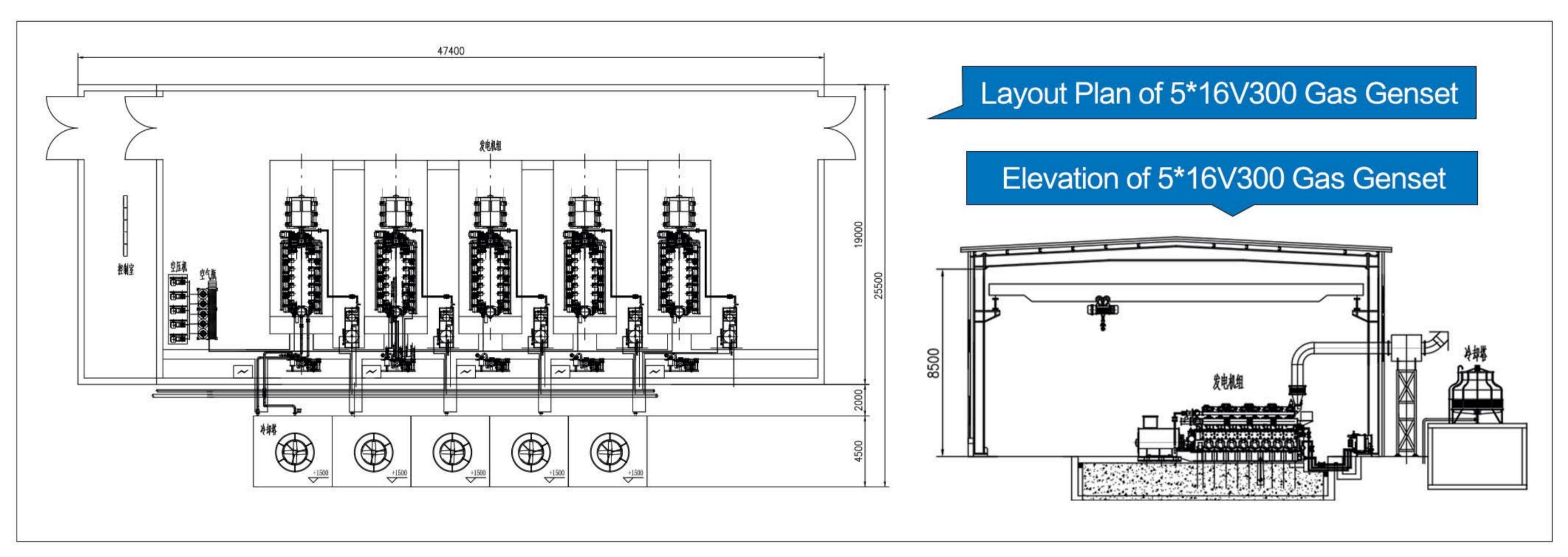
Due to the increasing demand of energy, the worldwide energy crisis is the trend of the times. Natural gas, due to its own characteristics and rich reserves, is a promising clean alternative fuel, in terms of balancing energy consumption structure, energy conservation and environmental protection requirements. It is imperative to popularize the use of natural gas, and there is a broad market prospect for engines burning alternative fuels. The 300 Series diesel-natural gas dual-fuel engine produced by our company is based on the mature 300 diesel engine. It increases the supply, control, injection, detection and security system of liquefied natural gas (LNG). In the dual-fuel mode, the output power is the same as that of the pure diesel engine. Based on the 70% price of natural gas to diesel, the 300 series diesel / natural gas dual-fuel engine produced by our company can save the fuel cost about 25% for the users.

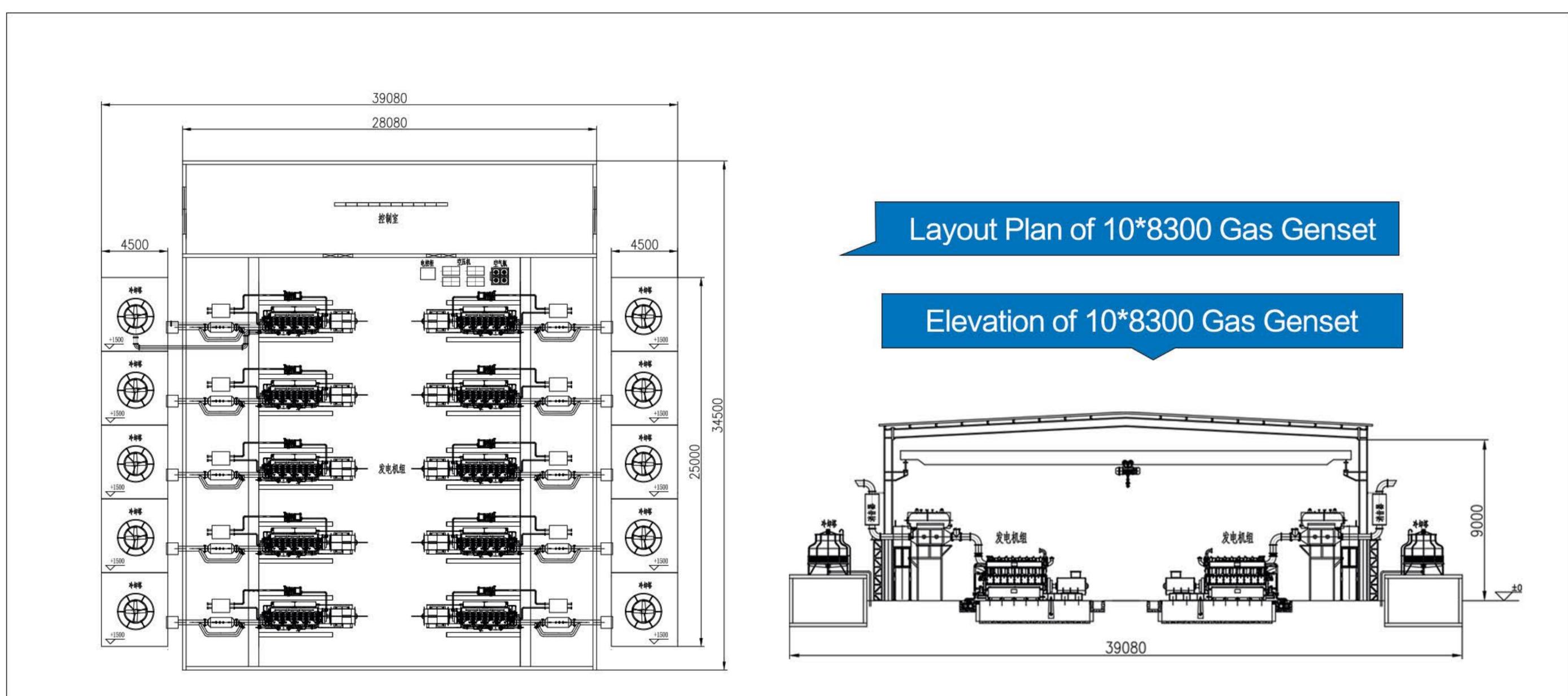
#### Main Features

- Outsourcing parts of 300 Series diesel-natural gas dual-fuel engine select the world-famous brand with high-quality products and imported special parts, which greatly improved the performance of the machine.
- The 300 Series diesel-natural gas dual-fuel engine can be operated in diesel-natural gas dual-fuel mode as well as in pure diesel mode.
- The 300 series diesel-natural gas dual fuel engine adopts the technical scheme of multi-point injection of natural gas split cylinder, which realizes the zero cleaning of natural gas during the period of superposition of inlet and exhaust valves, saves fuel and improves the exhaust gas emission at the same time.
- The diesel substitution rate of 300 Series diesel-natural gas dual fuel engine under rated operating conditions is as high as 86%, the output power is the same as that of pure diesel fuel, and the performance index of the engine reaches the leading level of the same technology.
- 300 Series diesel-natural gas dual-fuel engine control system using imported German heinzmann reliable and stable operation.
- The 300 Series diesel-natural gas dual-fuel engine uses the advanced multi-ECU, CAN bus network distributed control technology, which is beneficial to the serialization of different cylinder number engines, improves the reliability of the system and reduces the system cost.
- 300 series diesel-natural gas dual-fuel engine accessories are versatile. The company has more than 1000 square meters of storage for a large number of 300 Series machine accessories to ensure customer accessories demand.
- The company provides life-long service for 300 series diesel-natural gas dual fuel engine products, including technical consulting service after overhaul and quality guarantee period, which ensures the reliable operation of the machine for life. At the beginning of the year, the company cut the price of accessories by a large margin, and provided customers with spare parts at preferential prices for a long time, so that the cost performance of machinery is much higher than that of other similar products.

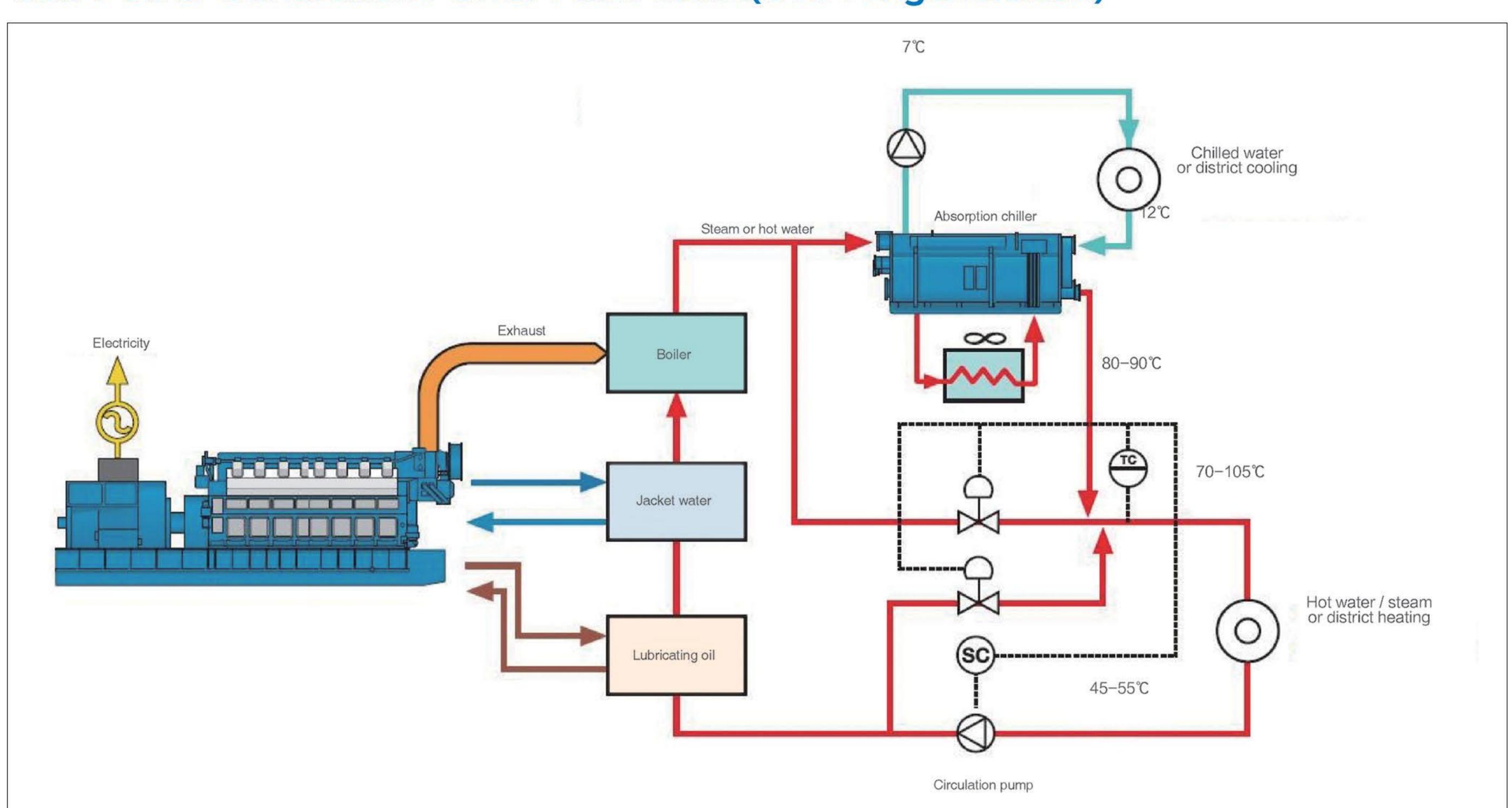


# LAYOUT OF POWERMAX 300 SERIES BIOMASS GASIFICATION POWER GENSETS





#### Gas Power Generation Power Plant Chart(CHP/Trigeneration)





## PRE-SALES QUESTIONNAIRE

Dear Sir,

Would you please answer the questions below?

1	.Basic	OL	uestio	ns
		1 -		A. A. Santa

Main compo	sition of the gas	S:						· ·					
Component	name	CH <sub>4</sub>	C <sub>2</sub> H	6	C <sub>3</sub> H <sub>8</sub>	C <sub>4</sub> H <sub>10</sub>	С	; <sub>5</sub> H <sub>12</sub>	CO	H <sub>2</sub>	С	O <sub>2</sub>	$N_2$
The proport	ion												
Compositio	n of impurities ir	n gas:			L -							L) 5%	
Component	name	H <sub>2</sub> S	SO	2	H <sub>2</sub> O(r	mg/m³)		Tar (mg	g/m³)	Solid Parti	cle	Othe	er Droplets
The proporti	ion												
Parameters	of the gas gene	erator set you ne	eed:	70		RV.			98				
Generator s	et power (KW)	Generator por	wer	Phas	se number	Vol	tage (\	/)	Freque	ency (Hz)	En	gine sp	eed (rpm)
Brand requir	rements of the c	gas generator se	et you ne	eed:									
Item		Engine			Generator			Breaker		Co	ntrol N	/lodule	
Item brand													
2.Technical (	Question												
Serial num	DC DC												
Date:			7	Techni	ical Consult F	Form For G	as Pov	ver Station	1	pov	vern	nax	
Buyer:			*										oal & Waste
Project nan	ne:					Des	igner :		,				
					Proj	ect Overvie	eW.						
1	Installed pow	er of your power	station:	kW ( k	(WX )	5		Fuel typ	pe: natural o	gas (LPG, CNC coke oven gas/	G, oil fie	eld gas)/	s/other
2	Operation mo	ode of your powers	er station	: stand	-alone mode/	' E	<b>)</b>	Comprehensive utilization series: electricity/electricity – heat/electricity – heat – co					
3		n output voltage:	The state of the s			7			\$300 S	ower station pr	5/		~ <u>CS 0,000,000,00</u>
4	Power station (communication	control mode: lo on interface)/bac	cal moni kground	toring/r monito	emote monito	oring 8		Planne	d area of yo	our power stati	on:		
		ife .			500-000 500-000	mental Cor	ndition	<u> </u>					
9	Altitude: m					12	<u>)</u>	Water	condition: w	ater shortage	/ water	enrichn	nent
10	The environr Maximum te	ment temperature mperature: + °C	e: ; Minimu	um tem	perature: − °C	13	}	Water o	quality: harder softening	dness PH valu water equipm	e (goo	d/bad)	
11		ative humidity: % umidity: %	12			14	•	14.0000000000	ndition(soil	nevre is	1000		
					Gas	Conditions							
15	Gas pressu	re: kPa Ga	as flow: 1	Vm³/d		18	}	Metha	ne content	(V/V%):%			
16	Gas tempera	ature: ℃				19	)	Gas puri	fication mea	asures (desulfu	urizatio	n equipr	ment) : Yes/N
17	Hydrogen s	ulfide content: H	2S≤ mg	J/m <sup>3</sup>		20	)	Other	main ingred	dients:			
					Project	Informatio	า	<u></u>					
21	Scope of propower statio	oject: equipment n installation/ 08	supply/ p kM service	oower s	station design/	2	4	Project	leader:				
22	. 352	interface: Start				2	5	Contac	t informatio	n:			
23	Engineering high-voltage	interface: end 40 e output (excludir	00V low- ng meter	-voltage ing)	e output	20	6	Planne	d implemen	tation date:			
	4.				Other	Matters		3 <b>!</b>					



#### WUXI TENENG POWER MACHINERY CO.,LTD.

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